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A novel poly(acrylonitrile)/poly(ethylene glycol)-based polymer gel electrolyte for high efficiency dye sensitized solar cells†

Madhu Mohan Varishetty,^a Murakami Kenji,^c Nazia Tarannum,^d
Srinivasa Rao Damaraju^e and Madhavi Jonnalagadda^f

This research article reports on a systematic approach to the development of polymer gel electrolytes (PGEs) for the applications of dye-sensitized solar cells (DSSCs). The authors prepared PGE blend using poly(acrylonitrile) (PAN) and poly(ethylene glycol) (PEG) polymers along with three different ionic salts. They demonstrated a good ionic conductivity of $1.52 \times 10^{-2} \text{ S cm}^{-1}$, which improved PV performance. The conduction mechanism of the (PAN/PEG) PGE is based on the interaction of three cations of distinct sizes, Hex_4N^+ , K^+ , and Li^+ ions, with the polymer host. The rapid diffusion of I^-/I_3^- iodide ions through the pores formed by PEG in the PGE is the primary cause of improved ionic conductivity. Various compositions of (PAN/PEG) have been optimized to obtain a sufficient porous structure and improved photon conversion efficiency (PCE) of the cell, achieving 8.6% in this research. X-ray diffraction (XRD), field emission scanning electron microscopy (FE-SEM), impedance spectroscopy, incident photon conversion efficiency (IPCE) and finally current density voltage ($J-V$) characterization techniques are used to analyze and compare the results with those of liquid electrolyte-based cells.

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1. Introduction

It is widely appreciated that dye-sensitized solar cells are among a wide variety of photovoltaic devices, such as thin-film solar cells, hetero-junction solar cells and dye-sensitized solar cells (DSSCs). DSSCs are most suitable due to their scalability, low-cost fabrication and satisfactory efficiency. Hence, these have been rapidly developed to meet the demands of the next generation of sustainable energy sources of future photovoltaics.^{1–3} Among all types of DSSCs, such as solid, liquid and gel electrolyte, we are primarily interested in gel DSSCs due to their inadequately addressed drawbacks.

DSSCs based on liquid electrolytes showed a photoelectric conversion efficiency of up to 11% with the presence of triiodide/iodide (I_3^-/I^-) as a redox couple.⁴ DSSCs made using liquid electrolytes raise various practical problems such as

solvent evaporation (typically prepared by using volatile organic solvents), flammability, leakage due to long-term operation, desorption of weakly adsorbed dyes and corrosion of electrodes.^{5,6}

Solid polymer electrolytes showed better stability without leakage of electrolyte solution in the devices. However, they exhibited low ionic transport and weak interfacial contact between the electrolyte and the mesoporous TiO_2 photoelectrode. Therefore, the DSSCs made with solid polymer electrolytes showed lower fill factor and short-circuit current values. Hence, the solid-state DSSCs show a decrease in energy conversion efficiency compared to the liquid electrolyte-based devices.^{7,8}

To address these drawbacks, organic hole-conducting transport materials, an *in situ* photopolymerization method⁹ and p-type semiconductors were introduced to overcome the critical sealing procedures in the fabrication of DSSCs. These materials exhibit more stability in DSSCs. However, the poor wettability of TiO_2 -coated electrodes caused by these electrolytes results in poor conductivity, thereby decreasing the efficiency of the cells.¹⁰

PGEs partially have the properties of both liquid and solid electrolytes and offer improved long-term stability over DSSCs. PGEs show better mechanical properties, minimized electrolyte evaporation, low production cost, easy synthesis, excellent ionic conductivity and more efficient trapping of the liquid

^a Research institute of Electronics, Shizuoka University, Hamamatsu, Japan.
E-mail: madhuvm123@yahoo.com

^b Mohan Babu University, Tirupathi, Andrapradesh, India

^c Graduate School of Engineering, Shizuoka University, Hamamatsu, Japan

^d Department of Chemistry, Chaudhary Charan Singh University, Meerut, Uttar Pradesh, India

^e IIIT-AP Ongole campus, Rajiv Gandhi University of Knowledge Technologies, India

^f Indian Institute of Science, Bangalore, India

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electrolyte.¹¹ PGEs are more suitable due to their higher thermal stability, low vapour pressure and filling ability between the electrodes in DSSCs.^{12–14}

PGEs are prepared by using a polymer host that comprises ionic liquids in its cages and forms a network like a three-dimensional structure. In these liquid phases of the polymer network, ions can move freely, which provides a major contribution to the ion conductivity of a PGE. Several polymers were used for the fabrication of dye sensitized solar cells, *viz.*, poly(ethylene glycol) gel polymer electrolytes with heteroleptic cobalt redox shuttle and pyridine,¹⁵ PEG-functionalized ABA triblock copolymers,¹⁶ PEG and PVA polymers for gel electrolytes,¹⁷ poly(ethylene glycol) and polyvinylidene fluoride,¹⁸ poly(ethylene glycol),¹⁹ polyethylene glycol/4,4'-diphenylmethane diisocyanate copolymers,²⁰ PEG-based ABA triblock copolymers,²¹ polyethylene glycol based quasi-solid state electrolytes,²² ionic liquid integrated polyethylene glycol (PEG)-based quasi-electrolytes,²³ polyaniline integrated poly(hexamethylene diisocyanate tripolymer/polyethylene glycol) gel electrolytes,²⁴ PAN-based triblock copolymers,²⁵ poly(acrylonitrile) gel polymer electrolytes for prototype solar panels²⁶ and poly(acrylonitrile-co-vinyl acetate)²⁷ PGEs for DSSC applications.

S. Balamurugan¹⁵ and R. S. Seni¹⁷ *et al.* demonstrated PEG polymer hosts, which lead to improved conductivity and efficiencies of the DSSCs due to its higher rate of polarization, greater chemical stability, and it has the ability to easily dissolve redox couples. Therefore, poly(ethylene glycol) (PEG) has a lot of potential for application in the preparation of PGEs. However, pure PEG polymer electrolytes have limited ionic conductivity compared to PEG/1-N-BHII polymer electrolytes due to low charge transportation and a lower diffusion coefficient.^{17,28} Therefore, additional treatment/modification is necessary to improve their properties. In order to reduce the sublimation of iodine, heteroatoms with lone pair electrons such as nitrogen, oxygen, and sulphur atoms are utilized for the formation of a charge transfer complex with iodine.⁵ The addition of 4-tetra-butyl pyridine (TBP) and guanidinium thiocyanate (GuSCN) to the polymer host maintains TiO₂'s downward displacement and negative potential shift.²¹ In order to improve cell efficiency, Pugliese *et al.*²⁹ demonstrated flexible back-illuminated DSSCs with TiO₂ nanotube photoanodes. Bist *et al.*³⁰ and Ahmad *et al.*³¹ utilized natural extract-mediated and natural food dyes for DSSCs.

PAN gel electrolytes showed low ionic conductivity due to their strong dipole–dipole interactions. The high-dielectric constant materials such as ethylene carbonate (EC) and propylene carbonate (PC) were added to PAN, to improve the GPE properties as reported in the literature.^{32–35} Because of its high electrochemical stability, insect resistance, easily solvable cations, and high abrasion resistance, poly(acrylonitrile) (PAN) is used in our current work. Hence, it has been extensively utilized as a polymer host to prepare PGEs for DSSCs.^{7,19,32–36} In order to avoid the individual drawbacks of PEG or any other single polymer, blending systems have been developed like the PEG-PAA hybrids³⁷ and PEG/PMMA blends^{38,39} for DSSCs.

The effect of binary salts on conductivity and solar cell efficiencies has been discussed as follows. The small size iodide salt can adsorb on the surface of TiO₂ easily; due to its smaller ionic radius, the conduction band edge is shifted, and therefore open circuit voltage decreases.⁴⁰ The distance between the LUMO level and the conduction band decreases, leading to an increase in electron generation from the dye to TiO₂. Hence short circuit current density increases (J_{sc}). In the case of a bulky iodide salt, it dissociates easily into free ions due to its lower lattice energy than smaller cations. Hence bulky cation iodide salts exhibit high ionic conductivity and also help in retarding the backward electron transfer from TiO₂ to I₃[−].⁴¹ Therefore binary salts exhibited better DSSC performance than single iodide salts. In addition to this, a combination of three iodide systems of lithium iodide (LiI), 1-butyl-3-methylimidazolium iodide (BMII), and tetrapropylammonium iodide (Pr4NI) has been investigated for polymer gel electrolytes in DSSCs.⁴² The authors suggested that various individual ions played different roles in improving solar cell efficiency. Pr4NI increased J_{sc} by increasing the ion transport number. An imidazolium ionic liquid contributed to the enhancement of V_{oc} due to its plasticizing effect. Therefore authors suggested that ternary iodides employing quasi-solid-state DSSCs exhibited improved efficiency (η) by 30% and current density (J_{sc}) by 62%.

To continue these efforts, we have prepared a PAN/PEG polymer blend gel electrolyte for the improvement of conductivity by creating a porous gel electrolyte along with the synergistic effect of a triple mixture of LiI, KI, and 1-*n*-butyl-3-hexyl imidazolium iodide exhibiting three different cation sizes (Hex4N⁺, K⁺, and Li⁺) for the enhancement of the efficiency of DSSCs. We have explained clearly the working mechanism of the prepared gel in the DSSCs.

2. Experimental section

(a) Preparation of the dye-sensitized nanoporous TiO₂ photoelectrode bottom layer

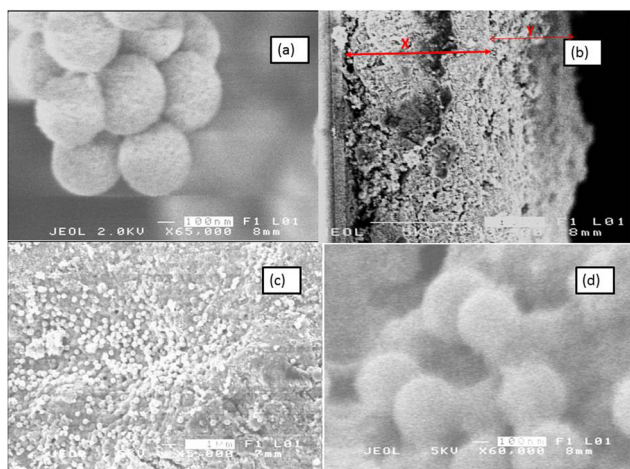
Initially, fluorine doped tin oxide (FTO) transparent conductive glass (FTO 10–15/Asahi Glass, Japan) was extensively cleaned using acetone, followed by ethanol. The spray pyrolysis experimental technique was introduced to prepare TiO₂ working photoelectrodes using a colloidal solution consisting of smaller size particles (3–5 nm) in a 2.2% suspension, supporting previous literature.^{43–46} Later, 0.3 g of P-25 TiO₂ powder was taken into a ceramic mortar and mixed with 5.5 mL of acetic acid, followed by grinding without any agglomeration of particles. Then, these solutions were mixed with a colloidal TiO₂ solution (20 mL) and allowed to ultrasonically vibrate for about 30 min after adding 5 drops of Triton X-100. This solution was sprayed onto FTO glass plates with an active area of 0.25 cm² and kept at a constant temperature of 150 °C for 30 min before being sintered in a hot air oven at 500 °C for 30 minutes. Then, the samples were slowly cooled down to room temperature. TiO₂ spray-coated plates were immersed in N-719 dye for



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Complex impedance measurements were used to find the electrical conductivity of the (PAN/PEG) polymer blend gel electrolyte at ambient temperature. The ionic conductivities of polymers were evaluated using the relation

In the second step, the addition of 1-*n*-butyl-3-hexyl imidazolium iodide (Hex₄N⁺I⁻) increases the polymer conductivity, indicating that the number of ion mobile charge carriers increases. This is due to the high rate of salt dissociation and the lower lattice energy of Hex₄N⁺I⁻ compared to KI and LiI. In other words, the presence of bulky cations in Hex₄N⁺I⁻ increases the lattice energy by decreasing the salt dissociation rate. Similarly, KI salt also decreased the flexibility of the polymer and decreased the mobility of ions due to its strong

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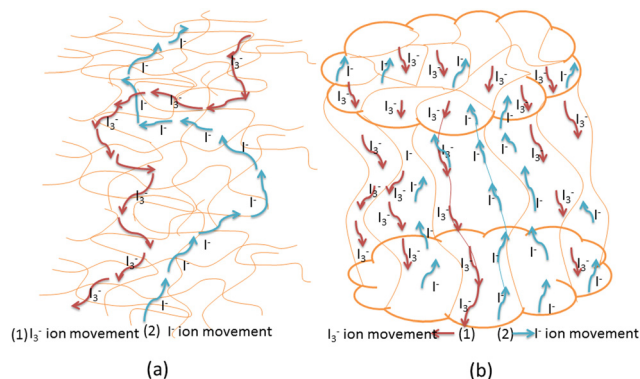


Fig. 3 Conduction mechanism of (a) PAN/LiI/KI and (b) PAN-PEG/LiI/KI blend PGEs.

cross-linking effect on the long chain.⁵⁵ The higher charge density of the K^+ cation promotes cross-linking between the CN groups of PAN chains in the polymer. This improves the ionic conduction of the mixture of these components comprising gel electrolyte by increasing iodine ion diffusion and thus enhances the performance of the DSSCs.⁵⁶ When the bigger ions ($Hex_4N^+I^-$) enter between polymer chains, they cause expansion at some other places, while smaller Li^+ and K^+ ions are randomly present at various positions, creating more disorder in the electrolyte. Hence, long polymer chains are separated appreciably by enhancing the flexibility of the polymer as compared to LiI and KI salts. Li^+ ions of smaller size (0.76) can easily move through the wider space created by larger ions of $Hex_4N^+I^-$ and K^+ . Hence, GPEs exhibited higher conductivity. The distribution of ions in the (PAN/PEG) polymer blend host and the as-prepared polymer gel electrolyte films is shown in Fig. 4a and b, respectively.

3.5. IPCE measurements

Fig. 5 reveals the comparison of the incident photon conversion efficiency (IPCE) measurements of the DSSCs of liquid, PAN and PAN/PEG polymer gel electrolytes. IPCE is stated as the ratio of the generated electrons across the external circuit

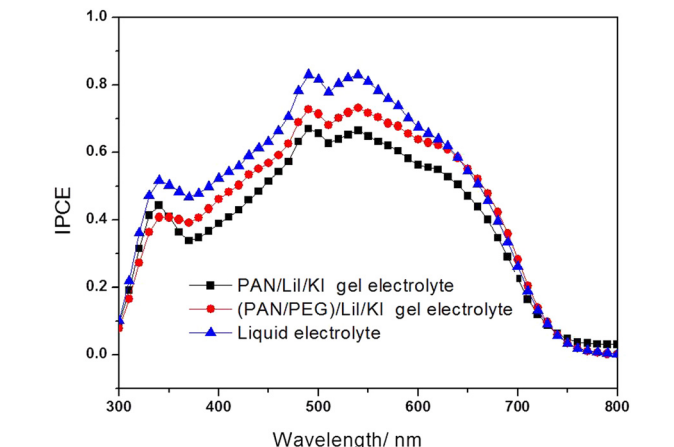


Fig. 5 The IPCE curves for DSSCs based on liquid electrolyte, PAN/LiI/KI and PAN/PEG/LiI/KI blend PGEs.

($n_{\text{electrons}}$) to the injected photons (n_{photons}) using the relation

$$\text{IPCE}(\lambda) = \frac{n_{\text{electrons}}(\lambda)}{n_{\text{photons}}(\lambda)} = \frac{1240I(\lambda)}{\lambda\phi(\lambda)}$$

where $\phi(\lambda)$ indicates the incoming power at a wavelength and $I(\lambda)$ represents the cell current at that wavelength. Fig. 5 reveals that the PAN/PEG/LiI/KI gel polymer electrolytes based on DSSCs showed higher quantum efficiency as compared to the PAN/LiI/KI gel polymer electrolyte. However, due to the lack of interfacial contact, the efficiency is lower than that of a liquid electrolyte.⁵⁷ The PAN/PEG/LiI/KI gel electrolyte has higher ion conduction and lower viscosity compared to the PAN/LiI/KI polymer gel electrolyte, which enhances the quantum efficiency to about 18.2% at 400 nm and to 21.6% at around 650 nm wavelengths. The IPCE measurement was carried out with the same system used for $J-V$ characteristics, but the data were obtained under monochromatic light by using a xenon-lamp (model PS-X500). The enhancement of interfacial contact between the photoelectrode and the electrolyte layer is due to electrolyte penetration into the photoelectrode of the DSSCs. The increasing ionic conductivity^{16,58,59} of the polymer gel as revealed by impedance measurements resulted in a higher IPCE of DSSCs.

3.6. Analysis of electrochemical impedance spectroscopy (EIS)

EIS was used to determine the interfacial properties of the components, charge transport and kinetic recombination in DSSCs.^{60,61} The EIS plot of DSSCs prepared using a sprayed TiO_2 photoelectrode, PAN, PAN/PEG blend PGEs or liquid electrolyte, and a Pt counter electrode is shown in Fig. 6. The presence of FTO resistance in DSSCs may have caused the observation of series resistance ($R_s = 14.77$) in the high-frequency range. Each plot comprises three semicircles in different frequency ranges. The resistance R_{ct1} indicates the charge transfer resistances present at the interface between the gel electrolyte/liquid electrolyte and the counter electrode. R_{ct2} represents the resistance at the interface present between the gel electrolyte/liquid electrolyte and the photoelectrode. Z_w

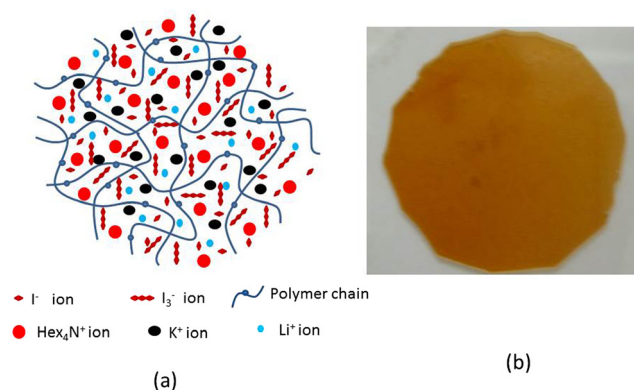


Fig. 4 (a) Schematic representation of the distribution of doping ions in the PAN/PEG blended PGE. (b) Physical appearance of the as prepared PGE using the hot pressing method.



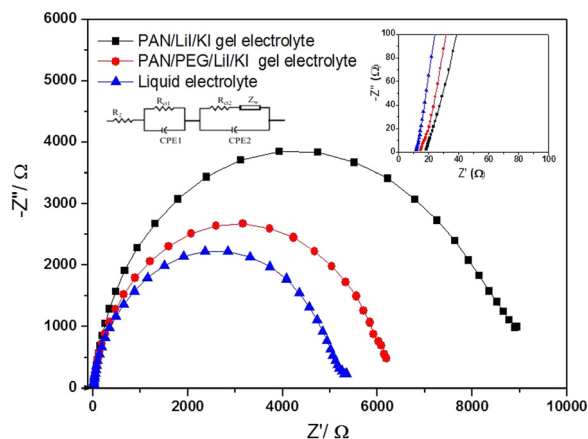


Fig. 6 The impedance spectra of the DSSC based on liquid electrolyte, PAN/LiI/KI and PAN/PEG/LiI/KI blend PGEs. The inset plot shows the contact resistance between the electrolyte and the Pt electrode interface.

denotes the Warburg impedance caused by I^-/I_3^- redox couple diffusion in the polymer electrolyte.^{5,61} This Warburg impedance may be lower for PAN/PEG/LiI/KI gel electrolytes than for PAN/LiI/KI PGEs and also low for liquid electrolytes. Nyquist plots comprise a semicircle, which reveals series resistance values (R_s) and various impedance parameters, as indicated in Table 1. The charge transfer resistance in the second semicircle decreases from 8.89 kΩ to 6.24 kΩ due to the blending of PEG with PAN as a polymer host, which enhances the charge transport from the counter electrode to the TiO_2 electrode. The Warburg impedance (Z_w) of PAN/PEG blend gel electrolyte-based DSSCs showed a lower value of 3.257 kΩ compared to the PAN single PGE, resulting in a higher efficiency of 8.62%.

3.7. J-V characteristics

The schematic representation of our fabricated DSSC based on PAN/PEG blend GPE is shown in Fig. 7. The photovoltage produced by a DSSC is primarily determined by the electron transfer process of the redox couple (I^-/I_3^-). The development of open-circuit voltage in DSSC devices mainly depends on the potential difference between the Fermi level electrons in the TiO_2 photoelectrode and the redox potential of the electrolyte.^{62,63} The chemical reaction of the I^-/I_3^- redox couple is represented in eqn (2)–(4). In the case of the counter electrode, the triiodide ions accept electrons on the electrolyte/FTO glass surface and are oxidized into iodide ions, represented in (eqn (2)). These iodide ions participate in the regeneration of ground-state dyes by providing electrons to the positively charged dye, as indicated in eqn (3):

Table 1 The fitted impedance parameters for the liquid electrolyte, PAN/PEG/LiI/KI and PAN/LiI/KI GPEs based DSSCs

No.	Electrolyte	R_s (Ω)	R_{ct1} (Ω)	R_{ct2} (kΩ)	Z_w (kΩ)
1	Liquid electrolyte	11.73	23.52	5.201	1.025
2	PAN/PEG/LiI/KI GPE	14.77	35.37	6.244	3.257
3	PAN/LiI/KI GPE	18.49	39.61	8.897	5.986

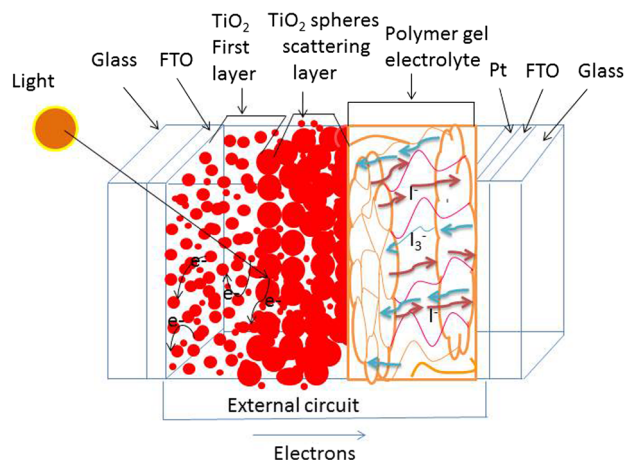
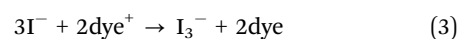


Fig. 7 Schematic representation of the designed DSSC model with various components.



$$V_{oc} = \frac{kT}{q} \ln \left(\frac{\eta \Phi_0}{n_0 k_{ct} [I_3^-]} \right) \quad (4)$$

In eqn (4), η indicates the quantum efficiency of the photo-generated electrons due to the incident photon flux of (Φ_0). The

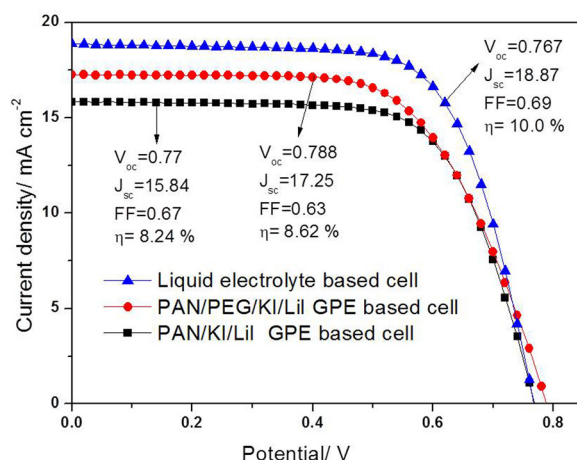


Fig. 8 Photo-current density–voltage characteristics (J – V) of DSSCs based on liquid electrolyte, PAN/LiI/KI and PAN-PEG/LiI/KI blended PGEs using an illuminated light intensity of 100 mW cm^{-2} .

Table 2 Photo current density–voltage characteristics of liquid electrolyte, PAN/PEG/LiI/KI and PAN/LiI/KI based DSSCs under 100 mW cm^{-2} illumination

Name of the sample	V_{oc} (V)	J_{sc} (mA cm^{-2})	FF	Efficiency (%)
Liquid electrolyte	0.754	18.31	0.66	9.11
PAN/PEG/LiI/KI polymer gel electrolyte	0.772	16.83	0.62	8.15
PAN/LiI/KI polymer gel electrolyte	0.764	15.62	0.63	7.56

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