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A novel single-pot method to exfoliate and functionalize acetylene black was proposed. The deliberate functionalization was found to enhance the intrinsic oxygen reduction efficiency along with nucleation and growth of platinum nano-particles on the surface. The resultant material showed enormously high oxygen reduction reactivity compared to its commercial counterparts.

The global scenario of energy depletion has led to an aggressive outlook for different electrochemical devices and in particular for the ones that use renewable energy. The applications of different types of carbon to electrochemical devices, especially in the field of energy viz., fuel cells and Li-air battery are of significance currently, as they project high energy density with prolonged durability. The major limiting factor that affects the efficiency of these devices is the sluggishness of the Oxygen Reduction Reaction (ORR) at the cathode. Hence, the need for an efficient cathode material has been under continuous research. The advancement in the field of material science and nano-technology has led to the discovery of many novel carbon material in varied dimensional orders such as Fullerene, CNT, graphene, carbon blacks etc as an effective support for ORR. The attributes looked for an efficient ORR material of choice should possess high surface area of carbon support, ability to support the catalyst, high pore size, negligible charge transfer resistance and high cyclability of carbon. All the aforementioned properties also affect the kinetics of cathode reaction. Graphite which is currently used in many commercially available electrochemical devices suffers from properties like low surface area and high charge transfer resistance. Among all the carbon materials, the magical material, ‘graphene’ over powers all the other carbon material for many applications. But, unfortunately its arduous preparation methods hinder its commercialization. Hence, in order to reap the benefits of the high energy density devices, the need for novel carbon material with enhanced inherent properties is the need of the hour.

Recently researchers have started to revisit acetylene black (AB) as carbon support for various applications. In past Uchida et al. showed tremendous activity of AB as carbon support for proton exchange membrane fuel cells and direct-methanol fuel cells. Generally graphite is used as cathode material along with carbon black such as acetylene black (AB) as binder. Though graphite has better conductivity, acetylene black (AB) can override graphite as it has properties such as i) low resistivity in the presence of electrolyte and an active electrode material by itself, ii) absorb and retain significant volume of electrolyte without reducing its capability of mixing with the active material iii) high surface area and iv) economical compared to its counterparts. AB can become a prospective material for use as active electrode material by tuning inherent properties of AB. However AB’s concern regarding cyclability cannot be overlooked. Preliminary experiments by us indicated enormous potential in AB as an efficient cathode material. Hence, it was conceded that by modifying the surface of AB with a facile procedure to enhance its ability to support the catalyst, reduction of charge transfer resistance, increasing its surface area by exfoliating its graphitic layers and increasing its durability would epitomize the attributes of AB.

In this work, we present a simple methodology to make a unique functionalized carbon material. This work also demonstrates the importance of functionalization or defects on to the surface of AB in order to attain a well dispersed nucleation of Pt over AB. This functionalization not only led to an improvement in the overall distribution of Pt-nanoparticles (Pt-np) impregnated over the surface of AB but also, thus, decorated Pt-nanoparticles formed a protective shield against the easy degradation of AB.

Acetylene black was functionalized and exfoliated using a facile single pot method. Firstly, AB was mixed with 3:1 H₂SO₄: HNO₃ and ultrasonicated for 3 hrs to get exfoliated and functionalized acetylene black (FAB). The functionalized acetylene black was
X-ray powder diffraction (XRD) technique was used for studying the crystallinity of carbon and Pt-nps. Fig.1E shows the XRD diffraction pattern of AB and 10 wt% Pt-FAB. The diffractogram of AB is featured by two typical peaks at 20 values of 25.70 and 43.00 corresponding to (002) and (100), respectively. Diffraction pattern for the Pt-FAB showed strong peaks at 20 values of 39.60, 46.20, 67.60, and 81.40 which corresponds to Pt (111), (200), (220) and (311), respectively. The presence of the crystalline planes of face-centred-cube (fcc) structure evince the decoration of crystalline Pt-nps. The average particle size of the spherical Pt-nps (as seen in TEM) was calculated using the Sherrer’s equation: \( D = \frac{0.9 \lambda}{B \cos \theta} \) where, \( \lambda = 0.154 \text{ nm} \) and B is the full width at half-maximum (FWHM) of diffraction pattern of Pt (220). The calculated average particle size was 3.09 nm which is in concordance with the average size range estimated from TEM measurements.

Electrocatalytic ORR activity and Electrochemical Surface Area (ECSA) of AB, FAB and Pt-FAB were evaluated using cyclic voltammetry (CV) technique. CV measurements were carried out in nitrogen saturated 0.1M HClO\(_4\) (aq.) using Pt wire as counter electrode, glassy carbon electrode coated with thin-film of materials understudy (ink preparation was carried out as detailed in ESI) as working electrode. All the experiments were carried out at a potential scan rate of 20 mVs\(^{-1}\) (Ag/AgCl). Fig. 2 shows the cyclic voltammograms of 10 wt% Pt-FAB in comparison with 20 wt% Pt-Vulcan XC-72 (purchased from sigma aldrich). The voltammograms exhibits the electrochemical fingerprints of Pt in the electrode. It shows the typical peaks of H\(_2\) adsorption and desorption at -0.2 V, H\(_2\) desorption spillover at -0.05 V, oxygen evolution at 0.43 V and ORR at 0.44 V (vs Ag/AgCl). The ECSA was determined using desorption peak from the CV (equation provided in ESI) ECSA for 10 wt% Pt-FAB was found to be approximately 35 m\(^2\)/g while that of 20 wt% Pt-Vulcan XC-72 was found to be 30.6 m\(^2\)/g. This can be attributed to the smaller average particle size of 10 wt% Pt-FAB which was determined to be <5 nm while that for Pt/C was observed to be >5 nm. These voltammogram results apparently indicated the better performance by 10 wt% Pt-FAB compared to commercial 20 wt%Pt-Vulcan XC-72.

Inset of Fig. 2 shows the cyclic voltammograms of AB and FAB which are noteworthy, because of their impressive ORR activity even without any metal loading. Many researchers have shown in past that the presence of hetero atom which creates partial charge on the carbon atoms can perform ORR and OER even without any catalytic metal atoms\(^{10,11}\). As the oxygen functionalities increases, the ORR activity also increases, this can be unmistakably confirmed by the intensity of the ORR current in cyclic voltammetry. Oxygen functionalities not only act as the active sites for ORR but also plays a major role as nucleation sites and
an anchoring sites
to 0.177 mA for FAB. Also a significant shift in onset potential was observed.

One of the attractive aspect of AB which makes it an efficient cathode material is its interaction with electrolyte i.e., its ability to absorb and retain significant volume of electrolyte. Interaction with electrolyte influences in reducing the interface boundaries which in turn effects the overall catalytic performance of the electrode. Hence, interfacial studies are vital to validate the catalytic performance of electrode, which can be understood by electrochemical impedance studies. The electrochemical impedance spectroscopy results presented in the Fig. 3 exhibited typical spectra of such ORR catalysts. However fitting with an equivalent circuit (Fig ESI 5) revealed a unique behaviour unlike conventional Pt/C catalyst. In addition to the charge transfer realized at the Pt/C interface, two additional elements contributed to the impedance. Due to the high absorptivity of AB, a double layer formed at the interface of glassy carbon can be classed into two elements. One of these elements can be attributed to the electrolyte absorption over AB layer (R4), the other one can be attributed to the direct influence of the electrolyte on the surface of the GC (R3). Rsof represents the resistance of the electrolyte and $\chi$ is the error of the theoretical fitting. Schematic representation explaining all the elements are shown in ESI 6a-b. Table 1 shows charge transfer resistance ($R_{CT}$) values along with other elements of the equivalent circuit of all the 4 AB related material in comparison with 20wt-%Pt-Vulcan XC-72.

<table>
<thead>
<tr>
<th>Material</th>
<th>$R_{sof}$ (Ω)</th>
<th>$R_{CT}$ (Ω)</th>
<th>$R_3$ (Ω)</th>
<th>$R_4$ (Ω)</th>
<th>$\chi$</th>
</tr>
</thead>
<tbody>
<tr>
<td>AB</td>
<td>41.66</td>
<td>37.89</td>
<td>96.58</td>
<td>4.19E5</td>
<td>$10^{-4}$</td>
</tr>
<tr>
<td>FAB</td>
<td>38.11</td>
<td>33.99</td>
<td>454.90</td>
<td>7.01E4</td>
<td>$10^{-4}$</td>
</tr>
<tr>
<td>10% Pt-FAB</td>
<td>52.94</td>
<td>22.82</td>
<td>2408.00</td>
<td>2.087E4</td>
<td>$10^{-3}$</td>
</tr>
<tr>
<td>40% Pt-FAB</td>
<td>31.55</td>
<td>20.10</td>
<td>3359.00</td>
<td>6.962E4</td>
<td>$10^{-5}$</td>
</tr>
<tr>
<td>20%Pt-Vulcan XC-72</td>
<td>31.65</td>
<td>378.80</td>
<td>5.62E4</td>
<td></td>
<td>$10^{-4}$</td>
</tr>
</tbody>
</table>

Table 1: Comparison of elements in the equivalent circuits along with $R_{CT}$.