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## Environmental Impact Statement

for the paper

Integrating algaculture into small wastewater treatment plants:  
Process flow options and life cycle impacts

This paper analyses the environmental impacts of several scenarios for integrating algaculture into wastewater treatment processes. It uses both process modeling and life cycle assessment tools to provide a robust comparison of the options. It shows that if algae are truly *integrated* into the treatment train, treating primary wastewater instead of tertiary effluent, synergistic benefits are found. Not only can the algae remove nutrients, but they can help decrease environmental impacts from the other wastewater treatment unit processes. This has not been articulated previously, so the work presented here represents a paradigm shift for the many investigators looking into growing algae by reclaiming nutrients from wastewater.

# Integrating algaculture into small wastewater treatment plants: Process flow options and life cycle impacts

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## Abstract

Algaculture has the potential to be a sustainable option for nutrient removal at wastewater treatment plants. The purpose of this study was to compare the environmental impacts of three likely algaculture integration strategies to a conventional nutrient removal strategy. Process modeling was used to determine life cycle inventory data and a comparative life cycle assessment was used to determine environmental impacts. Treatment scenarios included a base case treatment plant without nutrient removal, a plant with conventional nutrient removal, and three other cases with algal unit processes placed at the head of the plant, in a side stream, and at the end of the plant, respectively. Impact categories included eutrophication, global warming, ecotoxicity, and primary energy demand. Integrating algaculture prior to activated sludge proved to be most beneficial of the scenarios considered for all impact categories; however, this scenario would also require primary sedimentation and impacts of that unit process should be considered for implementation of such a system.

## 1. Introduction

Research and practice in the wastewater treatment field has shifted from strictly environmental protection to energy and resource recovery. Biogas and land-applied biosolids from anaerobic digestion are the most common methods of energy and resource recovery, but application of anaerobic digestion is often limited to large facilities. For small systems there remains a need to identify technologies that can accomplish net energy savings and resource

26 recovery. Decreasing nutrient loadings in receiving waters has also become an important goal of  
27 wastewater treatment, especially “leading edge” methods employing biological nutrient removal  
28 (BNR). While improving local water quality by limiting nutrient emissions, BNR requires high  
29 energy demands for aeration, which increases greenhouse gas emissions.<sup>1,2</sup> Alternate processes  
30 with low energy requirements are desirable.

31         Algaculture is one promising means of capturing and utilizing wastewater resources such as  
32 water, nitrogen, phosphorus, and carbon dioxide. Wastewater-fed algaculture is receiving a great  
33 deal of attention.<sup>3</sup> Much of the recent literature is devoted to creating biofuels, since it has been  
34 emphasized that fertilizer consumption in stand-alone algal biofuel production facilities is a serious  
35 impediment.<sup>4</sup> The use of wastewater to provide nutrients is one potential path forward toward  
36 making algal biofuels sustainable,<sup>5,6</sup> thus the focus has been on whether the wastewater can  
37 support algal production. In that scenario the algae simply use the wastewater stream with no  
38 consideration of feedback to the wastewater treatment plant (WWTP). It is interesting to consider a  
39 different question: whether the use of algaculture can in some way enhance wastewater treatment.  
40 Clearly the algae could remove nutrients to improve effluent water quality, but could they also  
41 change the behavior of other unit processes to realize some synergistic benefits? This would be a  
42 true *integration* of algaculture and wastewater treatment.

43         One angle for accomplishing WWTP/algaculture integration is to mix algae with bacterial  
44 processes in the same tank for combined organic carbon and nutrient removal,<sup>7-9</sup> sometimes called  
45 “activated algae”.<sup>10</sup> This follows from decades-old work showing that photosynthetic algae can  
46 potentially provide enough oxygen for heterotrophic bacteria to perform their function.<sup>11</sup> That  
47 approach has some promise, but may require an entirely new WWTP—or a complete overhaul—to  
48 create the algal/bacterial reactors, with very different hydraulic and solids retention times than  
49 existing plants.

50 Another angle for integrating algae with wastewater treatment is to keep the algaculture as  
51 a separate unit process, but place it at some location in the treatment train (or perhaps a side  
52 stream). This would be advantageous if an existing plant were being upgraded, as opposed to  
53 greenfield construction. Now that WWTPs are ubiquitous (at least in the developed world) most  
54 current construction projects are devoted to upgrades. Having an algal process that can be  
55 integrated during such an upgrade is the most likely way in which algaculture will be feasible for  
56 small systems in the near future.

57 There are three main locations in a conventional WWTP where an algaculture unit process  
58 could be added. The most commonly discussed location is at the end of the plant, where treated  
59 effluent is fed to algae as a polishing step to remove nutrients while growing algae for biofuel. This  
60 can be called “tertiary algaculture.” Another likely location for algaculture implementation is at the  
61 head of the plant, treating raw or settled wastewater. In this “primary algal treatment” approach  
62 the algae not only utilize wastewater nutrients, but can also use organic carbon to increase algal  
63 biomass production (given an appropriate species). The remaining likely location for an algaculture  
64 unit process can be called “side-stream algaculture.” This refers to the water produced in solids  
65 thickening operations, which can impart up to 30% of the plant’s total nitrogen load, depending on  
66 the biosolids digestion operation. References for studies using each of the three wastewater types  
67 can be found in Table 1.

68

69 **Table 1:** References used to model nitrogen and phosphorus removal efficiencies for various wastewater  
 70 streams and algal culture types. Asterisks indicate references as cited elsewhere.<sup>12</sup>

71

| WW Type                               | Culture Type                             | Removal reported in terms of...  | Reference                |
|---------------------------------------|--|--|--------------------------|
| <b>Treated</b>                        | Mixed, Biofilm                           | NO <sub>3</sub> <sup>-</sup> , TP  | 13                       |
|                                       | Mixed, Biofilm                           | TN, TP   | 14                       |
|                                       | <i>Muriellopsis sp.</i>                  | NH <sub>3</sub> , TP   | 15                       |
|                                       | <i>Chlorella vulgaris</i>                | NH <sub>3</sub> , NO <sub>3</sub> <sup>-</sup> , PO <sub>4</sub> <sup>3-</sup> | 16                       |
|                                       | <i>Chlorella sorokiniana</i>             | NH <sub>3</sub>  | 17                       |
|                                       | <i>Scenedesmus sp.</i>                   | NH <sub>3</sub> , PO <sub>4</sub> <sup>3-</sup>                                | 18*                      |
|                                       | Mixed, <i>Scenedesmus sp.</i>            | NH <sub>3</sub> , TP   | 19                       |
|                                       | Mixed, Algae/Sludge                      | NH <sub>3</sub> , PO <sub>4</sub> <sup>3-</sup>                                | 20                       |
|                                       | <i>Chlorella sp.</i>                     | TN, TP   | 21                       |
|                                       | <i>Neochloris oleoabundans</i>           | NO <sub>3</sub> <sup>-</sup> , TN, TP  | 22                       |
| <b>Untreated</b>                      | <i>Euglena sp.</i>                       | NH <sub>3</sub> , TN, TP, PO <sub>4</sub> <sup>3-</sup>                        | 23                       |
|                                       | Mixed, <i>Chlorella vulgaris</i> /Sludge | TN   | 8                        |
|                                       | <i>Scenedesmus sp.</i>                   | NH <sub>3</sub> , TP   | 18*                      |
|                                       | <i>Chlorella sp.</i>                     | NH <sub>3</sub> , TP   | 24*                      |
|                                       | <i>Scenedesmus obliquus</i> , Biofilm    | NH <sub>3</sub> , PO <sub>4</sub> <sup>3-</sup>                                | 25*                      |
|                                       | Mixed, <i>Chlorella sp.</i>              | NH <sub>3</sub> , NO <sub>3</sub> <sup>-</sup> , and TP                        | 26*                      |
|                                       | <i>Botryococcus braunii</i>              | NO <sub>3</sub> <sup>-</sup> , TP  | 27*                      |
|                                       | <i>Scenedesmus sp.</i>                   | NO <sub>3</sub> <sup>-</sup> , TP  | 28*                      |
|                                       | <i>Haematococcus pluvialis</i>           | NO <sub>3</sub> <sup>-</sup> , TP  | 29*                      |
|                                       | Mixed                                    | NH <sub>3</sub> , NO <sub>3</sub> <sup>-</sup>                                 | 30                       |
|                                       | Mixed, <i>Desmodesmus communis</i>       | TN, PO <sub>4</sub> <sup>3-</sup>  | 31                       |
|                                       | <i>Chlorella sp.</i>                     | NH <sub>3</sub> , TP   | 32                       |
|                                       | <i>Chlorella sp.</i>                     | TN, TP   | 21                       |
|                                       | <b>Sidestream</b>                        | <i>Chlorella sp.</i>   | NH <sub>3</sub> , TN, TP |
| <i>Chlorella sp.</i>                  |  | NH <sub>3</sub> , TP   | 33                       |
| <i>Chlorella sp.</i>                  |  | NH <sub>3</sub> , TP   | 32                       |
| <i>Auxenochlorella protothecoides</i> |  | TN, TP   | 34                       |

72

73 The potential benefits of algaculture integration are many, beginning with nutrient removal.

74 All three of the above-mentioned options provide nitrogen and phosphorus removal, which is

75 advantageous over the current practice in many WWTPs (especially in small plants) of focusing on

76 either nitrogen or phosphorus alone. Ecological research is showing that both phosphorus and

77 nitrogen need to be addressed to prevent eutrophication, especially in downstream estuaries and  
78 coastal marine environments.<sup>35</sup> Adding to the benefits, algaculture captures nutrients through cell  
79 synthesis instead of through the commonly employed phosphorus removal method of chemical  
80 precipitation. Nutrients in algal cell biomass may be more bioavailable than in chemically  
81 precipitated sludge solids. However, the degree of nutrient removal benefit will likely vary with the  
82 location of the unit process. Side-stream algaculture would likely remove fewer nutrients than  
83 primary or tertiary algaculture, simply because it does not deal with the entire wastewater load. It  
84 is less predictable whether primary or tertiary algaculture would be advantageous; direct  
85 comparisons among the options are needed.

86 A possible advantage of primary and side-stream algaculture over tertiary is the ability to  
87 improve the activated sludge operations. Primary and side-stream processes could remove organic  
88 carbon and ammonia, decreasing their levels in the activated sludge influent. Some have reported  
89 that the nutrient-rich side-stream centrate is the best stream in a municipal treatment plant for  
90 removing nutrients to a high degree while achieving high algal biomass yields.<sup>24,32</sup> Combined  
91 heterotrophic-photoautotrophic growth has been studied, resulting in greater nutrient removal  
92 efficiency, improved lipid yields, and lower algae harvesting costs.<sup>36</sup> This would also decrease  
93 oxygen requirements for biological oxygen demand (BOD) removal and nitrification in activated  
94 sludge. Additionally, if energy is derived from the algal biomass itself, the decrease in aeration  
95 demand could help convert WWTPs from net energy users into net energy producers.<sup>37</sup> Further, in  
96 the primary and side-stream algaculture scenarios the activated sludge lies downstream of the algal  
97 processes where it can deal with any algal biomass that is not separated. These benefits are not  
98 available in tertiary algal treatment where there is no feedback stream to the conventional WWTP  
99 processes.

100 Along with nutrient removal algae may impart an improved capability for the removal of  
101 hazardous organic contaminants,<sup>38</sup> and metals<sup>39</sup> though the effects are species and process  
102 dependent. It has been shown in some cases that nickel and cobalt have a significant effect on the  
103 performance of activated sludge, altering the microbial populations.<sup>40</sup> Algal culture that removes  
104 these metals may benefit the overall plant performance. Tertiary treatment would not have an  
105 effect here, but primary and/or side-stream algal culture could be advantageous.

106 With all of the potential benefits, there are certainly hurdles to overcome in integrating  
107 algal culture into a WWTP. One main drawback is footprint; because algae utilize sunlight for energy,  
108 algal culture reactors are much shallower than other bioreactors (<1 m versus >4 m) and thus much  
109 more land area is necessary to achieve the required retention times. This is one of the main reasons  
110 to explore algal culture in small treatment systems; small systems are common in rural areas where  
111 land is more readily available than in urban areas. Still, minimizing land use is always desirable.  
112 This may be one way in which side-stream treatment will be advantageous, with its smaller flow  
113 rate and thus smaller reactor size than primary or tertiary treatment.

114 The cost of new unit processes is always a problem, and certainly for algal culture. In one  
115 study of the life cycle costs and environmental impacts for an algal turf scrubber (ATS) treating  
116 dairy wastewater, the eutrophication impacts were significantly reduced, but at a cost roughly  
117 seven times that of the non-ATS treatment.<sup>41</sup> Reducing that cost—perhaps through a synergistic  
118 algal culture/WWTP integration—will be necessary to make the ideas feasible.

119 Other, subtler issues could occur that would be detrimental to an integrated system. For  
120 one, activated sludge requires nitrogen and phosphorus to efficiently remove organic carbon from  
121 wastewaters. Low nutrient levels can lead to process upsets such as an overabundance of  
122 filamentous bacteria or even the production of exocellular slime that severely increases the sludge  
123 volume index (SVI), indicating poor settling.<sup>42</sup> Thus integration of nutrient removal by algae would



124 need to be tailored so as to maintain sufficient nutrient levels in the activated sludge tank. And even  
125 if the triacylglycerides (TAG) from algae can be used for biofuel production, it has been reported  
126 that harvesting and recycling the nitrogen contained in the non-TAG portion of the cells will be  
127 critical to closing the energy balance.<sup>43</sup> Advances in biotechnology will likely be needed along with  
128 advances in process engineering.

129 Because the benefits and challenges for algal implementation are complex, the life cycle of  
130 the system should be explored to make predictions about the net outcome. Life cycle assessment  
131 (LCA) is a systems analysis tool that can be used to identify stages or processes that contribute to a  
132 system's overall environmental impacts. LCA is finding increased use for evaluating the  
133 sustainability of wastewater treatment plants<sup>44</sup> and can be used to identify potential benefits and  
134 impacts of integrating algaculture in wastewater treatment.

135 This study seeks a fuller understanding of how algaculture can be integrated into small  
136 WWTPs. Both process modeling and life cycle modeling are used to explore how this integration  
137 may affect treatment operation and the resulting environmental effects, as well as how much algal  
138 biomass production may be expected if these technologies are adopted.

## 139 **2. Methods**

### 140 **2.1 Goal and Scope Definition**

141 The goals of this study are to assess the environmental benefits of using wastewater  
142 streams within an existing plant to cultivate algal biomass and to identify potential energy and  
143 resource recovery opportunities that algaculture can provide. The focus is on small (less than about  
144 5 million gallon per day [MGD]) WWTPs in the United States.

145 To ground the study in a realistic scenario, an existing WWTP was chosen as a model: the  
146 Cochran Road Wastewater Treatment Plant in Clemson, South Carolina with a service area

147 population of approximately 6,680. It is currently rated at 1.15 MGD with an average flow of 0.6  
148 MGD but there are plans for expansion to 2 MGD in the near future. The existing plant is typical for  
149 small systems in rural areas; it is an extended aeration design with an equalization basin, an anoxic  
150 selector for control of filamentous bacteria, three aeration basins, two secondary clarifiers, and  
151 aerobic sludge digestion. Aerobic digestion is typical at plants this size because it is simpler to  
152 operate, whereas anaerobic digestion often requires more advanced training to maintain successful  
153 operation. Solids produced from primary sedimentation (primary solids) are problematic for plants  
154 without anaerobic digestion, so Cochran Road (like many small plants) does not have primary  
155 clarifiers; through extended aeration, the biodegradable portion of what would be primary solids is  
156 treated in the activated sludge aeration basins. Sodium aluminate is added prior to sedimentation  
157 for phosphorus removal. Although alum is more common and less expensive than aluminate, the  
158 low alkalinity regional water necessitates aluminate over alum.

159       Expansion of the existing system is being considered in the upgrade. This would include  
160 addition of a fourth aeration basin and a third secondary clarifier as well as expansion of the anoxic  
161 basin to achieve denitrification through mixed liquor recirculation. In this proposed expansion,  
162 efforts to achieve nutrient removal impart large costs to the treatment plant; nitrogen removal will  
163 require high energy consumption for aeration (to achieve nitrification) and recirculation pumping  
164 (to achieve denitrification), and phosphorus removal will require continued addition of aluminate.

165       This work models the proposed expanded system (four aeration basins and three clarifiers),  
166 but compares the proposed nutrient removal strategy to three types of algaculture integration to  
167 achieve nutrient removal. A life cycle approach is used to compare the four nutrient removal  
168 strategies with wastewater and algaculture models used to generate inventory data. The functional  
169 unit is 2 MGD (7,570 m<sup>3</sup>) of raw wastewater treated. There is some debate about the use of raw  
170 wastewater as a functional unit for LCAs of such systems due to differences in effluent quality;<sup>44</sup> a

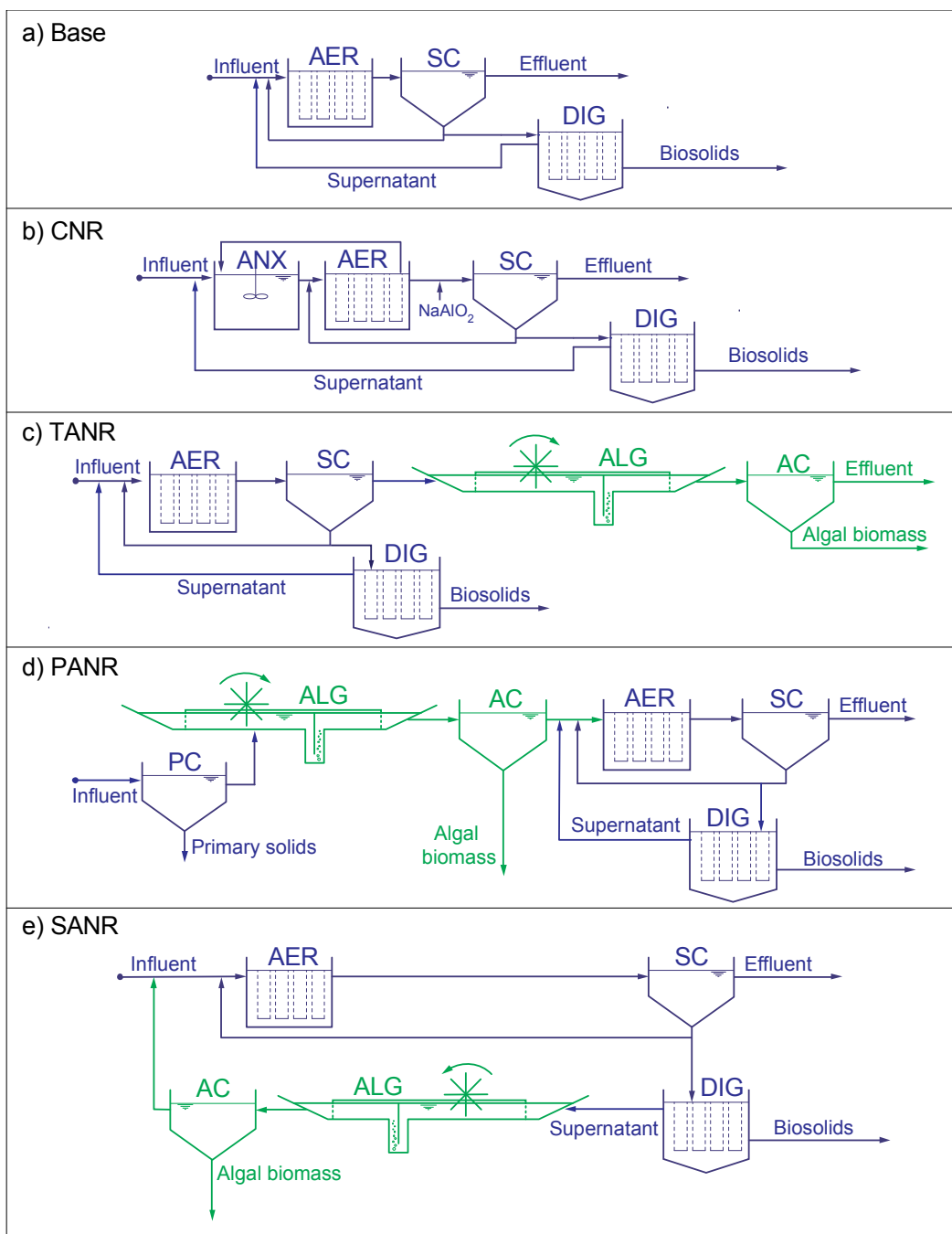
171 2012 study by Godin et al.<sup>45</sup> recommended the net environmental benefit (NEB) approach to  
172 overcome these issues. NEB considers the no action scenario impacts ( $PI_{NT}$ ) and subtracts from  
173 those the impacts from treated wastewater ( $PI_{TW}$ ) and plant operation ( $PI_{OP}$ ) to determine the NEB  
174 of the processes considered (**Error! Reference source not found.**). In comparison, a standard LCA  
175 would only include the sum of treated wastewater and plant operation impacts (Equation 2). The  
176 NEB approach is especially useful for wastewater systems because it identifies cross-media effects  
177 of treatment, such as the tradeoff between reduced impacts to aquatic ecosystems resulting in  
178 impacts to terrestrial ecosystems through land application of biosolids. A modified NEB approach  
179 (Equation 2) was used in this study to account for these important tradeoffs, while producing  
180 results more consistent with standard LCA practices.

$$181 \quad \quad \quad NEB = PI_{NT} - PI_{TW} - PI_{OP} \quad (1)$$

$$182 \quad \quad \quad \text{Standard LCA} = PI_{TW} + PI_{OP} \quad (2)$$

$$183 \quad \quad \quad \text{Modified NEB} = PI_{TW} + PI_{OP} - PI_{NT} \quad (3)$$

184 The study's system boundaries are drawn at the untreated wastewater leaving the plant  
185 headworks (bar screens) and include all emissions to the environment, including effluent discharge,  
186 air emissions, and trucking and land application of biosolids. No consideration was given to the  
187 impacts from aluminate production, transportation, or disposal. Construction and end-of-life  
188 impacts are also outside of the scope.



189

190 **Figure 1:** Processes and flows for treatment scenarios showing the location of the aeration basins (AER),  
 191 secondary clarifiers (SC), aerobic digestion (DIG), algaculture ponds (ALG), anoxic basin (ANX), and primary  
 192 clarifier (PC). Processes are: (a) the conventional activated sludge system that serves as a baseline for this  
 193 analysis, (b) the conventional nutrient removal (CNR), (c) tertiary algal nutrient removal (TANR), (d) primary  
 194 algal nutrient removal (PANR), and (e) side-stream algal nutrient removal (SANR).

## 195 2.2 Treatment scenarios

196 The goal of this study was to quantitatively model and evaluate treatment performance and  
 197 life cycle impacts of several wastewater treatment scenarios, including options with integrated

198 algaculture. The five scenarios considered (Figure 1) share the same basic activated sludge and  
199 secondary sedimentation systems which serves as a baseline for the rest of the analysis. The four  
200 other cases represent modifications to the baseline that are intended to achieve some degree of  
201 nutrient removal. The function of all scenarios is to treat two million gallons per day raw  
202 wastewater. Each system was modeled using three wastewaters, low, medium, and high strength,  
203 as described in Metcalf & Eddy,<sup>46</sup> to determine the variability in performance.

204         The baseline system (Base) is the proposed expansion of the extended aeration activated  
205 sludge system at the Cochran Road WWTP. This plant is designed to remove BOD and to minimize  
206 biosolids production. Nitrification is achieved in this system, converting ammonia nitrogen to  
207 nitrate, due to the long solids retention time (SRT, 18 days), but it is not designed to achieve total  
208 nitrogen removal by denitrification. Waste sludge is stabilized by aerobic digestion, decanted, and  
209 supernatant is returned to the head of the plant.

210         The second case represents the upgrade proposed to achieve nutrient removal which is  
211 commonly used in small systems and is referred to as the conventional nutrient removal (CNR)  
212 case. In addition to the baseline system described above, CNR also includes an anoxic tank prior to  
213 the aeration tanks, with mixed liquor recirculation, to achieve partial denitrification. Aluminate is  
214 added to the mixed liquor prior to clarification to achieve precipitation and thus reduction of  
215 phosphorus in the effluent.

216         The three other systems have integrated algaculture unit processes, each being placed at a  
217 different point in the treatment train. The most commonly cited use of algaculture in wastewater  
218 treatment is as a tertiary treatment step to remove residual nutrients after activated sludge. This  
219 scenario is referred to as tertiary algal nutrient removal (TANR). In another scenario (primary algal  
220 nutrient removal, PANR), primary treated effluent is fed to the algaculture system, which serves to  
221 remove nutrients prior to activated sludge. This scenario will also require addition of primary

222 sedimentation, which is not common at small treatment plants, to allow light penetration. Finally,  
223 side-stream algal nutrient removal (SANR) uses the algaculture unit process to treat concentrated  
224 wastewater produced during sludge thickening. This strategy takes advantage of the high nutrient  
225 content of the concentrated side stream.

### 226 **2.3 Modeling approach**

227 For each case, the activated sludge process was modeled using BioWin 4.0 (Envirosim) to  
228 determine effluent quality, direct greenhouse gas emissions and biosolids properties for land  
229 application. Additionally, algaculture processes were modelled in tandem with Excel (Microsoft) to  
230 quantify the changes in aquatic, terrestrial, and atmospheric emissions; the potential algal biomass  
231 production; and the land area required for raceways ponds. Algaculture modeling was done using a  
232 stochastic approach to evaluate sensitivity (see Section 3.6); the average output values from  
233 algaculture modeling were used as inputs to the BioWin model, where needed. In cases where the  
234 two models depended on one another, they were run iteratively until the solutions converged.

235 The baseline activated sludge model in BioWin consisted of four aerated tanks in parallel,  
236 with a total volume of 5.6 ML, a hydraulic residence time of 10.8 hours, and a solids residence time  
237 of 18 days followed by three clarifiers in parallel with a combined surface area of 476 m<sup>2</sup>. Influent  
238 conditions were set *a priori*, except for PANR, for which primary sedimentation and algaculture  
239 treatment were modeled and the effluent from these processes served as the influent to the  
240 activated sludge system. Side-stream characteristics were determined by the output of the sludge  
241 thickening process model in BioWin and from the algaculture treatment model in SANR. BioWin  
242 default values were used where not specified. It is recognized that numerical modeling with  
243 packages like BioWin has its limitations; models typically require significant parameter verification  
244 and comparison with plant data to ensure accuracy. However, for this study the goal is a  
245 comparison among process options and by keeping the parameters consistent it is felt that valid

246 comparisons can be made. Further, there is precedent in the literature for using BioWin models to  
247 generate life cycle inventories;<sup>2</sup> similar methods were used here.

248 The algaculture process was modeled using nitrogen and phosphorus removals reported in  
249 the literature (Table 1) and the Redfield ratio<sup>47</sup> for algal biomass composition ( $C_{106}H_{263}O_{110}N_{16}P$ ).  
250 Because these values vary in published reports, and there is inherent uncertainty in how the algae  
251 will behave in practice, the modeling input parameters were set as distributions, instead of single  
252 values. For each of the three algal-integration scenarios, seven parameter distributions were  
253 created: TN and TP removals were the first two, and the stoichiometric coefficients of C, H, O, N, and  
254 P were the remaining five. TN and TP removal literature data roughly followed a gamma  
255 distribution, so that distribution shape was chosen for modeling. Alpha and beta (shape and rate  
256 parameters, respectively) for the gamma distributions were set to best fit the literature data (see  
257 supplementary information for more details). Stoichiometric coefficient values for C, H, O, N, and P  
258 were generated using normal distributions with the mean of each set to its Redfield ratio value. The  
259 standard deviation of these normal distributions was set to 25% of the mean. Each model was run  
260 using random numbers within the seven distributions, in a stochastic Monte Carlo approach.  
261 Results are reported as the average of 1000 such runs.

262 A sensitivity analysis was performed to determine which of the seven algae model  
263 parameters most affected the results. Each parameter was tested individually, using its distribution  
264 in 1000 model runs, but keeping the other parameters set at their mean values. The resulting model  
265 outputs for algal biomass production, N uptake into algal biomass, and P uptake into algal biomass  
266 were collected as final distributions. The model was considered to be most sensitive to the  
267 individual parameters that led to the highest standard deviations in model outputs.

268 The potential nutrient uptake (removal efficiency multiplied by nutrient loading) for both  
269 nitrogen and phosphorus was used to determine the limiting nutrient (N or P) based on the

270 elemental composition of algal biomass. Nutrient uptake was calculated assuming uptake for the  
271 limiting nutrient was equal to the potential uptake. Nutrient removal for the non-limiting nutrient  
272 was determined by the elemental composition and production of algal biomass. The quality of the  
273 effluent was determined based on limiting- and non-limiting nutrient uptake. Nitrogen and  
274 phosphorus variables from BioWin that were modeled as available to algae were ammonia, nitrate,  
275 readily biodegradable Kjeldahl nitrogen, and orthophosphate. Changes in total organic carbon  
276 (TOC) in algaculture were also determined by the elemental composition of the algal biomass,  
277 assuming carbon dioxide and TOC were both able to be used as carbon sources for algal growth.  
278 Carbon available from wastewater was calculated in BioWin from total dissolved CO<sub>2</sub> and readily  
279 and slowly biodegradable COD in the influent to the algaculture process. COD was converted to  
280 TOC, as described in Metcalf & Eddy.<sup>46</sup> It was assumed that additional CO<sub>2</sub> would be supplied when  
281 CO<sub>2</sub> and TOC in the wastewater were not sufficient to satisfy the demand determined by the  
282 elemental composition (i.e. when carbon was the limiting nutrient).

283 Land area required for algaculture was calculated assuming raceway style ponds as  
284 described by others<sup>48</sup> with a hydraulic residence time of 4 days and a depth of 0.3 m. Dilution of  
285 side-stream wastewater is reported in literature and is accounted for in land area calculations.  
286 Harvesting efficiency of algal biomass was generously assumed to be 100%, but implications of  
287 lower efficiencies are discussed. It is important to note that the purpose of this study is not to  
288 design algae ponds for use at treatment plants. Instead it looks at how algaculture could potentially  
289 relieve the operational burdens associated with treating oxygen demand and nutrients.

## 290 **2.4 Impact Assessment**

291 A comparative impact assessment was performed and results for the following impact  
292 categories are presented: eutrophication, global warming potential, ecotoxicity, and primary energy  
293 demand. These categories were chosen to represent the most relevant impacts to treatment  
294 operations and emissions. The modified NEB approach was used, where impacts from direct release



295 of untreated wastewater to freshwater were subtracted from operational impacts to determine the  
296 net (rather than gross) impacts. The impact assessment is a comparison of the operational stage for  
297 the different treatment scenarios; the results are not comprehensive of the entire life cycle of the  
298 treatment plant.

299 This LCA was conducted using GaBi 6.2 (PE International) platform and based on inventory  
300 data from process models and the GaBi database for electricity and transportation. Biosolids  
301 transportation to agricultural land was modeled assuming 2% solids content and a distance of 100  
302 km from plant to application site in a 22 ton truck. Primary solids generated in the PANR were  
303 assumed to be treated off-site and transportation was modeled like biosolids transportation, except  
304 6% solids were assumed because of the better settlability of primary solids.<sup>46</sup> TRACI 2.1<sup>49,50</sup> was the  
305 impact assessment method used for eutrophication and global warming. Greenhouse gas emissions  
306 were calculated as described in Foley et al., 2010.<sup>2</sup> USEtox<sup>51-53</sup> was used for ecotoxicity, which is  
307 primarily a result of metals concentrations in biosolids; biosolids metals concentrations were used  
308 as reported in Foley et al. 2010.<sup>2</sup> Although considered in biosolids, metals are not reflected in  
309 effluent, algal biomass, or avoided emissions which is recognized as a limitation to the calculation of  
310 ecotoxicity impacts. Primary energy demand was calculated from United States (East) electricity  
311 grid mix and truck transport using GaBi database processes and characterization factors  
312 (Professional 2013 and Energy extension databases).

### 313 **3. Inventory results**

314 Analyzing life cycle impacts of a process involves first gathering data on relevant mass and  
315 energy flows to build a life cycle inventory. To understand the impacts from an LCA, it is necessary  
316 to first interpret the life cycle inventory data to give a better understanding of what is driving the  
317 impacts. This interpretation step also allows a better understanding of the drawbacks and potential  
318 improvements to the processes analyzed.

### 319 3.1 Treatment

320 The primary function of a wastewater treatment plant is to provide a barrier for release of  
321 contaminants that will negatively impact the receiving water and thus it is pertinent to understand  
322 how new technologies developed for use at wastewater treatment plants will impact effluent  
323 quality. Primarily, effluent concentrations of BOD and total suspended solids (TSS) must meet  
324 permit limits for discharge (9.5 mg BOD/L and 30 mg TSS/L respectively in the Cochran Road case).  
325 For all modeled treatment scenarios, effluent was found to comply with standards for BOD (Table  
326 2). In addition, all systems were shown to comply with TSS standards (data not shown). In the  
327 TANR case this was directly influenced by the 100% harvesting efficiency assumed for the  
328 algaculture process, which is difficult to achieve with current algae technologies<sup>54</sup>. In real systems,  
329 100% removal of algal cells would require a robust separation, such as membrane filtration,<sup>55</sup>  
330 which would likely impart large energy demands to the algaculture system. Harvesting efficiency  
331 and energy consumption of proposed algaculture systems should be addressed prior to  
332 implementation of tertiary algal nutrient removal. Implications of harvesting efficiency issues  
333 provide motivation for developing an alternative to tertiary treatment for algaculture integration at  
334 WWTPs.

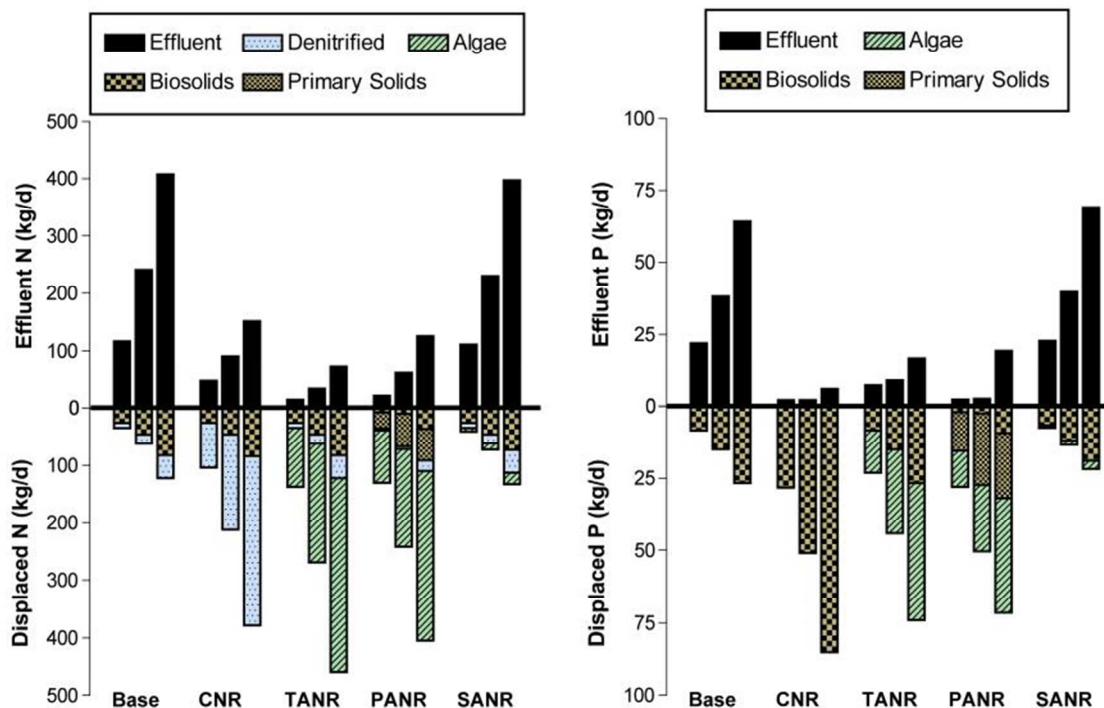
335 Beyond the standard treatment targets of BOD and TSS, effluent nitrogen and phosphorus  
336 concentrations are important for controlling eutrophication in receiving waters. Total nitrogen  
337 (TN) and total phosphorus (TP) effluent concentrations for each scenario are shown in Table 2. All  
338 nutrient removal strategies had improved effluent quality in terms of TN over the Base scenario,  
339 with TANR and PANR showing the best performance. Again, consideration should be given to the  
340 assumption of 100% removal of algal biomass before discharge for the TANR case. For both low and  
341 medium strength wastewaters, PANR is also competitive with CNR in terms of phosphorus removal,  
342 and has the benefit of non-harvested algal biomass being captured in activated sludge and  
343 secondary sedimentation processes.

344 **Table 2:** Influent and effluent wastewater characteristics for low, medium, and high strength wastewaters.<sup>46</sup>  
 345 Units are mg/L. The permit limit was 9.5 mg BOD/L for our example treatment plant (Cochran Road); all of  
 346 the treatment cases were well within that requirement.

|                 | Strength | COD  | BOD   | TN   | TP  |
|-----------------|----------|------|-------|------|-----|
| <b>Influent</b> | Low      | 250  | 122.9 | 20   | 4   |
|                 | Medium   | 430  | 211.4 | 40   | 7   |
|                 | High     | 800  | 393.3 | 70   | 12  |
| <b>Effluent</b> |          |      |       |      |     |
| Base            | Low      | 20.8 | 2.6   | 15.5 | 2.9 |
|                 | Medium   | 30.1 | 2.6   | 32.0 | 5.1 |
|                 | High     | 63.5 | 5.5   | 54.1 | 8.5 |
| CNR             | Low      | 19.4 | 2.2   | 6.3  | 0.3 |
|                 | Medium   | 28.4 | 2.2   | 12.1 | 0.3 |
|                 | High     | 57.8 | 4.3   | 20.2 | 0.8 |
| TANR            | Low      | 16.7 | 2.6   | 1.9  | 1.0 |
|                 | Medium   | 24.3 | 2.6   | 4.5  | 1.2 |
|                 | High     | 56.9 | 5.5   | 9.5  | 2.2 |
| PANR            | Low      | 17.5 | 3.2   | 2.9  | 0.3 |
|                 | Medium   | 19.3 | 3.2   | 8.2  | 0.4 |
|                 | High     | 44.4 | 3.8   | 16.9 | 2.6 |
| SANR            | Low      | 20.8 | 2.6   | 14.7 | 3.0 |
|                 | Medium   | 30.0 | 2.6   | 30.6 | 5.3 |
|                 | High     | 84.6 | 5.8   | 52.7 | 9.2 |

347  
 348 The effluent quality from SANR is essentially the same as Base; the small flow  
 349 (approximately 1% of the influent flow) receiving nutrient removal in the SANR scenario does not  
 350 result in large changes to effluent nutrient concentrations. It should be noted, however, that these  
 351 results represent a steady-state simulation and side-stream flows are rarely constant, especially for  
 352 plants that decant digesters as is common for aerobic digesters, such as in the model plant used  
 353 here. Therefore, the pulse input from the decanting operation could cause a larger perturbation  
 354 than is captured in this steady-state simulation and thus side-stream algaculture may serve as a  
 355 type of equalization for small concentrated streams.

356



357

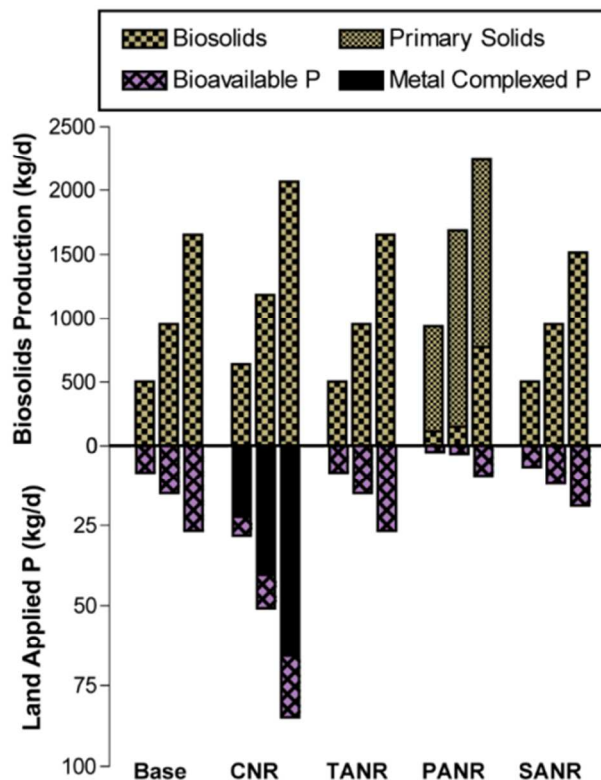
358 **Figure 2:** Effluent loading and fate of displaced total nitrogen (TN) and total phosphorus (TP) for each  
 359 scenario. The clusters of three bars for each scenario represent low, medium, and high strength wastewater,  
 360 respectively.

361 Reduction of nitrogen and phosphorus from effluent is the result of changing the state of  
 362 these compounds from the dissolved form to solids or gases. Understanding the fate of nutrients  
 363 helps elucidate where other impacts occur as a result of nutrient removal. Figure 2 tracks the fate of  
 364 both nitrogen and phosphorus in each case. N and P leaving in biosolids represent the potential  
 365 benefit of improved soil quality and fertility when biosolids are land applied. However, in CNR  
 366 much of the phosphorus is bound in stable metal complexes and is not available for plant growth.  
 367 Additionally, if the end-use of the algal biomass is as a replacement of a terrestrial crop, N and P  
 368 that leave the plant in algal biomass can also be considered a benefit due to the offsets of fertilizer  
 369 that would be required to grow the terrestrial crops the algae is replacing.

370 Nitrogen removal through denitrification (to  $N_2$  gas) is the main approach to nitrogen  
371 removal in the wastewater treatment industry, as represented by CNR, but this process is also the  
372 main source of nitrous oxide at WWTPs.<sup>56</sup> This approach to nitrogen removal reduces impacts to  
373 receiving waters but because  $N_2O$  is such a potent greenhouse gas, may increase overall  
374 environmental impacts due to global warming effects, which are discussed in detail later.  
375 Implications of primary solids in PANR are also discussed later.

### 376 **3.2 Biosolids production**

377 Land application of stabilized biosolids is a common method of disposal for small treatment  
378 plants and can be viewed as a benefit or an impact to the environmental performance of the plant.  
379 On the one hand, nutrients and organic carbon in the biosolids serve to replace industrial fertilizers  
380 and sequester carbon by increasing soil organic matter. On the other hand, biosolids have been  
381 shown to contain pollutants including heavy metals and other toxic compounds, and land  
382 application of these contaminants poses an exposure risk to humans. Additionally, transportation  
383 and disposal costs provide incentive to minimize biosolids production. These factors must be  
384 weighed in design of plant modifications.



385

386 **Figure 3:** Biosolids production rates and phosphorus loading rates to agricultural land resulting from land  
 387 application. Bar clusters represent low, medium, and high strength wastewater, respectively.

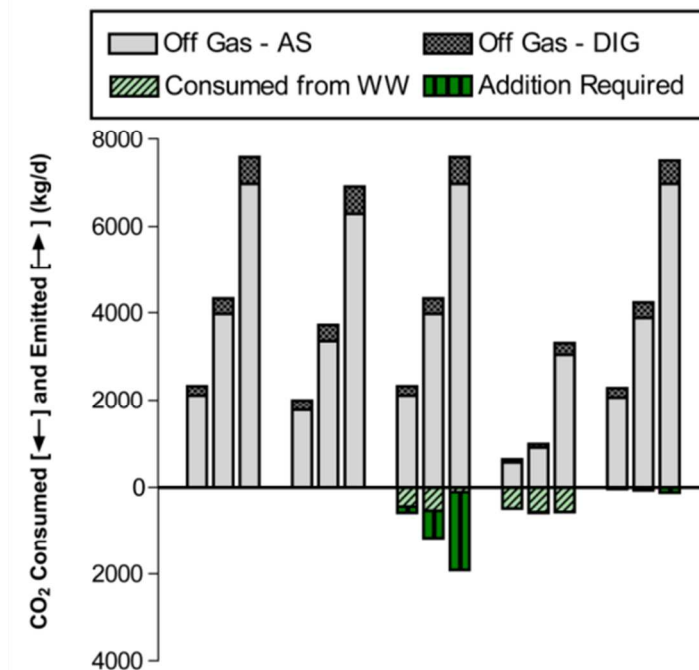
388 Figure 3 shows the results of digested biosolids production from all studied scenarios,  
 389 including the phosphorus application rate which is the target for nutrient recovery because it is a  
 390 non-renewable resource. Base, TANR, and SANR cases show similar performance in terms of  
 391 biosolids production and phosphorus content. CNR resulted in higher biosolids and phosphorus  
 392 loading rates, but again this can be attributed to the use of chemical precipitation whose metal-  
 393 bound phosphorus may not contribute well to fertilization of the receiving soil. In addition, the  
 394 increase in aluminum from aluminate may increase risks associated with land application.

395 The diminished rate of biosolids production seen for the PANR case is counteracted by  
 396 primary solids production. Aerobic digestion of primary solids is uncommon, therefore this  
 397 scenario would only be applicable if an alternative treatment or use of the primary solids is  
 398 available. Transportation and disposal of the primary solids would be a major consideration for

399 implementation of such a system. One potential end use for the algal biomass could be anaerobic  
400 digestion, and if that strategy were employed these additional solids could also be anaerobically  
401 digested; this is discussed in more detail later.

### 402 **3.3 Direct greenhouse gas emissions**

403 International standards for life cycle assessment state that CO<sub>2</sub> emissions from wastewater  
404 treatment are not included in calculations of global warming potential because all the influent  
405 carbon is assumed biogenic.<sup>57</sup> However, to capture the overall benefits of using algaculture in  
406 wastewater treatment, it is pertinent to consider the utilization of carbon dioxide by algae. In the  
407 algaculture model, carbon necessary to sustain growth was calculated from the stoichiometric  
408 coefficient. Both dissolved CO<sub>2</sub> and readily biodegradable organic carbon in the wastewater were  
409 available for algae growth and additional CO<sub>2</sub> necessary was calculated. In both TANR and SANR, it  
410 was seen that additional carbon is necessary to achieve the intended nutrient removal due to the  
411 lower C:N ratio as compared to untreated wastewater in PANR. This additional carbon requirement  
412 could be provided from CO<sub>2</sub> emissions from the activated sludge or digestion processes which  
413 produce far more than is required in algaculture (Figure 4).

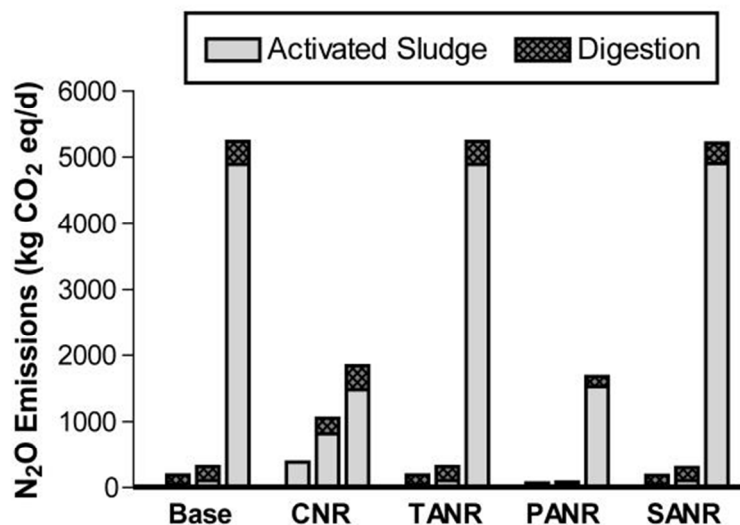


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415 **Figure 4:** Carbon dioxide emissions from activated sludge (AS) and digestion (DIG) and consumption in  
 416 algaculture, showing both CO<sub>2</sub> consumed from the wastewater and required addition. Bar clusters represent  
 417 low, medium, and high strength wastewater, respectively.

418 In addition to carbon dioxide, methane and nitrous oxide are potent greenhouse gases that  
 419 may be produced at wastewater treatment plants. The scenarios considered should not be  
 420 significant contributors to CH<sub>4</sub> emissions because they do not include anaerobic digestion; this was  
 421 verified by BioWin models. Nitrogen removal processes (nitrification and denitrification) are often  
 422 cited as the source of N<sub>2</sub>O, but any reactor with low dissolved oxygen can emit this gas. Figure 5  
 423 shows the calculated N<sub>2</sub>O emissions for the activated sludge systems and the digester in each  
 424 scenario. Though nitrification and denitrification are considered the major source of N<sub>2</sub>O, these  
 425 emissions (in CNR) are minimal when compared to the overloaded systems, except for PANR which  
 426 was comparable with CNR.





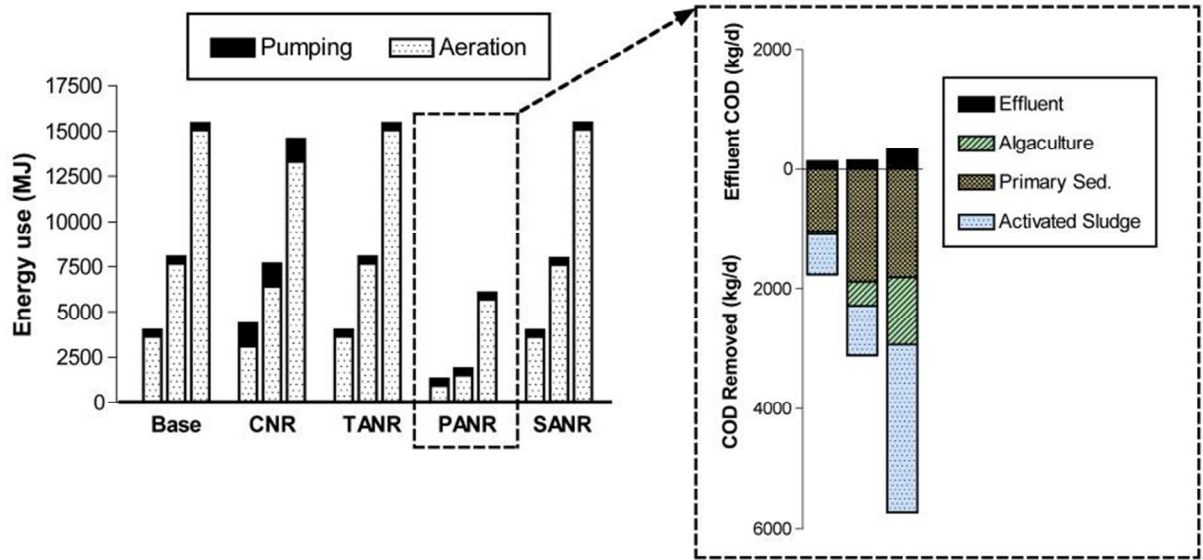
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428 **Figure 5:** Nitrous oxide (N<sub>2</sub>O) emissions for each wastewater strength (low, medium, and high) showing the  
 429 influence of high loading rates on global warming potential.

### 430 3.4 Energy use

431 Electricity use is a prominent cause of impacts in wastewater treatment life cycle  
 432 assessment studies. Electricity is primarily used to run blowers to provide aeration to activated  
 433 sludge systems and for running pumps within the system. Reported aeration rates and recycle  
 434 pumping rates from BioWin show CNR and PANR reduced the required aeration from the Base  
 435 scenario (Figure 6). For CNR, this is a result of the treatment of BOD occurring in the anoxic  
 436 selector, which is not aerated. The savings in aeration seen in CNR, however, are the result of  
 437 recycle pumping required to achieve denitrification in the anoxic selector, thus increasing pumping  
 438 energy requirements. On the other hand, when algaculture is used prior to activated sludge (PANR),  
 439 COD loading to activated sludge is reduced, decreasing the aeration requirements for activated  
 440 sludge. The right panel of Figure 6 highlights the influence of primary sedimentation and  
 441 algaculture on COD removal. In addition to the reduced aeration and recycle pumping rates seen in  
 442 PANR, it also has the benefit of not requiring additional aeration to algaculture to provide necessary  
 443 carbon (Figure 4) unlike the other algaculture scenarios.

444



445

446 **Figure 6:** Energy use for activated sludge and digestion, showing aeration and pumping contributions (left)  
 447 and COD removal in each unit operation in PANR (right). Bar clusters represent low, medium, and high  
 448 strength wastewater, respectively.

### 449 3.5 Land use

450 The land required for algaculture exceeds that necessary for traditional activated sludge  
 451 systems due to shallow tank depths necessary to sustain sunlight penetration in algaculture.  
 452 Results show that for TANR and PANR, approximately 10 hectares are required to support raceway  
 453 ponds; PANR would also require land for primary sedimentation (approximately 150 m<sup>2</sup> or 0.015  
 454 hectares). For SANR, only 0.2 hectares were required, including 50% dilution of side-stream  
 455 wastewater cited in literature for this type of wastewater.

### 456 3.6 Sensitivity analysis

457 The life cycle inventory for this study relies on predictions about performance for both  
 458 wastewater treatment unit processes and algal cultivation unit processes. The wastewater  
 459 treatment aspect is based on BioWin models and, while not perfect, they have been vetted through  
 460 common use. The algal cultivation modeling is not based on such standard methods and its  
 461 parameters are less certain. It is therefore interesting to evaluate how sensitive the algae models  
 462 are to the input parameters.

463           Sensitivity results for algal biomass production, N uptake into algal biomass, and P uptake  
464 into algal biomass are plotted for each algal treatment scenario (TANR, PANR, and SANR) in the  
465 supplementary information. The first observation is that algal biomass was more sensitive, in  
466 general, to the stoichiometric coefficients for C, H, O, N, and P than it was to the TN and TP uptake  
467 parameters. This simply reflects the fact that wider distributions were used for the stoichiometric  
468 coefficients than for the uptake parameters. For predicting algal biomass it will be important to  
469 understand the stoichiometric coefficients for the species of interest, under the conditions of  
470 interest, in order to limit the prediction error.

471           The sensitivity results give insight into the behavior of algal unit processes in terms of  
472 limiting nutrients. Both nitrogen uptake and phosphorous uptake for the TANR scenario (Figure S7)  
473 were sensitive to the N and P coefficients. A closer look at the data (not shown) reveal that during  
474 the stochastic TANR modeling N was the limiting nutrient about  $\frac{3}{4}$  of the time while P was limiting  
475 for  $\frac{1}{4}$  of the runs. When either nutrient was limiting, it affected both N and P uptake by affecting the  
476 total biomass; thus both parameters had an impact on the sensitivity, though N had the greater  
477 effect. In the PANR model (Figure S8) P was limiting in  $\frac{2}{3}$  of the runs, while N was limiting in  $\frac{1}{3}$   
478 of the runs. This explains why algal biomass and P uptake are most sensitive to the P coefficient,  
479 and even N uptake (though most sensitive to the N coefficient) is affected by the P coefficient. In the  
480 SANR model (Figure S9) greater than 99% of the runs had N as the limiting nutrient. Thus nitrogen  
481 uptake was only sensitive to the TN-uptake parameter, and P uptake was also highly affected by the  
482 N coefficient. These results lend motivation for future laboratory and field work to determine which  
483 nutrients are limiting in practice, as those will significantly affect the algaculture behavior. Because  
484 the wastewater unit processes can dramatically affect the limiting nutrients, and because  
485 algaculture can in some cases feed back to the wastewater processes, a clear understanding is  
486 needed of how the processes integrate.

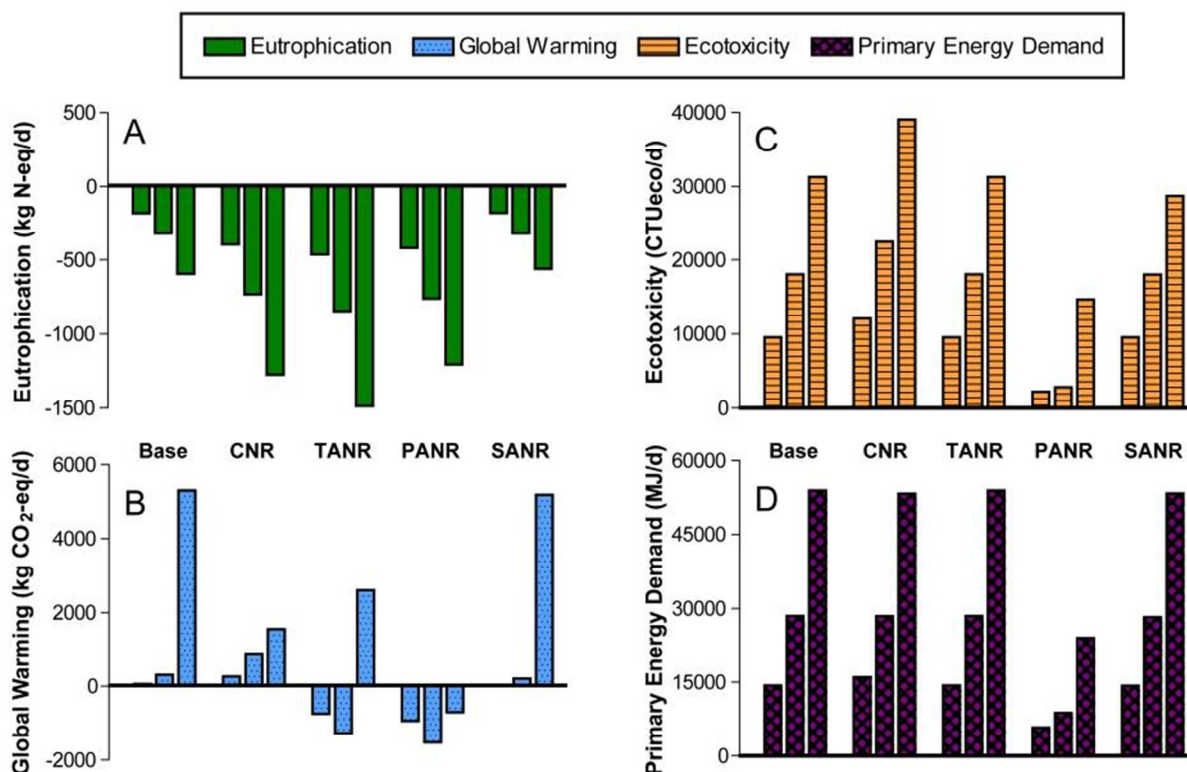
#### 487 **4. Impact assessment**

488 Life cycle impact assessment is an important tool for engineers, policy makers, and water  
489 systems managers for direct comparison of the sustainability of wastewater treatment processes by  
490 addressing the tradeoffs between local and global impacts (e.g. eutrophication and global warming,  
491 respectively). The impact categories presented in this study were chosen to reflect both primary (at  
492 the treatment plant) and secondary (from upstream and downstream processes) impacts of  
493 wastewater treatment operation.

494 The LCA modeling in this study shows both impacts and benefits from treatment operation.  
495 Most relevant are eutrophication impacts and benefits (Figure 7A). Although there are impacts  
496 associated with release of untreated BOD, TN, and TP to receiving waters, use of net impacts shows  
497 the huge reductions in eutrophication potential at WWTPs; the magnitude of the benefit directly  
498 reflects the effluent quality in each case.

499 In addition to benefits from reduction of aquatic pollution, there is also a possible benefit in  
500 terms of global warming associated with algal nutrient removal (Figure 7B). While implementation  
501 of TANR may have potential to be a carbon neutral option, the models indicate that PANR is a  
502 carbon consuming process within the scope of this study. Treatment and disposal of the primary  
503 solids generated in this scenario, which is outside the scope, should also be considered if  
504 implementation of this technology is to be sustainable.

505

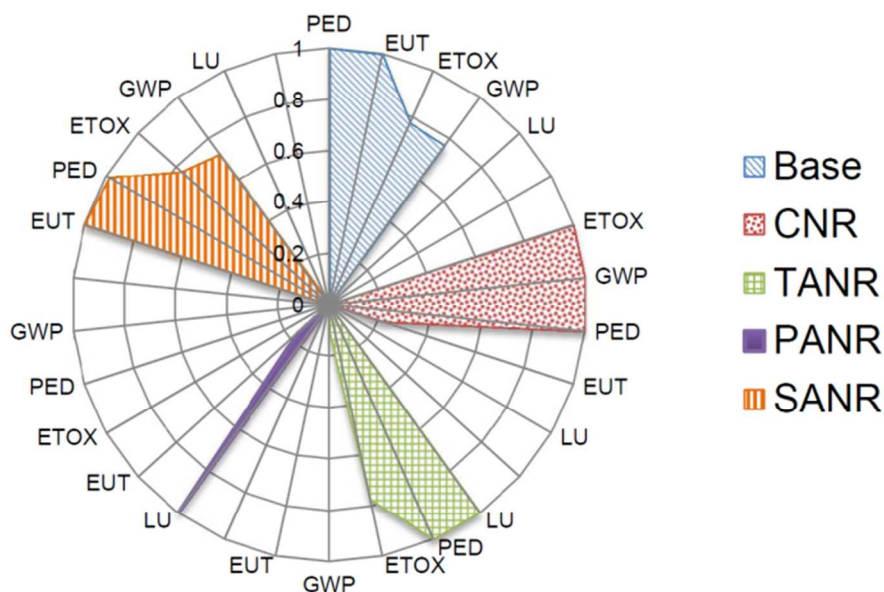


506

507 **Figure 7:** LCA results showing eutrophication (A), global warming (B), ecotoxicity (C), and primary energy  
 508 demand (D). Negative values reflect a net negative impact, i.e. a benefit. All values are reported for one  
 509 functional unit (2 MGD of raw wastewater treated). Bar clusters represent low, medium, and high strength  
 510 wastewater, respectively.

511 Results for both ecotoxicity and primary energy demand assessment show impacts for all  
 512 scenarios (Figures 7C and 7D), the lowest in the PANR case. The ecotoxicity and energy demand  
 513 impacts are consequences of land application of biosolids and electricity consumption at the  
 514 treatment plant. Ecotoxicity arises from heavy metals which are common, though regulated, in land  
 515 applied biosolids. The large reduction in biosolids production that results from PANR explains  
 516 reductions in ecotoxicity for this scenario. Primary energy demand is also greatly affected in the  
 517 PANR case as a result of several factors. First, aeration required in activated sludge following PANR  
 518 is far lower due to the removal of COD by algal growth and primary sedimentation. Additionally,  
 519 this reduced BOD and nutrient loading to activated sludge is the cause of reduction in biosolids

520 production, which in turn requires less energy for both digestion and transportation to agricultural  
 521 sites for land application. For a side-by-side comparison of all categories and treatment scenarios,  
 522 Figure 8 shows the impacts on a scale from zero to one, representing the lowest and highest impact  
 523 respectively in each category; therefore, the smaller a scenario's area, the more beneficial it is. The  
 524 small size of the PANR petal demonstrates its advantages over the other scenarios. The large  
 525 relative impact for land use in the PANR scenario identifies one of the drawbacks to this technique,  
 526 but highlights the motivation for employing the process at small WWTPs, likely in rural areas  
 527 where land may be more readily available than in urban areas.



528

529 **Figure 8:** Life cycle impacts for the five treatment scenarios in five categories: primary energy  
 530 demand (PED), eutrophication (EUT), ecotoxicity (ETOX), global warming potential (GWP), and  
 531 land use (LU). The scale from zero to one represents the lowest and highest impact respectively in  
 532 each category. Categories for each petal (each scenario) are ordered from highest to lowest impact.

#### 533 4.1 Algal biomass production

534 Comparison of modeled productivities to those reported in literature was used to verify the  
 535 viability of the modeling approach used; however, previously reported productivities vary greatly,  
 536 even by an order of magnitude for a given wastewater. In the review by Pittman, et al.<sup>6</sup>  
 537 productivities reported for primary treated wastewater (i.e. a TANR scenario) are 26 and 345

538 mg/L/day, which span the modeled productivities for the three wastewater strengths for TANR in  
 539 this study (Table 3); a similar trend holds for PANR, where Pittman, et al. report 25 and 270  
 540 mg/L/day, the greater of which required CO<sub>2</sub> addition, which is consistent with the model results  
 541 reported here. Productivity on centrate (i.e. a SANR scenario) was reported as 2000 mg/L/day,  
 542 which exceeds any value determined by the algaculture model; however, Zhou, et al.<sup>34</sup> reported  
 543 269 mg/L/day which is consistent with the model for medium strength wastewater. Additionally,  
 544 comparison of modeled areal productivities to those reported in literature is informative. Park, et  
 545 al.<sup>48</sup> reviewed algaculture wastewater processes, reporting areal productivities between 12.7 and  
 546 35 g/m<sup>2</sup>/day. These values are consistent with TANR and PANR with low and medium strength  
 547 wastewaters, but SANR and all high strength wastewater cases show areal productivities out of this  
 548 range. This limitation can be explained by the fact that at high nutrient concentrations algal  
 549 biomass will be too dense for sufficient light penetration which the model does not account for. To  
 550 be feasible, these systems would require some dilution, thus more land, but would not likely affect  
 551 other aspects of the treatment process.

552 **Table 3:** Predicted algal biomass productivity, areal productivity, and methane energy for three algaculture-  
 553 integrated scenarios for each wastewater strength. Values represent the mean and 95% confidence intervals.

| Productivity (mg/L/day)                    | Low          | Medium       | High         |
|--|--------------|--------------|--------------|
| TANR                                       | 56 ± 1       | 111 ± 2      | 180 ± 3      |
| PANR                                       | 49 ± 1       | 91 ± 2       | 156 ± 3      |
| SANR                                       | 147 ± 3      | 267 ± 6      | 515 ± 12     |
| Areal productivity (g/m <sup>2</sup> /day) | Low          | Medium       | High         |
| TANR                                       | 16.7 ± 0.3   | 33.3 ± 0.5   | 54.1 ± 0.9   |
| PANR                                       | 14.6 ± 0.2   | 27.2 ± 0.5   | 46.9 ± 0.8   |
| SANR                                       | 44.0 ± 1.0   | 80.1 ± 1.9   | 154.4 ± 3.6  |
| Methane energy (MJ/d)                      | Low          | Medium       | High         |
| TANR                                       | 12,170 ± 210 | 24,100 ± 390 | 39,140 ± 630 |
| PANR                                       | 10,480 ± 170 | 19,470 ± 330 | 33,610 ± 570 |
| SANR                                       | 680 ± 16     | 1,270 ± 30   | 2,360 ± 60   |

554

555 In all ANR scenarios, algal biomass produced could conceivably be used beneficially, either  
556 in conjunction with existing treatment operation, or by an outside entity. In the context of the  
557 wastewater treatment operation, there are three promising uses. First, land application of algal  
558 biomass can provide beneficial nutrients and organic matter to soil. Algal biomass has higher  
559 nutrient content than typical biosolids so may be more beneficial as a fertilizer. If land application is  
560 chosen, however, it will be pertinent to include the impacts associated with land application,  
561 including heavy metals and transportation.

562 Another option for re-use is as a substrate for anaerobic digestion (AD). Methane energy  
563 was estimated using 2 kWh/kg algae (7.2 MJ/kg) as reported elsewhere;<sup>58</sup> results are shown in  
564 Table 3. Although AD is not common for small plants, it has been proposed that a centrally located  
565 site for anaerobic digestion may serve to digest neighboring systems' biosolids.<sup>59</sup> It is also  
566 recommended that accepting other organic wastes can improve payback periods for digesters. If  
567 ANR can serve as a substrate for biogas production and as a means to decrease costs associated  
568 with wastewater treatment, this may further improve payback periods.

569 In addition to land application and biogas production, algal biomass from nutrient removal  
570 processes could serve another wastewater treatment purpose as a biosorbant. Algae have been  
571 shown to be effective in removal of metals and other contaminants present in wastewaters at low  
572 concentrations, and could potentially be used on site at municipal WWTPs or distributed for use at  
573 contamination point-sources. These point sources would likely be factories or other industrial  
574 wastewater producers.

#### 575 **4.2 Recommendations**

576 Treatment, algaculture, and life cycle assessment models in this study have shown the  
577 benefits of using algal nutrient removal at small wastewater treatment plants, but further  
578 laboratory and pilot scale research is necessary to move this technology into the real world.



579 Wastewater specific algal growth rates, nutrient uptake rates, and areal productivity values will be  
580 necessary to design functional ANR systems. Improved algaculture models should also be pursued  
581 allowing for optimization of integrated processes.

## 582 **5. Conclusions**

583 This study supports the hypothesis that integrating algaculture at wastewater treatment  
584 plants can improve the sustainability of wastewater systems. Primary algal nutrient removal  
585 proved most promising due to huge reductions in operational energy and biosolids production.  
586 However, this scenario would require primary sedimentation, which is an important consideration.  
587 Improvements in effluent quality and efficiency over conventional treatment strategies through  
588 algal nutrient removal can provide an innovative way for small communities to contribute to a  
589 growing interest in energy and resource recovery in the wastewater industry.

## 590 **6. Acknowledgements**

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594

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