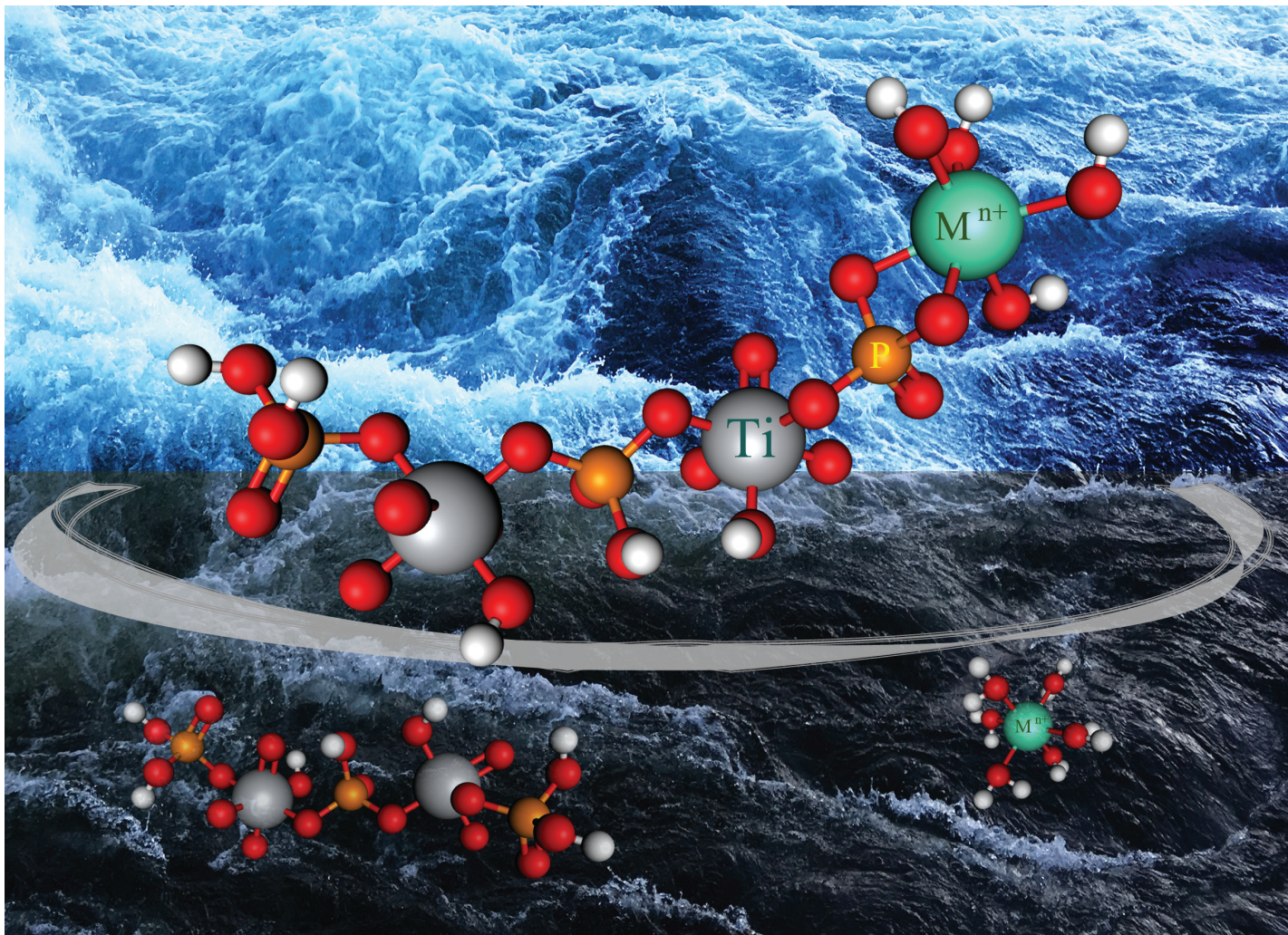


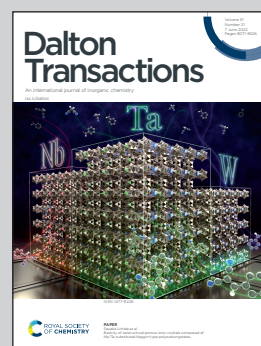


Showcasing research from Professor Oleg N. Antzutkin's laboratory, Chemistry of Interfaces, Luleå University of Technology, SE-97 187 Luleå, Sweden.

Synthesis and structural characterisation of solid titanium(IV) phosphate materials by means of X-ray absorption and NMR spectroscopy

Production of novel types of efficient, selective and cheap titanium(IV) phosphate (TiP) based adsorbents for wastewater purification from metal ions could be ecologically interesting and economically profitable for the society. A series of TiP materials, synthesised at mild conditions and short reaction times, have been structurally characterised using X-ray absorption spectroscopy, phosphorus and titanium K edge XANES and EXAFS, and solid state ^{31}P and $^{47/49}\text{Ti}$ NMR spectroscopy. Data are discussed in terms of induced acidic hydrolyses of Ti(IV) during washings with hydrochloric acid and water. A straightforward relation between synthesis parameters/post synthetic treatment and structural re-arrangement in the materials is established.

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Synthesis and structural characterisation of solid titanium(IV) phosphate materials by means of X-ray absorption and NMR spectroscopy†

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Solid titanium phosphate, TiP, materials hold great promise for wastewater treatment for removal of metal ions and complexes. A series of TiP materials, synthesised at mild conditions and short reaction times, have been structurally characterised using solid-state X-ray absorption spectroscopy, phosphorus and titanium K edge XANES and EXAFS, and ³¹P and ^{47/49}Ti NMR spectroscopy. The titanium K edge EXAFS data of α -Ti(HPO₄)₂·H₂O (α -TiP) revealed octahedral coordination of oxygens around titanium. Repeated washing of primary β -/ γ -TiP with hydrochloric acid results in formation of a weakly ordered solid, TiO(OH)(H₂PO₄)·H₂O, TiP1-H. The structure of TiP1-H is shown by Ti EXAFS to be a titanyl compound, containing a short Ti=O bond. The analogous data for linked titanium phosphate compounds (LTP) disclosed that inter-linkage occurs between α -TiP and titanyl phosphate units, supported by ³¹P–³¹P NOESY NMR data. ^{47/49}Ti NMR and Ti pre-edge XANES show evidence of two different titanium environments in LTP, one very similar to that observed in TiP1-H and a second more symmetric octahedral environment. Data are discussed in terms of induced acidic hydrolyses of titanium(IV) and phosphate counterpart during washings with hydrochloric acid and water. A straightforward relation between synthesis parameters/post synthetic treatment and structural re-arrangement in the materials is established.

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Introduction

Titanium phosphates (TiPs) are inorganic materials which have been extensively studied for their ability to remove trace metal ions and complexes from aqueous solution. TiPs are therefore strong candidates to be used as the recoverable active material in filters to remove low concentrations of transition and heavy metals ions, including radioactive elements, in

industrial wastewaters. Three types of ion-exchange units can be found in TiP systems, hydrogen phosphate (–HPO₄), dihydrogen phosphate (–H₂PO₄), and a mixture of these. It is well-established that the synthetic conditions play a major role for the predominating ion-exchange unit formed, and the degree of crystallinity/long-range order of the TiP material. These are the two most important features affecting the overall sorption performance of TiP materials.^{1,2} Crystalline TiP materials are often synthesised at relatively high temperatures, up to 250 °C, long reaction times, measured in days, and under autoclave conditions.^{3–8} When TiPs are formed under considerably milder conditions *e.g.* at a medium-low temperature with a short reaction time (hours) they are much less well ordered or amorphous. Representative TiPs with well-defined ion-exchange units in crystalline layered materials are α -TiP (α -Ti(HPO₄)₂·H₂O),^{4,7,9} β -TiP (β -Ti(H₂PO₄)(PO₄))¹⁰ and γ -TiP (γ -Ti(H₂PO₄)(PO₄)·2H₂O),¹¹ where titanium is octahedrally coordinated with six oxygen atoms. Recently, it has been reported that TiPs could exist in another chemical form, with titanyl, Ti=O, functional groups in an amorphous TiP sorbent with solely dihydrogen phosphate units, TiO(OH)(H₂PO₄)·H₂O, TiP1-H.² This compound was obtained upon heating at 60–80 °C for one hour followed by repeated washings of the crude product with hydrochloric acid.²

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It is a general observation that the presence of both types of ion-exchange units ($-\text{HPO}_4$ and $-\text{H}_2\text{PO}_4$) often leads to fully amorphous TiP materials (aTiP) where the chemical composition may vary for similar synthetic conditions. Furthermore, due to high acidity of the synthesis mixtures, the crude products are often quenched or washed with water. The composition of aforementioned TiP materials proposed from elemental analysis and ^{31}P NMR data include $\text{Ti}(\text{OH})_{1.36}(\text{HPO}_4)_{1.32} \cdot 2.3\text{H}_2\text{O}$,¹ $\text{TiO}_{1.1}(\text{OH})_{0.58}(\text{HPO}_4)_{0.2}(\text{H}_2\text{PO}_4)_{0.8} \cdot 0.64\text{H}_2\text{O}$,⁸ $\text{Ti}(\text{OH})_{1.2}(\text{HPO}_4)_{1.28}(\text{H}_2\text{PO}_4)_{0.24} \cdot 2.5\text{H}_2\text{O}$ ¹² and $\text{TiO}_{1.25}(\text{OH})_{0.47}(\text{H}_2\text{PO}_4)_{0.77}(\text{HPO}_4)_{0.13} \cdot 2.3\text{H}_2\text{O}$.¹³

Another variety of poorly ordered TiP units is represented in the linked titanium phosphate material (LTP), which is composed of different interlinked exchange units.¹⁴ This TiP material has been shown to consist of α -TiP-like and TiP1-H-like units interconnected either by oxo/hydroxo bridges or *via* inner-sphere H_2O -complexation through a common edge of two TiO_6 octahedra. This LTP material has shown both good sorption properties and good recovery in column (dynamic) trials with respect to Ni^{2+} -ions.¹⁴

The first reported and characterised phosphate compound with a four-valent metal ion was $\text{Zr}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$.¹⁵ Soon thereafter its Ti-analogue, $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$, was synthesised.¹⁶ It was found that $\text{Zr}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ has a layered structure, and that at least two different arrangements of the layers occur, denoted as α - and γ -layers.^{17,18} A single-crystal study of α - $\text{Zr}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ reported crystallisation in space group $P2_1/c$ (monoclinic no. 14),¹⁹ which later was re-evaluated to the alternative setting $P2_1/n$ (no. 14),²⁰ where the main difference is in the length of the c -axis, 16.22 and 15.414 Å, and in the β angle, 111.5 and 101.7°, respectively.

The first structural investigation of α - $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ and γ - $\text{Ti}(\text{H}_2\text{PO}_4)(\text{PO}_4) \cdot 2\text{H}_2\text{O}$ was reported by Nørnlund Christensen *et al.*⁷ Due to the low solubility of $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$, only micro-crystalline powders were obtained, and powder X-ray diffraction was therefore applied to solve the structures. α - $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ crystallises in the space group $P2_1/c$ with reported Ti–O bond distances in the range 1.911–2.062 Å, mean 2.001 Å, in distorted octahedral configuration, for details see Table S1 in the ESI.† Bruque *et al.* performed a powder X-ray diffraction study of α - $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ and the space group $P2_1/n$ was chosen to solve the structure.⁴ They reported Ti–O bond distances in the range 1.844–2.026 Å, mean 1.952 Å, in distorted octahedral configuration. The structure α - $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ has also been studied by powder neutron diffraction applying space group $P2_1/n$, giving significantly shorter Ti–O bond distances than the X-ray studies, 1.835–1.961 Å, mean 1.916 Å, Table S1 (ESI†).²¹ Burnell *et al.* reported a powder X-ray diffraction study where the structure of α - $\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ was solved with more accurate unit cell parameters choosing space group $P2_1/c$.⁹ The reported Ti–O bond distances were in the range 1.907–1.969 Å, mean 1.944 Å, in octahedral configuration around titanium with somewhat less distortion than in the previously reported structures, Table S1 (ESI†).

Clearfield *et al.* prepared two zirconium phosphate compounds, and assigned the prefix γ on the dihydrate and β to the anhydrous compound.¹⁵ ^{31}P MAS NMR showed that these compounds contain both phosphate and dihydrogen phosphate ions, γ - $\text{Zr}(\text{PO}_4)(\text{H}_2\text{PO}_4) \cdot 2\text{H}_2\text{O}$ and β - $\text{Zr}(\text{PO}_4)(\text{H}_2\text{PO}_4)$,²² which were confirmed by powder X-ray diffraction studies.²³ γ - $\text{Ti}(\text{PO}_4)(\text{H}_2\text{PO}_4) \cdot 2\text{H}_2\text{O}$ is isostructural with γ - $\text{Zr}(\text{PO}_4)(\text{H}_2\text{PO}_4) \cdot 2\text{H}_2\text{O}$ as shown by X-ray powder diffraction.^{20,24} The structure of β - $\text{Ti}(\text{PO}_4)(\text{H}_2\text{PO}_4)$ has been determined in two powder X-ray diffraction studies. One study reports crystallisation in space group $P2_1/n$,¹⁰ while in the other study space group $P2_1$ was chosen.¹¹ The octahedral configuration around titanium is distorted with Ti–O bond distances in the range 1.910–1.955 Å (mean 1.932 Å) and 1.839–2.036 Å (mean 1.938 Å), respectively, Table S1 (ESI†).

From these structure reports, it is evident that the TiP materials display rather distorted octahedral oxygen environments around titanium, while the ZrP compounds have close to regular octahedral configuration. A probable reason is that the ionic radius of zirconium(IV) is *ca.* 0.1 Å larger than the ionic radius of titanium(IV).²⁵ This difference may cause that zirconium(IV) fits better into the close-packed holes formed by the phosphate oxygens than titanium(IV).

A large part of the sorption experiments, at batch and column conditions, involves amorphous or poorly ordered TiP materials in their sodium forms. It has been shown that the sodium forms have higher sorption capacity and pH is stabilised during sorption processes.^{12,26,27} Even though different TiP materials have displayed very good ion-exchange properties in their sodium forms, detailed structural characterisation of these materials have not yet been reported. This is due to the rather complex system properties related to a partial displacement of protons by sodium ions. The Na-salts are usually obtained *via* an additional ion-exchange step causing a diminished degree of crystallinity/increased amorphousness of the initially protonated TiP materials.

It has been reported that amorphous TiP materials, aTiP, show similar or larger sorption capacity in comparison to crystalline TiP materials. This has been associated with their larger surface area and interlayer distances related to their ability to incorporate transition metal ions with different size.²⁸ However, due to the poor crystallinity of aTiP systems, the local structure around titanium and phosphorus has been difficult to fully assess using powder diffraction methodology and solid-state ^{31}P NMR spectroscopy.

In this study, the lattice independent method EXAFS²⁹ and solid-state $^{47/49}\text{Ti}$ NMR are applied to gather further insights into the structure around the titanium and phosphorus atoms in a number of TiP materials, previously characterised by ^{31}P MAS NMR. EXAFS provides information about the distances around the absorbing atom out to *ca.* 5 Å from it. It is a great advantage to study the environments around two atoms in the same compound by EXAFS as the distances between them can be independently confirmed. The XANES region of the X-ray absorption spectrum of titanium is very informative concerning the coordination geometry around titanium. There is a



very intense pre-peak of five- and four-coordinated titanium(IV) complexes of 0.4–0.7 and 0.7–1.0 absorption units in a normalised X-ray absorption spectrum, respectively, while for regular octahedral complexes the pre-peak is very weak.³⁰ Furthermore, a strongly distorted octahedron, as in titanyl compounds, has a significantly more intense pre-peak than a titanium compound with a regular octahedral configuration.³⁰ The combined information from XANES and EXAFS on the titanium absorption K-edge is therefore a powerful tool to analyse the structure of the poorly crystalline TiP sorbents.

Phosphorus EXAFS is challenging from a data collection perspective as the total absorption is very large at energies of the phosphorus K absorption edge. As shown in a previous study, accurate measurements can only be performed in transmission mode as the volume radiated in a fluorescence experiment increases significantly with increasing energy due to decreasing total absorption. This causes the fluorescence signal to increase with increasing energy relative to the X-ray beam intensity.³¹ In this work we attempt to study solid metal (Ti, Na) phosphate compounds where titanium is strongly bound to phosphate units aiming to determine distances beyond the phosphate ion, and to access the structural environment around phosphorus in HPO_4^- and H_2PO_4^- units.

Solid-state $^{47/49}\text{Ti}$ NMR can also give detailed information on titanium speciation in complex TiP matrices. However, it is challenging when applied to the TiP systems because of the great variety of distorted TiO_6 geometries. Titanium has two NMR active isotopes, both with low natural abundance, ^{47}Ti (nuclear spin $I = 5/2$, natural abundance 7.28%) and ^{49}Ti ($I = 7/2$, 5.51% abundance), and a small gyromagnetic ratio which means the detection sensitivity is low. Furthermore, both isotopes have significant electric quadrupole moments such that, except in the most symmetric environments, NMR spectra are significantly broadened by the second order quadrupole interaction with the linewidth of ^{47}Ti being ~ 3.52 times that of ^{49}Ti . In addition, their gyromagnetic ratios are very similar with ^{47}Ti appearing at -267 ppm in the spectrum relative to ^{49}Ti , so that in most cases the quadrupole broadening is such that the spectra of the two isotopes overlap.³² Despite these difficulties $^{47/49}\text{Ti}$ NMR has been used to study a range of materials including the TiO_2 polymorphs, a number of titanates³³ and α -, β -, and γ -TiP.³⁴

The aim of this study is to determine and characterise the local structure around the titanium and phosphorus atoms in a number of weakly ordered titanium(IV) phosphate compounds synthesised in different ways using phosphorus and titanium K edge EXAFS and solid-state $^{47/49}\text{Ti}$ and ^{31}P MAS NMR. Previously reported ^{31}P MAS NMR and X-ray powder diffraction data are added in an effort to determine relationships between properties and detailed structures. It is of a vital importance to understand this relationship in order to optimise synthetic routes for more efficient and stable TiP materials, and to improve conditions for their utilisation as ion-exchangers. This is the first study where phosphorus K edge EXAFS has been applied to determine the local structure around phosphorus in transition metal phosphate systems and also where $^{47/49}\text{Ti}$ NMR data of titanyl phosphate materials were obtained. In addition,

solid-state 2D ^{31}P – ^{31}P NOESY NMR data were used to confirm a previously proposed connection between HPO_4^- and H_2PO_4^- units in the inter-linked TiP sample(s) of LTP-type.

Experimental

In order to obtain a better understanding of these materials, ten different samples were studied by X-ray absorption spectroscopy. Five of these were probed with $^{47/49}\text{Ti}$ -NMR, while the others were too disordered to provide any useful data. Depending on the quality of data obtained, some data are included in the ESI.† The compounds considered in this study can be divided into four main groups: (i) samples with titanium in the titanyl form, TiP1-H based, (ii) LTP-based, containing inter-linked α -TiP-like and TiP1-H-like units, (iii) pure phases of microcrystalline $\alpha\text{-Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$ and (iv) fully amorphous TiP (aTiP) as systems for comparison, all synthesised in aqueous solution at mild conditions. A colour code is used for the studied samples in tables and figures to guide the reader, Table 1. The chemical purity of the samples was probed with elemental analyses and powder XRD. The characterisation data of these samples are summarised in Table 1.

General syntheses

All titanium phosphate materials were obtained at mild synthetic conditions. The TiP1-H, α -TiP and LTP-H were synthesised according to the procedures described by Trublet *et al.*,^{2,14} using a liquid Ti-source: aqueous $\text{TiOSO}_4 \cdot (\text{H}_2\text{SO}_4)_x$ solution (Sigma Aldrich), containing $350\text{--}400 \text{ g L}^{-1} \text{ H}_2\text{SO}_4$, $100 \text{ g L}^{-1} \text{ TiO}_2$, and 85% phosphoric acid, H_3PO_4 , to adjust the required mole ratio. In brief, for TiP1, 50 mL TiOSO_4 aqueous solution was heated to 80°C for 30 minutes. Phosphoric acid was added to the mixture to a $\text{P}_2\text{O}_5 : \text{TiO}_2$ molar ratio of 1 : 1 ($\text{H}_3\text{PO}_4 : \text{TiO}_2$ molar ratio of 2 : 1), and a white precipitate was formed. The mixture was stirred at 80°C for another 30 minutes and additional 5 hours at ambient conditions (no heating). The crude product was left to mature for about 10 hours and then dried at 60°C . The post-synthetic treatment included washings with hydrochloric acid (in order 0.5 and 0.1 mol dm^{-3}), and finally deionised water. The obtained solid was dried again at 60°C . This compound is referred to as a protonated-form of the sorbent, TiP1-H, in the text.

The α -TiP system was obtained at the conditions described above but at $\text{P}_2\text{O}_5 : \text{TiO}_2$ molar ratios larger than 1 : 1 (at least 1.2 : 1, a $\text{H}_3\text{PO}_4 : \text{TiO}_2$ molar ratio being greater than 2 : 1, at least 2.4 : 1). The Na-exchanged form of TiP1-H, TiP1-Na, was prepared by keeping the white solid TiP1-H for 24 hours in $0.5 \text{ mol dm}^{-3} \text{ Na}_2\text{CO}_3$ solution (solid : liquid ratio = 1 : 50), under stirring, rinsed with deionised water until pH 5.5 was reached and dried at 60°C . The LTP-H system was obtained at the conditions described above for TiP1-H but with heating for 24 hours (instead of 1 h) at 80°C . The corresponding LTP-Na system was obtained analogously using $0.5 \text{ mol dm}^{-3} \text{ Na}_2\text{CO}_3$ solution. A summary of the compounds and their characterisation is given in Table 1.



Table 1 Summary of titanium phosphate (TiP) samples and their main characterisation

Sample no./ colour code	Abbreviation	Chemical substance	Characterisation in solid state	Ref.	Notes
Sample 1/purple	TiP1/TiP1-H	TiO(OH)(H ₂ PO ₄)·H ₂ O	³¹ P MAS NMR, pXRD, elemental analysis	2 and 28	Weakly ordered
Sample 2/ red-brownish	Alpha-TiP/α-TiP	α-Ti(HPO ₄) ₂ ·H ₂ O	³¹ P MAS NMR, pXRD, elemental analysis	2	Microcrystalline
Sample 3/grey	LTP/LTP-H	Linked units (TiP1 and α-TiP)	³¹ P MAS NMR, pXRD, elemental analysis	14	Long-range order
Sample 4/ light-blue	Amorphous TiP/ aTiP	Different TiP units present	³¹ P MAS NMR, pXRD	28	Featureless pXRD
Sample 5/yellow	LTP-Na	Na-exchanged LTP-H	³¹ P MAS NMR pXRD (ESI,† this work)	14	Na ₂ CO ₃ treatment in aqueous suspension
Sample 6/black	LTP-pro, H (processed)	LTP-acid regenerated sorbent/ traces of Ni ²⁺	³¹ P MAS NMR	14	Ni ²⁺ -Multiple cycles sorption/ desorption
Sample 7/pink	TiP1-Na	Na-exchanged TiP1-H	³¹ P MAS NMR	2	Na ₂ CO ₃ treatment in aqueous suspension
Sample 8/light- green	TiP1-Cu	TiP1-Na-equilibrated with Cu ²⁺ ions	No ³¹ P MAS NMR data (paramagnetic effects)	27	Batch sorption of CuSO ₄ on TiP1-Na
Sample 9/blue	TiP1-mix	TiP1-Na-equilibrated with transition metal ions mixture	No ³¹ P MAS NMR data (paramagnetic effects)	36	Batch sorption of Cu ²⁺ , Zn ²⁺ , Mn ²⁺ , Ni ²⁺ and Co ²⁺ ions
Sample 10/green	TiP1-mixCa	TiP1-Na-equilibrated with transition metal ions mixture with Ca ²⁺	No ³¹ P MAS NMR data (paramagnetic effects)	36	Batch sorption of Cu ²⁺ , Zn ²⁺ , Mn ²⁺ , Ni ²⁺ , Co ²⁺ and Ca ²⁺

It should be noted that an excess of phosphoric acid during the synthesis for H₃PO₄:TiO₂ molar ratios larger than 2:1, resulted in the formation of microcrystalline α-TiP, while a longer reaction time under heating, 24 hours at 80 °C at fixed 2:1 ratio, resulted in the formation of LTP-H sorbent. The TiP1-H substance was also obtained at the fixed 2:1 ratio but only for 1 hour reaction time. It is important to stress that all these compounds were obtained after sequential washings with hydrochloric acid and deionised water as described above. Using a lower temperature, 60–70 °C, and washing with diluted H₃PO₄ and/or water to final pH of 3.0–3.5 resulted in formation of aTiP.^{28,35}

X-ray absorption data collection

X-ray absorption data were collected at the Synchrotron Light Research Institute (SLRI), Nakhon Ratchasima, Thailand, using the bending magnet beam line 8.³⁷ SLRI operated at 1.2 GeV and a ring current of 80–150 mA. The radiation was monochromatised by an InSb[111] and Ge[220] double crystal monochromator for P and Ti K-edge measurements, respectively. The second monochromator crystal (InSb[111]) was not detuned as it has been shown that the 3rd/1st harmonics intensity ratio of InSb[111] at 2 keV is 0.3%.³⁸ The data were collected in transmission mode using ion chambers with a gentle flow of helium gas. For each sample 3–5 scans were collected and averaged. The spectrum of red phosphorus or metallic titanium was recorded after beam fill and, thereafter at regular intervals assigning the first inflection point to 2145.5 and 4966.0 eV, respectively,³⁹ to energy calibrate the spectra.

The solid samples for transmission experiments were prepared by placing a thin layer of a finely ground powder on Nitto polypropylene tape (Nitto Denko Co., Japan) fixed on a plastic frame. The powder was spread out to a very thin layer

with a spatula. When it was difficult to get sufficiently thin sample layers, the powders were diluted with boron nitride, BN. The goal was to get an absorption edge step in the range 0.5–1.0. The change in total absorption at the P edge was very large over the EXAFS range, 2–3 absorption units, Fig. S1 (ESI†). It was therefore important to tune the absorption edge step close to 0.5–1.0 as a larger absorption step would cause an even larger change in total absorption over the entire EXAFS range, and a smaller step might increase the noise level in the data.

X-ray absorption data treatment

The EXAFS oscillations were extracted from averaged raw data using standard procedures for pre-edge subtraction, spline removal and data normalisation. In order to obtain quantitative information of the coordination structure of the titanium(IV) and phosphate ions, the experimental *k*³-weighted EXAFS oscillations were analysed by non-linear least-squares fits of the data to the EXAFS equation, refining the model parameters, number of backscattering atoms, *N*, mean interatomic distance, *R*, Debye–Waller factor coefficient, *σ*², and the relative ionisation energy, *ΔE*₀. The data analysis was performed using the EXAFSPAK program package.⁴⁰ The theoretical phases and amplitudes used in the refinements were calculated by the FEFF7 program, version 7.02.⁴¹ The standard deviations reported for the refined parameters listed in the Results section (Tables 3 and 4) are those related to the least-squares refinements and no systematic errors were included. In the text, the systemic errors are included in the estimated standard deviations. Variations in the refined parameters obtained using different models and data ranges indicated that the accuracy of the distances given for the separate samples was within ±0.005–0.02 Å, typical for well-defined interactions.



Solid-state $^{47/49}\text{Ti}$ and ^{31}P NMR spectroscopy

Solid-state $^{49}\text{Ti}/^{47}\text{Ti}$ NMR and ^{31}P 2D NOESY NMR spectra were acquired at ~20 T using a Bruker Avance Neo 850 MHz spectrometer operating at 47.9 MHz for ^{49}Ti and 344.2 MHz for ^{31}P . Static $^{49}\text{Ti}/^{47}\text{Ti}$ NMR spectra were obtained using a 7 mm probe. A weak (70 W corresponding to 13 kHz RF field strength) 2 ms double frequency sweep⁴² from ± 1 MHz to ± 200 kHz was used to saturate the satellite transitions followed by a static Hahn echo experiment with 100 μs echo delay. The 90° and 180° pulses were set to 1.625 and 3.33 μs , respectively, using 600 W (corresponding to 38.5 kHz RF field strength). The relaxation delay was 250 ms and depending on the signal-to-noise 30 000–150 000 acquisitions were co-added. A 4 mm probe spinning at 14 kHz was used for a Magic Angle Spinning (MAS) experiment on $^{49}\text{Ti}/^{47}\text{Ti}$ with 164 472 acquisitions. The same probe spinning at 8 kHz was used for ^{31}P NOESY experiments on LTP with a mixing time of 6 s and a relaxation delay of 20 s. There were 136 slices with 16 acquisitions per slice and the spectrum was acquired out to 2.8 ms in the indirect dimension. Titanium spectra were referenced using a secondary reference, SrTiO_3 , with the ^{49}Ti signal set to -843 ppm relative to the primary reference of ^{49}Ti in TiCl_4 .⁴³ (^{47}Ti signal at -1109 ppm). The $^{49}\text{Ti}/^{47}\text{Ti}$ NMR spectra were simulated using dmfit.⁴⁴

^{31}P MAS NMR data for TiPs were obtained at 162.0 MHz using a Bruker Ascend Aeon WB 400 MHz spectrometer (~9.4 T). A 4 mm probe spinning at 12 kHz was used. A single-pulse experiment was used with pulse width of 1.5 μs , pulse delay of 5 s, and 64 acquisitions. All ^{31}P NMR data were referenced to solid $\text{NH}_4\text{H}_2\text{PO}_4$ and reported w.r.t. primary standard reference 85% H_3PO_4 (0 ppm).

X-ray powder diffraction

The chemical identity of the samples of interest has been confirmed with powder XRD (pXRD) and data have been published elsewhere as summarised in Table S2 (ESI†). The data for LTP-Na along with the related LTP-H pattern are shown in Fig. S2 (ESI†). The pXRD pattern of Na-LTP was recorded using a PANalytical Empyrean diffractometer run in Bragg–Brentano

geometry with $\text{CuK}\alpha$ radiation ($\lambda = 1.5406 \text{ \AA}$). The sample was scanned in the 2θ range $2\text{--}70^\circ$ with a 2θ step size of 0.0260° and a scan step time of 3.3 min.

Results

^{31}P NMR data and relation to long and short range order features of TiP systems as characterised by pXRD

The previously reported ^{31}P MAS NMR data of TiP ion-exchange materials are summarised in Table 2 along with the data for reported related TiP analogies. The most important ^{31}P MAS NMR data are shown in Fig. 1. With the exception of amorphous TiP, aTiP, all compounds display rather narrow phosphorus resonance lines indicating the local structure is well ordered despite (from pXRD) poor long range order. The

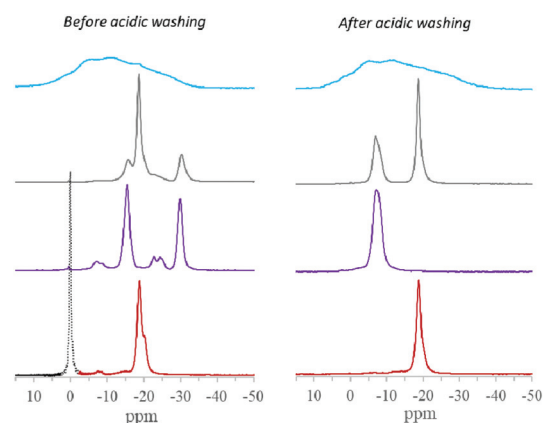


Fig. 1 Single-pulse ^{31}P MAS NMR spectra of TiP sorbents before the acidic washing with hydrochloric acid and deionised water (left side) and after the post-synthesis treatment (right side) of aTiP – sample 4, LTP-H – sample 3, TiP1-H – sample 1 and α -TiP – sample 2. The presence of residual H_3PO_4 is indicated by its resonance line (in dash). Data from ref. 38 with permission. It is noteworthy that before acidic washing the ^{31}P NMR data for LTP-H, TiP1-H and α -TiP show presence of primary formed α -/ γ -TiP species (for LTP-H), β -/ γ -TiP species (for TiP1-H) and mainly α -TiP species (for α -TiP), respectively.

Table 2 ^{31}P NMR isotropic chemical shift data of different TiP sorbents studied (samples 1–7 after acidic washings) along with the reported analogous data for α -TiP⁴⁷ and $\text{TiO}(\text{OH})(\text{H}_2\text{PO}_4)\cdot 2\text{H}_2\text{O}$, TiP1-H⁴⁵

Sample no./colour code	Abbreviation	Chemical substance after acidic wash	δ_{iso} (ppm)	Ref.
Sample 1/purple	TiP1/TiP1-H	$\text{TiO}(\text{OH})(\text{H}_2\text{PO}_4)\cdot\text{H}_2\text{O}$	-7.3	2 and 28
Sample 2/red-brownish	Alpha-TiP/ α -TiP	$\alpha\text{-Ti}(\text{HPO}_4)_2\cdot\text{H}_2\text{O}$	-18.8	2
Sample 3/grey	LTP/LTP-H	Linked units (TiP1 and α -TiP)	-7.0 ; -18.7	14
Sample 4/light-blue	Amorphous TiP/aTiP	Different TiP units are present	$+10$ to -35	28
Sample 5/yellow	LTP-Na	Na-exchanged LTP-H	$+5.4$ to $+2.0$	14
			-14.8	
Sample 6/black	LTP-pro, H (processed)	LTP-acid regenerated sorbent/traces of Ni^{2+}	$+10$ to -15	14
			-14.9	
Sample 7/pink	TiP1-Na	Na-exchanged TiP1-H	$+5.6$ and $+0.9$	ESI in 2
$\alpha\text{-Ti}(\text{HPO}_4)_2\cdot\text{H}_2\text{O}$			-18.1	47
$\text{TiO}(\text{OH})(\text{H}_2\text{PO}_4)\cdot 2\text{H}_2\text{O}$			-7.5^a	45

^a Narrow resonance line partially split in two lines near the top: -6.5 and -8.4 ppm.



data in Table 2 refer to the final acid and water washed materials. The ^{31}P MAS NMR spectrum of protonated α -TiP displays a single resonance line at -18.8 ppm assigned to $-\text{HPO}_4$ exchange units dominating in this material.² The spectrum of the TiP1-H sample reflects that $-\text{H}_2\text{PO}_4$ is the only exchange unit, seen by a single resonance at -7.3 ppm. The inter-linked TiP substance, LTP-H, shows two resonance lines close to these positions, -7.0 and -18.7 ppm, with an approximate integral ratio of 1 : 1.

The TiP1-Na and LTP-Na materials show an additional chemical shift in the corresponding phosphorous sites to lower ^{31}P NMR resonance frequencies (more positive ppm) due to “de-shielding” effects of the exchanged sodium ions in the proximity of the phosphorous sites, Table 2. Line-broadening of the ^{31}P NMR resonance lines in the spectra of these samples has revealed the complex nature of H^+ -to- Na^+ ion-exchange processes lead to a partial, maximum 60%, exchange of proton to sodium sites.³⁵ These processes occur also in the case of α -TiP but to a lesser extent. A broad resonance line with a chemical shift ranging from *ca.* -19 to -15 ppm has been observed after proton-sodium ion exchange treatment of α -TiP with NaOH.⁴⁶

It should be noted that the local structure around the ^{31}P sites of $-\text{H}_2\text{PO}_4$ units in inter-linked LTP-Na has changed considerably more (by 12.4 ppm) during the sodium-exchange *i.e.* for the protonated form, LTP-H, a single ^{31}P resonance line at -7.0 ppm was observed, while it shifts to the positive range up to $+5.4$ ppm upon Na-exchange and the resonance line becomes broader with additional multiple low-intensity resonance lines encountered.¹⁴ For comparison, the changes of the isotropic chemical shift for HPO_4 -units (primary at -18.7 ppm in LTP-H) are less pronounced upon Na-exchange: an additional ^{31}P resonance a shift of only 3.9 ppm was observed *i.e.*, to -14.8 ppm which is in the range of reported data in ref. 46 (all data are summarised in Table 2). In both cases that is likely due to Na-exchange and/or Na-intercalation into the titanium phosphate matrix.

The corresponding powder XRD data of these materials are shown in Fig. 2 and the first reflection angle and d_{spacing} data are given in Table S2 (ESI†). Powder XRD data clearly show the

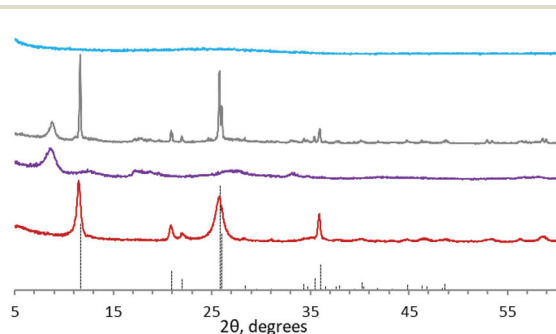


Fig. 2 Powder XRD patterns of the synthesised TiP products: aTiP – sample 4, LTP-H – sample 3, TiP1-H – sample 1 and α -TiP – sample 2 (adapted from ref. 35). The dotted line represents the referenced pattern of α -TiP (ref. 4).

amorphous nature of the aTiP system, that TiP1-H is weakly ordered and the considerably higher crystallinity of α -TiP. The inter-linked system, LTP-H displays a somewhat different pattern with some reflections being narrower than others indicating significant long-range order.

In an attempt to further characterise the LTP-H material and to unambiguously confirm the relations between the different units, a solid-state ^{31}P - ^{31}P 2D NOESY NMR⁴⁸ spectrum was acquired (see Fig. 3).

Two intense diagonal peaks at *ca.* -7.4 and -18.6 ppm in the 2D NMR spectrum together with a couple of spinning sidebands (ssb) can be seen. Normally, if the ^{31}P - ^{31}P distance is small enough for spin diffusion to occur there would be positive-intensity cross peaks at $(-7.4, -18.6)$ ppm and $(-18.6, -7.4)$ ppm. Such positive cross peaks are not seen but small peaks with negative intensities (in green) at these positions are visible. It is difficult to determine a precise P-P distance due to the lack of standard crystalline samples with two or more ^{31}P sites. However, from the long mixing time, 6 s, needed to observe the cross peaks one would estimate a distance of *ca.* 5 – 10 Å which indicates that the signal arises from a single phase material, rather than a mixture of individual phases, α -TiP and TiP1-H, in the sample. Note that in the reported structures of α -, β - and γ -TiP systems, Table S1 (ESI†), the P...P distances are in the range 4.2 – 6.4 Å within the layers, and 5.0 – 8.0 Å between the layers, respectively.^{4,7,9,21}

In addition, sorption experiments with LTP-Na and TiP1-Na imply regeneration of the sorbent using diluted acid, desorption of metal ions, followed by step of Na_2CO_3 treatment for conversion to its Na-form. The two powder XRD diffractograms of LTP-H and LTP-Na, Fig. S2 (ESI†) display rather different patterns. The diffractogram for LTP-H has a first broad reflection at $2\theta = 8.70^\circ$ and a second narrow one at $2\theta = 11.55^\circ$, corresponding to interlayer distances of 10.16 Å and 7.66 Å, respectively. The diffractogram of LTP-Na shows a first narrow reflection at $2\theta = 10.51^\circ$ corresponding to an interlayer distance of 8.41 Å. It is evident that the LTP-H sorbent has under-

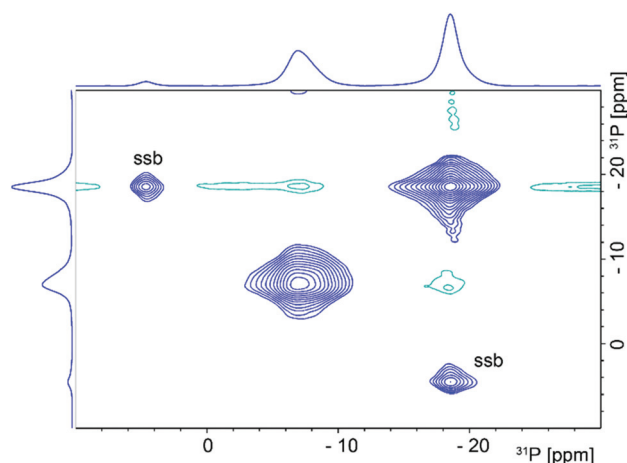


Fig. 3 2D ^{31}P - ^{31}P NOESY NMR spectrum of LTP (sample 3). The spinning sidebands are indicated by ssb.



gone a structural rearrangement during the Na-exchange and the interlayer distance has increased.

The LTP-Na material was studied at dynamic conditions for the sorption of nickel(II) ions in a fixed-bed column (sample 5). It was found that the sorbent could be regenerated for at least four cycles with a similar ion-exchange capacity (IEC), and two additional cycles with a slight decrease of the IEC.¹⁴ ³¹P MAS NMR of LTP-H after the sixth regeneration with diluted hydrochloric acid (sample 6) showed a broader resonance line with a smaller integral intensity in the region of H_2PO_4^- groups (from +10 to -15 ppm) compared to the primary LTP-H compound (-7 ppm, narrow line). Further analyses revealed that no phosphorus species were hydrolysed during the sorption process, suggesting that the broadness and the lower intensity of the resonance line is attributed to the presence of some paramagnetic nickel(II) left in the material or a structural rearrangement of the material. Similarly, no distinct ³¹P resonance lines were observed for samples 8, 9 and 10 where presence of different trace amounts of transition metal ions could be associated with the lack of signal. Thus, X-ray absorption remains the only tool to reveal the coordination around the P and Ti in these systems strongly affected by sorption/desorption processes.

Phosphorus K edge XANES spectra

The standard polycrystalline sodium phosphate salts $\text{NaH}_2\text{PO}_4 \cdot \text{H}_2\text{O}$, $\text{Na}_2\text{HPO}_4 \cdot 7\text{H}_2\text{O}$ and $\text{Na}_3\text{PO}_4 \cdot 12\text{H}_2\text{O}$ were used in the study as reference material with different protonation of the phosphate groups. The phosphorus XANES spectra of these sodium phosphates with different degree of protonation and selected titanium phosphate sorbents are collected in Fig. 4. Solid $\text{NaH}_2\text{PO}_4 \cdot \text{H}_2\text{O}$, $\text{Na}_2\text{HPO}_4 \cdot 7\text{H}_2\text{O}$ and $\text{Na}_3\text{PO}_4 \cdot 12\text{H}_2\text{O}$ show a single sharp transition ("white line") at 2154.5 eV, marked with thick dash-line in Fig. 4, which is in full agreement with previous studies.^{49,50} The titanium phosphates investigated here also show a sharp transition at this energy, with the exception of amorphous titanium phosphate (aTiP) where the transition is considerably broader and less intense.

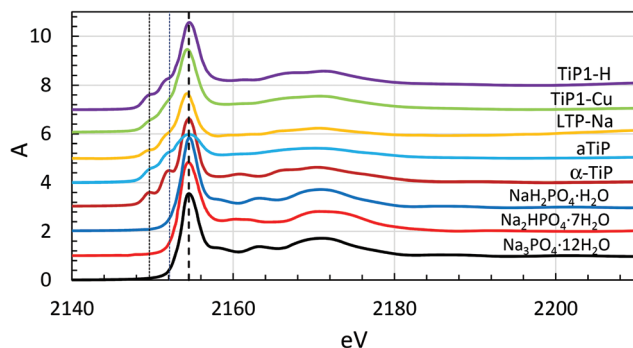


Fig. 4 Normalised phosphorus K edge XANES absorption edges of solid titanium(IV) and sodium phosphates. Offset steps: 1.0. The help lines are at 2149.6 and 2152.1 eV; sample 1 – TiP1-H, sample 2 – α -TiP, sample 4 – aTiP, sample 5 – LTP-Na, sample 8 – TiP1-Cu (no data were collected on samples 3, 6, 7, 9 and 10).

In addition, clearly visible transitions at lower energies, 2149.6 and 2152.1 eV defined with thin dash-lines in Fig. 4, are observed in all titanium phosphate compounds studied. The origin of these transitions is due to the density of states of titanium recognised by fitting the P K edge region applying finite differences methods (FDM) and full multiple scattering theory using the FDMNES code.⁵¹

Phosphorus K edge EXAFS

The phosphorus K edge EXAFS spectra of all TiP compounds are similar with P-O bond distances of 1.53(1) Å, and P...Ti single scattering and P-O-Ti 3-leg scattering in agreement with the results obtained by Ti EXAFS, see Tables 3 and 4. The refined structure parameters of the studied samples are summarised in Table 3, and the fit of the EXAFS data and the Fourier transforms are shown in Fig. 5 and S3 (ESI[†]), respectively.

Titanium K edge XANES spectra

The Ti K edge XANES spectra of the samples are shown in Fig. 6 and S4 (ESI[†]), and a close-up of the pre-edge region in Fig. 7. The intensity of the pre-peak is expected to be low for

Table 3 Mean bond distances, $d/\text{\AA}$, number of distances, N , and Debye-Waller coefficients, $\sigma^2/\text{\AA}^2$, threshold energy, E_0 , amplitude reduction factor, S_0^2 , and the goodness of fit as defined in ref. 40 from EXAFS studies of solid titanium phosphates at room temperature. Data for samples 7 and 8 are not available

Interaction	N	d	σ^2	E_0	S_0^2	F
<i>Ti(HPO₄)·H₂O, α-TiP (sample 2)</i>						
P-O	4	1.547(2)	0.0041(3)	-3.2(5)	0.80(3)	15.8
P...Ti	3	3.325(9)	0.0029(12)			
P-O-Ti	6	3.441(9)	0.0029(10)			
P...O	6	4.009(9)	0.0034(10)			
P...O	12	5.72(3)	0.008(8)			
P...Ti	6	5.98(3)	0.012(3)			
<i>Amorphous TiP, aTiP, (sample 4)</i>						
P-O	4	1.529(2)	0.0028(2)	-4.4(4)	0.75(3)	11.4
P...Ti	3	3.254(7)	0.0045(8)			
P-O-Ti	6	3.379(10)	0.0033(12)			
P...O	6	3.70(6)	0.04(4)			
<i>TiP1-H (sample 1)</i>						
P-O	4	1.530(1)	0.0054(2)	-6.9(3)	0.85(2)	8.1
P...Ti	3	3.191(6)	0.0035(10)			
P-O-Ti	6	3.290(6)	0.0059(12)			
P...O	6	3.90(2)	0.015(3)			
P...O	6	4.45(2)	0.014(3)			
<i>LTP-H (sample 3)</i>						
P-O	4	1.530(2)	0.0023(2)	-7.1(4)	0.75(3)	20.3
P...Ti	3	3.252(8)	0.0008(10)			
P-O-Ti	6	3.361(11)	0.003(1)			
P...O	6	3.98(2)	0.054(2)			
<i>TiP1-mix (sample 9)</i>						
P-O	4	1.527(2)	0.0033(2)	-7.3(4)	0.82(3)	8.4
P...Ti	3	3.257(10)	0.010(1)			
P-O-Ti	6	3.384(16)	0.011(2)			
P...O	6	3.78(2)	0.019(4)			
<i>TiP1-mixCa (sample 10)</i>						
P-O	4	1.526(1)	0.0033(2)	-7.2(3)	0.82(1)	12.9
P...Ti	3	3.254(8)	0.010(1)			
P-O-Ti	6	3.377(15)	0.012(2)			
P...O	6	3.76(2)	0.020(4)			



Table 4 Mean bond distances, $d/\text{\AA}$, number of distances, N , and Debye–Waller coefficients, $\sigma^2/\text{\AA}^2$, threshold energy, E_0 , amplitude reduction factor, S_0^2 , and the goodness of fit as defined in ref. 40 from titanium EXAFS studies of solid titanium phosphates at room temperature. Data for samples 7 and 8 are not available

Interaction	N	d	σ^2	E_0	S_0^2	F
<i>Ti(HPO₄)₂·H₂O (s), α-TiP (sample 2) ($k = 3\text{--}11 \text{\AA}^{-1}$) model: 100% TiO₆</i>						
Ti–O	6	1.965(2)	0.0074(2)	2.1(2)	0.88(2)	9.5
Ti...P	6	3.350(4)	0.0066(6)			
Ti–O–P	12	3.447(4)	0.0085(7)			
Ti...Ti	6	4.687(9)	0.0202(12)			
Ti–O–P mean angle: 146.4° (146.6°, mean in the crystal structure, ref. 4, 9, 10 and 27)						
<i>TiO(OH)(H₂PO₄)·H₂O, TiP1-H (sample 1) ($k = 2\text{--}12 \text{\AA}^{-1}$) model: 100% titanyl</i>						
Ti=O	1.0	1.722(5)	0.0041(4)	–10.6(4)	0.88(2)	9.2
Ti–O	4	1.907(2)	0.0047(2)			
Ti–O	1	2.41(1)	0.012(2)			
Ti...P	4	3.184(2)	0.0054(3)			
Ti–O–P	8	3.298(6)	0.0117(6)			
Ti...Ti	6	5.14(4)	0.037(5)			
Ti–O–P mean angle: 135.5°						
<i>Amorphous TiP, aTiP (sample 4) ($k = 3\text{--}11 \text{\AA}^{-1}$) model: 50% titanyl and 50% TiO₆</i>						
Ti=O	0.5	1.723(6)	0.0016(9)	–0.1(4)	0.88(3)	9.6
Ti–O	5	1.940(3)	0.0117(6)			
Ti...P	5	3.227(3)	0.0095(3)			
Ti–O–P	10	3.365(4)	0.0164(5)			
Ti...O	6	4.13(2)	0.036(4)			
Ti...Ti	6	5.20(4)	0.038(5)			
Ti–O–P mean angle: 136.5°						
<i>LTP-H (sample 3) ($k = 3\text{--}10 \text{\AA}^{-1}$) model: 37% titanyl and 63% TiO₆</i>						
Ti=O	0.5	1.716(8)	0.0036(8)	–7.8(6)	0.90(2)	8.1
Ti–O	5.26	1.894(5)	0.0063(3)			
Ti–O	0.5	2.422(6)	0.0077(7)			
Ti...P	5	3.181(5)	0.0113(3)			
Ti–O–P	10	3.303(6)	0.0144(5)			
Ti...O	6	3.68(3)	0.034(5)			
Ti...Ti	6	5.16(3)	0.032(4)			
Ti–O–P mean angle: 136.4°						
<i>LTP-Na (sample 5) ($k = 3\text{--}10 \text{\AA}^{-1}$) model: 75% titanyl and 25% TiO₆</i>						
Ti=O	0.75	1.691(7)	0.0027(9)	–11.3(7)	0.85(4)	12.4
Ti–O	5	1.894(5)	0.0073(2)			
Ti–O	0.75	2.447(9)	0.0041(12)			
Ti...P	4.5	3.189(5)	0.0128(9)			
Ti–O–P	9	3.294(9)	0.029(5)			
Ti...O	6	3.65(3)	0.027(3)			
Ti...Ti	6	5.23(2)	0.023(2)			
Ti–O–P angle: 137.1°						
<i>LTP-processed, H (sample 6) ($k = 3\text{--}11 \text{\AA}^{-1}$) 100% titanyl</i>						
Ti=O	1.0	1.699(8)	0.0041(9)	–9.5(7)	0.83(3)	11.1
Ti–O	4	1.899(5)	0.0122(5)			
Ti–O	1	2.414(6)	0.0064(7)			
Ti...P	4	3.162(4)	0.0089(4)			
Ti–O–P	8	3.292(5)	0.0186(8)			
Ti...O	6	3.73(2)	0.022(2)			
Ti...Ti	6	5.26(2)	0.030(2)			
Ti–O–P mean angle: 134.8°						
<i>TiP1-mix (sample 9) TiO(OH)(H₂PO₄)·H₂O ($k = 3\text{--}10 \text{\AA}^{-1}$) model: 100% titanyl</i>						
Ti=O	1.0	1.692(8)	0.0047(9)	–9.7(7)	0.82(2)	13.6
Ti–O	4	1.897(5)	0.0079(6)			
Ti–O	1	2.460(9)	0.0073(2)			
Ti...P	4	3.163(7)	0.0090(10)			
Ti–O–P	8	3.299(8)	0.0136(12)			
Ti...Ti	6	5.26(2)	0.024(2)			
Ti–O–P mean angle: 134.6°						
<i>TiP1-mixCa (sample 10) TiO(OH)(H₂PO₄)·H₂O ($k = 3\text{--}10 \text{\AA}^{-1}$) model: 100% titanyl</i>						

Table 4 (Contd.)

Interaction	N	d	σ^2	E_0	S_0^2	F
Ti=O	1.0	1.698(5)	0.0057(6)	–9.6(7)	0.86(2)	14.6
Ti–O	4	1.895(3)	0.0098(6)			
Ti–O	1	2.43(1)	0.0085(7)			
Ti...P	4	3.148(5)	0.015(1)			
Ti–O–P	8	3.29(1)	0.023(2)			
Ti...Ti	6	5.21(4)	0.040(5)			
Ti–O–P mean angle: 133.3°						

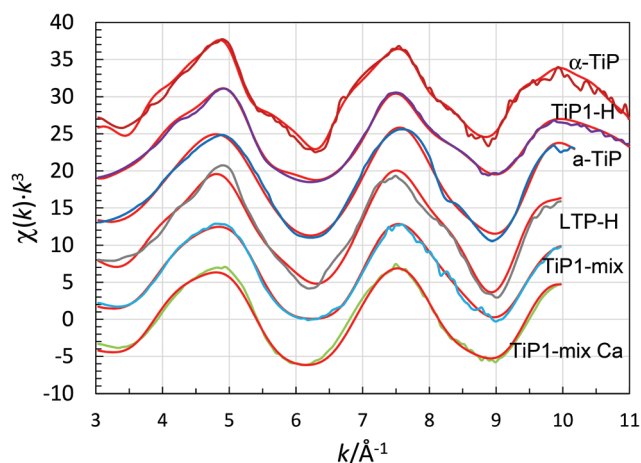


Fig. 5 Fit of phosphorus K edge EXAFS data of titanium(IV) phosphates, experimental – coloured lines, models with structure parameters from Table 4 – red lines, sample 2 – α -TiP (offset: 30), sample 1 – TiP1-H (offset: 24), sample 4 – a-TiP (offset: 18), sample 3 – LTP-H (offset: 12), sample 9 – TiP1-mix (offset: 6), and sample 10 – TiP1-mixCa (no offset).

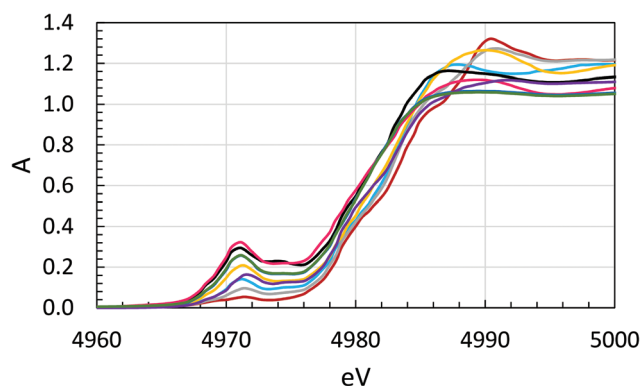


Fig. 6 Titanium K edge XANES spectra of titanium(IV) phosphates, sample 1 – TiP1-H, sample 2 – α -TiP, sample 3 – LTP-H, sample 4 – a-TiP, sample 5 – LTP-Na, sample 6 – LTP-pro, sample 7 – TiP1-Na and sample 9 – TiP1-mix and sample 10 – TiP1-mixCa (overlapping spectra samples 9 and 10), (sample 8 – no data available).

regular octahedral coordination, and the intensity increases with decreasing symmetry of the coordination around titanium, 0–0.4 absorption units.³⁰ The pre-edge intensity varies substantially between the TiP samples, 0.03–0.30 absorption units, but it strongly indicates that all the TiP samples have

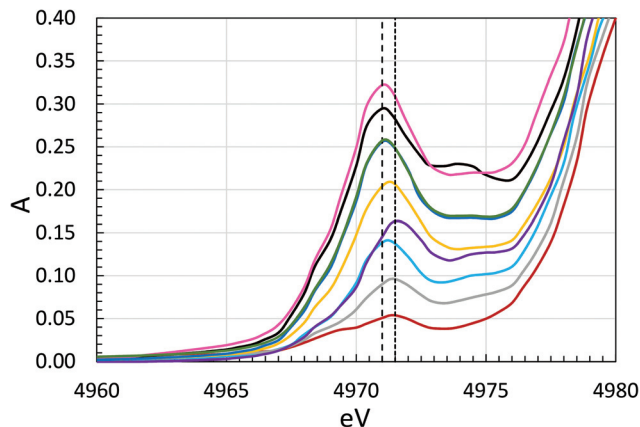


Fig. 7 Close-up of titanium K pre-edge peak in XANES spectra of titanium(IV) phosphates, sample 1 – TiP1-H, sample 2 – α -TiP, sample 3 – LTP-H, sample 4 – a-TiP, sample 5 – LTP-Na, sample 6 – LTP-pro, sample 7 – TiP1-Na, sample 9 – TiP1-mix and sample 10 – TiP1-mixCa (overlapping spectra). Help-lines at 4971.0 and 4971.6 eV show pre-peak maxima for samples 6, 7, 9 and 10, and samples 1–3, respectively. (No data for sample 8 are available.)

essentially six-coordination.³⁰ The lowest intensity was observed for α -TiP, having most symmetrical TiO_6 arrangement in comparison to the other TiP materials. The crystal structure of α -TiP has been reported in several studies to have a slightly distorted octahedral configuration around titanium.^{4,7,9,21} Compounds such as TiP1-H, $\text{TiO}(\text{OH})(\text{H}_2\text{PO}_4) \cdot \text{H}_2\text{O}$, with a $\text{Ti}=\text{O}$ double bond have a significantly more intense pre-peak as expected due to the lower symmetry around titanium, Fig. 6 and 7. Among these, the compounds containing a metal ion, samples 5–7, 9 and 10, have the most intense pre-peaks indicating a low-symmetrical coordination around titanium, and the pre-peak maxima are close to 4971.0 eV, Fig. 7. It is noteworthy that for all compounds with a pre-peak intensity higher than 0.2, the ^{49}Ti NMR line is so broadened by the quadrupole interaction that no useful data could be obtained, *vide infra*. The compounds α -TiP, TiP1-H and LTP-H have pre-peak maxima at 4971.5, and of these α -TiP and TiP1-H are viewed as pure. The pre-edge spectrum of α -TiP was regarded as model for octahedral coordination around titanium (TiO_6) and TiP1-H as model for titanyl compounds with a short $\text{Ti}=\text{O}$ double bond, four $\text{Ti}-\text{O}$ single bonds perpendicular and a long $\text{Ti}-\text{O}$ single bond *trans* to the $\text{Ti}=\text{O}$ bond. The pre-peak spectrum of the LTP-H sample was fitted by linear regression of the spectra α -TiP and TiP1-H, and an excellent fit was obtained with 63% TiO_6 and 37% titanyl, Fig. S5 (ESI[†]). The XANES region indicate that the coordination around titanium in the LTP-H sample is dominated by $\text{Ti}-\text{O}$ single bonds with fairly regular octahedral symmetry around titanium, while the other samples except α -TiP have lower symmetry around titanium and lower charge density on titanium indicating a significant content of titanyl compounds in these compounds. The position of the absorption edge is also affected by the Ti -ligand bonds with a titanyl group reducing the effective charge on titanium more efficiently than $\text{Ti}-\text{O}$ single bonds, Fig. 6 and S4 (ESI[†]).

Titanium K edge EXAFS

The titanium K edge EXAFS spectrum of α -TiP (sample 2) has a significantly different feature than the other samples, Fig. 8. A good fit of α -TiP is obtained by a model of an octahedral configuration of oxygen atoms around titanium at 1.965(6) Å and $\text{Ti}\cdots\text{P}$ single scattering and $\text{Ti}-\text{O}-\text{P}$ 3-leg scattering to the bound hydrogen phosphate ions with a mean $\text{Ti}-\text{O}-\text{P}$ bond angle of 147(2)°, Table 3, which is in excellent agreement with reported crystal structures.^{4,7,9,21} The structure of TiP1-H ($\text{TiO}(\text{OH})\text{H}_2\text{PO}_4 \cdot \text{H}_2\text{O}$, sample 1) has a typical titanyl $\text{Ti}=\text{O}$ bond distance of 1.72(1) Å, and four $\text{Ti}-\text{O}$ bond distances in the equatorial plane of a mean of 1.905(5) Å. The mean $\text{Ti}-\text{O}-\text{P}$ bond angle is significantly smaller, 134(2)°, than in α -TiP.

The other samples have similar Ti EXAFS spectra containing a significant fraction of titanyl groups. The distribution of TiO_6 and titanyl sites in sample LTP-H from the pre-edge evaluation, see above, was used as fixed number of distances in the refinement of the EXAFS data. The $\text{Ti}=\text{O}$ bond distance has been refined to *ca.* 1.7 Å, and the $\text{Ti}-\text{O}$ bond distances at *ca.* 1.9 Å are a mean of the four $\text{Ti}-\text{O}$ bonds perpendicular to the titanyl group and the six $\text{Ti}-\text{O}$ bonds in distorted octahedral coordination. The $\text{Ti}-\text{O}$ bond distances in octahedral and titanyl compounds have to be refined as one mean distance as the distances are too close to each other to be refined separately. The mean $\text{Ti}-\text{O}$ bond distances have been refined to 1.90–1.94 Å, with fairly large Debye–Waller coefficients due to different complexes with somewhat different $\text{Ti}-\text{O}$ bond distances present in the samples. The mean $\text{Ti}-\text{O}-\text{P}$ angle in these compounds are significantly smaller than in α -TiP, on average *ca.* 136° (ranging from *ca.* 133° to 138°). The refined structure parameters of these samples are summarised in Table 4, and the fit of the EXAFS data and the Fourier transforms are shown in Fig. 8 and S6 (ESI[†]), respectively.

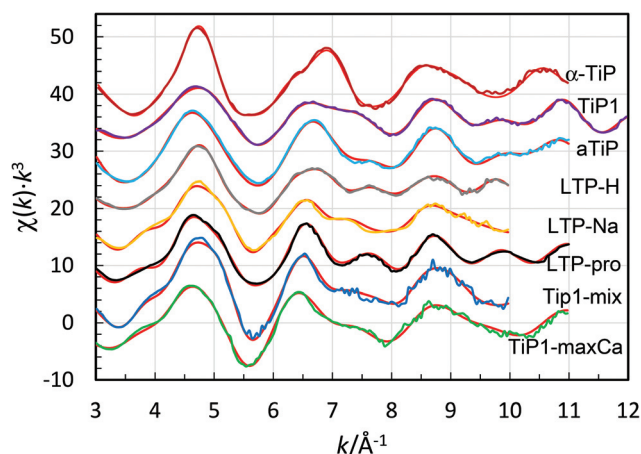


Fig. 8 Fit of titanium K edge EXAFS data of titanium(IV) phosphates, experimental – colored lines, models with structure parameters (in Table 3) – red lines, sample 2 – α -TiP, sample 1 – TiP1-H, sample 4 – a-TiP, sample 3 – LTP-H, sample 5 – LTP-Na, sample 6 – LTP-pro, sample 9 – TiP1-mix, and sample 10 – TiP1-mixCa, and (sample 7 – data of insufficient quality, and no data available for sample 8). The offset between the spectra is 8.



Solid-state $^{47/49}\text{Ti}$ NMR spectroscopy

For samples aTiP (sample 4), LTP-Na (sample 5) and TiP1-Na (sample 7) only a very weak, broad line was observed (not shown) indicating that the titanium is in a very non-symmetrical environment, supported by Ti XANES, *vide ultra*. The static $^{47/49}\text{Ti}$ NMR spectrum of LTP-H (sample 3), shown in Fig. 9, give clear evidence of (at least) two components, a broad (~ 30 kHz wide) featureless asymmetric line (site 2) and a much narrower component for which both ^{49}Ti and ^{47}Ti are resolved (site 1). In contrast, for TiP1-H (sample 1) only a broad featureless line was observed which, as can be seen from the overlay, is very similar to the broad component of the LTP-H sample (site 2). A subtraction of the two spectra, also shown in Fig. 9, confirms the similarity of the broad components and allows further analysis of the narrow component.

By spinning at 14 kHz it was possible to narrow both ^{47}Ti and ^{49}Ti signals for the more symmetric site of LTP-H but only ^{47}Ti for the more distorted site since the linewidth of the ^{47}Ti resonance, being ~ 3.5 times that of ^{49}Ti , is much too large to be narrowed. The MAS spectrum is shown in Fig. 10 together with a simulation. The static spectra were also simulated using the quadrupole and shift parameters determined from the MAS simulation, however, it was found that it was necessary to include chemical shift anisotropy (CSA) to obtain a good fit. A simulation of the static spectrum of LTP-H is shown in Fig. S7 (ESI †). There is considerable uncertainty in the precise CSA values, but it is clear that the more symmetric site has, as expected, smaller anisotropy. It is not possible to estimate the relative amounts of the two Ti sites in LTP-H from $^{47/49}\text{Ti}$ NMR, because of the different spins of the two isotopes and because the enhancement of the signal from using a digital frequency sweep 42 is dependent on the size of the quadrupolar interaction, which is very different for the two sites. Table 5

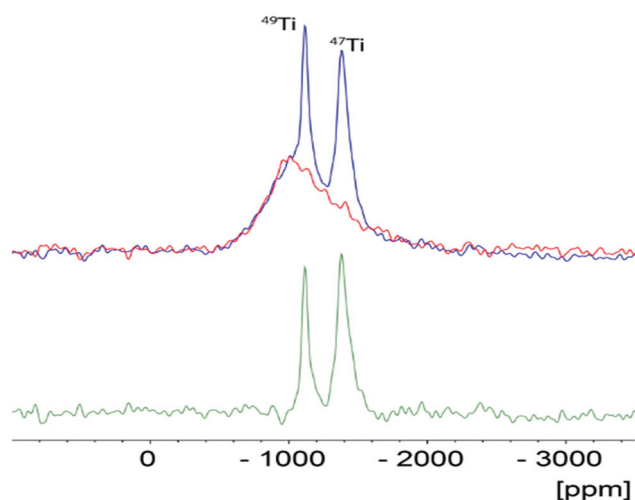


Fig. 9 Static titanium NMR spectra of TiP1-H (red) and LTP-H (blue), scaled to the same height, and their difference (green). The resonances from both titanium isotopes, ^{49}Ti and ^{47}Ti , are clearly resolved in the difference spectrum.

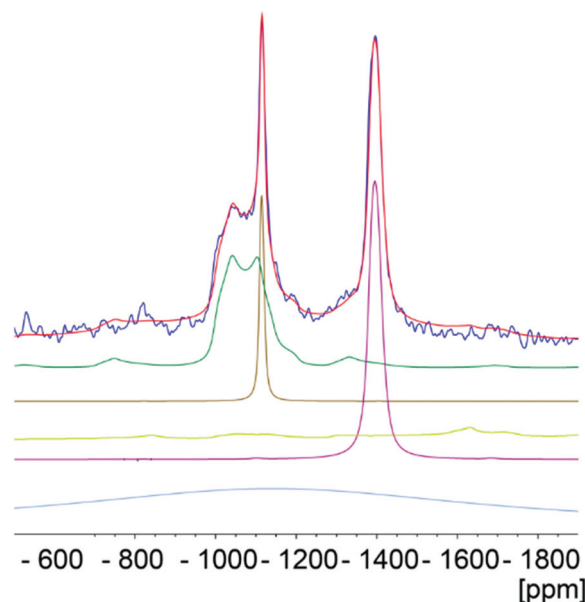


Fig. 10 The titanium MAS NMR spectrum spinning at 14 kHz of LTP-H (blue) and a simulation (red) using dmfit. 44 The individual contributions to the simulation are shown in green and brown for ^{49}Ti and mauve for ^{47}Ti . The resonance for the large C_Q site for ^{47}Ti (yellow-green) is much too broad to be narrowed by spinning at 14 kHz so that it is hardly visible. There is also a weak Gaussian background presumably from a small amount of disordered material which is shown in grey-blue. Neither of these latter two contributions significantly affect the values of δ_{iso} or C_Q obtained from the simulation.

Table 5 ^{49}Ti NMR parameters for TiP1-H (sample 1, $\text{TiO}(\text{OH})(\text{H}_2\text{PO}_4) \cdot \text{H}_2\text{O}$) and LTP-H (sample 3) materials: the chemical shift (δ_{iso} in ppm), the quadrupolar coupling constant (C_Q in MHz) and the asymmetry parameter η_Q ($\eta_Q = 0$ corresponds to axially symmetric sites)

Sample	Nucleus	$\delta_{\text{iso}}/\text{ppm}$	C_Q/MHz	η_Q	Ref.
TiP1-H	^{49}Ti	-990 ± 10	8.4 ± 0.4	0.35 ± 0.1	This work
LTP-H (site 1)	^{49}Ti	-1105 ± 5	2.6 ± 0.2	0.4 ± 0.1	
LTP-H (site 2)	^{49}Ti	-990 ± 10	8.8 ± 0.4	0.35 ± 0.1	
α -TiP	^{49}Ti	-820 ± 20	14.3 ± 0.5	0.05 ± 0.05	34
β -TiP	^{49}Ti	-1130 ± 20	4.0 ± 0.2	0.8 ± 0.1	
γ -TiP	^{49}Ti	-1130 ± 20	4.9 ± 0.2	0.9 ± 0.1	
α -Na-TiP	^{49}Ti	-800 ± 20	13.5 ± 0.5	0.2 ± 0.05	

summarises the ^{49}Ti NMR parameters for TiP1-H and of the two components for LTP-H samples. Simulation parameters used for the ^{49}Ti and ^{47}Ti static spectrum of LTP-H and corresponding parameters for published titanium and zirconium phosphates can be found in Tables S3 and S4 (ESI †).

Discussion

A closer look at ^{31}P MAS NMR spectra, Fig. 1, reveals that before washings with hydrochloric acid the TiP materials display a number of ^{31}P resonance lines of different widths



with isotropic chemical shifts in the range 0 to -30 ppm. Those up to -11 ppm have been attributed to $\text{-H}_2\text{PO}_4$ units in TiP systems, while lines up to -25 ppm have been assigned to -HPO_4 units in these materials. The more shifted resonances, up to -35 ppm, correspond to unprotonated -PO_4 units in the titanium phosphate matrices.^{45,47} The amorphous material (α -TiP) shows very broad almost featureless spectrum, before and after washing with hydrochloric acid, covering the whole spectral range of phosphate groups/species from fully protonated to fully deprotonated units.

The inter-linked system, LTP, before washing, shows presence of at least two types of -HPO_4 units, with resonance lines at -15.6 and -18.4 ppm, and a -PO_4 -like unit, at -30.4 ppm, that can be chemically related back to the presence of α - and γ -like TiP species. After treatment with hydrochloric acid, clearly α -type species are preserved, seen by the -18.7 ppm resonance, and a new compound, LTP-H, containing $\text{-H}_2\text{PO}_4$ units, at -7.0 ppm, is formed.

The TiP1-H spectrum before washing is similar with the presence of various β - and γ -like TiP species, at -15.5 , -23 ppm and -29.9 ppm, and smaller amounts of phosphate sites with $\text{-H}_2\text{PO}_4$ origin, at *ca.* -7 ppm. Although the position of the ^{31}P resonances is slightly different than that for the LTP-H, before washing, the shifts are in the corresponding ranges for titanium(IV) H_2PO_4^- , HPO_4^- and PO_4 -like TiP species, respectively. After post-synthesis washings only the new type of titanyl phosphates at -7.3 ppm is observed showing $\text{-H}_2\text{PO}_4$ sites.

The α -TiP material, synthesised under mild conditions, before washing with hydrochloric acid, shows a very low intensity peak at *ca.* -7 ppm (related to traces of H_2PO_4 sites present in the sample) and a main ^{31}P resonance line, slightly distorted, at -18.8 ppm. The washing of this system only partially affected the main resonance line making it somewhat more symmetrical. It has become evident that upon washing with a strong acid, the chemical changes in the TiP materials can be related to the formation of new/different compounds while the amounts of the starting TiP compounds are reduced.

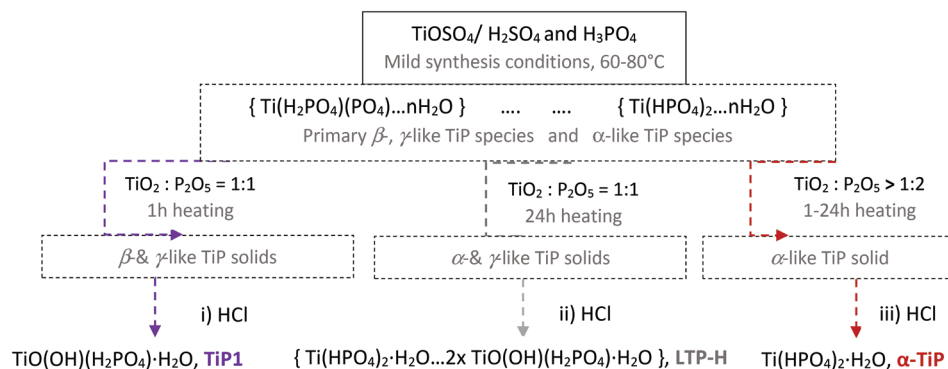
Chemically, the synthesis of α -TiP ($\text{Ti}(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$) requires high phosphoric acid concentration and in large excess in

comparison to the titanium starting material, TiCl_4 or metallic titanium dissolved in concentrated phosphoric acid, and thereby very low pH. Crystallographically, α -TiP has a three-dimensional polymeric structure where two titanium atoms are bridged by two hydrogen phosphate ions forming eight-membered chelate rings, and each titanium binds six hydrogen phosphate oxygen atoms in distorted octahedral fashion. As each titanium participates in three eight-membered chelate rings in a polymeric structure in three dimensions, it forms a very stable structural arrangement.

At the same time titanium(IV) is extremely prone to hydrolysis due to very high charge density and a hydrolysis reaction is likely to take place once the pH of a system starts to increase. In order to avoid hydrolysis of α -TiP in aqueous systems, a sufficient excess of phosphoric acid and sufficiently low pH (*e.g.* amount of sulfuric acid) are required. Otherwise, the polymeric chelate structure would first loosen then break, meanwhile water molecules can attack the titanium, and a titanyl compound will easily form. At the formation of a $\text{Ti}=\text{O}$ bond, the charge density on titanium site will be reduced considerably, and the stability of the system will thereby increase. To best of our knowledge, no crystal structure of any mono-nuclear titanyl phosphate compound has been reported so far. This is in line with the observations in the present study that the titanyl phosphates compounds have a short-range order with low crystallinity.

A summary of the proposed chemical changes during the synthesis and washings of TiP compounds is shown in Scheme 1 along with brief explanations for washing process outcomes (i)–(iii).

(i) Under short reaction time, one hour, and a limited/controlled amount of H_3PO_4 followed by acidic washings, only TiP1-H is formed. The primary formed solid β - and γ -like TiP species undergo acid-driven re-arrangements/hydrolysis once the pH starts to increase during the acidic washing of the raw material. Thus, the titanium(IV) hydrolysis to $\text{Ti}=\text{O}$, and the $\text{-H}_2\text{PO}_4$ unit appears as a good leaving group and departs as H_3PO_4 (as seen in ^{31}P MAS NMR data). A possible re-grouping stage is denoted with ‘*’ in the proposed chemical equations below.

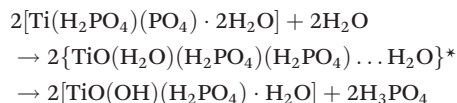


Scheme 1 Overall representation of suggested chemical changes during synthesis and post-washing steps with hydrochloric acid of different TiP materials, TiP1-H, LTP-H and α -TiP.

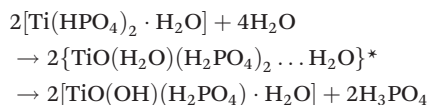


Furthermore, it could be assumed that the ring-stabilised classic α -TiP species have not had time to fully form, and if α -like TiP species have formed, the species containing -HPO_4 -like units would have different bond angles and bond lengths in comparison to the pure α -TiP structure (see ^{31}P MAS NMR data in Fig. 1). Similarly, it can be considered for the primary β -/ γ -like TiP species and possible chemical rearrangements are proposed below:

γ -like TiP species $\rightarrow$ hydrolysis

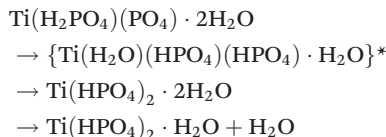
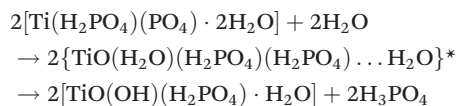


α -like TiP species $\rightarrow$ hydrolysis

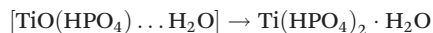


(ii) Under long reaction time, 24 hours, and a limited/controlled amount of H_3PO_4 followed by acidic washing that leads to increasing overall pH, LTP system is formed. The Ti pre-edge intensity, the position of the absorption edge and $^{47/49}\text{Ti}$ NMR strongly indicate that a majority of the titanium sites have octahedral configuration, Fig. 9, 10 and S7 (ESI†). ^{31}P NMR data disclose information about the degree and distribution of protonation of the phosphate groups. The ^{31}P resonance line ratio shows that in the LTP-H sample approximately equal amounts of $\text{-H}_2\text{PO}_4$ and -HPO_4 sites are present, Fig. 1. This shows that the linking of octahedral titanium and titanyl sites in LTP-H material results in a distribution of H_2PO_4^- and HPO_4^{2-} sites being different from the distribution of octahedral and titanyl sites. It follows then that the longer reaction time (time-factor of 24) results in a larger fraction octahedral titanium site at the expense of titanyl ones. It might also be possible that the α -TiP unit is formed from the primary γ -phase species although it is less likely due to insufficient amount of phosphoric acid.

γ -like TiP species $\rightarrow$ hydrolysis



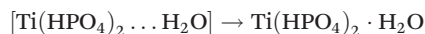
α -like TiP species $\rightarrow$ hydrolysis



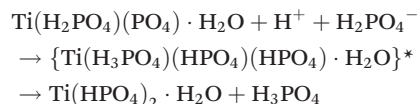
(iii) Under short or long reaction time with excess of H_3PO_4 followed by acidic washing, predominantly α -TiP is formed in the raw solid and hence observed as the final

product too.

α -like TiP species $\rightarrow$ no clear evidence for hydrolyses



traces of γ -like TiP species $\rightarrow$ hydrolysis



From these data it is apparent that any TiP species can hydrolyse once the pH of the system is increased. However, the synthesis conditions play a major role in terms of composition and stability of the final compounds. When using this type of soft synthesis conditions, there is a window where α -TiP appears to be the most stable product. It should however be emphasised that at different synthesis conditions (reaction time, and reactant concentrations and ratios) repeated washings of the primary formed α -TiP-like product in water with insufficient levels of phosphoric acid/phosphate and pH to stabilise the classic α -TiP can also result in a stepwise transfer to TiP1-H ($\text{TiO}(\text{OH})(\text{HPO}_4)_2 \cdot \text{H}_2\text{O}$) or similar titanyl containing compounds. It follows that the most insoluble TiP materials are the most unaffected and stable ion-exchangers. The chemical transformations displayed in Scheme 1 are supported by the Ti and P K edge EXAFS data obtained for these systems.

The structure parameters of α -TiP obtained by Ti and P K edge EXAFS are in good agreement with the accurate crystallographic study reported,⁴ including the Ti–O–P angle of 147° , in this study, seen in both Ti and P K edge EXAFS data, see Tables 3 and 4, respectively. The weak pre-peaks in all Ti XANES spectra, 0.1–0.3 absorption units, Fig. 6 and 7, strongly indicates that the basic configuration around titanium in all samples is six-coordination.³⁰ It can be assumed that the pre-peak intensity increases with increasing titanyl content in samples, and thereby a measure of the degree of titanium(IV) hydrolysis. Furthermore, the position of the absorption edge of all samples is at lower energy, 0.5–2 eV, than in α -TiP, Fig. 6. As the charge density on titanium decreases with increasing fraction of titanyl groups in the sample, due to a larger electron transfer in a $\text{Ti}=\text{O}$ double bond than in a $\text{Ti}-\text{O}$ single bond. This is clearly seen in Fig. 6 and 7 that an increasing intensity of the pre-peak is accompanied with a shift in the position of the absorption towards lower energy.

The Ti NMR data show that the local environment around titanium is significantly different to the layered titanium phosphates since the shift of TiP1-H and the broad component of LTP-H are >150 ppm more negative than that of α -TiP.

The titanium reference used for our experiments is SrTiO_3 , where the structure around titanium is a regular octahedron, has a shift of -843 ppm and a Ti–O bond distance of $1.952 \text{ \AA}$.^{52–54} This can be compared to -990 ppm for the titanyl site in LTP-H and TiP-H (site 2) and -1105 ppm for site 1 in LTP-H assigned to the shorter Ti–O and $\text{Ti}=\text{O}$ bond lengths present in these materials and -820 ppm for α -TiP.³⁴ The shift for site 1 from the inter-linking TiO_6 unit in LTP-H is similar to



γ -TiP suggesting that the mean bond length is similar.³³ However, the electric field gradient is much smaller indicating that the local environment is more symmetric than that of γ -TiP. The relatively high symmetry of this site is also evident from the Ti XANES pre-edge peak since, once the contribution from TiP1-H is subtracted, the peak lies well below that of α -TiP.

The idea that the bond lengths (as suggested by the Ti shifts) are more similar to γ -/ β -TiP bond lengths can be correlated to the synthesis scheme discussed earlier *i.e.*, that the primary β -/ γ -TiP species formed for 1 hour synthesis time can be somewhat more easily fully hydrolysed to titanyl phosphate species (as seen when comparing the ³¹P NMR data before and after washing).

Under the same restriction of H₃PO₄ but with a longer synthesis time (24 h) some features of γ -/ β -TiP are kept in the product while at the same time the characteristic α -TiP ³¹P signal (near -20 ppm) becomes considerably stronger (as seen in the data before washing with hydrochloric acid). After acidic washing of the raw material only the titanyl type and the classic ring-stabilised α -TiP type species are seen in the ³¹P spectrum. Thus, it appears that longer synthesis (with post-washing) leads to the residual γ -/ β -TiP sites being hydrolysed to titanyl phosphates in the LTP-material and the formation of a new linking-site of TiO₆-type between them and the α -TiP-like species. As both systems are obtained when the amount of phosphoric acid is restricted, this suggests a redistribution of the available phosphate groups. Due to the assumed linking between the different kinds of units in LTP-H, the distribution of high- and low-symmetry Ti sites and the distribution between HPO₄ and H₂PO₄ sites do not have to be the same as in pure α -TiP and TiP1 and, in line with the simulations of the intensities of XANES data, the linking between different kinds of Ti sites may cause some phosphate sites to accept a proton, released in the hydrolysis process, in comparison to α -TiP.

The refined mean Ti...P and P...Ti distances, and the mean P-O bond distances from Ti EXAFS in all compounds except α -TiP give a Ti-O-P bond angle *ca.* 136° in average. The mean P-O bond distance, *ca.* 1.53 Å, Table 3, is slightly shorter than in the H₂PO₄⁻, HPO₄²⁻ and PO₄³⁻ ions in compounds where they do not bind to any metal ion in solid compounds or in aqueous solution, 1.536 Å.³¹ In the H₂PO₄⁻ and HPO₄²⁻ ions and in phosphoric acid, the P-O(-H) bonds are on average 0.049, 0.057 and 0.074 Å, respectively, longer than the P-O bonds.^{31,55} However, the mean P-O bond distances are the same for the phosphate ions, 1.536 Å, independent of degree of protonation, while the mean P-O bond distance in phosphoric acid is somewhat shorter, 1.530 Å.^{31,55} An overview of reported crystal structures of titanium(IV) phosphates, Table S1 (ESI[†]), does not give any indication as to whether the P-O bond of phosphates bound to titanium(IV) are shorter or longer than in uncoordinated phosphate ions.

Conclusions

A series of titanium phosphate, TiP, materials synthesised under mild conditions in water, were characterised in detail

using solid-state X-ray absorption spectroscopy (XANES and EXAFS) and solid-state NMR spectroscopy (³¹P and ^{47/49}Ti). From the increased knowledge of the structural build-up around titanium and phosphorus in the TiP materials it has become possible to find a strong relationship between synthetic conditions and post synthetic treatment on one hand and chemical alternations and structural re-arrangements in the materials on other. In order to obtain further insights into the trace metal absorption properties of the TiP materials sodium-exchanged TiP materials and metal ion loaded TiP materials were also investigated.

Systematic cross-analyses of data were performed for α -TiP (α -Ti(HPO₄)₂·H₂O), TiP1-H (TiO(OH)(H₂PO₄)·H₂O) and for the inter-linked titanium phosphate sorbent, LTP-H (also synthesised at similar mild conditions), containing α - and TiP1-like units but with a different distribution of H₂PO₄⁻ and HPO₄²⁻ sites than in a mixture of α -TiP and TiP1-H.

From the titanium K XANES pre-edge intensity variation between the titanium phosphate samples it was confirmed that titanium in all TiP samples are six-coordinated. The lowest intensity was observed for α -TiP indicating the most symmetrical TiO₆ arrangement. The titanium K edge EXAFS spectrum of α -TiP displayed a significantly different feature from the other sorbents. Excellent agreement with the published crystal structure was obtained with a model of an octahedral coordination of oxygen around titanium at 1.965(6) Å and a Ti-O-P bond angle of 147(2)°. The analysis of the EXAFS data of TiP1-H showed that it has a typical titanyl Ti=O bond distance of 1.72(1) Å, *i.e.* a double bond (titanyl phosphate), and four Ti-O bond distances in the equatorial plane with a mean of 1.905(5) Å and a Ti-O-P bond angle of 134(2)°. It has a significantly more intense K edge pre-peak than α -TiP reflecting the lower symmetry around titanium, and a lower absorption edge energy, Fig. 6 and 7.

The LTP-H compound has two sites, an octahedral TiO₆ and a titanyl one shown by both titanium XANES and EXAFS and solid-state ^{47/49}Ti NMR. Fitting of the pre-edge feature of LTP-H gave an approximate ratio octahedral:titanyl sites of 2:1. These building blocks are linked together, with the ³¹P NMR indicating approximately equal amounts of H₂PO₄⁻ and HPO₄²⁻ ions. This shows that the linking of octahedral and titanyl units gives a different charge than the pure compounds α -TiP and TiP1-H, and thereby also the distribution of H₂PO₄⁻ and HPO₄²⁻ ions. The ⁴⁹Ti NMR shifts and quadrupole coupling constants of both TiP1-H and LTP-H are significantly different from that of α -TiP indicating, in agreement with Ti XANES, significantly different local environments around titanium in these three TiP materials.

Post-synthetic treatment with hydrochloric acid and water was shown to lead to chemical changes in the TiP compounds with the most stable system adopting titanyl configuration of titanium *i.e.*, acidic hydrolyses of titanium(IV) could occur at any synthesis condition leading to a variety of TiP compounds being formed as final products under mild synthesis conditions. A short reaction time and a limited amount of phosphoric acid resulted in the formation of solely TiP1-H material.





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