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1       **Enhancement of carotenoid bioaccessibility from**  
2       **carrots using excipient emulsions: Influence of**  
3       **particle size of digestible lipid droplets**

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17       *Journal:* Food and Function

18       *Submitted:* September 2015

19       *Revised:* October 2015

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25

26 **Abstract**

27       The influence of initial lipid droplet size on the ability of excipient emulsions to  
28 increase carotenoid bioaccessibility from carrots was investigated using a simulated  
29 gastrointestinal tract (GIT). Corn oil-in-water excipient emulsions were fabricated  
30 with different surface-weighted mean droplet diameters:  $d_{32} = 0.17 \mu\text{m}$  (fine),  $0.46$   
31  $\mu\text{m}$  (medium), and,  $10 \mu\text{m}$  (large). Bulk oil containing a similar quantity of lipids as  
32 the emulsions was used as a control. The excipient emulsions and control were mixed  
33 with pureed carrots, and then passed through a simulated GIT (mouth, stomach, and  
34 small intestine), and changes in particle size, charge, microstructure, lipid digestion,  
35 and carotenoid bioaccessibility were measured. Carotenoid bioaccessibility  
36 significantly increased with decreasing lipid droplet size in the excipient emulsions,  
37 which was attributed to the rapid formation of mixed micelles that could solubilize the  
38 carotenoids in the intestinal fluids. These results have important implications for  
39 designing excipient foods, such as dressings, dips, creams, and sauces, to increase the  
40 bioavailability of health-promoting nutraceuticals in foods.

41

42 **Key words:** Excipient emulsion; particle size; bioaccessibility; carotenoids; GIT  
43 digestion model

44

## 45 1. Introduction

46 Carotenoids are a class of highly hydrophobic phytochemicals characterized by a  
47 tetraterpenoid structure consisting of an extended non-polar chain that has many  
48 conjugated double bonds<sup>1-3</sup>. Carotenoids have been reported to have a number of  
49 potential health benefits when taken orally including, providing pro-vitamin A activity  
50<sup>4,5</sup>, reducing the risk of certain cancers<sup>6-8</sup>, inhibiting or treating cardiovascular  
51 diseases<sup>9-11</sup>, and controlling obesity<sup>12</sup>. Many commonly consumed fruits and  
52 vegetables are good natural sources of carotenoids, including carrots, broccoli, kale,  
53 tomatoes, peppers, and mangoes<sup>13</sup>. However, the oral bioavailability of carotenoids is  
54 relatively low and variable from many fruits and vegetables because of their low  
55 bioaccessibility<sup>14-17</sup>. Carotenoid bioaccessibility is often relatively poor because they  
56 are not easily liberated from their original location within plant tissues (*e.g.*,  
57 chromoplasts), and because of their very low solubility in aqueous gastrointestinal  
58 fluids<sup>17-19</sup>.

59 Recent studies suggest that carotenoid bioavailability can be improved by  
60 designing the composition and structure of the food matrix they are ingested with<sup>20-24</sup>.  
61 This research has led to the concept of *excipient foods* specifically designed to  
62 increase the bioavailability of nutraceuticals, such as carotenoids<sup>25</sup>. Excipient foods  
63 may have no bioactivity themselves, but they boost the bioactivity of nutraceuticals  
64 co-ingested with them by modulating their bioaccessibility, absorption, or  
65 transformation within the gastrointestinal tract (GIT). In the case of lipophilic  
66 nutraceuticals, this can be achieved by including digestible lipids within an excipient  
67 food that can act as a non-polar solvent that facilitates their release from the plant  
68 tissues, and that can form mixed micelles in the small intestine that solubilize and  
69 transport them<sup>17, 20, 23, 24, 26, 27</sup>. Oil-in-water emulsions are particularly suitable

70 substrates for creating excipient foods for a number of reasons<sup>25</sup>. Firstly, foods  
71 based on this type of emulsion are already widely used as accompaniments for many  
72 fruits and vegetables, *e.g.*, creams, sauces, dressings, soups, desserts, and beverages.  
73 Secondly, lipophilic, hydrophilic, and amphiphilic components can be included as  
74 functional ingredients into a single food product. These functional ingredients may  
75 be designed to increase the bioactivity of nutraceuticals in fruits and vegetables  
76 (“excipient ingredients”), or they may have other roles, such as colors, flavors,  
77 stabilizers, texture modifiers, or preservatives. Third, the composition, size, and  
78 interfacial characteristics of the lipid droplets can easily be manipulated, which gives  
79 great scope for creating excipient emulsions with different physicochemical, sensory,  
80 and biological properties.

81 Previously, we have shown that excipient emulsions can be used to increase the  
82 bioaccessibility of curcumin (another hydrophobic nutraceutical) that was initially in a  
83 powdered form<sup>28-30</sup>. As part of these studies, we showed that the bioaccessibility  
84 and transformation of curcumin depended on the lipid droplet size<sup>29</sup>. It was  
85 postulated that curcumin bioaccessibility increased with decreasing droplet size  
86 because faster lipid digestion led to the rapid formation of mixed micelles that could  
87 solubilize the curcumin released. Conversely, the curcumin degradation rate  
88 increased with decreasing droplet size because the curcumin molecules were closer to  
89 the aqueous phase. We have also shown that excipient emulsions can increase the  
90 bioaccessibility of carotenoids from yellow peppers<sup>31</sup> and from carrots<sup>32</sup>. In these  
91 previous studies, we examined the influence of the composition of the excipient  
92 emulsions on the bioaccessibility of the carotenoids from peppers or carrots, *i.e.*, lipid  
93 type and concentration. In the current study, we investigated the influence of excipient  
94 emulsion microstructure (droplet size) on carotenoid bioaccessibility. We

95 hypothesized that excipient emulsions containing smaller droplets would be digested  
96 more rapidly and completely in the small intestine, and therefore would form a mixed  
97 micelle phase that was more effective at solubilizing the carotenoids released from the  
98 carrots. Indeed, previous studies using carotenoids encapsulated within lipid  
99 droplets in emulsion-based delivery systems have shown an increase in  
100 bioaccessibility with decreasing droplet size<sup>33</sup>.

101 In the current study, raw carrots were pureed and then mixed with excipient  
102 emulsions with different particle sizes. The resulting carrot-emulsion mixtures were  
103 then passed through a simulated gastrointestinal tract (GIT) that included mouth,  
104 stomach, and small intestinal phases, which was based on recent standardized  
105 methods<sup>34,35</sup>. Changes in the microstructure and physicochemical properties of the  
106 excipient emulsions were measured after exposure to the various stages of the model  
107 GIT to provide a more mechanistic understanding of the influence of droplet  
108 characteristics on their potential gastrointestinal fate. In addition, the influence of  
109 initial droplet size on the kinetics of lipid digestion and on the bioaccessibility of the  
110 carotenoids was measured. The knowledge gained from this study should be useful  
111 for designing functional foods that can improve the potential health benefits of  
112 nutraceuticals in natural sources, such as fruits and vegetables. For example,  
113 emulsion-based excipient sauces, dressings, or dips that could be consumed with raw  
114 or cooked vegetables could be designed to boost nutraceutical bioavailability.

## 115 **2. Materials and methods**

### 116 **2.1. Materials**

117 Raw carrots were purchased from a local supermarket. Powdered whey protein  
118 isolate (WPI) was kindly donated by Davisco Foods International Inc. (Le Sueur,  
119 MN). The manufacturer stated that the powder contained 97.6% protein on a dry basis.

120 Corn oil was purchased from a commercial food supplier (Mazola, ACH Food  
121 Companies, Memphis, TN). The manufacturer reported that the saturated,  
122 monounsaturated, and polyunsaturated fat content of this product were about 14, 29,  
123 and 57%, respectively. Mucin from porcine stomach, pepsin from porcine gastric  
124 mucosa (250 units/mg), porcine lipase (100-400 units/mg), and porcine bile extract  
125 were purchased from Sigma-Aldrich (Sigma Chemical Co., St. Louis, MO). HPLC  
126 standards of  $\beta$ -carotene were purchased from Sigma-Aldrich (Sigma Chemical Co., St.  
127 Louis, MO) and of  $\alpha$ -carotene were purchased from Sinostandards Bio-Tech Co.,Ltd.  
128 (Chendu, China). HPLC grade methanol and MTBE were purchased from Fisher  
129 Scientific (Pittsburgh, PA). All other chemicals were purchased from either  
130 Sigma-Aldrich (Sigma Chemical Co., St. Louis, MO) or Fisher Scientific (Pittsburgh,  
131 PA). All solvents and reagents were of analytical grade. Double distilled water from a  
132 water purification system (Nanopure Infinity, Barnstaeas International, Dubuque, IA)  
133 was used for preparation of all aqueous solutions.

## 134 **2.2.Methods**

### 135 **2.2.1. Sample preparation**

136 Excipient emulsions were fabricated by homogenizing 8 wt% corn oil with 92 wt%  
137 aqueous phase containing WPI at a 1:10 emulsifier-to-oil mass ratio (pH 7.0, 5 mM  
138 phosphate buffer). Excipient emulsions with different particle sizes (small, medium,  
139 or large) were prepared using different homogenization procedures. Emulsions  
140 containing relatively large-sized lipid droplets were formed by blending the oil and  
141 aqueous phases using a high-speed blender (M133/1281-0, Biospec Products, Inc.,  
142 ESGC, Switzerland). Emulsions containing medium-sized lipid droplets were  
143 formed by passing blended oil and water through a microfluidizer at 7,000 psi for 3  
144 passes (M110Y, Microfluidics, Newton, MA). Emulsions containing small-sized lipid

145 droplets were formed by passing blended oil and water through the microfluidizer at  
146 11,000 psi for 5 passes. Prior to use, the emulsions were diluted to 4 wt% corn oil  
147 using buffer solution. For the sake of comparison, bulk oil at the same total fat level  
148 as the excipient emulsions was used as a control.

149 Fresh carrots were cut into cylindrical disks (approximately 10 mm high and 15  
150 mm wide), and then homogenized with an equal mass of buffer solution (pH 7.0).  
151 The resulting carrot puree was mixed with an equal mass of excipient emulsion or  
152 buffer solution (control). The carrot/emulsion or carrot/buffer mixtures were then  
153 passed through a simulated gastrointestinal tract (GIT) that mimicked mouth, stomach,  
154 and small intestine conditions <sup>32</sup>.

### 155 **2.2.2. Simulated gastrointestinal tract**

156 This model was a slight modification of that described in our previous study <sup>36</sup>,  
157 and so only a brief summary is given below. All solutions and dispersions were heated  
158 to 37 °C prior to starting the simulated GIT experiments, and then held at this  
159 temperature throughout.

160 *Initial system:* An aliquot (20 mL) of carrot/emulsion or carrot/buffer mixture was  
161 placed into a glass beaker in an incubated shaker (Innova Incubator Shaker, Model  
162 4080, New Brunswick Scientific, New Jersey, USA).

163 *Mouth phase:* The initial system (20 mL) was mixed with 20 mL of simulated  
164 saliva fluid (SSF) containing 0.03 g/mL mucin. After adjustment to pH 6.8, the  
165 mixture was placed in a shaking incubator for 10 min to mimic agitation in the mouth.

166 *Stomach phase:* 20 mL of the “bolus” sample resulting from the mouth phase was  
167 mixed with 20 mL of simulated gastric fluid (SGF) containing 0.0032 g/mL pepsin,  
168 and then the pH was adjusted to 2.5. This mixture was incubated in the shaking  
169 incubator for 2 h to mimic stomach conditions.

170 *Small intestine phase:* 30 g of “chyme” sample from the stomach phase was  
171 poured into a 100 mL glass beaker, and then the mixture was adjusted to pH 7.00. 1.5  
172 mL of simulated intestinal fluid was added to the reaction vessel, followed by 3.5 mL  
173 of bile salt solution with constant stirring. The pH of the reaction system was adjusted  
174 back to 7.00. 2.5 mL of lipase solution was then added to the sample and an automatic  
175 titration unit (Metrohm, USA Inc.) was used to monitor the pH and maintain it at pH  
176 7.0 by titrating 0.25 M NaOH solution into the reaction vessel for 2 h. The amount of  
177 free fatty acids released was calculated from the titration curves as described  
178 previously<sup>37</sup>.

179 It should be noted that the simulated GIT model used in this study cannot mimic  
180 the complex and dynamic physicochemical and physiological processes occurring  
181 within the human gastrointestinal tract<sup>34,35</sup>. Nevertheless, this kind of static *in vitro*  
182 model is useful for providing valuable insights into the physicochemical mechanisms  
183 involved in determining nutraceutical bioaccessibility, and for rapidly screening  
184 samples with different compositions or structures to identify suitable candidates for  
185 more detailed studies using animal or human feeding studies.

### 186 **2.2.3. Particle size and charge measurements**

187 The particle size distribution and  $\zeta$ -potential of the particles in the samples were  
188 measured as they passed through the various stages of the GIT model. Information  
189 about the lipid droplets could not be obtained in the presence of the homogenized  
190 carrot tissue because the large plant tissue fragments (around 200  $\mu\text{m}$ ) dominated the  
191 light scattering signal. For this reason, carrot fragments were removed prior to particle  
192 size and charge analysis by diluting the samples with buffer solution, allowing the  
193 plant tissue fragments to sediment to the bottom of the test tubes due to gravity, and  
194 then collecting the upper layer of emulsion.

195 The particle size distribution of the emulsions was determined using static light  
196 scattering (Mastersizer 2000, Malvern Instruments Ltd., Malvern, Worcestershire,  
197 UK). Samples were diluted in aqueous solutions and stirred in the dispersion unit with  
198 a speed of 1200 rpm to ensure homogeneity. Phosphate buffer (5 mM, pH 7.0) was  
199 used to dilute initial, mouth, and small intestine samples, while distilled water  
200 (adjusted to pH 2.5) was used to dilute stomach samples. Average particle sizes are  
201 reported as the surface-weighted mean diameter ( $d_{32}$ ).

202 The  $\zeta$ -potential of the particles in the samples was measured using an  
203 electrophoresis instrument (Zetasizer Nano ZS series, Malvern Instruments Ltd.  
204 Worcestershire, UK). Prior to analysis, initial, mouth, and small intestine samples  
205 were diluted with 5 mM phosphate buffer (pH 7.0), whereas stomach samples were  
206 diluted with pH 2.5-adjusted distilled water.

#### 207 ***2.2.4. Microstructure measurements***

208 The microstructures of samples were measured after exposure to the various  
209 stages of the GIT model using either optical or confocal scanning laser microscopy  
210 with a 20 $\times$  objective lens or a 60 $\times$  oil immersion objective lens (Nikon D-Eclipse C1  
211 80i, Nikon, Melville, NY, US.). Before analysis 2 mL samples were mixed with 0.1  
212 mL Nile Red solution (1 mg/mL ethanol) to dye the oil phase. The excitation and  
213 emission spectrum for Nile red were 543 nm and 605 nm, respectively. An aliquot of  
214 sample was placed on a microscope slide, covered by a cover slip, and then  
215 microstructure images were acquired using image analysis software (NIS-Elements,  
216 Nikon, Melville, NY).

#### 217 ***2.2.5. Carotenoid bioaccessibility***

218 The bioaccessibility of the carotenoids was determined after each sample had  
219 been subjected to the full GIT model using a method described previously<sup>33,38</sup>. After

220 the small intestinal stage, raw digesta samples were collected and centrifuged at  
221 18,000 rpm ( $41657 \times g$ ), 4 °C for 50 min, which resulted in samples that contained  
222 sediment at the bottom and clear supernatant at the top. The supernatant was collected  
223 and assumed to be the “micelle” fraction, in which the carotenoids were solubilized.  
224 The bioaccessibility was calculated from the concentrations of total carotenoids  
225 determined in the micelle fraction and supernatant using the procedure described  
226 previously. The bioaccessibility of carotenoids was calculated using the following  
227 equation:

$$Bioaccessibility = 100 \times \frac{C_{Micelle}}{C_{Digesta}}$$

228 Where,  $C_{micelle}$  and  $C_{Digesta}$  are the concentrations of carotenoids in the mixed micelle  
229 phase and in the overall digesta after the simulated intestinal digestion, respectively.

#### 230 **2.2.6. Carotenoid extraction and HPLC procedure**

231 The extraction method was adapted from <sup>39</sup> with some modification. In brief, 3  
232 mL digesta or micelle aqueous phase was extracted using a hexane:acetone (1:1, v/v)  
233 mixture, vigorously shaken, and then centrifuged for 2 min at 4000 rpm ( $1788.8 \times g$ ).  
234 The supernatant layer was collected in a second tube. The extraction process was  
235 repeated three times. The combined organic fractions were mixed with saturated  
236 sodium chloride solution and the mixture was shaken vigorously. After the  
237 supernatant hexane layer was collected, the lower phase was extracted again with  
238 hexane. Combined supernatant hexane phases were then diluted with hexane to an  
239 appreciate concentration and filtered through 0.45  $\mu m$  filter (VWR International,  
240 Philadelphia, PA, USA) to be analyzed by HPLC. All procedures were carried out on  
241 ice and with low light exposure.

242 The HPLC system (Agilent 1100 series, Agilent Technologies, Santa Clara, CA,

243 USA) consisted of a binary solvent delivery system, an on-line degasser, an  
244 auto-sampler, a column temperature controller, a diode array detector (DAD), and a  
245 variable wavelength detector (VWD). System control and data analysis were  
246 processed using instrument software (Agilent ChemStation). A C-30 reversed phase  
247 column (250 mm × 4.6 mm id, 5 μm, YMC Carotenoid, YMC Inc., Wilmington, NC)  
248 was used as the stationary phase. The injection volume was 20 μL and the flow rate  
249 was 1 mL/min. The detection wavelength was set at 450 nm. The mobile phase was  
250 composed of (A) methanol/MTBE/1M ammonium acetate (95:3:2 v/v/v) and (B)  
251 methanol/MTBE/1M ammonium acetate (25:75:2 v/v/v). A linear gradient program  
252 was performed as follows: initial condition of mobile phase A: B was 85:15; followed  
253 70:30 for 10 min, 52:48 for 12 min, 52:48 for 18 min, 35:65 for 26 min and then back  
254 to the initial condition for 30 min to allow re-equilibration. The content of α-carotene  
255 and β-carotene in the samples were calculated from carotenoid standard curves.

### 256 **2.3. Statistical analysis**

257 All experiments were performed on two or three freshly prepared samples. The  
258 results are reported as averages and standard deviations and the differences among the  
259 treatments were calculated using an analysis of variance (ANOVA) and a post-hoc  
260 Duncan test with a confidence level of 95 %. The analyses were made using SPSS  
261 software (IBM Corporation, Armonk, NY, USA).

## 262 **3. Results and Discussions**

### 263 **3.1. Initial characteristics of the excipient emulsions**

264 Initially, excipient emulsions with three different mean particle diameters were  
265 prepared: fine emulsions ( $d_{32} \approx 0.17 \mu\text{m}$ ); medium emulsions ( $d_{32} \approx 0.64 \mu\text{m}$ ); and  
266 large emulsions ( $d_{32} \approx 10 \mu\text{m}$ ). The particle size distributions were monomodal for all  
267 three emulsions (data not shown). The electrical potential ( $\zeta$ -potential) of all the

268 emulsions was highly negative, but its magnitude decreased with increasing mean  
269 droplet diameter, being -71.5, -64.4 and -42.2 mV for fine, medium, and large  
270 emulsions, respectively. The relatively high negative  $\zeta$ -potential on the droplets in the  
271 excipient emulsions is due to the presence of whey proteins at the lipid droplet  
272 surfaces, which have a strong negative charge at neutral pH because this is  
273 appreciably above their isoelectric point ( $pI \approx 5$ ). The dependence of the droplet  
274 charge on particle size may have occurred for a number of reasons. First, the amount  
275 of non-adsorbed protein in the emulsions increases as the droplet size increases  
276 because of the concomitant reduction in droplet surface area. These non-adsorbed  
277 proteins increase the ionic strength of the aqueous phase<sup>40</sup>, which will decrease the  
278 magnitude of the  $\zeta$ -potential<sup>41</sup>. Second, the number and structural organization of  
279 protein molecules at the droplet surfaces may have been different for different droplet  
280 sizes and homogenization methods, which may have altered their electrical properties  
281<sup>40</sup>. Third, there may have been some limitations in the mathematical model used to  
282 calculate the  $\zeta$ -potential values from the electrophoretic measurements, since the  
283 model includes some simplifying assumptions about particle dimensions<sup>42</sup>.

### 284 **3.2. Impact of GIT model on physicochemical properties and structure of** 285 **excipient emulsions**

286 Changes in the particle size, charge, and microstructure of the samples were  
287 measured as the carrot/emulsion mixtures were passed through the simulated GIT.  
288 For the particle size,  $\zeta$ -potential, and confocal microscopy measurements, the lipid  
289 droplets were separated from the carrot pieces prior to analysis by adding buffer  
290 solution to the carrot/emulsion mixture and then allowing the large plant tissue  
291 fragments to sediment to the bottom of the tubes (**Figures 1, 2 to 3a**). This allowed  
292 us to characterize changes in the properties of the lipid droplets themselves, without

293 having interference from the plant tissue fragments. However, optical and confocal  
294 microscopy measurements were also carried out on the entire carrot/emulsion  
295 mixtures so that we could identify changes in plant tissue structure and lipid droplet  
296 location throughout the simulated GIT (**Figure 3b**).

297 *Initial:* The mean particle diameters, particle size distributions and  
298 microstructures of all the excipient emulsions that had been combined with pureed  
299 carrot (and then separated by gravitational settling) (**Figures 1, 2 and 3a**) were  
300 similar to those of the original emulsions (data not shown). This suggests that  
301 mixing the lipid droplets with the pureed carrot tissue did not cause major changes in  
302 their characteristics. The size of the lipid droplets in the pureed carrot containing  
303 bulk oil (control) could not be measured because these droplets were too large to  
304 disperse in the measurement chamber of the light scattering instrument. Instead,  
305 they rapidly creamed to the surfaces of the mixtures and formed a thin layer of oil on  
306 top. Nevertheless, the confocal microscopy images did show that these samples  
307 contained very large lipid droplets (**Figure 3a**).

308 The microstructures of the carrot/emulsion mixtures were examined using a  
309 combination of optical and confocal microscopy on the same samples (**Figure 3b**).  
310 The optical microscopy measurements highlight the location of fragments of plant  
311 tissue arising from the pureed carrots, whereas the confocal microscopy images  
312 highlight the location of fluorescently-stained lipid droplets. Interestingly, for the fine  
313 and medium emulsions, the lipid droplets appeared to be closely associated with the  
314 plant tissue, suggesting that the droplets were small enough to be internalized by the  
315 pores within the cellular structure of the pureed carrots. Conversely, for the large  
316 emulsions and bulk oil, the lipid droplets appeared to be mainly present within the  
317 aqueous phase surrounding the plant tissue. In this case, the lipid droplets were

318 probably too large to enter into the small pores or fissures in the plant tissue. The  
319 small droplets may have been preferentially located within the plant tissues because  
320 they were pulled into the pores or fissures through capillary forces, or due to specific  
321 attractive interactions between the lipid droplets and the components of the cellular  
322 matrix (such as dietary fibers).

323 After mixing with pureed carrot, the magnitudes of the negative charges on the  
324 droplets in the excipient emulsions were fairly similar to those measured before  
325 mixing, *i.e.*, there was a decrease in  $\zeta$ -potential with increasing particle size (**Figure**  
326 **4**). As mentioned earlier, this may have been due to changes in interfacial or  
327 aqueous phase properties for emulsions with different droplet sizes.

328 *Mouth:* After incubating in the mouth stage, there were only slight to moderate  
329 changes in the mean particle diameters ( $d_{32}$ ) measured by static light scattering for all  
330 the emulsions (**Figure 1**). The most appreciable change occurred for the excipient  
331 emulsion that initially contained the smallest droplets, with  $d_{32}$  increasing from  
332 around 0.17 to 0.23  $\mu\text{m}$ . After exposure to the mouth stage, the particle size  
333 distributions of the fine and medium emulsions became more distinctly bimodal,  
334 which suggested that a fraction of the droplets in the initial samples had become  
335 aggregated (**Figure 2**). Aggregation of the lipid droplets in these emulsions was  
336 confirmed by confocal fluorescence microscopy, which suggested that some  
337 flocculation had occurred (**Figure 3a**). After exposure of the large emulsion to the  
338 mouth phase, some of the initial droplets appeared to be smaller than those in the  
339 initial sample, whereas some of them appeared to be larger, suggesting that both  
340 droplet breakup and droplet coalescence may have occurred under simulated oral  
341 conditions. In the case of the bulk oil, the extremely large oil droplets present in the  
342 initial sample appeared to be broken down to smaller droplets in the mouth phase. The

343 extensive droplet aggregation observed in the fine and medium emulsions can be  
344 attributed to bridging and/or depletion flocculation of small lipid droplets by mucin,  
345 as has been reported previously<sup>43,44</sup>. On the contrary, the large emulsion and bulk oil  
346 samples tend to exhibit different behavior because they contain droplets that are large  
347 enough to be susceptible to fragmentation and coalescence during stirring<sup>45</sup>.

348 A comparison of the optical and confocal fluorescence microscopy images of the  
349 carrot/emulsion mixtures after exposure to oral conditions suggests that more lipid  
350 droplets were internalized by the carrot tissue for the fine and medium emulsions than  
351 for the large emulsions or bulk oil (**Figure 3b**). Again, this may be because the  
352 smaller droplets can penetrate more easily into the pores in the plant tissues than the  
353 larger ones.

354 After exposure to the mouth stage, the magnitude of the negative charge on all  
355 emulsions decreased appreciably compared to the initial values (**Figure 4a**). This  
356 decrease in negative charge can be attributed to electrostatic screening effects by ions  
357 in the simulated saliva solution<sup>41</sup> and to the interaction of mucin molecules with the  
358 lipid droplet surfaces<sup>46</sup>.

359 *Stomach:* For the fine and medium emulsions, there was an appreciable increase  
360 in mean particle size measured by light scattering (**Figures 1 and 2**) and evidence of  
361 extensive droplet flocculation in the confocal microscopy images (**Figure 3a**) after  
362 exposure to gastric conditions. Conversely, for the large emulsions there was an  
363 appreciable decrease in mean droplet diameter after exposure to gastric conditions  
364 (**Figure 1**). Nevertheless, the confocal microscopy images suggested that some of  
365 the smaller oil droplets observed in the large emulsion after exposure to the mouth  
366 phase had undergone coalescence after exposure to the simulated gastric environment,  
367 whereas some of the larger droplets from the mouth phase had been fragmented

368 **(Figure 3a)**. For the bulk oil, the samples still contained numerous large droplets  
369 after exposure to gastric conditions.

370 The reason for the increase in particle size after exposure to gastric conditions for  
371 the fine and medium emulsions can be attributed to a number of factors<sup>47, 48</sup>. The  
372 pH of the aqueous phase surrounding the protein-coated lipid droplets is highly acidic  
373 in the gastric environment, which will change the net charge on the adsorbed protein  
374 molecules to positive. As a result, anionic mucin molecules arising from the  
375 simulated saliva fluids may promote bridging flocculation of cationic protein-coated  
376 droplets in the stomach. This phenomenon accounts for the fact that the droplets  
377 were not highly positively charged in the gastric environment as would have been  
378 expected from the protein's isoelectric point **(Figure 4)**. In addition, the gastric  
379 fluids contain digestive enzymes (pepsin) that may hydrolyze the proteins adsorbed to  
380 the lipid droplet surfaces, thereby altering their ability to stabilize the droplets against  
381 aggregation. The carrot/emulsion mixtures containing relatively large lipid droplets  
382 behaved differently, which may have been because these droplets were more  
383 susceptible to shear-induced fragmentation and coalescence<sup>49-53</sup>.

384 The location of the lipid droplets relative to the plant tissues in the stomach phase  
385 was established by comparing confocal fluorescence and optical microscopy images  
386 on the same samples **(Figure 3b)**. For the fine and medium emulsions, there  
387 appeared to be some lipid droplets within the carrot tissues, but also some large  
388 aggregates of lipid droplets outside the tissues. On the other hand, there appeared to  
389 be fairly large oil droplets outside of the carrot tissue for the large emulsion and bulk  
390 oil samples. Again, these results suggest that small lipid droplets can penetrate into  
391 the carrot tissue, but that larger particles cannot.

392 The  $\zeta$ -potential of the particles in all of the emulsions was close to zero after they

393 were exposed to simulated stomach conditions (**Figure 4**). One might have expected  
394 that the charge on the protein-coated lipid droplets would be strongly negative under  
395 highly acidic conditions, because pH 2.5 is well below the isoelectric point of the  
396 proteins ( $pI \approx 5$ ). The most likely reason that the droplet charge was close to zero is  
397 that the adsorption of anionic mucin molecules onto the surfaces of the cationic  
398 protein-coated lipid droplets led to charge neutralization<sup>36, 47, 48</sup>.

399 *Small Intestine:* After exposure to simulated small intestinal conditions all of  
400 the samples only contained relatively small lipid particles ( $d_{32} < 1 \mu\text{m}$ ) as determined  
401 by static light scattering (**Figures 1**) and confocal fluorescence microscopy (**Figure**  
402 **3a**). The particle size distribution plots indicated that the samples had a broad bimodal  
403 distribution after digestion with one population of particles around 100 nm and  
404 another one around 10  $\mu\text{m}$  (**Figure 2**). This broad range of sizes may have been  
405 because the digest contained many different kinds of colloidal particles, such as  
406 undigested lipid droplets, micelles, vesicles, insoluble calcium salts, and small carrot  
407 tissue fragments. It is difficult to interpret light scattering data made on such  
408 complicated colloidal dispersions. The confocal microscopy measurements  
409 indicated that the amount of large undigested lipid droplets remaining in the samples  
410 at the end of the small intestine phase was greater for the samples containing large  
411 emulsions or bulk oil (**Figure 3a**). This observation is in agreement with the lipid  
412 digestion measurements made on samples with different lipid droplet sizes reported  
413 later.

414 The optical microscopy images indicated that the carrot tissue appeared to remain  
415 intact after the emulsion/carrot mixtures were exposed to the small intestine phase  
416 (**Figure 3b**), suggesting that they were not fully disintegrated by the mechanical,  
417 chemical or enzymatic treatments used in the simulated GIT. Nevertheless, the lipid

418 droplets appeared to be fully digested after exposure to the intestine phase for the fine  
419 and medium emulsions, and almost fully digested for the large emulsions and bulk oil  
420 (**Figure 3b**). This result suggests that the digestive enzymes (lipases) were able to  
421 hydrolyze the triacylglycerol molecules even in the presence of carrot tissue.

422 The  $\zeta$ -potential became highly negative in all of the samples after exposure to the  
423 simulated small intestinal phase (**Figure 4**), which has been reported in previous  
424 studies using emulsion-based delivery systems<sup>33, 38</sup>. This negative charge can be  
425 attributed to the presence of various types of anionic colloidal particles present in the  
426 system after lipid digestion, such as bile salts, phospholipids, free fatty acids, and  
427 peptides. All of the samples initially containing excipient emulsions had similar  
428 negative charges after digestion, but the samples containing bulk oil had an  
429 appreciably lower negative charge. The difference between the samples may have  
430 due to the absence of whey protein in the bulk oil, or due to the formation of fewer  
431 lipid digestion products for the bulk oil *e.g.*, anionic free fatty acids.

### 432 **3.3. Influence of particle size on digestion properties of excipient emulsion**

433 The impact of the initial lipid droplet dimensions on the rate and extent of lipid  
434 digestion was monitored using an automatic titration method. The volume of alkaline  
435 solution (250 mM NaOH) titrated into the samples to maintain a constant pH (7.0)  
436 was measured throughout the small intestine phase, and the amount of free fatty acids  
437 (FFAs) released over time was calculated from this data (**Figure 5**). The FFA release  
438 profiles depended strongly on the initial dimensions of the lipid droplets in the carrot  
439 samples.

440 In general, there was a fairly rapid increase in FFAs during the first few minutes  
441 of digestion, followed by a more gradual increase at longer incubation times.  
442 Nevertheless, the initial rate of lipid digestion decreased in the following trend: fine

443 emulsion > medium emulsion > large emulsion > bulk oil (**Figure 5**). This effect  
444 can be attributed to changes in the surface area of lipid exposed to the digestive  
445 enzymes, which is inversely proportional to the mean droplet diameter ( $d_{32}$ )<sup>29, 33</sup>.  
446 This effect is described by the following equation, originally derived by Li and  
447 McClements<sup>54</sup> and then corrected by Gaucel et al<sup>55</sup>, which describes the relationship  
448 between the fraction of free fatty acids released ( $\Phi$ ) during lipid digestion and  
449 incubation time:

$$\Phi = \phi_{max} \left( 1 - \left( 1 - \frac{k M}{d_0 \rho} t \right)^3 \right)$$

450 Here,  $d_0$  is the initial surface-weighted mean droplet diameter ( $d_{32}$ ),  $M$  is the  
451 molecular weight of the oil phase,  $\rho$  is the oil phase density,  $k$  is a rate constant, and  
452  $\phi_{max}$  is the maximum amount of FFAs released. This equation assumes that each  
453 droplet shrinks during the lipid digestion process as the triacylglycerols are converted  
454 into monoacylglycerols and free fatty acids that move into the surrounding aqueous  
455 phase. One would therefore expect that the rate of lipid digestion should increase as  
456 the lipid droplet diameter decreased<sup>54</sup>.

457 It should be stressed that the most appropriate lipid droplet dimensions to  
458 consider are those of the samples when they are first exposed to lipase, not the initial  
459 droplet dimensions. This is because changes in lipid droplet dimensions due to  
460 fragmentation or aggregation within the GIT will alter the surface area of the lipid  
461 phase exposed to the digestive enzymes. One might therefore expect that the most  
462 appropriate particle size to use to interpret the pH stat results would be the one  
463 measured after the samples were exposed to the stomach phase. Nevertheless, we  
464 observed that the particle size measured after exposure to stomach conditions actually  
465 decreased in the following order: fine emulsion > medium emulsion > large emulsion

466 **(Figure 1)**. The reason for this apparent discrepancy can be attributed to the fact  
467 that the droplets in the fine and medium emulsions were highly flocculated after  
468 exposure to acidic gastric conditions, but that these flocs were disrupted when they  
469 were exposed to neutral intestinal conditions. Presumably, the change in the  
470  $\zeta$ -potential on the protein-coated lipid droplets from positive to negative when the pH  
471 was raised led to desorption of the anionic mucin molecules, thereby disrupting the  
472 tendency for bridging flocculation to occur. As a result, relatively small lipid  
473 droplets were released in the small intestine that had a high specific surface area, and  
474 therefore led to rapid lipid digestion.

### 475 **3.4. Carotenoid bioaccessibility**

476 In this section, we investigated the impact of initial droplet dimensions in the  
477 excipient emulsions on carotenoid bioaccessibility from carrots. The bioaccessibilities  
478 of  $\alpha$ -carotene and  $\beta$ -carotene were measured because they are the major carotenoids  
479 within carrots. Overall, the bioaccessibility of the  $\alpha$ -carotenoids was fairly similar  
480 to that of the  $\beta$ -carotenoids, which suggests that the slight differences in molecular  
481 structure of these two carotenoids does not play a major role in determining their  
482 bioaccessibility.

483 The bioaccessibility of the carotenoids was significantly higher for emulsions  
484 initially containing small droplets (fine and medium emulsions) than those containing  
485 large droplets (large emulsion and bulk oil) **(Figure 7)**. For example, the  
486 bioaccessibility of  $\alpha$ -carotene was 32.0%, 31.6%, 6.5% and 7.1% for carrot puree  
487 containing fine emulsions, medium emulsions, large emulsions, and bulk oil,  
488 respectively. Surprisingly, there was not a large difference in bioaccessibility for the  
489 large emulsions and bulk oil. Initially, we believed that the bioaccessibility would  
490 have been higher for the emulsion than the bulk oil. This effect may have occurred

491 because the bulk oil was partly homogenized as it passed through the simulated GIT,  
492 and so the droplet size was not too different from the large emulsion (**Figure 3a**). In  
493 addition, the digestion of the large emulsion may have occurred relatively slowly,  
494 which meant that any carotenoid molecules released from the carrot tissue  
495 precipitated with each other before they had a chance of being incorporated into  
496 mixed micelles. Overall, these results suggested that the initial size of the lipid  
497 droplets plays an important role in determining carotenoid bioaccessibility, with small  
498 droplets being more effective at promoting bioaccessibility than large ones. This  
499 result has important consequences for designing excipient foods to increase  
500 carotenoid bioavailability from fruits and vegetables. Emulsion-based products such  
501 as dressings, dips, creams, or sauces containing smaller droplets should be more  
502 effective at enhancing the potential health promoting effects of carotenoid-rich  
503 produce.

504 An increase in carotenoid bioaccessibility with decreasing lipid droplet size has  
505 also been reported in studies where  $\beta$ -carotene was encapsulated in emulsion-based  
506 delivery systems<sup>33</sup>. However, carotenoids present within natural fruits and vegetables  
507 tend to be less bioaccessible than those encapsulated within emulsion-based delivery  
508 systems because they are trapped within specialized structures in the plant tissue.  
509 Consequently, they must first be released from the plant tissue matrix and  
510 incorporated into the lipid phase or mixed micelle phase before they can be absorbed.  
511 Carotenoids are stored in many plant tissues as crystals located within chromoplasts  
512 that can be directly visualized by optical microscopy<sup>56</sup>. In addition, studies have  
513 shown that  $\beta$ -carotene crystals present within chromoplasts naturally have a weak  
514 fluorescence signal that can be detected by fluorescence microscopy<sup>57</sup>. We  
515 therefore used optical and confocal fluorescence microscopy to study the

516 microstructure of the carrot tissue after passing through the stomach stage (**Figure 7**).  
517 We compared the microstructure of pureed carrot samples to which either a fine  
518 emulsion or bulk oil had been added because these treatments gave the biggest  
519 differences in bioaccessibility. The microscopy images clearly show that there were  
520 orange colored carotenoid crystals trapped within the carrot tissue matrix that were  
521 fluorescent (**Figures 7a and 7b**). These images also suggested that there were more  
522 carotenoids remaining within the plant tissues mixed with the bulk oil than those  
523 mixed with the fine emulsion. This suggests that the small droplets in the fine  
524 emulsion may have been more effective at penetrating into the plant tissue and  
525 solubilizing some of the carotenoids. Indeed, observations of the lipid droplets  
526 themselves in the two different systems showed that there was more orange color and  
527 fluorescence in the small lipid droplets than in the large ones (**Figures 7c and 7d**),  
528 supporting this hypothesis.

529 Studies with orange and tomato juices have reported that carotenoid  
530 bioaccessibility increases after processing, which was attributed to a reduction in the  
531 size of the pulp particles<sup>58,59</sup>. This effect was related to an increase in the surface  
532 area of the pulp particles, which facilitated transfer of the large hydrophobic  
533 carotenoid molecules into the mixed micelle phase.

### 534 **3. CONCLUSIONS**

535 This study has shown that excipient emulsions containing small droplets may be  
536 particularly effective at increasing the bioaccessibility of carotenoids from carrots.  
537 This effect may be because the small lipid droplets can penetrate into the pores in the  
538 plant tissue and solubilize some of the carotenoids and/or because they are rapidly  
539 digested and form mixed micelles capable of solubilizing the carotenoids in the  
540 intestinal fluids. This information could be used to design excipient foods (such as

541 dressings, dips, creams and sauces) that are more effective at enhancing the  
542 bioaccessibility of carotenoids from fruits and vegetables.

543 Nevertheless, there are a number of other important factors that should be taken  
544 into account when designing excipient emulsions. First, the nature of any processing  
545 treatments applied to the fruits or vegetables may influence the bioaccessibility of the  
546 carotenoids, such as mechanical forces and thermal processing. Second, the point  
547 where the excipient emulsions are mixed with the produce may be important (*e.g.*  
548 before or after processing), since this may affect the size of the lipid droplets. Third,  
549 the nature of the emulsifier used to coat the lipid droplets will influence their stability  
550 within the GIT and therefore their particle size and aggregation state. The size and  
551 aggregation state of the lipid droplets will impact their ability to penetrate into the  
552 plant tissues, as well as the rate and extent of lipid digestion and mixed micelle  
553 formation. Finally, a relatively simple *in vitro* gastrointestinal model was used in  
554 this study, which is useful for screening different samples and for providing  
555 information about the physicochemical mechanisms involved, but that cannot mimic  
556 the complexity of the human GIT. It is likely that excipient emulsions will behave  
557 different under real conditions than in simple *in vitro* models. Consequently, it will  
558 be important to test excipient emulsions with different properties using animal or  
559 human feeding studies to demonstrate their efficacy.

## 560 **ACKNOWLEDGEMENTS**

561 This material is based upon work supported by the Cooperative State Research,  
562 Extension, Education Service, United State Department of Agriculture, Massachusetts  
563 Agricultural Experiment Station and by the United States Department of Agriculture,  
564 NRI grants (2013-03795, 2011-67021, and 2013-03795). This project was also  
565 partly supported by the National Natural Science Foundation of China

566 (NSFC31428017). This project was also partly funded by the Deanship of Scientific  
567 Research (DSR), King Abdulaziz University, Jeddah, under grant numbers  
568 330-130-1435-DSR, 299-130-1435-DSR, 87-130-35-HiCi. The authors, therefore,  
569 acknowledge with thanks DSR technical and financial support.

570

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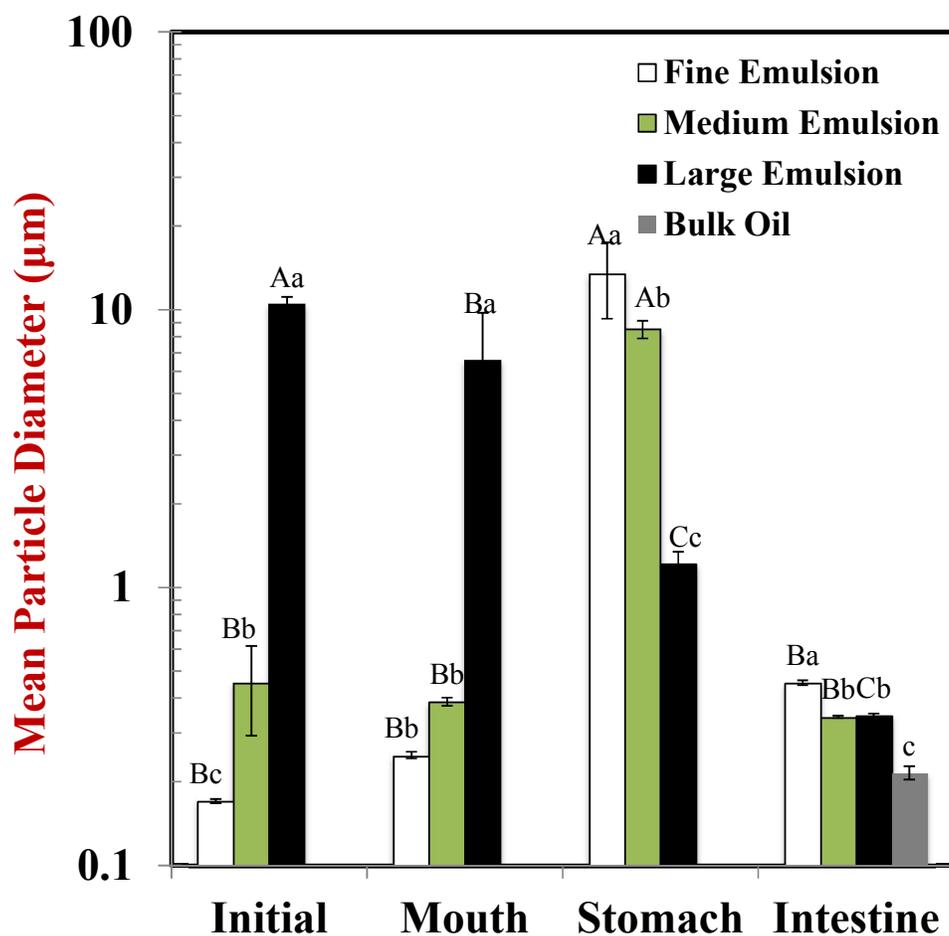
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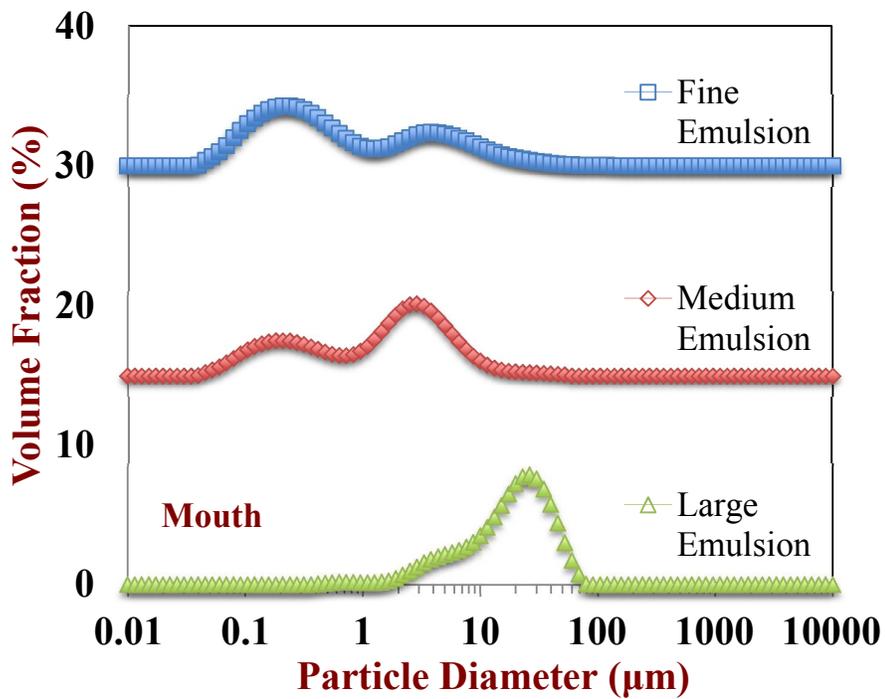
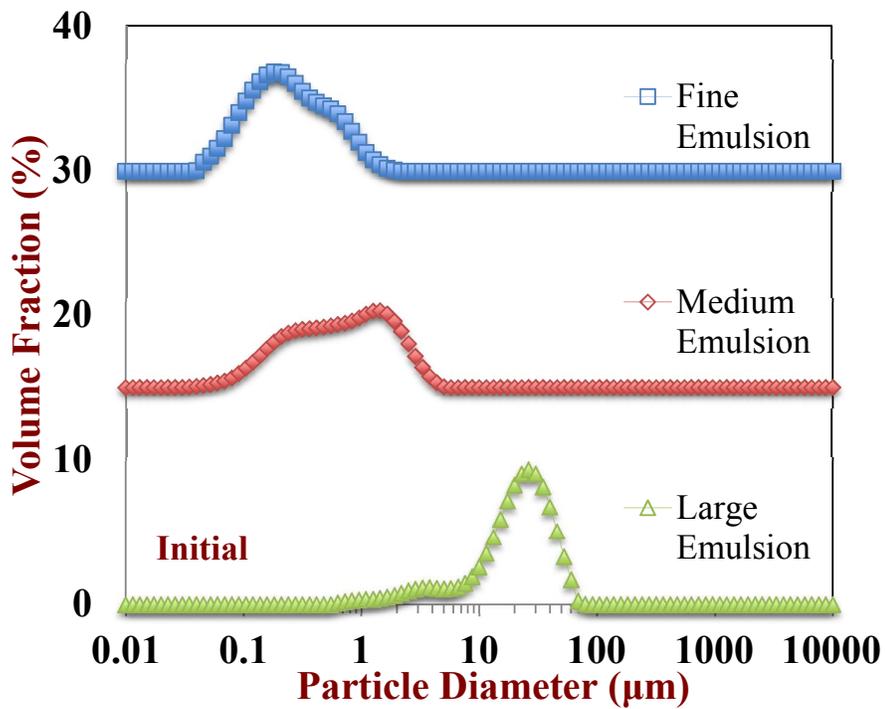
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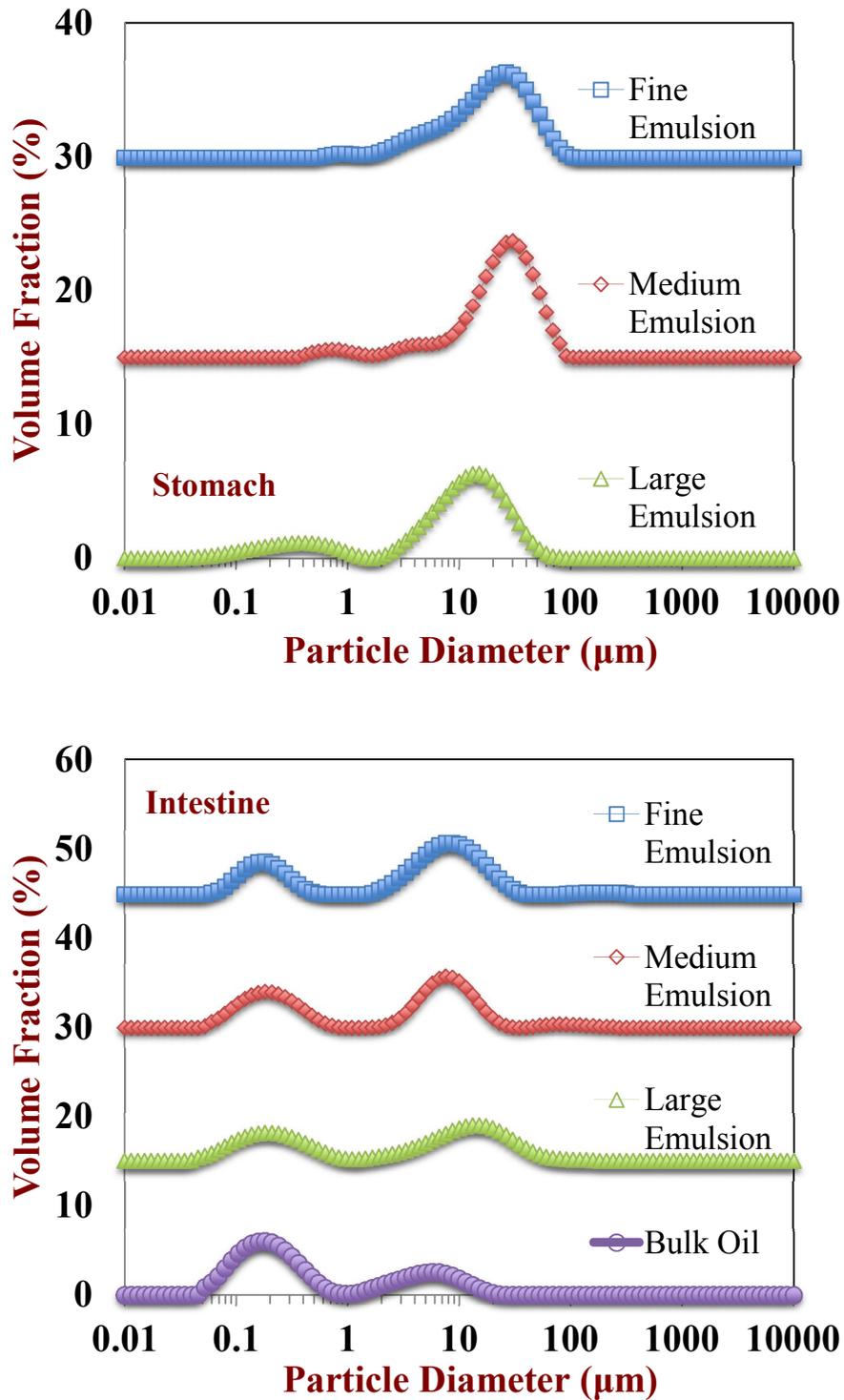
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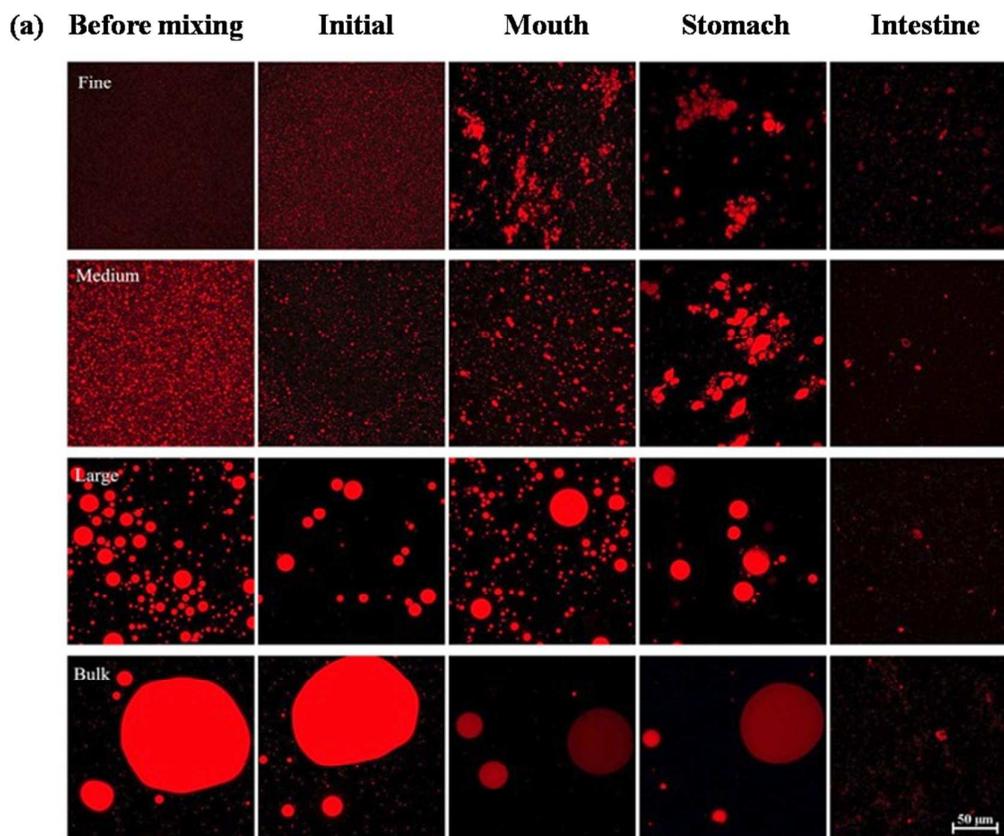


**Figure 1.** Influence of exposure to different GIT regions on mean particle diameter ( $d_{32}$ ) of lipid droplets isolated from carrot pieces. Bulk oil (control) and three excipient emulsions with different initial droplet diameters were tested: fine (0.14  $\mu\text{m}$ ); medium (0.46  $\mu\text{m}$ ); and large (10.4  $\mu\text{m}$ ). Samples designated with different capital letters (A, B, C, D) were significantly different (Duncan,  $p < 0.05$ ) when compared between different GIT regions (same particle size). Samples designated with different lower case letters (a, b, c) were significantly different (Duncan,  $p < 0.05$ ) when compared between different particle size (same GIT region).

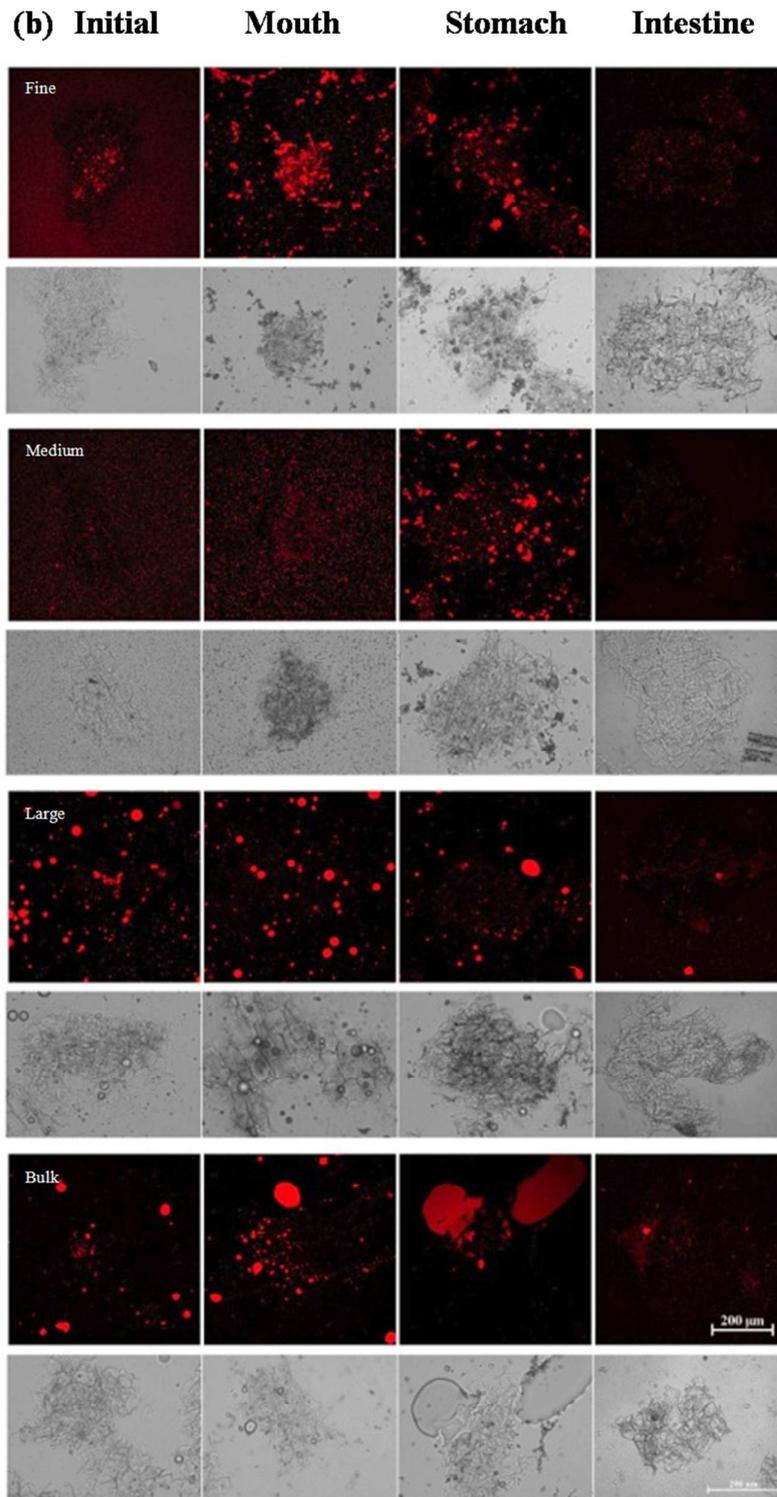




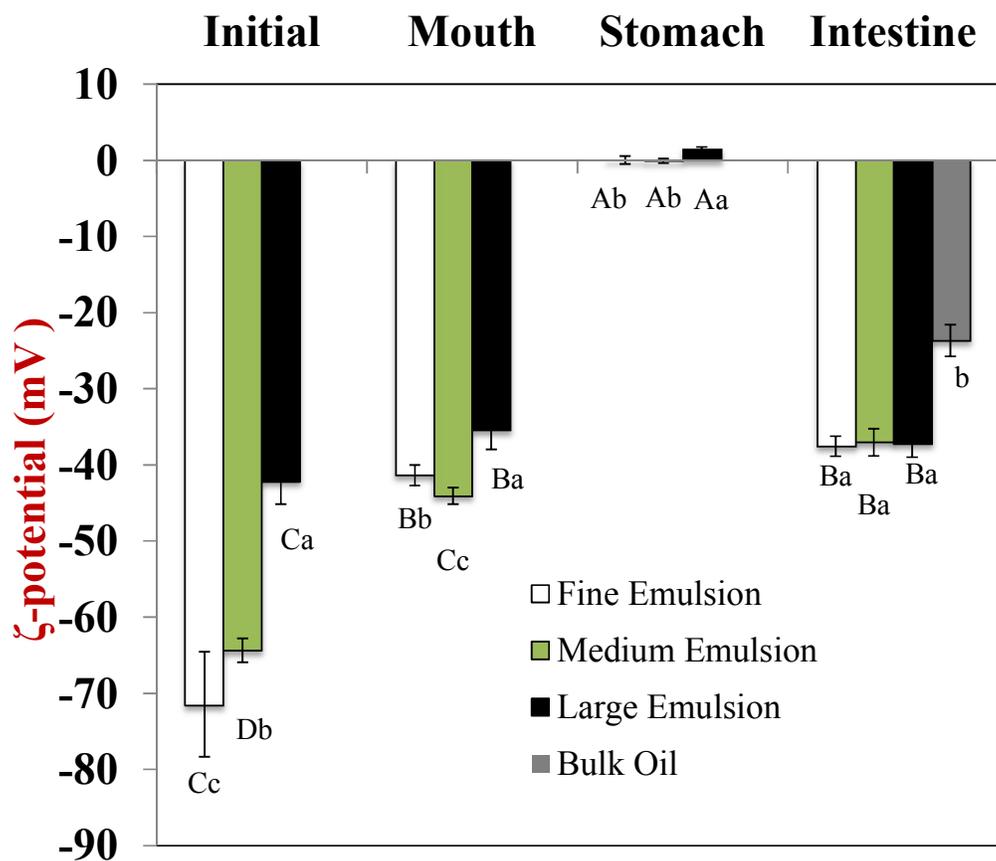
**Figure 2.** Particle size distribution of excipient emulsions with different initial particle sizes after exposure to different GIT regions. The emulsions were isolated from the carrot tissue fragments by gravitational separation prior to analysis.



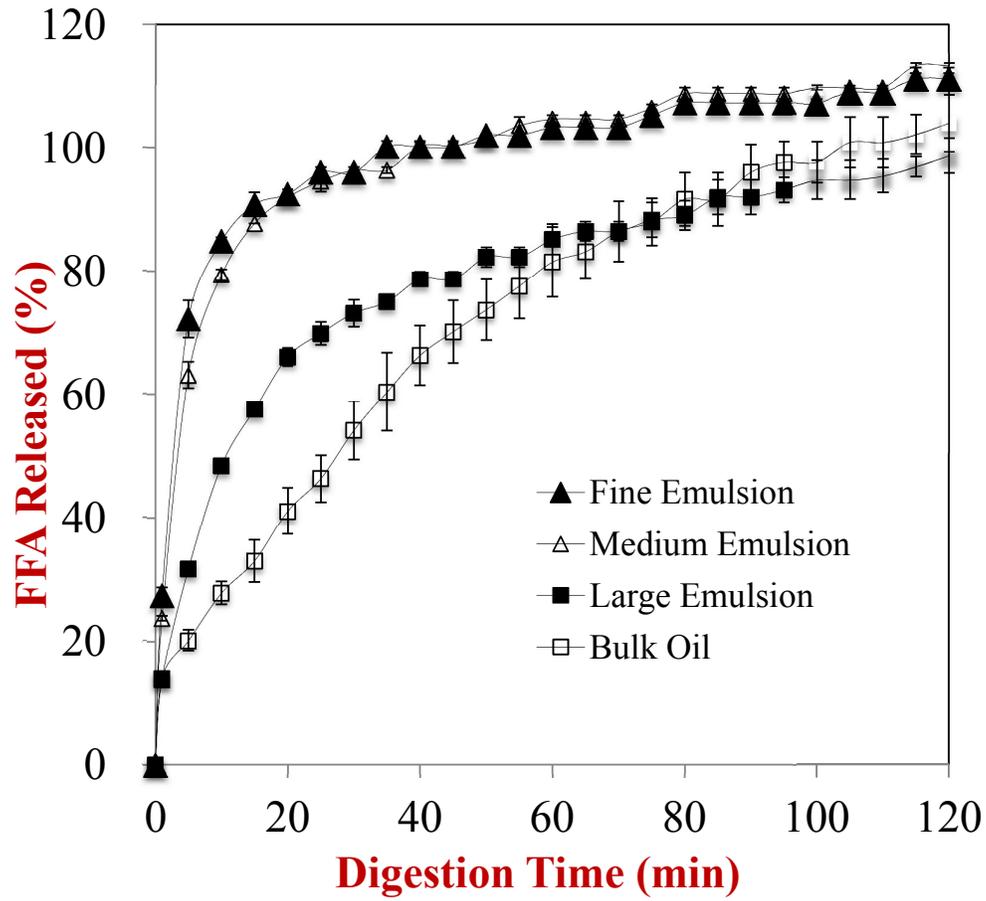
**Figure 3a.** Confocal fluorescence images of samples formed by mixing small, medium or large excipient emulsions or bulk oil with pureed carrots. Images were taken after the mixtures were exposed to different regions of a simulated GIT, with the bright (red) areas indicating lipid-rich regions. The emulsions were isolated from the carrot tissue fragments by gravitational separation prior to analysis.



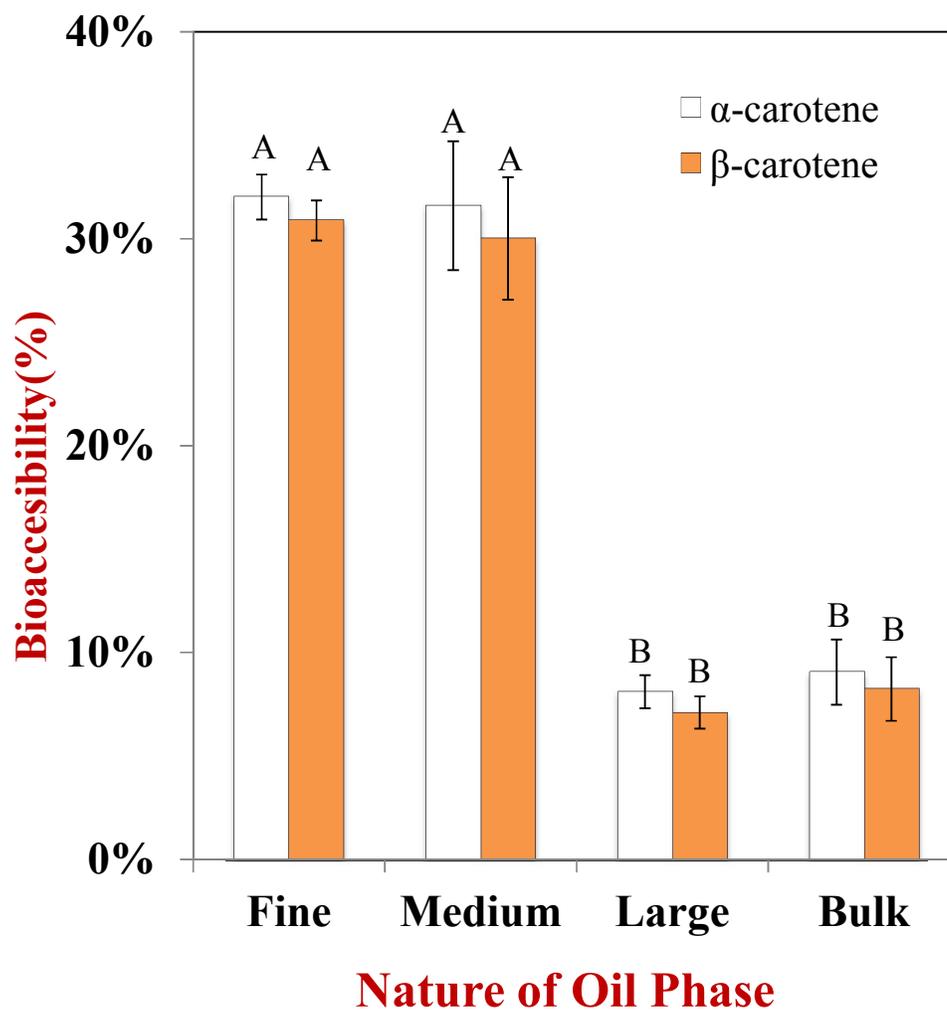
**Figure 3b.** Confocal fluorescence and optical microscopy images of samples formed by mixing excipient emulsions with pureed carrots after exposure to different regions of a simulated GIT, with the bright (red) areas indicating lipid-rich regions.



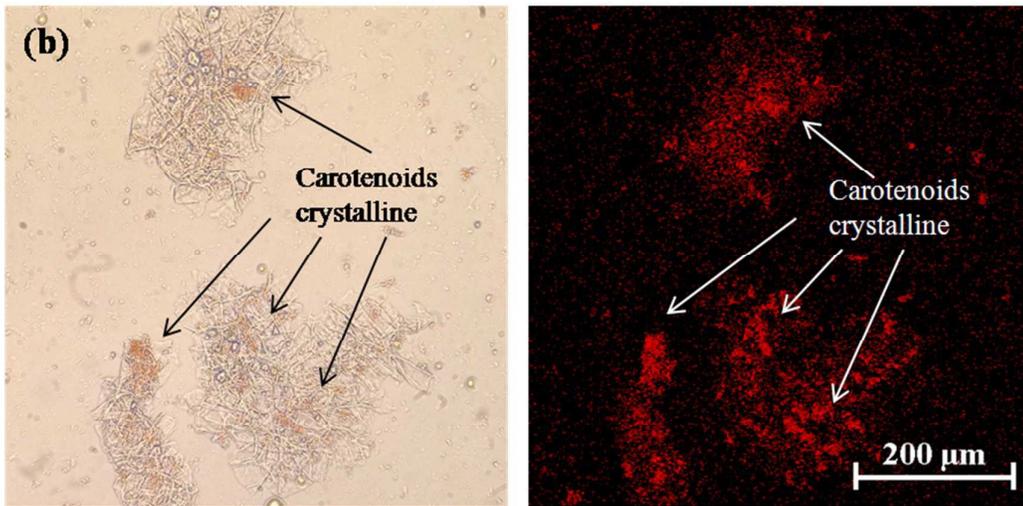
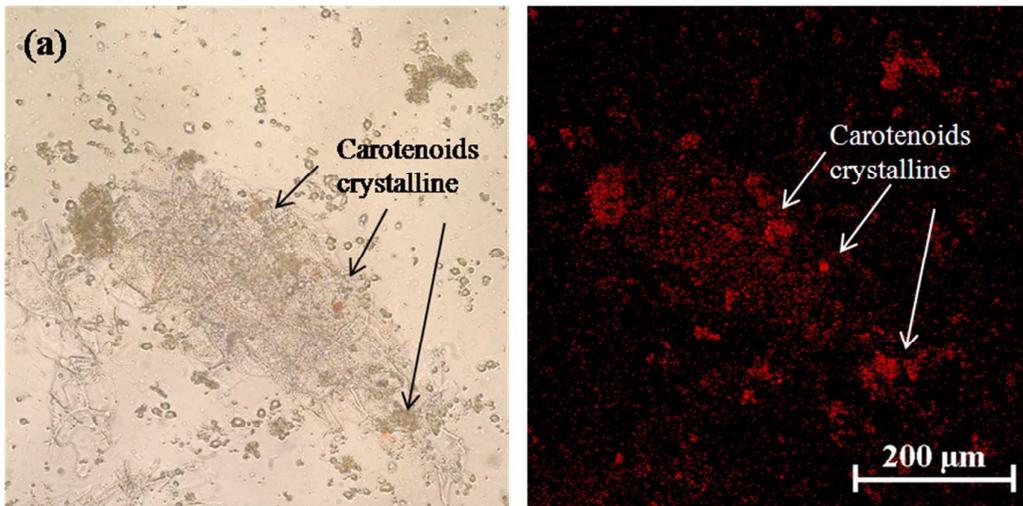
**Figure 4** Influence of exposure to different GIT regions on electrical characteristics ( $\zeta$ -potentials) of particles in suspensions resulting from mixing excipient emulsions or bulk oil with pureed carrots. Samples designated with different capital letters (A, B, C) were significantly different (Duncan,  $p < 0.05$ ) when compared between different GIT regions (same droplet size). Samples designated with different lower case letters (a, b, c) were significantly different (Duncan,  $p < 0.05$ ) when compared between different droplet sizes (same GIT region).

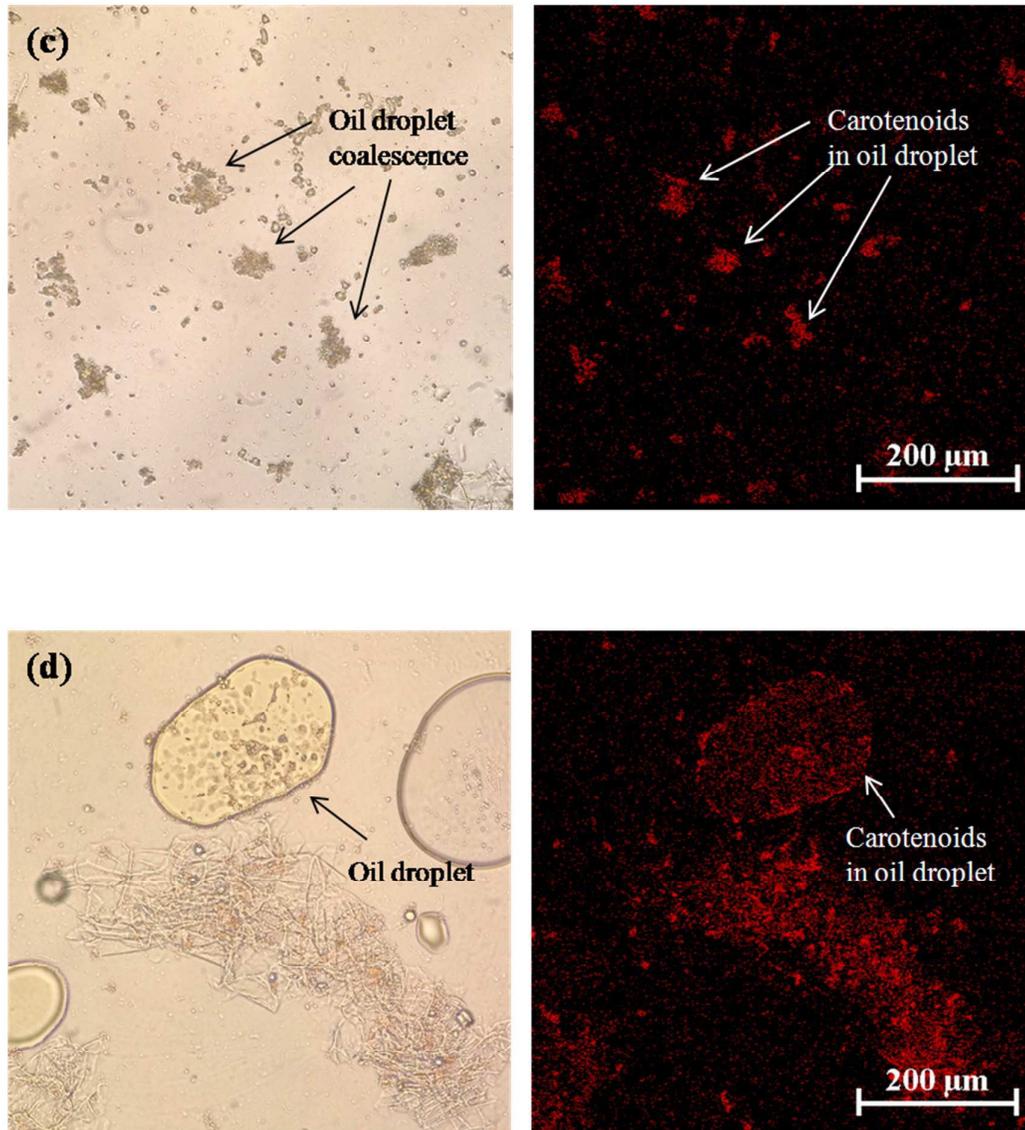


**Figure 5.** Amount of fatty acids released from carrot/emulsion mixtures with different lipid particle size as measured using a pH-stat method.



**Figure 6.** Influence of particle size of excipient emulsion on bioaccessibility of carotenoids from carrot: (a) mixing excipient emulsion with mashing carrot or (b) directly blending excipient emulsion with carrots. Samples designated with different capital letters (A, B, C) were significantly different (Duncan,  $p < 0.05$ ) when compared between different lipid types.





**Figure 7.** Optical and confocal microscopy images of carrot tissue structure and residual carotenoids in carrot tissue after passing through stomach phase: (a) carrot tissue with fine emulsion, (b) carrot tissue with bulk oil, (c) fine emulsion droplet (d) bulk oil droplet.

“Enhancement of carotenoid bioaccessibility from carrots using excipient emulsions: Influence of particle size of digestible lipid droplets”  
by Zhang et al  
*Food and Function*

