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ARTICLE

In memory of Ken Wade -- a stellar scientist, original thinker, and good friend. **PERSPECTIVE** Carboranes in the Chemist's Toolbox

Once seldom encountered outside of a few laboratories, carboranes are now everywhere, playing a role in the development of a broad range of technologies encompassing organic

synthesis, radionuclide handling, drug design, heat-resistant polymers, cancer therapy, nanomaterials, catalysis, metal-organic frameworks, molecular machines, batteries,

electronic devices, and more. This *perspective* highlights selected examples in which the

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Introduction

Some years ago, during a presentation on carboranes at an international symposium on inorganic chemistry, a member of the audience was heard to remark "This is fascinating stuff but it has no connection to anything I'm doing" - a view likely shared by others in that assembly. And these were inorganic chemists. At that time, carboranes and other polyhedral boron clusters were terra incognita to most organic and physical chemists, and certainly to biochemists. What possible relevance could these strange molecules with their bizarre structures and peculiar bonding have to biological systems, solid-state electronic devices, or organic synthesis? Well, times have changed, to a degree almost unimaginable a few decades ago. Today, of the hundreds of papers published annually dealing with carborane studies and applications, many are authored by workers whose scientific backgrounds are outside boron (or even inorganic) chemistry, but who have discovered that carborane-based science offers a way forward in their areas of interest. A significant mark of the times is that the mention of carboranes in most journals no longer requires a definition of the term -a sign of assimilation into the general body of knowledge of their readers.

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special attributes of carboranes and metallacarboranes are being exploited for targeted purposes in the laboratory and in the wider world. Sentation on carboranes at an nic chemistry, a member of the prior for targeted for tar

This article highlights a few of the developing areas of basic and applied science in which carboranes are playing an expanding role, with selected examples including a number from recently published work. Others, not cited, are equally relevant and could have served just as well. My intention is to convey a general impression of the myriad ways in which carboranes are being used to advantage in science and technology.

Carboranes in organic chemistry

Stabilization of highly reactive cations

The *closo*-1-CB₁₁H₁₂⁻ icosahedral anion, a 3-dimensional σ -aromatic system, is well known for its extremely low nucleophilicity.¹⁻⁴ This property is further enhanced in its polyhalo and polyalkyl derivatives, whose conjugate acids $H^+CB_{11}X_{11}^-$, where X is F, Cl, Br, Me, or CF₃, are extremely powerful proton donors, as is the diprotic acid $(H^+)_2 B_{12} C l_{12}^{2-}$. These are the least-coordinating anions yet found, not only surpassing the triflate ion in that respect but offering the additional advantage of being nonoxidizing and hence unreactive toward cationic species. As such, they have enabled the successful isolation and full structural characterization of some longsought salts of a number of carbocations and other elusive species, including R_3Si^+ , $C_{60}^{\bullet+}$, and H_3O^+ . In recent work Reed and his coworkers, who have forged major advances in this area, have established $H^{+}HCB_{11}F_{11}^{-}$ as the strongest known Brønsted acid, a reagent capable of protonating hydrocarbons at room temperature without oxidation.^{5,6} By this means, isolable $C_6H_7^+$, $n-C_6H_{13}^+$, and CMe_3^+ salts of $HCB_{11}F_{11}^-$ have been generated from benzene, *n*hexane, and (remarkably) n-butane, respectively. In a separate study, Jalilov et al. employed HCB₁₁Me₁₁⁻ as a counter ion to stabilize paracyclophane radical cations.⁷ The capability of protonating hydrocarbons under ambient conditions affords a powerful tool for investigation in several areas such as hydrocarbon reformation on

zeolites, a process which normally occurs at high temperature and has been difficult to study.

The protonating power of the $H^+CB_{11}X_{11}^-$ acids is not limited to hydrocarbons, and has enabled the stabilization and, in some cases structural characterization, of a range of elusive cationic species that were previously inaccessible or whose structures previously had been poorly defined. Among these are $(n-C_4H_9)_3Sn^{+,8}$ protonated porphyrins,⁹ imidazolium salts,^{10,11} C₅₉N⁺ (azafullerene),^{12,13} silylstabilized allyl cations,¹⁴ chloroalkanes,¹⁵ CIR₂⁺ (chloronium ions, R = Me or Et),¹⁶ oxonium ions,¹⁷ R₃E⁺ ions where E is Ge, Sn, or Pb,¹⁸ and hydrated protons which have been isolated in benzene solvent as H₃O⁺, H₅O₂⁺, H₇O₃⁺, and H₉O₄⁺.¹⁹⁻²¹ Also noteworthy is the protonation of fullerenes, with the isolation of HC₆₀⁺CB₁₁H₅Cl₆⁻ as a stable salt and its structural characterization via ¹³C CPMAS spectroscopy, revealing rapid movement of the proton that renders all 60 carbon atoms equivalent on the NMR time scale.^{22,23}

Recently, Ozerov and his colleagues prepared and structurally characterized a silylium zwitterion stabilized by incorporation of a $CB_{11}Cl_{11}^{-}$ unit (Fig. 1). This species, a strong Lewis acid, in turn generates other sought-after cationic species such as $Ph_4P^+Me_2SiCl-CH_2-CB_{11}Cl_{11}^{-}$ and $CMe_3^+Me_2SiClCH_2CB_{11}Cl_{11}^{-}$ which are obtained on treatment with Ph_4PCl and Me_3CCl in liquid SO_2 , respectively.²⁴





Examples of the versatility afforded by monocarbon carborane anions are found throughout organic and organometallic chemistry. Mirkin's group has employed the unsubstituted $CB_{11}H_{11}^{-}$ ion as a ligand in a novel type of weak-link approach (WLA) metal complexes, a genre that is currently of interest in the construction of supramolecular systems for potential biological and other applications.²⁵ In this work, a hemilabile (Ph₂PCH₂CH₂S)-1- $CB_{11}H_{11}^{-}$ anion was used to prepare a series of Pt(II), Pd(II), and Rh(I) WLA complexes, in one of which the nearly noncoordinating carborane anion was combined with an isostructural and isoelectronic *cation* containing neutral 1,7-C₂B₁₀H₁₁ (*m*-carboranyl) units to form the remarkable salt shown in Fig. 2. This compound, the first to incorporate both cationic and anionic WLA complexes,



Fig. 2 Structure of Rh[PhP(CH₂)₂S-9-1,7-C₂B₁₀H₁₁]₂⁺ Rh[Ph₂P(CH₂)₃S-CB₁₁H₁₁]₂⁻

Strauss and coworkers have isolated and characterized the zwitterionic compound illustrated in Fig. 3 which contains $AIMe_2^+$ cations coordinated to $MeCB_{11}F_{11}^-$ anions via AI-F bonds. The unusually long AI-F distances (ca. 1.92 Å) and large Me-AI-Me angles (147°) are consistent with large positive charge on the dimethylaluminum entities and hence support their designation as true cations.²⁶



Fig 3 Structure of $[MeCB_{11}F_{11}]_2 [AlMe_2]_2$

In another application, complexation with $CB_{11}H_{12}^{-1}$ ions enables the stabilization of N-heterocyclic carbenes (NHCs), as in the NHCbridged species depicted in Fig. 4.²⁷



Fig 4 Structure of the anion in $(Li^+)_2H_{11}B_{11}C-N_2C_3H_2Li-CB_{11}H_{11}^{2-}$

Monocarbon carboranes in catalysis

The special properties of the CB₁₁ anions are used to advantage in a variety of ways. The hetero-Diels-Alder reaction between N-benzylidene and Danishefsky's diene is catalyzed by $(Ph_3P)Ag^+CB_{11}H_6Br_6^-$, affording quantitative yields at room temperature:²⁸



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Friedel-Crafts proton-catalyzed coupling of fluoroarenes in high yield is promoted by R_3Si^+ in the presence of a $CB_{11}H_6Cl_6^-$ counterion:²⁹



The highest known activity for the hydroamination of alkynes with a mines, with a turnover rate of 95,000, has been observed in catalysis by the zwitterionic gold (I) complex C_4H_4S -Au-P(Me₂CH)₂CB₁₁H₁₁.³⁰

The catalytic asymmetric synthesis of alkyl fluorides – a synthetic challenge – has been advanced via development of a planar-chiral Fe(II) nucleophilic catalyst employing a monocarborane counterion, Cp*Fe(η^5 -RNC₈H₅-NC₅H₁₀)⁺ CB₁₁H₁₂⁻ [R = C(O)C(CH₂Ph)PhF], that promotes the formation of tertiary α -fluoroesters from aryl alkyl ketenes.³¹

A special class of monocarbon carborane anions that is advantageous in some catalytic applications consists of the peralkylated derivatives such as CB₁₁Me₁₂. Like their counterpart $B_{12}Me_{12}^{2^{-},32}$ these ions function as spherical hydrocarbons whose CB₁₁ core is protected, limiting interactions with external agents to the peripheral alkyl groups. Salts of CB₁₁Me₁₂⁻ are soluble even in organic solvents of low polarity, and solutions of the lithium salt in benzene are electrically conductive. Its methyl groups and those of $HCB_{11}Me_{11}^{-}$ are calculated to have considerable CH_3 (methide) character³³ and form strong bonds to transition metal and maingroup metal cations. With some metal-containing cations, the metalmethyl group interaction is sufficiently strong to cleave a B-CH₃ bond³⁴ and leave a neutral CB₁₁Me₁₁ cluster having a "naked" boron atom lacking a substituent. Such boronium ylides can be generated from the neutral CB11Me12 radical obtained via oxidation of $CB_{11}Me_{12}$, as shown by Michl and his associates³⁵ who have extensively developed the chemistry of peralkylated CB₁₁ clusters. This radical, a solid that is soluble in nonpolar solvents and sublimes at 150 °C, is quite reactive, extracting electrons from arenes, amines, and other species.5,35,36

The utility of the $CB_{11}Me_{12}^{-}$ anion in various catalytic applications has been demonstrated, as in pericyclic rearrangements such as the conversion of quadricyclane to norbornadiene.³⁷



Cubane is similarly converted to cuneane, and diademane to triquinacene, in all of which the catalytic effectiveness of the Li^+ cation is considerably enhanced by the essentially nonbinding carborane anion.

Related lithium salts of 1,12-dialkylated anions, e.g., Li^+ RCB₁₁Me₁₁⁻ (R = Me, Et, *i*-C₄H₉, *n*-C₈H₁₇), are effective Lewis acid catalysts.³⁸ In a somewhat different Li⁺-catalyzed process, radical polymerization of alkenyl-carborane salts of the type

Li⁺[CH₂=CH(CH₂)_{n-2}]CB₁₁Me₁₁⁻ is initiated by O_{2} , azoisobutylnitrile, or di-tert-butylperoxide, and occurs in solution or in the solid state.^{39,40} Polymerization of isobutylene in the presence of CB₁₁Me₁₂, in air at 25 C or with di-*tert*-butyl peroxide at 80 C, yields linear and highly branched polyisobutylene having molecular weights up to 50,000 and 26,000 respectively.41,42 While the branched polymer is identical with that obtained under nonoxidizing conditions, the linear polymer has a $CB_{11}Me_{12}$ unit appended at the end of the chain. The process is proposed to involve transfer of a methyl radical from a neutral CB₁₁Me₁₂* radical to isobutylene, thereby initiating radical polymerization, while the remaining CB₁₁Me₁₁ borenium ylide, a strong Lewis acid, induces formation of the linear polymer by a cationic mechanism.⁴¹

Exo-metallated carboranes and metallacarboranes in catalysis

Transition metal complexes of neutral carboranes, especially those of icosahedral 1,2-, 1,7-, and 1,12-C₂B₁₀H₁₂ (o-, m-, and pcarborane) have been intensively investigated as catalytic agents in a wide variety of organic syntheses, a topic on which a substantial literature has accumulated.⁴³ For present purposes, a few examples will serve to illustrate a small part of what has already been accomplished, as well as the enormous potential in this area. The incorporation of carborane cages in constrained-geometry catalysts affords significant advantages, including the ability to stabilize high and low metal oxidation states (as in reaction intermediates) as well as the unique steric properties and functional versatility of the carborane unit, which makes it possible to tailor catalysts for specific applications.⁴⁴⁻⁴⁶ Among other advances, this has led to the development of improved constrained-geometry ruthenium catalysts for C-C coupling reactions.⁴⁶ Metal-carboranyl olefin polymerization precatalysts that outperform commercial cyclopentadienyl-bridged constrained-geometry complexes have been developed, such as (a) and (b) in Fig. 5, which are effective catalysts for the polymerization of ethylene in the presence of MAO (methylalumoxane).⁴⁴⁻⁴⁵



Fig. 5 o-Carboranyl constrained-geometry precatalysts

Other o-carboranyl zirconium complexes are effective in the catalytic conversion of CH_2 =CHCN to poly(acrylonitrile), the trimerization of PhNCO,⁴⁷ and the synthesis of syndiotactic poly(methylmethacrylate) from methyl methacrylate.⁴⁸ New architectures of constrained-geometry early transition metal

complexes have appeared, typified by the species in Fig. 5 (c) which is converted to a cationic form in the presence of $B(C_6H_5)_3$ (THF).⁴⁹

In the important area of asymmetric catalysis, several classes of chiral carboranes have proved effective; recent examples include the BINOL (2,2'-dihydroxy-1,1'-binaphthyl) derivatives depicted in Fig. 6. In the presence of $[Rh(COD)_2]BF_4$ in CH_2Cl_2 , compounds of type (a) effect the hydrogenation of prochiral olefins in up to 99.5% ee,⁵⁰ while those of the (b) type promote the Rh-catalyzed asymmetric hydrogenation of enamides in supercritical carbon dioxide.⁵¹ Other carboranyl phosphites have been employed in Rh-catalyzed hydroformylation of alkenes,⁵² Pd-catalyzed allyl substitution,⁵³ and Suzuki-Miyaura Pd-catalyzed cross-coupling.⁵⁴



Fig. 6 Examples of BINOL-substituted chiral carboranes used in Rh-catalyzed asymmetric hydrogenation.

Carborane-based catalysts are often designed for specific applications, as in the ruthenium carbene in Fig. 7(a), which on deboronation with Lewis bases forms the *nido*-C₂B₉ anion (b), both of which are similar to the conventional catalysts (c). The closed-cage (a) and open-cage (b) types are both highly effective in promoting ring-closing metathesis, but are designed for different solvent systems, (a) and (b) being soluble in nonpolar and polar media, respectively. Salts of (b) are recyclable from ionic liquids and bind to cationic resins.⁵⁵



Fig. 7 Closo- and nido-carborane-based catalysts for ring-closing metathesis.

Metallacarboranes, in contrast to the exo-metal complexes in which the metal resides outside the cage, have their metal center(s)

incorporated into the cluster framework.[†] The role of metallacarboranes in catalysis has a long history extending back decades to the pioneering work of Hawthorne and his coworkers, who have done much to develop and extend this area over the years. Again, just a few examples can be cited. In a notable designed catalytic system, the asymmetric (R)-BINAP complex [(a) in Fig. 8] in ionic liquid media quantitatively hydrogenates prochiral ketones at 50 °C and 12 atm of H₂ with very high ee.⁵⁶ Reversible oxidative addition of Rh(I) to the B–H bonds in (a) generates the Rh(III) complex (b), which is the active catalyst. The highest efficiency found for this reaction is obtained with the ionic liquid (N-*n*-butylpyridinium)⁺CB₁₁H₁₂⁻ whose closo-carborane anion is proposed to interact with the rhodium center in (b) to generate catalytically active Rh(I) species.⁵⁶



Fig 8 A rhodacarborane-based hydrogenation catalyst.

In studies on early transition metal systems, Jordan and associates found that hydrogenation of the hafnium dimer in Fig. 9 (a) affords the monomer (b) which promotes the efficient hydrogenation of internal alkynes to cis-alkenes;⁵⁷ Another hafnium complex (c) catalyzes the regioselective dimerization of terminal alkynes, at the same time blocking the formation of trimers or higher oligomers via the intramolecular cyclization of a mononuclear intermediate.⁵⁸



Fig 9 Catalytically active o-carboranyl hafnium complexes.

Stabilization of neutral species

Useful roles in organic synthesis have also been discovered for non-icosahedral carborane systems, such as the 7-vertex MC_2B_4 clusters (where M is a transition metal) that are analogues of metallocenes in which two Cp^- ($C_5H_5^-$) ligands are formally replaced by a single *nido*- $R_2C_2B_4H_4^{2-}$ ligand. These small metallacarboranes are characterized by high resistance to oxidation, solubility in organic solvents, and an ability to stabilize both high and low metal oxidation states owing to a substantial degree of covalence in the metal-ligand binding.⁴ As one example, the hydridotantalum dimer [CpHTa(Et₂C₂B₄H₄)]₂(μ -Cl)₂ [Fig. 10 (a)] readily hydrometalates unsaturated hydrocarbons to afford different products from those typically obtained with Cp₂Zr(H)Cl (Schwartz's reagent).⁵⁹





Fig. 11 Synthesis and activity of tantalum-benzyne complexes.

Fig 10 Hydrometalation of alkynes by a tantalacarborane complex.

Whereas insertion of alkenes and alkynes into the Zr–H bond of Schwartz's reagent produces alkenyl- or alkynylzirconium(IV) species that release the organic product on treatment with electrophilic reagents,⁶⁰ reaction of the tantalum-carborane complex with *p*-tolylacetylene and subsequent treatment with HCl affords only trans-*p*-tolylethylene.⁵⁹ Reactions of the same tantalacarborane with alkynes yield stable hydridotantalum-alkyne monomers [Fig. 10 (c)] which are the first reported alkyne π -complexes of a formal d⁰ transition metal.⁵⁹

The capacity of *nido*-R₂C₂B₄H₄²⁻ ligands to stabilize highly reactive organic entities is demonstrated by the isolation and X-ray structural characterization of an air-stable metal-benzyne complex, a very rare genre (Fig. 11, upper right).⁶¹ In contrast to the extreme reactivity of nearly all known metal-benzyne complexes, the phosphine-benzyne- tantalum(V) carborane is unreactive toward methanol, alkynes, and acetone, and the phosphine group is non-labile. As shown in the Figure, in the absence of the phosphine ligand Ta-benzyne intermediates are quite reactive, combining with alkynes to generate metallaindenes from which organic products can be released on further treatment.⁶²

Carboranes in drug design and delivery

The application of boron cluster science to medicine began decades ago with boron neutron capture therapy (BNCT), a technique that employs a nuclear reaction between low-energy neutrons and the ¹⁰B isotope to selectively destroy boron-enriched tumor cells, and has been in clinical trial on brain cancer patients in the U.S. and other countries.⁶³ This treatment exploits the high boron content of carboranes and other boron clusters for the purpose of delivering ¹⁰B to tumors via compounds that are essentially chemically inert toward biological systems.

In recent years, interest has also grown in the design and testing of carborane-based anticancer and anti-arthritic pharmaceutical agents.⁶³⁻⁶⁶ This activity centers on several attributes of C₂B₁₀ clusters and their CB11 and B12 analogues, i.e., their near-inertness in biological systems; their lipophilic and hydrophobic character (owing to the hydridic B-H bonds); their size and shape, which approximates the volume occupied by a rotating phenyl ring; and their non-participation in π - π stacking interactions (a characteristic of phenyl groups that can cause unwanted side effects). Consequently, replacement of selected aryl rings in drugs with carborane units is a useful strategy for improving their pharmaceutical effectiveness, for example by exploiting the ability of the cage to occupy hydrophobic pockets on a protein. With appropriate selection of the carborane and introduction of substituents on the cage, the way is open to almost unlimited possibilities for drug design – actually, to a much greater extent than can be achieved with conventional organic chemistry - a concept

Page 6 of 17

that has sparked considerable research activity and generated hundreds of publications within just the past few years. Here we cite a few illustrative examples of current work in this area.

Quantum dots

Carborane-based metal complexes are of interest as potentially effective antitumor agents, and both exo-metallated clusters and metallacarboranes (which contain metal centers in the cage skeleton) are cytotoxic toward tumor cells, as summarized in recent reviews.^{65,66} For example, water-soluble copper complexes of the type Cs⁺Cu(porphyrin)Ph₄[CH(OH)CB₁₁H₁₁]⁻ are lethal toward K562 leukemia and MCF-7 breast carcinoma, which are resistant to conventional drugs.⁶⁷ In an extension of this idea, the conjugation of *o*-carborane-1,2-dicarboxylic acid to green-emitting CdTe quantum dots (QDs) quenches their fluorescence intensity and induces a red shift in the emission peak, which improves the efficiency of inhibition of target cancer cells relative to that observed with CdTe QDs in the absence of carboranes.⁶⁸ Specifically, the carborane QDs are reportedly much more efficient toward SMMC-7221 hepatocellular carcinoma cells than are cysteamine-CdTe QDs.⁶⁹

Dendritic gold nanoparticles

Another strategy for introducing carborane-functionalized drugs or BNCT agents into biological systems employs macromolecular systems such as dendrimers or nanoparticles, which can be synthesized efficiently through Cu(I)-catalyzed azide–alkyne cycloaddition CuAAC ("click") reactions, or via direct reactions on gold nanoparticles. An example of the latter type is a polyethylene glycol-based (PEGylated) assembly anchored to a gold cluster, shown in Fig. 12.⁷⁰



Fig 12 A carborane-functionalized PEGylated gold nanoparticle

Other types of multi-branched systems, in which the central core is a benzene ring or other arene system, have been prepared via designed synthesis. An example is a class of photoluminescent starshaped dendrimers such as 1,3,5-[RCB₁₀H₁₀C(CH₂)₃OC₆H₄]₃C₆H₃ (R = Me, Ph); removal of one boron from each carborane cage (deboronation) affords negatively charged water soluble *nid*o-C₂B₉based dendrimers.⁷¹ A structurally similar compound, a star-shaped dendrimer with a 1,3,5-triphenylbenzene core and o-carborane units on its periphery, exhibits high accumulation in SK-Hep1 cancer cells and thus may be a viable candidate for BNCT application.⁷²

Carboranes in micelles and vesicles

The concept of loading carboranes into micelles as delivery vehicles for BNCT is under exploration by several groups. Micelles are typically spherical aggregates of surfactant molecules in a liquid colloid which feature hydrophilic "heads" that are directed outward toward the surrounding aqueous medium, while the other ends are hydrophobic and point inward. A problem with this approach as a boron-delivery system – leakage of the carborane from the micelle during blood circulation – has been circumvented by effecting radical polymerization between 1-*p*-vinylbenzyl-*o*-carborane and a polyethylene glycol-*block*-polylactide copolymer bearing an acetal group at one end and a methacrolyl group at the other (acetal-PEG*b*-PLA-MA), effectively locking the carborane into the micelle (Fig. 13). *In vivo* studies in mice confirmed the absence of leakage in this system.⁷³



Fig 13 Preparation of a carborane-loaded micelle

In a different approach, the self-assembly of the 3-Co(1,2- $C_2B_9H_{11})_2^-$ [bis(dicarbollyl)cobaltate] monoanion (Fig. 14) in water at low concentration has been shown to create monolayer vesicles, which at higher concentration rearrange to micelles, a behavior which is potentially applicable as an HIV-protease inhibitor, as well

Dalton Transactions

as in nonmedical areas such as ion-selective electrodes or the



extraction of radioisotopes from nuclear waste (see below).⁷⁴

Fig 14 Structure of the $3-Co(1,2-C_2B_9H_{11})_2^-$ anion.

Chen and coworkers have employed a multifunctional strategy in which a polyethylene glycol conjugate linear polymer ($M_n = 2,000$ g/mol) labeled with a fluorescence rhodamine dye undergoes self-assembly in aqueous media to form narrowly distributed spherical vesicles that can function as a hydrophilic drug carrier or as a fluorescent probe for diagnostic imaging, as well as a boron delivery agent for BNCT.⁷⁵

Antibacterial agents

The distinctly abiological nature of carboranes and other boron clusters suggests a role for them in the development of resistance-suppressing antibiotics. In a recent biomedical application of carborane chemistry, the ruthenium-*o*-carboranyl-ferrocene complex in Fig. 15 has been demonstrated to have antimicrobial properties, countering the resistance of multidrug-resistant clinical isolates of certain MDR pathogens toward antibiotics in biofilms. This behavior apparently reflects a decrease in the expression of extracellular matrix proteins in these strains induced by the complex.⁷⁶



Fig 15 Structure of 1,2,3-*tricyclo*-{S-Ru(MeC₆H₄CHMe₂)(µ-CH₂)C[(C₅H₄)FeCp] }

Carboranes in electronic devices

Given their inherent robustness in a wide range of conditions, electron-delocalized skeletal bonding, ability to accommodate metal atoms in the cage framework, tailorability via attachment of functional groups, and power to stabilize both high and low metal oxidation states, carboranes and metallacarboranes are obvious candidates for electronic applications in microelectronic and logic devices, electropolymers, biosensors, microencapsulators, and other technologies. Again, space permits just a few cases in point to illustrate recent progress in this rapidly expanding area of research.

Metallacarboranes

It was shown by Hawthorne et al. a decade ago that the bis(dicarbollyl)nickel(III) anion $3-Ni^{III}(1,2-C_2B_9H_{11})_2^-$ undergoes facile, reversible oxidation to the neutral $3-Ni^{IV}(1,2-C_2B_9H_{11})_2^0$ species (Fig. 16) with an accompanying change in ligand conformation that in principle could be harnessed to create a redox-driven molecular machine (see below).⁷⁷



Fig 16 The 3-Ni $(1,2-C_2B_9H_{11})_2^{-7}/3$ -Ni $(1,2-C_2B_9H_{11})_2^{-0}$ couple

This system has been adapted, in a collaborative effort by several groups,⁷⁸ as an improved redox shuttle for dye-sensitized solar cells (DSCs), which in contrast to the widely employed Γ/I_3^- couple does not lead to adsorption on TiO₂ photoanodes. Moreover, its power conversion efficiency exceeds that of the ferrocene-ferrocenium (Fc/Fc⁺) couple by a factor of 90, and avoids the problem of electron interception by ferrocenium ion, thereby increasing the survival time of the electron in the photoelectrode. The utility of this system has been further enhanced by the introduction of functional groups at the B(9,12) cage vertices, which permit tuning of the redox shuttle potential over a 200 mV range.⁷⁸ A later modification, employing silica aerogels coated by atomic-layer-deposited TiO₂ in place of nanoparticles as a DSC platform, has led to greatly increased performance with photocurrent densities more than twice those of nanoparticle-based photoanodes.⁷⁹

Derivatives of the well-known bis(dicarbollyl)cobaltate anion (Fig. 14) are also drawing attention in the design of new electronic materials and devices. Salts of the type $L^+Co(1,2-C_2B_9H_{11})_2^-$ where L is a planar radical cation such as tetrathiafulvalene (TTF), bis-(methylenedilithio)tetrathiofulvalene (BMDT-TTF), or tetramethyltetraselenafulvalenium (TMTSF) are semiconductors with room temperature conductivities ranging between 10⁻⁴ and 15 ohm⁻¹ cm⁻¹ that crystallize in layered structures which can be tailored via introduction of substituents on the cages.⁸⁰ Polypyrrole films doped with $Co(1,2-C_2B_9H_{11})_2^-$ show increased resistance to overoxidation (a degradative process that reduces electrical conductivity) by 300-500 mV; remarkably, even if the overoxidation limit is exceeded, the doped films regain their electroactivity within hours.^{81,82} In a direct application of this work to the fabrication of electronic devices, Teixidor and coworkers have constructed a 3D array of highly conducting polypyrrole microrings doped with $Co(1,2-C_2B_9H_{11})_2$ anions via surface patterning and electropolymerization.⁸³

In related work, polypyrrole microelectrodes doped with Co(1,2- $C_2B_9H_{11})_2^-$ have been developed as hydrogen sensors,^{84,85} polymer membranes impregnated with Co(1,2- $C_2B_9H_8Cl_3)_2^-$ function as electrochemical sensors for Pb²⁺⁸⁶ or lanthanides,⁸⁷ and a poly(3,4-

ethylenedioxy-thiophene) polymer incorporating non-extrudable $Co(1,2-C_2B_9H_{11})_2^-$ has been prepared.⁸⁸

Carborane derivatives

Also intensively studied as electroactive materials are nonmetallated carboranes, in most of which the cages are covalently bound into a chain or network. As one example, conducting films based on thiophene polymers that incorporate o-, m-, or p-carborane units are typically superior to conventional polythiophenes in electrochemical and thermal stability.⁸⁹ In this category, the polythiophene shown in Fig. 17(a), and analogous materials incorporating m- and p-carboranyl units, exhibit optoelectronic, photovoltaic and charge-transporting properties of interest in the development of transistors, including ambipolar charge transport.^{90,91} Arylene-linked polymers such as the fluorene-connected chain in Fig. 17(b)⁹² are also of interest, as aromatic rings not only stabilize the system but can also be tailored by introduction of substituents to provide desired optoelectronic properties; e.g., linear π -conjugated aryl-ethynyl-carborane polymers typically are intensely luminescent (the compound in Fig. 17(b) is a deep green emitter).



Fig 17 (a) $[-cyclo-C_8S_2H_2(C_2B_{10}H_{10})-Ar-]_n$ dithiophene polymer. (b) $\{1,2-[2'-(9',9'''-dihexylfluorenyl)C_2B_{10}H_{10}]_2\}_n$ polymer.

Carter and associates have demonstrated the ability of fluorene-ocarborane polymers to function as light-emitting diodes and transistors and as vapochromatic photoluminescent sensors toward volatile organics.⁹³ Although the carboranes in this case do not participate in the π -conjugation, they induce a major red shift in electroluminescence in devices and thin films. In field effect transistors their presence results in an order of magnitude increase in charge carrier mobility.⁹⁴

Studies in Kang's laboratory have established that o-, m-, and p-carborane derivatives bearing attached photoactive carbazolylphenyl groups (Fig 18) localize triplet energy at one end of the aromatic substituents.⁹⁵ Unlike their bis(carbazolylphenyl)benzene counterparts, the carbazolyl units in the m- and p-carboranyl

compounds are not conjugated, and exhibit blue phosphorescence. Particularly notable performance is observed when the *p*-carboranyl system [Fig. 18 (c)] is employed as a host in the emission layer for deep blue phosphorescent organic light-emitting diodes, exhibiting high external quantum efficiency (15.3%) and other desirable properties. Experimental and theoretical studies show that the photoinduced electron-transfer process occurs intramolecularly.⁹⁶



Fig 18 Carbazolylphenyl-carborane dyads

Complexes similar to those in Fig. 18 have other interesting properties. For example, a tunable coordination polymer composed of 1,2-[terpyridyl-C₆H₄–C \equiv C–*p*-C₆H₄]₂C₂B₁₀H₁₀ units (analogous to Fig. 18(a)) linked by zinc atoms exhibits strong luminescence arising from intraligand charge transfer.⁹⁷

Two-photon-absorbing fluorophores, consisting of conjugated chains having a *p*-carborane unit at one end and an organic electron donor at the other, e.g., $1\text{-}CH=CH-p-C_6H_4-C\equiv C-p-C_6H_4-CH=CH-C_6H_2-4-R-3',5'-R'}$ (where R and R' are, for example, NPh₂ or OC₁₂H₂₅), are strongly fluorescent in aqueous and nonaqueous media and may be suitable for two-photon excited microscopy as well as BNCT.⁹⁸

The consequences of introducing carboranes as connecting units between large chromophores (as in some biological systems in which protein-bound reactants, separated by 30 Å or more, interact only very weakly) have been explored by Harriman and coworkers. Studies of molecular dyads linked by *o*- or *p*-carboranyl units, such as the bodipy-dpp system in Fig. 19 (dpp = diketopyrrolopyrrole, bodipy = boron dipyrromethene) reveal that energy transfer across the dyad involves both through-space and through-bond mechanisms.⁹⁹



Fig 19 A carborane-bridged bodipy-dpp dyad.

Fullerene-carborane systems are also under investigation computationally and experimentally. The possibility of encapsulating icosahedral $C_2B_{10}H_{12}$ or $B_{12}H_{12}^{2-}$ units within fullerene cages to create novel nanoclusters has been explored theoretically,¹⁰⁰ although no such species has been synthesized as yet; however, a 1:1 *o*-carborane- C_{60} adduct has been observed in an electron-impact mass spectrometer.¹⁰¹ Dyads combining o-carborane and fullerene cages that exhibit remarkable electron mobility, such as that depicted in Fig. 20, have been fabricated into solution-processed organic field-effect transistors.¹⁰²



Fig 20 An o-carborane-fullerene dyad.

Thiol-carborane layers and films

Many developing applications employ monomolecular layers or thin films containing carboranes that are attached to metal or other surfaces. *o*-Carborane thiols such as 1,2- and 9,12-(HS)₂C₂B₁₀H₁₀ serve as building-blocks in the self-assembly of monolayers on copper,¹⁰⁴ silver,^{105,106} and gold.^{107,108} Both isomers modify the surface potential of flat metal surfaces, but the 1,2 isomer increases the surface potential of modified Ag film more effectively than does the 9,12 compound, a finding attributed to the higher inductive electron withdrawal by the carboranyl carbon atoms in the 1,2-dithiol.¹⁰⁵ On the other hand, the 9,12-isomer affords excellent protection for silver surfaces against corrosion by H₂S.¹⁰⁶

A study of the deposition of 1-[HS(CH₂)₃-*tricyclo*-(CH₂)₃]-*p*carborane polycrystalline monolayers on a Au(111) surface revealed a major shift in the highest occupied molecular orbital (HOMO) to a level 2.2 eV below that of oligophenylene derivatives, a potentially useful observation in the design of carborane-based molecular electronic devices.¹⁰⁷ In other work, mixed self-assembled monolayers of 1- and 9-HS-*m*-carboranes on gold and silver were found to modulate the work functions in a controllable way, furnishing another potentially useful strategy for developing organic field-effect transistors.¹⁰⁹

Mercaptocarborane-coated 2 nm gold nanoparticles with the composition $Au_n(HSC_2B_{10}H_{11})_m^{n-}$ are soluble and redox-tunable, and can be transferred between aqueous and nonpolar phases by altering the electronic charges in the metal cluster and the carborane shell.¹¹⁰ These monolayer-protected clusters (MPCs) are taken up by HeLa cells with demonstrated toxicity and ability to reside within membranes, a finding that opens the way to biomedical application.

Other supports

In a merger of newly evolving technologies, chemists have begun to explore the attachment of carboranes to graphene¹¹¹ and graphene oxide¹¹² surfaces. Electrochemical data together with transmission, atomic force, and electron force microscopies, along with scanning electron microscopy, suggest that carborane-functionalized graphene oxide is a good candidate for developing conductive self-assembled monolayers.¹¹² Other current frontier areas include the deposition of self-assembled metallacarboranes onto silicon wafers,¹¹³ the grafting of ferracarboranes onto chitosan and multi-walled carbon nanotubes for biomedical application,¹¹⁴ and the use of hydrogels as carriers. In the last case, luminescent hydrogel particles that exhibit high quantum yield. were obtained via self-assembly of a β-cyclodextrin polymer with hexacarboranyl-hexamolybdenum cluster complexes of the composition Na₂[Mo₆I₈[OC(O)-C₂B₁₀H₁₁]₆ whose carborane units are o-, m-, or p-carborane, and function as efficient singlet oxygen sensitizers that may be useful as dual agents for

Rotaxanes

in a rigid polymer matrix. By combining systems of this type with appropriate copolymers, amphidynamic nanocomposites having specific desired properties might be synthesized. To reiterate a point made earlier, bis(dicarbollide) metal complexes such as those in Figs. 14 and 16 undergo changes in ligand conformation and metal radius upon metal oxidation or reduction, raising the possibility that they could be adapted as redoxdriven molecular machines.^{77, 122} Rotaxanes (mechanically-interlocked systems in which

dumbbell-shaped molecules are threaded through macrocycles) are of considerable current interest as molecular machines, because their various modes of behavior including linear, rotational, and pendular motion are controllable.¹²³ Once again, an obvious role for carboranes can be seen. In a recent contribution Teixidor, Viñas and their associates used hexabrominated bis(dicarbollide) anions to control the pirouetting (rotational) motion of positively charged fumaramide rotaxanes.¹²⁴ In one such system (Fig. 23), a thread consisting of a 1,3-dioxohexane}-N,N-diisooctylfumaramide chain connecting two $3,3'-Co(1,2-C_2B_9H_{10})(1',2'-C_2B_9H_{11})$ cobaltacarborane end units is encircled by a macrocycle shown in

polyethylene oxide or polyvinylpyridyl isomers has been examined by Brus and Matějíček and their colleagues.¹¹⁷ Solid-state NMR

spectra show that the metallacarborane anions rotate relatively freely



Fig 22 A bis(dicarbollyl)cobaltate(1-)-based rotaxane.

Owing to their almost noncoordinating nature, rotation in this system is much faster than occurs with more strongly coordinating anions such as trifluoroacetate.

Nanovehicles

A current objective in nanotechnology is the creation of molecular-scale vehicles that can move in a controlled way on a twodimensional surface. Although molecules in general can be manipulated in a hopping motion using scanning tunnelling microscopy (STM), typically the direction of movement is not controllable.¹²⁵ Potentially more useful are vehicles or "nanocars" capable of rolling motion in a desired direction, for which suitable

photodynamic therapy/BNCT agents.¹¹⁵ The carborane cages in the hydrogel are protected from hydrolysis, and the clusters function as efficient singlet oxygen sensitizers. Given these properties, combined with the high boron content, the hydrogel particles may be useful as dual agents for photodynamic therapy/BNCT agents.

In a different application, p-type semiconducting $C_2B_{10}H_x$ boron carbide films have been obtained by bombarding condensed ocarborane monolayers on polycrystalline copper with 200 eV electrons under high vacuum. The electron bombardment induces site-specific linkage of adjacent carborane units via B-B bonds.¹¹⁶

Carboranes in molecular machines

Most developing applications for carboranes are centered principally on their electronic properties and tailorability, as reflected in this article; a frequent theme is the replacement of phenyl or other organic groups with carborane cages in order to achieve desired spectroscopic properties or reactivity. Less common, but receiving increasing attention, is the exploitation of their cluster architectures and three-dimensional aromaticity to create molecular systems that are beyond the reach of conventional organic chemistry. One such area, the utilization of carboranes in nanoscale mechanical devices,^{117,118} has inspired a number of different applications of which a small sample is featured here.

Rotors

Molecular rotors of various types have been explored for use as ultrafast dielectric materials, an example of which is the dipolar molecule shown in Fig. 21(a) which forms a surface inclusion compound in a tris(o-phenylenedioxy)cyclotriphosphazene (TPP) host. The *p*-carborane cage and *n*-hexadecyl chain reside in the channel and the 2,3-dichlorophenyl rotator protrudes above the surface of the crystal, as determined from solid-state NMR spectroscopy, DSC, and other evidence.¹¹⁹ With other p-carboranebased rotors, bulk inclusion in TPP is observed.¹²⁰

The feasibility and performance of several possible rotors have been investigated in molecular dynamics studies, including polyhedral CB_{11} , C_2B_8 , or supra-icosahedral CB_{13} or C_2B_{12} clusters that have [n]staffane "axles" and condensed aromatic ring "blades" and are mounted on a square grid and driven by flowing gas or an electric field. Figure 21(b) illustrates one such system containing a CB₁₁ cluster.¹²¹



Fig 21 (a) A hexadecyl-12-(2,3-dichlorophenyl)-p-carborane dipolar rotor. (b) A projected [n]staffane-p-carborane rotor.

The controlled self-assembly of $Na^+Co(C_2B_9H_{11})_2^-$ nanorotors via copolymerization of the cobaltacarborane tetrahydrate with

Dalton Transactions

Journal Name

wheels are required. Although several possibilities have been explored, including the use of triptycene and C_{60} fullerene wheels,¹²⁵ the best results to date have been achieved using *p*-carborane cages, which are nearly spherical and rotate on acetylenic axles. This finding by Tour and his colleagues led to the first true nanocars, which were equipped with dye labels that allowed detection of their motion on glass surfaces via single molecule fluorescence imaging.¹²⁶⁻¹²⁸ The early "motorized" nanocars were chemically driven¹²⁹ or equipped with fluorescent organic groups that harvested light, powering an attached paddle-like rotor that propelled the vehicles forward.^{130,131} Subsequently, a second-generation light-driven nanocar has been developed (Fig. 23) which features a thioxanthene stator (chassis) shown in blue and a chiral cyclopentanylidene rotor drawn in purple, single-molecule images of which have been obtained on a Cu(111) surface via STM.¹³²



Fig 23 Second-generation light-powered nanocar.

Insight into the nature of nanocar-surface interactions on graphene and graphyne (a planar array of independent C_6 hexagons linked by C=C chains) is afforded by a recent MP2-level DFT study on a model system (Fig. 24), which found that considerably more energy is required (0.74 vs. 0.19 eV) to move the car on graphene than on graphyne, owing to higher binding energy with the former.¹³³ From this and other findings it is evident that the behavior of nanocars strongly depends on the surface material chosen, a fact that will certainly shape the direction of future research in this area.



Fig 24 Top-down view of a *p*-carboranyl nanocar on a graphene surface showing one calculated mode of interaction.

Carboranes in Metal-Organic Frameworks

Coordination polymers with high porosity, which are of considerable interest in several applications including catalysis, gas separation and storage, and ion exchange, have been studied for decades. In recent years, owing to their unique combination of steric and electronic properties and controllable reactivities, carboranes and metallacarboranes have attracted attention as candidates for designed synthesis of metal-organic frameworks (MOFs), and a number of important advances have been reported. Early work produced a *p*-carborane-based compound, {Zn₃(OH)[1,12- $(CO_2)_2C_2B_{10}H_{10}]_{2.5}$ (diethylformamide)₄ , analogous to a wellknown MOF, $[Zn_4O(benzene-1,4-dicarboxylate)_3]_n$, with pcarborane units replacing the benzene rings.¹³⁴ A similar compound employing dimethylformamide (DMF) in place of DEF, at 300 °C loses its DMF and efficiently separates CO₂ from CH₄;¹³⁵ this material compares favorably with zeolites, whose regeneration requires higher temperatures.

Recently, a highly porous copper-*p*-carborane MOF with a very large surface area (ca. 2600 m²/g) has been prepared and demonstrated to have extremely high CH₄ and H₂ storage capacities, which compare favorably with current methane and hydrogen storage technology.¹³⁶ For example, under only 65 bar pressure, the CH₄ storage capacity of this MOF is comparable to that of a compressed natural gas tank at 212 bar. A theoretical study restricted to metallacarboranes, which included 7-vertex M(C₂B₄H₆) and 14-vertex M₂(C₄B₈H₁₂) as well as 12-vertex M(C₂B₉H₁₁) and M₂(C₂B₈H₁₁) systems, found that metallacarborane-based MOFs are excellent candidates for hydrogen storage, with a capacity of up to five H₂ molecules per transition metal atom; scandium and titanium are predicted to have the highest capacity (~8 weight %).¹³⁷

Other theoretical investigations, on titanium sandwiches with planar $C_3B_2H_5$ rings,¹³⁸ Li and Na complexes with planar $C_4B_2H_6$

rings,¹³⁹ and scandium-carborane complexes,¹⁴⁰ have similarly predicted high H₂ binding capacities for such materials. Cobalt-containing p-carboranyl MOFs of the formula $[Co_4(OH)_2(O_2C-CB_{10}H_{10}C-CO_2)_3(DMF)_2]_n$ employing a variety of solvents have been prepared, all of which crystallize as 3D networks with large open channels between the carborane cages and efficiently separate CO_2/CH_4 , CO_2/N_2 , and O_2/N_2 mixtures.^{141,142}

Structurally novel MOFs incorporating dabco (diazabicylcooctane) bridging ligands have also been synthesized, one type of which features *closo*-CB₉, *closo*-CB₁₁, or Co(C₂B₉H₁₁)₂⁻ units in one-dimensional coordination networks held together by Ag–H–B and Ag–I–B interactions.¹⁴³ Another variety, obtained when an excess of dabco was used, has the composition $[Ag_2(dabco)_3(CH_3CN)_2] \cdot 2[Co(C_2B_9H_{11})_2]$ in a 3D network.¹⁴⁴

Recent work by Mirkin and coworkers on the designed synthesis of metallacarborane-based MOFs has generated novel materials containing $3\text{-Co}(1,2\text{-C}_2\text{B}_9\text{H}_{11})_2^-$ anions bearing phenylethynyl substituents on the antipodal boron vertices. By employing this very long linker in combination with Cu₂O₈ "paddlewheel" nodes, three architecturally distinct MOFs were obtained, one of which is depicted in Fig. 25.¹⁴⁵



Fig 25 Connectivity diagram of a copper-cobaltacarborane MOF

In this work, the remarkable isolation and characterization of materials with three different topologies prepared with the same components under the same conditions illustrates the fact that even carefully designed syntheses can lead to unexpected results.

A distinctly different type of solid material incorporating the same $3\text{-}Co(1,2\text{-}C_2B_9H_{11})_2^-$ anion, a noncrystalline polymeric composite, has been prepared via spontaneous precipitation of the anion with poly(ethylene oxide) (PEO) in aqueous solution. Solid state NMR spectroscopy and wide-angle X-ray scattering (WAXS) data established that the cobaltacarborane anions are dispersed within the PEO matrix, forming a polymeric chain that coexists with another chain of sodium cations.¹⁴⁶

Carboranes in metal ion extraction

High level waste (HLW) generated by nuclear reactors contains the minor actinides ²⁴¹Am, ²⁴³Am, ²⁴⁵Cm and ²³⁷Np together with long-lived fission products ⁹³Zr, ⁹⁹Tc, ¹²⁹I, and ¹³⁵Cs, but the principal hazard over a time scale of one to two centuries is posed by the isotopes ¹³⁷Cs and ⁹⁰Sr, whose half-lives are ca. 30 years and together account for 90% of the radioactivity emanating from HLW.¹⁴⁷ The efficient extraction of ¹³⁷Cs⁺ and ⁹⁰Sr²⁺ is a major goal, not only as a way of reducing the radiation hazard to workers involved in handling HLW, but also to make these substances available for productive usage; ¹³⁷Cs, for example, is a source of gamma radiation for sterilization of foods and medical accessories.

The search for chemically based alternatives to the burial of HLW in deep repositories is ongoing, and among the most effective methods, originating with Czech workers in the 1970s, 148,149 are those utilizing the ubiquitous $3\text{-Co}(1,2\text{-C}_2B_9H_{11})_2^-$ anion or its B-halogenated derivatives. Several attributes of these cobaltacarborane ions are well-suited to this purpose: they are extremely hydrophobic (transferring quantitatively from diethyl ether to water, for example), can serve as nearly noncoordinating counterions, and, in the case of the hexachloro species $3\text{-Co}(1,2\text{-C}_2B_9H_8Cl_3)_2^-$, are stable in 3 M HNO₃ and therefore usable in the acidic media encountered in handling nuclear waste.

A number of different approaches have been explored, including liquid-liquid extraction of cations of the Group 1 and 2 elements, lanthanides, actinides, and other metals, using $Co(1,2-C_2B_9H_mX_n)_2^-$ derivatives (especially 3-Co(1,2-C_2B_9H_8Cl_3)_2^-) or their iron and nickel analogues¹⁵⁰ in conjunction with crown ethers, calix[n]arenes, polyethylene glycol, polyethers, and other complexing agents.¹⁵¹⁻¹⁵⁶ Synergistic methods employing cobaltacarborane anions together with other complexing agents, such as the U.S.-Russian Universal Extraction (UNEX) process¹⁵⁷ employing carbamoyl methyl phosphane oxide (CMPO), are also of interest.

Bifunctional extraction agents that contain both cobaltacarborane and CMPO or similar groups efficiently remove lanthanides and actinides from highly acidic nuclear waste. Figure 26 illustrates two such species, employing calix[4]arene^{153,158} (a) and N,N,N',N'tetraoctyldiglycolamide (TODGA) (b) assemblies, the first of which, employed with t-octylbenzo-18-crown-6, complexes strongly with Cs^+ ions¹⁵³ while the latter efficiently separates Am(III) and Eu(III).¹⁵⁴

Page 12 of 17

Journal Name



Fig 26 Bis(dicarbollyl)cobaltate-calix[4]arene (a) and N,N,N',N'-tetraoctyldiglycolamide (b) metal extraction agents.

Metal ion separation technology has been advanced by several recent modifications, including the development of membrane-based systems which require less solvent and generate less waste than solvent extraction or ion exchange methods. In an electrolytic process for extracting cesium from nuclear waste, Cs^+ ions complexed with $3-Co(1,2-C_2B_9H_8Cl_3)_2^-$ anions are selectively transported with 100% efficiency through cellulose triacetate (CTA) and polyvinyl chloride (PVC) polymer inclusion membranes. With the PVC membrane, the process can be conducted in high acid concentrations (3 M HNO₃).¹⁵⁹ Supported liquid membrane (SLM) techniques are also being applied to the problem, and a recent report describes a flat sheet SLM process for ¹³⁷Cs extraction that employing the hexachlorinated cobalt dicarbollide anion in 40% n-dodecane/60% 2-nitrophenyloctyl ether.¹⁶⁰

Carboranes in battery design

The development of reliable, safe, and economical batteries for electrically powered vehicles and other applications is, of course, a major focus of industrial research. Here again, a role for carborane chemistry is emerging. Lithium ion batteries are widely employed in portable electronic devices because of their light weight and high energy density, and the search for improved anodes, cathodes, and electrolytes is ongoing. In particular, there is interest in replacing the toxic halogens used in most lithium ion electrolytes with halogen-free ions.¹⁶¹ A study of a number of such systems by Jena and coworkers has identified $Li^+CB_{11}H_{12}^-$, a relatively accessible compound, as an attractive candidate based on its low toxicity, its small cation-anion binding energy allowing ease of movement of Li^+

ions between electrodes, and its low affinity toward $\rm H_2O$ which promotes increased battery life.^{161}

Carborane derivatives also show promise as electrolytes for rechargeable magnesium batteries, which offer the advantages of high capacity, low cost of magnesium, and relative safety compared to lithium; in contrast to Li, Mg is not susceptible to dendrite formation.^{162,163} A problem that has slowed the development of workable magnesium batteries is the lack of a viable electrolyte/solvent combination that avoids the formation of nonconductive material on the electrodes.¹⁶⁴ Mohtadi and associates have addressed this issue with a *m*-carboranyl-magnesium electrolyte, shown in Figure 27, that exhibits high oxidative stability, is noncorrosive, and is compatible with magnesium electrodes.¹⁶⁵ Batteries charged with this electrolyte display high reversible specific capacity of about 90 mAh g⁻¹ and high coulombic efficiency (90%), properties which augur well for further studies..



Fig 27 Structure of $Mg_2Cl_3(THF)_6^+(1,7-C_2B_{10}H_{11})_2MgCl(THF)^-$

Conclusion

Dalton Transactions

This article highlights just a few areas in which carboranebased chemistry, physics, and materials science are impacting developing technology. I have barely scratched the surface of the burgeoning field of biomedical applications, on which a formidable literature has accumulated.⁶³ Among a number of important topics not specifically covered are nonlinear optical materials,¹⁶⁶⁻¹⁷² liquid crystals,¹⁷³⁻¹⁷⁹ and ionic liquids,¹⁸⁰ among others. What should be clear from this discussion is the versatility of carboranes and metallacarboranes as tools that can be applied to a broad range of problems in the laboratory and in the realm of applied technology. This is a fast-moving stream, with new developments constantly appearing and workers in many areas discovering useful, often unique roles, for these remarkable compounds. And the toolbox is still growing: the regular intrusion of serendipity,¹⁸¹ still a hallmark of boron cluster chemistry a century after its inception,¹⁸² serves to continually revitalize this area of science with unexpected discoveries and new insights ...

Page 14 of 17

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Notes and references

[†] The distinction is not always absolute, as there are systems in which exo-metallated complexes and metallacarborane structures coexist in equilibrium.

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A carborane-fullerene dyad for organic field-effect transistors