This is an Accepted Manuscript, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. We will replace this Accepted Manuscript with the edited and formatted Advance Article as soon as it is available.

You can find more information about Accepted Manuscripts in the Information for Authors.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard Terms & Conditions and the Ethical guidelines still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this Accepted Manuscript or any consequences arising from the use of any information it contains.
Neocuproine-functionalized silica-coated magnetic nanoparticles for extraction of copper(II) from aqueous solution†‡

Ashfaq Afsar, Laurence M. Harwood,* Michael J. Hudson, Mark E. Hodson and Elizabeth J. Shaw

Received (in XXX, XXX) Xth XXXXXXXXXX 20XX, Accepted Xth XXXXXXXXXX 20XX
DOI: 10.1039/b000000x

Neocuproine has been covalently bound to silica-coated maghemite (γ-Fe₂O₃) magnetic nanoparticles (MNPs) by a phenyl ether linkage. The resulting MNPs are able to remove Cu(II) from 12 ppm aqueous solution with an extraction efficiency of up to 99% at pH 2.

Magnetic nanoparticles (MNPs) combine high surface area with ease of separation¹ and the use of iron oxide particles has opened fascinating separation applications.²–⁷ However, iron oxide based MNPs in combination with complexing agents cannot be used in acidic media, which would dissolve the particles.⁸ A way to solve this problem is to use silica to provide a chemically unreactive surface whilst not affecting the core.⁹ Furthermore, the free Si-OH surface groups can allow effective covalent binding of organic functional groups onto the surface of the SiO₂-coated MNPs. Commonly, surface modification with alkoxysilanes of the general formula X-(CH₂)n-Si(OR)₃, is used where X represents the head-group functionality, (CH₂)n that acts as a flexible spacer, and Si(OR)₃ the anchor group that can attach to the free Si-OH groups on the surface of the MNPs.⁹–¹⁰ The present work combines the stability of SiO₂-coated MNPs and the complexing power of neocuproine¹¹ in order to study the capabilities of such materials for the effective removal of Cu(II) from aqueous solutions at different pH.

Iron oxide (γ-Fe₂O₃) MNPs were prepared by coprecipitation⁶,¹²–¹⁴ from a 1 : 2 aqueous mixture of FeCl₂ and FeCl₃ with sodium hydroxide. The external silica layer was then coated onto the surface of the MNPs by a sol-gel method using tetraethyl orthosilicate (TEOS).⁴,¹²–¹⁴ After this, the silica surface was further modified with 3-iodopropyltrimethoxysilane (3-IPTMS) (Scheme 1).

In order to introduce functionality at the 5-position of neocuproine 4, bromination¹⁵,¹⁶ was carried out with bromine (0.6 equivalents) in the presence of fuming H₂SO₄ (20 % SO₃). Replacement of the bromine with a 4-hydroxyphenol linking group was successfully achieved via Suzuki coupling¹⁷ with 4-hydroxyphenylboronic acid (Scheme 2). This phenol functionalized ligand could then be immobilized onto the MNPs by nucleophilic substitution of the iodo-substituent (Scheme 3).

Scheme 3 Immobilisation of neocuproine on MNPs.

Each functionalization step of the MNPs was followed by infrared spectroscopy. Figure 1 depicts the FT-IR spectra of uncoated (γ-Fe₂O₃) MNPs 1, SiO₂-coated MNPs 2 and iodoalkyl-functionalized SiO₂-coated MNPs 3. The γ-Fe₂O₃ MNPs 1 cause two strong absorptions at 630 and 580 cm⁻¹. The introduction of silica on the surface of the γ-Fe₂O₃ MNPs 1 results in an additional absorption band at 1080 cm⁻¹ owing to Si-O stretching. After functionalization with 3-iodopropyltrimethoxysilane, bands at 2930 cm⁻¹ and 688 cm⁻¹ were observed, assigned to the C-H stretching and C-I stretching modes of iodoalkyl-functionalized SiO₂-coated MNPs 3, respectively.

The FT-IR spectra shown in Figure 2 demonstrate a clear distinction between iodoalkyl-functionalized SiO₂-coated MNPs
3 and neocuproine-functionalized SiO$_2$-coated MNPs 7. Absence of the C=O stretching absorption at 688 cm$^{-1}$ and presence of bands at 1500-1600 cm$^{-1}$ owing to C=C aromatic vibrations are indicative of the covalent incorporation of neocuproine onto the MNPs.

To complement the TEM images that only provide information on the size of the MNP cores, DLS measurements (Supplementary information) were also carried out. This indicated the $\gamma$-Fe$_3$O$_4$ MNPs 1, iodoalkyl-functionalized SiO$_2$-coated MNPs 3 and neocuproine-functionalized SiO$_2$-coated MNPs 7 to have narrow particle size distributions and average diameter values of 15, 48, and 72 nm, respectively. The values measured for the iodoalkyl-functionalized SiO$_2$-coated MNPs 3 and neocuproine-functionalized SiO$_2$-coated MNPs 7 are larger compared to the TEM images; this phenomenon has been observed previously. 20, 21

The organic content on the MNPs was investigated using thermal gravimetric analysis (TGA) under nitrogen. The weight loss for the SiO$_2$-coated MNPs 2 was about 2.5% over the temperature range from 60-200 °C, presumably due to the loss of residual water; whereas the TGA curve of iodoalkyl-functionalized SiO$_2$-coated MNPs 3 showed a sharp weight loss at 250-300 °C, proposed to correspond to the loss of iodoalkyl coating (Supplementary information). The TGA curve (Figure 4) of neocuproine-functionalized SiO$_2$-coated MNPs 7 shows three weight-loss steps. Below 200 °C, the weight loss is quite small, probably resulting from the removal of absorbed water. After that, there is a significant weight loss from 300-500 °C corresponding to the decomposition of the organic components. From this, it can be estimated that the amount of neocuproine bound onto the MNPs is about ~15% w/w (Supplementary information). Further weight loss at 700-900 °C can be attributed to the formation of iron carbide. 22, 23

Figure 3(a) shows the predominantly spherical morphology of the $\gamma$-Fe$_3$O$_4$ MNPs 1 with an average diameter of ca. 15 nm. These tended to form aggregates as shown in Figure 3(b). In the case of iodoalkyl-functionalized SiO$_2$-coated MNPs 3 [Figure 3(c)], the diameter of the particles was found to be ca. 20-25 nm, while Figure 3(d) reveals that neocuproine-functionalized SiO$_2$-coated MNPs 7 have diameter of ca. 50-55 nm.

The extraction of Cu(II) from aqueous media was tested by weighing about 12 mg of functionalized MNPs 7 into plastic tubes containing 10 mL solutions of 12 ppm of Cu(II) at different pH. The mixtures were sonicated for 5 min and then shaken overnight. A neodymium permanent magnet was placed for 60 seconds beneath the tube to move the MNPs to the tube wall allowing the supernatant liquid to be decanted. After separation, the supernatant was subjected to quantitative elemental analysis by atomic absorption spectrometry.

Acidity of an aqueous solution is known to exert a profound influence on extraction efficiency of various ligands. 3 The effect of solution pH on Cu(II) extraction was investigated in the range pH 2-8. As shown in Figure 5, close to 99% of Cu(II) was removed at pH 2 (initial concentration 12.33 ppm, final concentration 0.13 ppm); although the extraction efficiency decreased with increasing the pH. The lowest pH was then selected for kinetic studies where extraction was effectively complete after 5 min (Supplementary information).
in 10 mL of solution from 12.33 ppm to 0.13 ppm.

The authors acknowledge the EPSRC for financial support (A.A.). Use of the Chemical Analysis Facility (CAF) and Centre for Advanced Microscopy (CFAM) at the University of Reading is gratefully acknowledged. We also would like to thank Mr Michael Andrews, Dr Peter Harris and Miss Anne Dudley for their assistance with X-ray diffraction (XRD), Transmission Electron Microscopy (TEM) and Atomic Absorption (AA) measurements, respectively.

**Notes and references**