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In situ transformation of Co-MOF nanorods into Co₃S₄/Ni₃S₂ nanotube arrays for electrochemical biomass upgrading†

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Electrocatalytic oxidation has emerged as an efficient method for upgrading biomass to value-added products. Herein, hollow Co₃S₄/Ni₃S₂ nanotube arrays were synthesized in one pot on nickel foam (NF) under solvothermal conditions (120 °C, ethanol, 3 h), using thioacetamide (TAA) additive and Co metal-organic framework (Co-MOF) nanorod arrays as the template. The *in situ* transformation of nanorods into nanotubes occurred *via* ion exchange and synchronous etching processes in which Co-MOF nanorods provided Co²⁺, NF provided Ni²⁺ and TAA provided S²⁻ that enabled the reassembly of constituents into Co₃S₄/Ni₃S₂ nanotube arrays. The nanotube arrays applied as electrodes for electrocatalytic oxidation of 5-hydroxymethylfurfural (HMF) exhibited a wide potential application range from 1.35 to 1.7 V vs. RHE and afforded nearly 100% 2,5-furandicarboxylic acid yields and faradaic efficiencies (FE). The as-prepared Co₃S₄/Ni₃S₂ electrodes were applied to furfural, furfuryl alcohol and benzyl alcohol to form the corresponding acid products at yields and FE of up to 99.2% and 98.3%, respectively. The hollow structure of Co₃S₄/Ni₃S₂ nanotube arrays improves electron transport, expands the specific surface area, and increases substrate access to active catalytic sites, and the simple fabrication method greatly expands the scope for preparing non-noble metal-based nanotube arrays for electrocatalytic applications.

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Introduction

The electrochemical upgrading of biomass-derived platform compounds provides an efficient approach for the sustainable production of chemicals using renewable energy.^{1–3} In contrast to traditional thermocatalytic processes, electrocatalytic oxidation can operate steadily under mild environmental conditions that use simple catalytic systems without the presence of hazardous oxidants.^{4,5} Electrochemical water splitting, which is an advanced technology for sustainable hydrogen production, often has issues associated with sluggish anode oxygen evolution reaction (OER) kinetics and low value-added O₂ production.⁶ Therefore, developing value-added reactions to replace the OER would not only reduce the application potential of the overall reaction, but also improve the economics of conversion systems.^{7,8} Electrochemical oxidation of 5-hydroxymethylfurfural (HMF) to 2,5-furandicarboxylic acid (FDCA) can be considered

as a reaction that would greatly benefit from an efficient conversion system,⁹ especially since FDCA is the monomer for polyethylene 2,5-furandicarboxylate (PEF) that will probably replace polyethylene terephthalate (PET).^{10,11}

Transition metal-based sulfides,¹² selenides^{13–15} and phosphides¹⁶ are considered to be promising electrocatalysts for HMF oxidation, and they are alternatives to noble metal electrocatalysts. In particular, Ni-based materials exhibit relatively high catalytic activity in the electrooxidation of HMF,^{17,18} and they are also the most studied materials for that application. Among them, Ni₃S₂ is favored due to its high conductivity and unique structural configuration;^{19,20} however, its self-accumulation properties and low exposure of the active site are the issues with the material, because these inhibit its electrocatalytic oxidation performance.²¹ An effective strategy to address the issues with Ni₃S₂ materials is to construct a heterojunction interface to adjust the electron distribution and obtain abundant active sites, so as to improve intrinsic catalytic activity.^{22–24} For example, Mu *et al.* fabricated a Co₉S₈-Ni₃S₂@N,S,O-tri-doped carbon (NSOC) catalyst *via* direct pyrolysis of deep eutectic solvents, which exhibited excellent HMF electrooxidation properties.²⁰ However, the catalysts required post-modification on conductive substrates such that toxic adhesives were necessary for the fabrication methods involved, making scalability an issue in that approach.

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Besides the active sites of a catalyst, the geometry and configuration of a material affect the catalytic performance.^{25,26} To expand the number of accessible catalytic active sites, materials in the form of one-dimensional (1D) hollow thin-walled nanotubes can provide large specific surface areas that would significantly enhance mass transport and charge diffusion.^{27–29} Chen *et al.* prepared well-aligned H-Ni@Al-Co-S nanotube arrays on carbon cloth as self-standing cathodes for asymmetric supercapacitors.³⁰ Mu *et al.* synthesized NiS_x/Ni₂P nanotube arrays on nickel foam by continuous electrodeposition that exhibited high HMF electrooxidative activity.¹⁹ However, the above studies used pre-synthesized ZnO nanorods as templates, and then removed the templates by high-temperature calcination to form nanotubes, which makes the preparation steps tedious and not amenable to large-scale production. On the other hand, metal-organic frameworks (MOFs), which are a class of hybrid crystals formed by linking metal ions and organic ligands,³¹ can serve as templates for preparing hollow structures with controllable morphology and tunable metal composition with fabrication methods that are relatively straightforward.^{32,33} Moreover, the *in situ* transformation of MOF nanorods into tubular metal sulfides is deemed an emerging technique for preparing anodic materials in the field of electrochemistry.³⁴ Relying on the advantages of the structure, these metal sulfide hollow structures can provide large electrochemically active surface areas, additional electron transport pathways, and low internal resistances.³⁵ Herein, we report on a low-temperature ethanol-assisted sulfurization method that transforms 1D Co-MOF nanorod arrays on nickel foam (NF) into Co₃S₄/Ni₃S₂ nanotube arrays *via* synchronous etching and ion exchange. Initially, well-aligned 1D Co-MOF nanorod arrays were fabricated on NF by traditional methods.³⁶ Then, during solvothermal *in situ* sulfurization, ion exchange of Co-MOF nanorods, stripping of the Ni substrate and the generation of Co₃S₄ and Ni₃S₂ led to etching of the Co-MOF nanorods to form Co₃S₄/Ni₃S₂ nanotubes. In the presently proposed method for Co₃S₄/Ni₃S₂ nanotube arrays, NF is employed as the Ni source, which lowers the quantity of metal salts required in their preparation, and *in situ* sulfurization of Co-MOF nanorod arrays avoids the generation of additional metal sulfides, leading to a greener production process. The degree of vulcanization of the nanotube arrays was examined and the scope of the electrodes for electrocatalytic oxidation was assessed by using HMF, furfural, furfuryl alcohol and benzyl alcohol as typical platform chemicals.

Experimental section

Fabrication of Co-MOF nanorod arrays

Commercial nickel foam (NF) with an area of 2 × 4 cm² was sequentially sonicated several times with 3 M HCl, ethanol, and deionized water. After that, a pre-prepared aqueous solution containing Co(NO₃)₂·6H₂O (40 mL, 25 mM) was quickly poured into another aqueous solution of 2-MeIm (40 mL, 0.4 mM). Subsequently, a clean piece of NF was immersed in

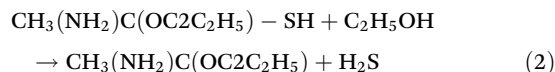
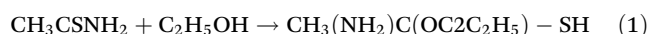
the above blue mixture solution for growing Co-MOF nanorod arrays at room temperature. Then, the obtained Co-MOF/NF slice was repeatedly washed with flowing deionized water and dried under vacuum at 60 °C.

Transformation of Co-MOF nanorods into Co₃S₄/Ni₃S₂ nanotube arrays

Vertically grown Co-MOF nanorod arrays supported on NF were used as a Co-precursor providing a template for fabricating Co₃S₄/Ni₃S₂ nanotube arrays. Typically, Co-MOF nanorod arrays were placed in 60 mL of ethanol containing 0.18 g TAA and heated at 120 °C for 1 h, 3 h, or 5 h to obtain Co₃S₄/Ni₃S₂-*t* nanotube arrays, where *t* is the time in hours, and the materials are designated as Co₃S₄/Ni₃S₂-1, Co₃S₄/Ni₃S₂-3, and Co₃S₄/Ni₃S₂-5, respectively. The obtained samples were thoroughly rinsed with ethanol and dried in a vacuum at 60 °C. The original blue NF electrode turned black after the solvothermal reaction, indicating that Co-MOF had been sulfurized and transformed into the Co₃S₄/Ni₃S₂ material. The mass loadings of Co₃S₄/Ni₃S₂-1, Co₃S₄/Ni₃S₂-3, and Co₃S₄/Ni₃S₂-5 were found to be 2.3 ± 0.05 mg, 2.1 ± 0.05 mg and 2.0 ± 0.05 mg, respectively.

Results and discussion

Overall, the fabrication of Co₃O₄/Ni₃S₂ nanotube arrays using nanorod Co-MOF array precursors can be divided into two steps (Fig. 1), in which Co-MOF nanorod arrays were initially grown vertically on NF substrates at ambient temperature in an aqueous solution. Co-MOF nanorod arrays on NF were sulfurized in ethanol solution, where NF was used not only as a conductive substrate, but also as a donor of Ni²⁺, while Co²⁺ was supplied by Co-MOF. During the entire reaction, large amounts of S²⁻ are released into the solution by TAA under solvothermal conditions,³⁷ which allows rapid exchange with the organic ligand (2-MeIm) in Co-MOF and ion-ion reactions to form metal ion (Co²⁺ and Ni²⁺) combinations (Co₃S₄ and Ni₃S₂). The *in situ* topotactic transformation of Co-MOF into Co₃S₄ most likely occurred as follows:³⁸



Ion exchange accompanied by synchronous etching brought about reassembly of the Co-MOF nanorod arrays to form hollow Co₃O₄/Ni₃S₂ nanotube arrays. The formation of hollow structures is fundamentally related to the Kirkendall effect in the ion exchange process. Due to differences in ionic radii (S²⁻ ≫ Co²⁺) and diffusion coefficients, the outward diffusion of Co²⁺ from the Co-MOF center is greater than the inward diffusion of S²⁻ from TAA.^{38,39} Therefore, the diffusion imbalance between Co²⁺ and S²⁻ probably leads to the for-

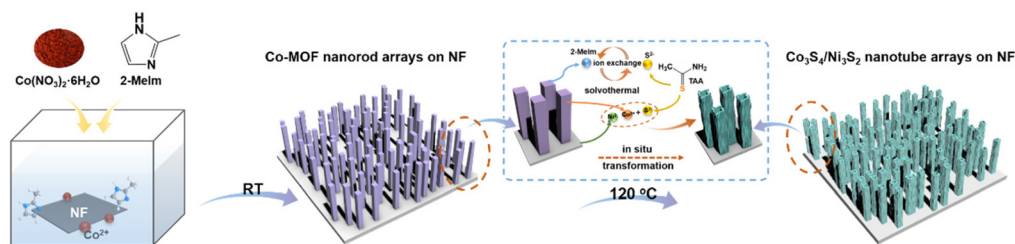


Fig. 1 Transformation of Co-MOF nanorod arrays on nickel foam into Co_3S_4 - Ni_3S_2 nanotube arrays using ethanol with thioacetamide (TAA) under solvothermal conditions showing Ni^{2+} exfoliation, ion-ion reaction, ionic exchange and doping mechanisms that cause simultaneous Co-MOF nanorod decay and Co_3S_4 - Ni_3S_2 nanotube growth.

mation of Co_3S_4 on the surface of Co-MOF nanorods, while the continuous outward flow of Co^{2+} leads to the formation of core vacancies.⁴⁰

Compared with the pristine Co-MOF (Fig. S1†), the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -3 nanotube arrays (Fig. 2a–c) obtained after sulfurization still maintained the original nanorod array alignment, but their surfaces became rough and their structures became hollow. The TEM image further confirmed the hollow structures of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -3 and the wall thickness of the nanotubes labeled by the yellow dashed line was approximately 26 nm, as shown in Fig. 2d. The sulfurization reaction time affected the structure of the resulting samples. When the solvothermal reaction time was 1 h, the nanorods gradually transformed into hollow structures, but their surfaces remained relatively smooth (Fig. S2a and S2b†). As the sulfurization time was extended to 5 h, the resulting nanotubes became rougher and even collapsed (Fig. S2c and S2d†). From the TEM images of samples prepared under different conditions (Fig. S3a and S3b†), it can also be seen that the wall thicknesses of the nanotubes gradually thinned and even broke upon increasing the sulfurization time to 5 h. An HRTEM image of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -

3 material (Fig. 2e) showed clear interplanar distances of 0.29 nm and 0.17 nm that could be indexed to the (110) planes of Ni_3S_2 and the (440) planes of Co_3S_4 , respectively, which suggested close contact between two crystal planes and the successful generation of a heterostructure. The $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -1 (Fig. S3c†) and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -5 (Fig. S3d†) materials exhibited similar interface structures. TEM-EDS elemental mapping (Fig. 2f) verified that the prepared nanotubes were composed of Co, Ni, and S, which were well distributed over the entire structure. TEM-EDS demonstrated that the ratio of Ni/Co increased from 1.04 to 3.56 and the mass fraction of S increased from 11.9 wt% to 23.4 wt% in $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ as the sulfurization time was extended from 1 h to 5 h (Fig. S4†).

Crystal structures of the resulting electrode materials were investigated by X-ray diffraction (XRD) (Fig. S5†) and showed that patterns of the Co-MOF nanorod arrays were consistent with simulated diffraction patterns, indicating the formation of Co-MOFs. As shown in Fig. 3a, XRD patterns of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -*t* materials for different sulfurization times matched well with the standard JCPDS cards of Co_3S_4 (PDF #73-1703) and Ni_3S_2

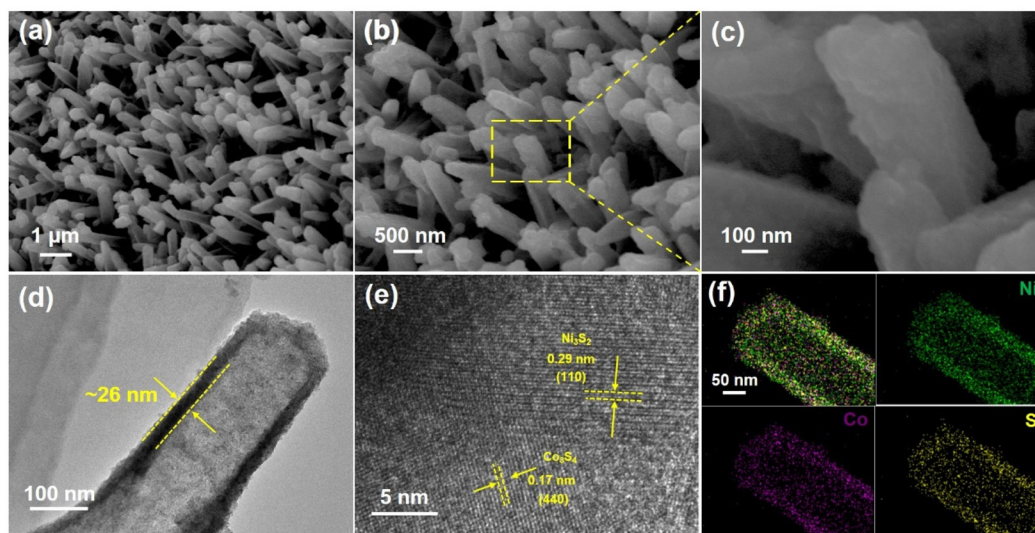


Fig. 2 $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ -3 nanotube arrays obtained after solvothermal sulfurization: (a–c) SEM images with different magnifications, (d) TEM image, (e) HRTEM image and (f) TEM-EDS elemental mappings.

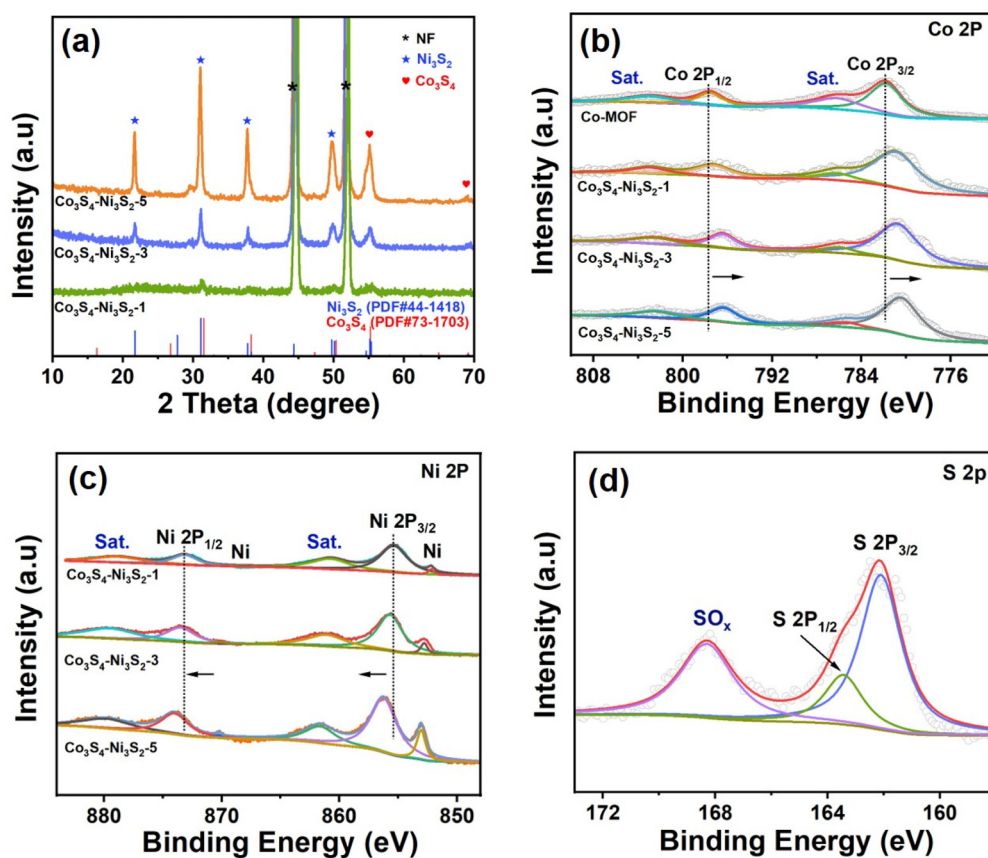


Fig. 3 (a) XRD patterns of the as-prepared $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-t$ materials at different sulfurization times ($t = 1$ h, 3 h, and 5 h). (b) Co 2p XPS region, (c) Ni 2p XPS region and (d) S 2p XPS region.

(PDF #44-1418), respectively, wherein diffraction peaks at 21.75° , 31.10° , 37.78° , and 49.74° could be indexed to the (101), (110), (003), and (113) crystal faces of Ni_3S_2 , respectively, and the remaining peaks at 55.20° and 69.14° correspond to the (511) and (444) planes of Co_3S_4 , respectively. The peak strength of sulfide was positively correlated with the sulfurization time. Diffraction peaks associated with Co-MOFs were not present in the XRD patterns of the above samples, implying the transformation of NF-supported Co-MOFs into the corresponding sulfides.

The valence states and chemical compositions of the as-prepared materials were characterized using X-ray photoelectron spectroscopy (XPS). As shown in Fig. S6,† the XPS survey spectrum confirmed the exclusion of nitrogen residues in the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ samples. For the Co 2p spectra in Fig. 3b, two main peaks located at 781.8 eV and 797.5 eV can be indexed to $\text{Co } 2p_{3/2}$ and $\text{Co } 2p_{1/2}$,⁴¹ along with two corresponding satellite peaks at 786.3 eV and 803.2 eV. After solvothermal sulfurization, two distinct characteristic peaks with binding energies of 855.4 eV and 873.4 eV were observed from high-resolution Ni 2p XPS spectra to match $\text{Ni } 2p_{3/2}$ and $\text{Ni } 2p_{1/2}$,⁴² respectively (Fig. 3c). It is worth noting that with an increase in Ni_3S_2 content, all XPS peaks of Ni 2p in $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ moved towards higher binding energies, while those of Co 2p moved towards

lower binding energies, indicating that the formation of an interface resulted in the existence of strong electronic interactions between Ni_3S_2 and Co_3S_4 .²⁰ The Ni^{3+} generated *in situ* through the electrochemical oxidation of Ni^{2+} has been shown to be the active site for the electrooxidation of HMF.⁴³ Therefore, the red shifts of binding energies of Ni 2p in $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ most likely generate active Ni^{3+} during HMF electrooxidation that improves electrocatalytic activity.⁴⁴ As shown in Fig. 3d, the high-resolution XPS spectra of S 2p exhibit peaks at 162.1 eV and 163.5 eV corresponding to $\text{S } 2p_{3/2}$ and $\text{S } 2p_{1/2}$, respectively, which suggests the existence of metal–sulfur bonds.⁴⁵ Furthermore, the peak at 168.2 eV is indicative of surface oxidized sulfur due to exposure in air.⁴⁶

The electrocatalytic performance of the as-prepared $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-t$ materials as electrodes for HMF oxidation was investigated in an H-cell at room temperature with 1 mol L^{-1} KOH as the electrolyte. As shown in Fig. 4a, the HMF oxidation onset potentials of the samples were roughly the same (*ca.* 1.3 V vs. RHE), after which the current density increased rapidly, with that for $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ rising the fastest. When the sulfurization time of the prepared material was prolonged from 1 h to 3 h as shown for $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ (Fig. 4a), the current density remarkably increased, inferring that sulfurization time was important for promoting synergistic interactions

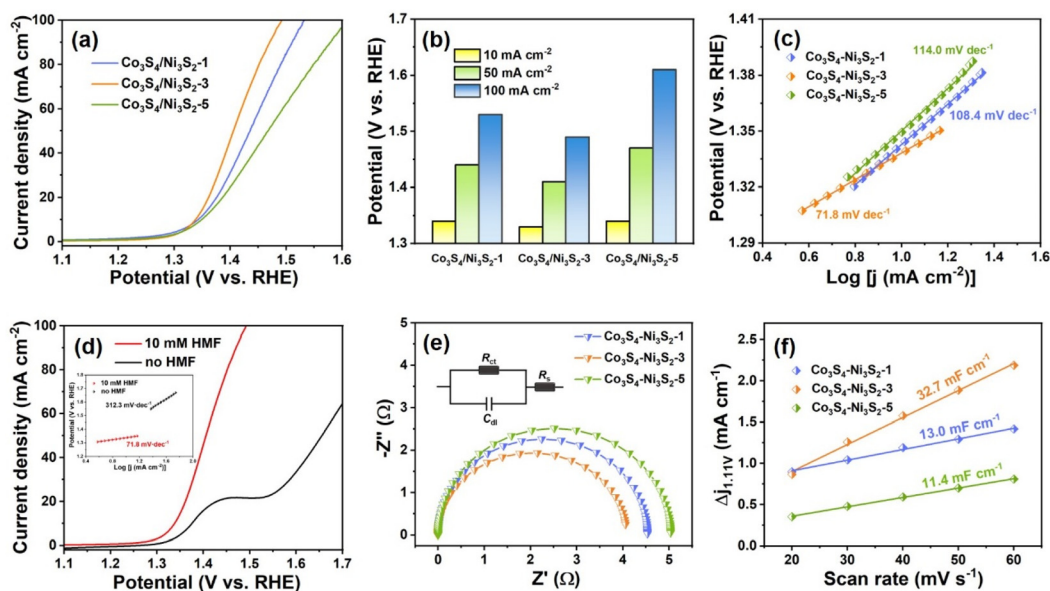


Fig. 4 Properties and characteristics of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-t$ materials: (a) LSV curves of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ in 1 M KOH with 10 mM HMF. (b) HMF oxidation potentials at different current densities; (c) Tafel plots of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ in 1 M KOH with 10 mM HMF; (d) LSV curves of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ in 1 M KOH with and without 10 mM HMF (inset, corresponding Tafel plots); (e) Nyquist plots of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ in 1 M KOH with 50 mM HMF; and (f) capacitive currents of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ in 1 M KOH.

between the Co_3S_4 and Ni_3S_2 interfaces, thereby improving charge transfer. As the sulfurization time of the materials was extended to 5 h ($\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$, Fig. 4a), the driving potential at the same current density became higher, which can be largely attributed to the attrition and collapse of the nanotube structures caused by the solvothermal sulfurization conditions. Fig. 4b shows the HMF oxidation potentials of different $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-t$ electrodes at the same current density (10, 50, and 100 mA cm^{-2}), further demonstrating the advantages of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ electrode. The intrinsic activity of different samples in the presence of HMF was assessed by the Tafel plot (Fig. 4c). $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ exhibited the lowest Tafel slope (71.8 mV dec^{-1}) compared with $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$ (108.4 mV dec^{-1}) and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ (114.0 mV dec^{-1}), demonstrating its favorable HMF electrooxidation kinetics. Since the OER is the main competitive reaction in HMF oxidation, LSV analyses of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ electrodes were performed in 1 M KOH with and without 10 mM HMF. As shown in Fig. 4d, in the presence of a 10 mM HMF solution, the onset potential of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ electrode shifted negatively to 1.31 V vs. RHE compared with the OER (1.54 V vs. RHE), showing that HMF oxidation was more favorable than the OER over $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$, which can also be seen by the smaller Tafel slope of HMF electrooxidation compared with the OER (Fig. 4d inset). $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ exhibited similar tendencies (Fig. S7a and b[†]) to those shown in Fig. 4d. However, the Co-MOF nanorod electrode did not have significant catalytic activity for HMF oxidation (Fig. S7c[†]), which means that the catalytic performance of HMF was affected by the composition and structure of the electrode. Bare NF electrodes are able to oxidize HMF, but

their relatively poor catalytic activity is insufficient to interfere with the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-t$ catalytic materials on NF (Fig. S8[†]).

Electrochemical impedance spectroscopy (EIS) was conducted to analyze the kinetics of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ materials for promoting HMF electrooxidation. Nyquist plots were fitted with an equivalent circuit model (Fig. 4e, inset) and the fitted values for each component were calculated (Table S1[†]). As displayed in Fig. 4e, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ (4.08 Ω) had a relatively small charge transfer resistance (R_{ct}) compared with $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$ (4.53 Ω) and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ (5.04 Ω), demonstrating its faster electron transfer at the electrode/electrolyte interface than other materials. In addition, the Nyquist plot of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ observed for 1 M KOH without HMF was an arc with a large inner diameter (Fig. S9[†]), which indicated that the R_{ct} of OER was much higher than that of HMF oxidation. The electrochemically active surface area (ECSA) is usually determined using the double-layer capacitance (C_{dl}), which is calculated by recording CV curves at different scan rates in the non-faradaic region (Fig. S10[†]). As evident from Fig. 4f, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ had a C_{dl} value of 32.7 mF cm^{-2} , while those for $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$ were 13.0 mF cm^{-2} and 11.4 mF cm^{-2} , respectively, which is important since the ECSA is proportional to C_{dl} . Consequently, the ECSA of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ was 2.5 times and 2.9 times those of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-1$ and $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-5$, respectively, illustrating that the unique hollow tubular nanostructures of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2-3$ provided more active sites for electrocatalytic reactions than other electrode materials. In addition, the EIS (Fig. S11[†]) and C_{dl} (Fig. S12[†]) of the Co-MOF were examined. Compared with $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ nanotubes, the larger EIS (12.19 Ω) and smaller

C_{dl} (9.6 mF cm^{-2}) of Co-MOF nanorods further verified that the conversion of nanorods to nanotubes greatly improved the electrocatalytic oxidation performance for HMF.

The electrochemical conversion of HMF to FDCA with the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode was first studied by linear sweep voltammetry (Fig. S13[†]), where it was found that there was an uptrend in the LSV curve for 10 mM HMF that gradually decreased in slope when the potential exceeded 1.5 V vs. RHE; after the potential exceeded 1.6 V vs. RHE, the slope increased, which can be explained by the occurrence of the OER. In contrast, the LSV curve for 50 mM HMF maintained a relatively stable upward trend implying that low concentrations of HMF were more prone to OER competitive reactions at a high potential. Taking 10 mM HMF as an example (Fig. 5a and Fig. S14[†]), the yield and FE of FDCA at different applied potentials and time required after passing 116 C charges (theoretical value for complete conversion of HMF) were plotted. As the applied potential gradually increased (1.35, 1.4, 1.45, 1.5, 1.6, and 1.7 V) vs. RHE (Fig. 5a), the HMF electrolysis time gradually declined (150, 51, 21, 15, 12, and 11 min) and the yields and FE values of FDCA first increased and then decreased and were close to 100% at 1.40 V and 1.45 V vs. RHE, but overall remained at 80%. Excessively long reaction times (150 min) at low potentials (1.35 V vs. RHE) may lead to the formation of a small amount of humins,⁴⁷ so appropriately increasing the potential to shorten the reaction time is beneficial for the overall conversion of HMF. When the applied potential exceeded 1.5 V vs. RHE (Fig. 5a), the yield and FE of FDCA decreased slightly due to the occurrence of OER competitive reactions. However, when the applied potential reached 1.8 V vs. RHE (Fig. 5a), the yield and FE of FDCA dropped sharply and violent bubbles were observed at the cathode, which can

be attributed to the uncontrollable water splitting reaction in the system. The results in Fig. 5a reveal that the as-prepared $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode had a wide range of applied potentials (1.35–1.70) V vs. RHE that can be used for electrochemical oxidation of HMF, as well as the rapid acquisition of FDCA under high potential.

Subsequent electrocatalytic experiments were carried out at 1.43 V vs. RHE applied potential using $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ as the anode unless otherwise specified. Generally, there are two pathways for HMF electrooxidation; one is the 5-hydroxymethyl-2-furanformic acid (HMFFCA) pathway *via* aldehyde oxidation, and the other is the 2,5-diformylfuran (DFF) pathway *via* alcohol oxidation (Fig. S15[†]). As shown in Fig. 5b and c, HMF in the electrolyte was gradually oxidized and converted into FDCA with an increase of charge on $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$. In this process, only two intermediates, HMFFCA and FFCA, were observed by HPLC, demonstrating that HMF electrooxidation with the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode followed the aldehyde oxidation pathway. In the recycling experiments of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode, the yields and FE values of FDCA were found to be above 97.5% after ten cycles with the same $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode, suggesting that the electrode had good stability for HMF electrolysis (Fig. 5d). Considering the product streams formed, separation of FDCA can be achieved through precipitation by lowering the solution pH to values less than 2 or 3 and membrane filtration of the solution.⁴⁸ The performance of the electrode materials developed in this work and those reported in the literature for HMF electrooxidation is shown in Table S2.[†] The $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode exhibited essentially 100% FDCA yields at 100% FE at low HMF concentrations (10 mM) and compared well with the highest performing electrodes (*e.g.* CoO-CoSe₂¹⁵ in Table S2[†]), exhibiting greater than 90% FDCA

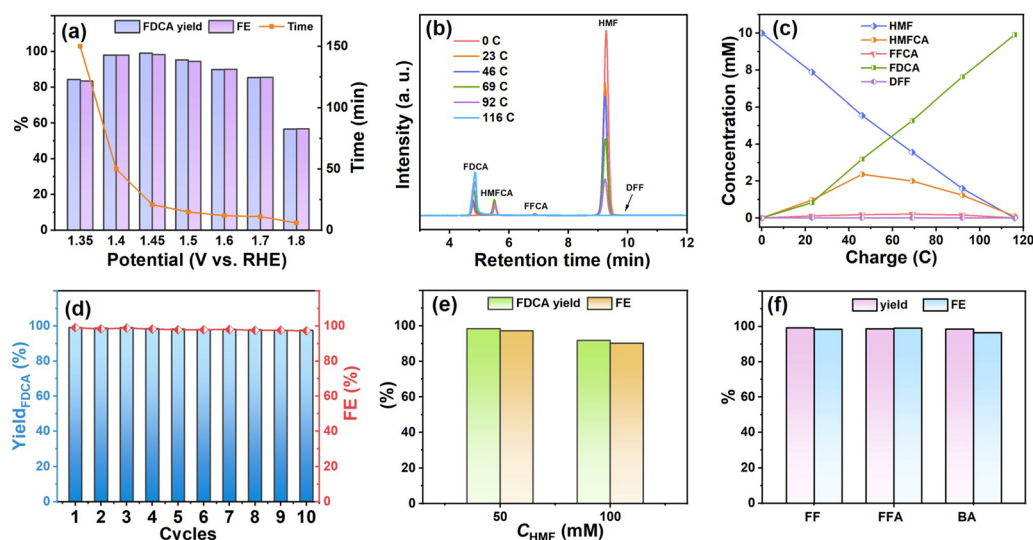


Fig. 5 Performance of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ as the catalytic electrode: (a) FDCA yield, FE and time required of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ at different potentials in 1 M KOH with 10 mM HMF; (b) HPLC traces of HMF electrolysis in 1 M KOH with 10 mM HMF at 1.43 V vs. RHE; (c) concentration of HMF and its oxidation products during HMF electrolysis as they vary with passing charge; (d) HMF electrolysis using $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ for ten successive cycles in 1 M KOH with 10 mM HMF at 1.43 V vs. RHE; (e) FDCA yield and FE of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ for HMF electrooxidation for 50 mM HMF and 100 mM HMF at 1.43 V vs. RHE; (f) yield and FE of oxidation products of furfural (FF), furfuryl alcohol (FFA) and benzyl alcohol (BA) at 1.43 V vs. RHE.

yields and FE values for high concentrations of HMF (50 mM and 100 mM) (Table S2† and Fig. 5e), illustrating that the as-prepared $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ catalytic electrode had high activity and could effectively inhibit the decomposition of HMF in the alkaline electrolyte.

Other biomass-related substrates (FF, FFA and BA) were studied to examine the scope of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode (Fig. S16†) wherein after adding 10 mM of different organic molecules, the oxidation onset potential shifted to a lower potential than that of the OER, indicating a favorable oxidation reaction. Thus, biomass-related substrates could be treated at 1.43 V vs. RHE constant potential and were almost completely converted into the corresponding high value-added acid products (FA, FA and benzoic acid, respectively) after passing theoretical charge amounts (Fig. 5f). The high selectivity (>98%) and FE (>96%) for the electrooxidation of FF, FFA and BA confirmed the versatility of the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrodes (detailed data are given in Table S3†).

The used $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode was characterized in detail, and no apparent changes were observed in its crystal structure (Fig. S17a†). Furthermore, the used $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ electrode maintained the initial 1D hollow structure well (Fig. S17b and c†), which further demonstrated the existence of Ni, Co and S elements in the sample (Fig. S17d†) and confirmed the durability of the electrode. Subsequently, XPS analyses were carried out to determine the evolution of the chemical states of $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ before and after the reaction (Fig. S18†). As shown in Fig. S18a and S18b,† distinct negative shifts in the binding energies of Ni 2p and Co 2p were observed during HMF electrooxidation, indicating a significant increase in electron density in the $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ used, which may be related to the formation of oxyhydroxide (Ni/CoOOH).⁴⁹ The XPS spectra of O 1s (Fig. S18c†) of the electrode before and after use showed peak enhancement of the –OH species, further supporting the formation of hydroxyoxide.^{14,50} A negative shift of the O 1s peak occurred after continuous electrolysis of HMF, indicating that hydroxyoxide formation on the surface of the electrode was probably caused by electron accumulation of O species.⁵¹ For S2p, all XPS peaks became weakened after electrolysis, demonstrating dissolution into the electrolyte during the reaction (Fig. S18d†).³⁷ The above results imply that Ni/CoOOH formed on the surface of $\text{Ni}_3\text{S}_2/\text{Co}_3\text{S}_4$ and may be the true active species in HMF electrooxidation.

Conclusions

In summary, $\text{Co}_3\text{S}_4/\text{Ni}_3\text{S}_2$ nanotube arrays with hollow structures were synthesized by low-temperature (*ca.* 120 °C) *in situ* sulfurization that promoted ion exchange and synchronous etching 1D Co-MOF nanorod arrays to form nanotube arrays. The $\text{Ni}_3\text{S}_2/\text{Co}_3\text{S}_4$ nanotube arrays were assessed as anode electrodes for electrocatalytic oxidation reactions. The unique tubular structure of the $\text{Ni}_3\text{S}_2/\text{Co}_3\text{S}_4$ nanotubes provided abundant active sites and favorable charge transport paths that resulted in superior electrocatalytic performance for the ox-

idation of HMF and biomass-related compounds (furfural, furfuryl alcohol, and benzyl alcohol). The $\text{Ni}_3\text{S}_2/\text{Co}_3\text{S}_4$ nanotube array electrode has a wide potential range from 1.35 to 1.7 V vs. RHE in its application to HMF oxidation and is able to handle high (100 mM HMF) substrate concentrations. The $\text{Ni}_3\text{S}_2/\text{Co}_3\text{S}_4$ nanotube array electrode is simple to prepare and exhibits good stability, both of which are important for industrial applications. The as-prepared $\text{Ni}_3\text{S}_2/\text{Co}_3\text{S}_4$ nanotube arrays have a wide scope as electrodes for electrooxidation of biomass-related substrates into their corresponding acid products in high yields and with high faradaic efficiencies.

Conflicts of interest

There are no conflicts to declare.

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