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Isolation and separation strategy that manipulates uptake and release of rare-earth metallofullerenes immobilized on reactive silica to provide enriched samples.



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Fractionation of Rare-Earth Metallofullerenes via Reversible Uptake and Release from Reactive Silica

Steven Stevenson,* Khristina A. Rottinger, and Jessica S. Field

Minimal research exists for non-chromatographic separations of rare-earth metallofullerenes containing di-metallic (M₂), di-metallic carbide (M₂C₂), and tri-metallic nitride (M₃N) clusters trapped inside fullerene cages. Herein, we demonstrate a non-HPLC method, (i.e., SAFA, Stir and Filter Approach) for purifying $Er_3N@I_h-C_{80}$, a rare-earth, metallic nitride clusterfullerene. We describe a strategic method that chemically releases rare-earth metallofullerenes (e.g., $M_2@C_{2n}$, $M_3N@C_{2n}$) trapped by aminosilica during SAFA. Recovery of metallofullerenes from spent silica represents a "green approach" because the spent silica and its useful, immobilized rare-earth metallofullerenes would have been discarded as waste material. We observe selectivity during metallofullerene uptake to aminosilica and also during its release from spent silica via addition of CS₂. We describe a procedure to obtain samples enriched in M_2 and M_3N endohedrals. M_2C_{2n} fractions from our SAFA release process contain a wide range of higher metallofullerenes (e.g., $Gd_2C_{90} - Gd_2C_{140}$ or $Er_2C_{76} - Er_2C_{122}$). It is facile to obtain samples enriched in $M_3N@C_{82} - M_3N@C_{92}$. Note that unreacted $M_3N@C_{80}$ remains in the filtrate. The strategy for handling rare-earth metallofullerenes with different degrees of reactivity toward aminosilica is also discussed.

1. Introduction

Since the early 1990s, the first isolated metallofullerenes¹⁻⁴ were fractionated by HPLC, which is still the most common method for their purification. Non-HPLC approaches for endohedral separations take advantage of differences between metallofullerenes and empty-cage fullerenes, which lack an electron transfer from the cluster to the cage surface due to the absence of an encapsulated metal(s). Features of empty-cages and metallofullerenes that can be manipulated include differences in their physical properties,^{5, 6} chemical reactivity,⁷⁻¹⁶ and electrochemical/redox¹⁷⁻²³ behaviour.

Little literature exists for non-chromatographic separations of endohedral metallofullerenes possessing larger fullerene cages.²⁴⁻²⁶ Even less research is available for non-HPLC approaches toward rare-earth metallofullerenes with multi-atom clusters. In this work, we are specifically interested in rare-earth, di-metallic (M_2C_{2n}) and metallic nitride ($M_3N@C_{2n}$) endohedrals. Motivation for metallofullerene research is due to emerging applications from entrapped clusters containing rare-earth metals (e.g., Lu, Er, Gd).²⁷⁻³⁶ A number of recent reviews discuss M_2 and M_3N clusters in carbon cages beyond C_{80} .³⁷⁻⁴¹

The incorporation of reactive functional groups onto silica to bind reactive fullerenes is the basis for the SAFA^{9, 10} (Stir and Filter Approach) method of purifying endohedrals. The primary advantage of the SAFA technique is the ease of

isolating the most inert fullerene species in a given solution. For example, large quantities of $Sc_3N@I_h-C_{80}$ were isolated using the SAFA method of adding aminosilica to an extract in solution. SAFA^{9, 10} is entirely non-chromatographic and scalable, which are features suitable for industry. Enthusiasm for the SAFA method has been, to date, mitigated by a key concern that we address in this work. Can fullerenes and metallofullerenes that bind to aminosilica during the SAFA process be released and recovered? If yes, would there be selectivity in their chemical release to permit fractions containing different endohedrals as dominant species? Ideally, it is desirable to have an array of fractions, with each sample containing a dominant metallofullerene or metallofullerene type.

Since the discovery of SAFA,⁹ we have recently investigated solvent selection and the effect of moisture on the extent of fullerene uptake to aminosilica.⁴² Those findings indicated that aminosilica used in SAFA experiments should be sufficiently vacuum-dried at the proper temperature to ensure complete uptake of fullerene contaminants.⁴²

This contribution now addresses the question of reversibility of metallofullerene uptake and how to release the endohedrals after binding to aminosilica, which previously was discarded as spent silica waste material. This research indicates selectivity of metallofullerene uptake during the SAFA process, which can be monitored to stop the reaction at strategic times (i.e., ceasing

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the reaction when selected contaminants have been removed from solution by binding to aminosilica). Hence, the SAFA process can be "tuned" toward obtaining a sample enriched in a particular endohedral. We also describe a "green" chemical recovery that uses CS_2 reactivity toward spent aminosilica to release the useful, immobilized metallofullerenes and fullerenes and return them to solution in lieu of discarding the spent silica as waste material. Results for these SAFA release experiments indicate selectivity of metallofullerene release during this recovery process.

2. Results and Discussion

There were several objectives of this research. A key goal was to demonstrate the SAFA approach can be used as a nonchromatographic method to isolate a rare-earth metallic nitride clusterfullerene (i.e., $Er_3N@C_{80}$). We also sought to demonstrate that selectivity can be achieved during both fullerene uptake and subsequent release from spent silica. Figure 1 summarizes our separation strategy for fractionating Er endohedrals.



Figure 1. Overview of the separation strategy for purifying $Er_3N@l_h-C_{80}$ with the SAFA process and for procuring enriched fractions of $Er_2@C_{2n}$ and $Er_3N@C_{2n}$ higher metallofullerenes using CS_2 release chemistry.

Er-based metallofullerenes (Uptake): To demonstrate the SAFA uptake of fullerenes onto reactive silica, 2.0 grams of Er metallofullerene extract is dissolved, and to this stirring solution is added 250 g of dried, diaminosilica gel. The preparation of aminosilica⁹ and the importance of using vacuum-dried aminosilica in SAFA uptake experiments are reported elsewhere.⁴² Aliquots from the reaction mixture at various times are analysed to provide insight into which metallofullerenes have reacted and become immobilized onto the solid support (i.e., diaminosilica gel). Loss of HPLC peak area indicates binding (i.e., uptake) onto the reactive silica.

We monitor the progress of the reaction by HPLC (Figure 2) and MALDI mass spectrometry (Figure 3). Comparison of the extract (t = 0 min.) with an aliquot of the reaction mixture at 10 minutes (Figures 2b, 3b) reveals significant uptake of higher empty-cage fullerenes (e.g., C_{84}) and classical Er metallofullerenes (e.g., $Er_2@C_{82}$). After two days of SAFA reaction, there are predominantly two fullerenes (C_{60} , $Er_3N@C_{80}$) remaining in solution, with only traces of higher M₃N clusterfullerenes ($M_3N@C_{2n}$) and a small amount of C_{70} (Figure 2c). Upon stirring for 4 days, the only species

remaining in solution is the most inert species, $Er_3N@C_{80}$ (Figures 2d, 3d). After solvent removal via rotary evaporation, it should be noted that numerous, small crystals or $Er_3N@C_{80}$ (32 mg) were formed during this process.



Figure 2. HPLC chromatograms showing selectivity of uptake and indicating unreacted fullerenes and metallofullerenes remaining in solution (a) before addition of diaminosilica to 2 g of Er extract solution, (b) after 10 min, (c) 2d and (d) 4d of reaction time.



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Figure 3. MALDI mass spectra showing selectivity of uptake and unreacted fullerenes and metallofullerenes remaining in solution

(a) before addition of diaminosilica to 2 g of Er extract solution, (b) after 10 min, (c) 2d and (d) 4d of reaction time. [* denotes dimetallofullerenes (e.g., Er_2C_{2n}) of differing cage sizes].

Gd-based metallofullerenes (Uptake): Our preliminary SAFA experiments with dried, diaminosilica added to a solution of Gd metallofullerene extract resulted in excessive uptake and loss of $Gd_3N@C_{80}$ to the reactive silica. Therefore, due to the slightly higher reactivity of $Gd_3N@_{80}$ relative to $Er_3N@C_{80}$, it is necessary to use the milder aminosilica in lieu of the more reactive diaminosilica. Shown in supplemental information is the modified scheme for SAFA uptake experiments with Gd metallofullerene extract.

For Gd experiments, 500 mg of Gd metallofullerene extract is dissolved in 750 mL of xylenes. The HPLC analysis of this starting material is shown in Figure 4a. Note the much lower yield of $Gd_3N@C_{80}$ relative to C_{60} , C_{70} , C_{78} , and C_{84} , whose peaks are off-scale and confirm the low abundance of $Gd_3N@C_{80}$ in the extract. HPLC analysis of fullerenes remaining in solution after 10 minutes (Figure 4b) indicates that a significant loss of peak area and extensive immobilization has occurred for contaminant, higher empty-cage fullerenes (e.g., C_{78} , C_{84}) and higher Gd-based metallofullerenes (i.e., Gd_2C_{2n} and $Gd_3N@C_{2n}$ species beyond C_{80}).

HPLC analysis of the reaction mixture after two days (Figure 4c) demonstrates three primary, fullerene species (C_{60} , C_{70} , and $Gd_3N@C_{80}$) remaining in solution (i.e., not bound to aminosilica), with only a trace of other Gd metallofullerenes still unreacted. After four days (Figure 4d), about 80% of the $Gd_3N@C_{80}$ remains in solution. To avoid further uptake of $Gd_3N@C_{80}$ onto the silica, the reaction is stopped by filtering the sample.

Overview of reversible uptake and release process: Historically, a key concern of the SAFA method is if fullerenes and metallofullerenes that were bound to the spent silica during the SAFA process could be released and recovered. In a separate work, we demonstrated that addition of CS₂ to spent silica containing Sc metallofullerenes resulted in samples containing released Sc-based endohedrals, such as Sc₃N@C₇₈, Sc₄O₂@C₈₀, and Sc₃N@C₈₀.¹² The reaction of CS₂ with primary and secondary aliphatic amines is well-known.^{43, 44}

We hypothesized that this CS_2 /amine reaction may help to release immobilized fullerenes and metallofullerenes trapped by the aminosilica. Although current studies are underway to determine the release mechanism, the findings of this paper demonstrate clearly that CS_2 addition to spent aminosilica successfully releases both fullerenes and metallofullerenes. It is noteworthy that all release experiments described herein are performed at room temperature. The chemical release of fullerenes and metallofullerenes via CS_2 under ambient conditions is preferred to anxiety about the stability of metallofullerenes and fullerenes bonded to amines and exposed to higher temperatures.^{45, 46}



Figure 4. HPLC chromatograms showing selectivity of uptake and indicating unreacted fullerenes and metallofullerenes remaining in solution (a) before addition of diaminosilica to 0.5 g of Gd extract solution, (b) after 10 min, (c) 2d and (d) 4d of reaction time.

Er-based metallofullerenes (Release): Results below demonstrate selectivity during the release process. HPLC and MALDI analyses of fractionated samples indicate the presence of different dominant Er endohedrals or different types of endohedrals (i.e., Er_2C_{2n} versus $Er_3N@C_{2n}$). Differences in kinetic release exist as a function of time and added CS_2 eluent. Furthermore, this uptake and release method represents a new approach for obtaining enriched species of metals and metal clusters in higher fullerene cages (C_{90} - C_{140})

A typical SAFA release experiment entails washing the spent diaminosilica with CS_2 . Two key variables are the volume of added CS_2 , and the time between CS_2 washes of the spent silica (Table 1). The release process begins when the spent silica from the SAFA experiment is immediately washed with carbon disulfide after the SAFA filtration (See Experimental).

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Table 1. Summary of key experimental parameters (i.e., volume of CS_2 eluent, time between washes of spent silica, and amount of recovered fullerenes after CS_2 SAFA release chemistry).

Er Release Experiments	Cumulative Volume of CS ₂ Added (mL)	Time Between CS ₂ Washes of Spent Silica	mg
Fr. #1	0-600	Upon SAFA completion (t=0)	8
Fr. #2	600-1500	5 min	12
Fr. #3	1500-2300	3 days	1200
Fr. #4	2300-3000	7 days	105
Fr. #5	3000-3300	3 weeks	15
Gd Release			
Experiments			
Fr. #1	0-550	Upon SAFA completion (t=0)	7
Fr. #2	550-800	5 min	2
Fr. #3	800-1000	3 days	30
Fr. #4	1000-1200	3 days	10
Fr. #5	1200-1400	4 days	5

Fraction 1 contains the first 600 mL of collected eluent. MALDI (Figures 5a, 6a) and HPLC (Figure 7a) analyses of the eluent collected in Fraction 1 show a sample highly enriched in $Er_2@C_{82}$ and with minimal C_{60} and C_{70} present. After sitting for 3 days, the spent silica was washed again with CS₂. An aliquot of the collected 800 mL of eluent in Fraction 3 was analysed by MALDI (Figures 5b, 6b) and HPLC (Figure 7b). Results from Fraction 3 indicate significant quantities of recovered C_{60} and C_{70} , additional $Er_2@C_{82}$, but now $Er_3N@C_{88}$ emerges as the dominant M_3N endohedral.

Additional cycles of CS_2 and more time between washes result in Fraction 5, whose MALDI (Figures 5c, 6c) and HPLC (Figure 7c) show an enriched fraction containing higher dimetallic (Er_2C_{2n}) and metallic nitride ($Er_3N@C_{2n}$) endohedrals. The wide range of $Er_2@C_{76}$ through $Er_2@C_{122}$ and $Er_3N@C_{78}$ through $Er_3N@C_{92}$ indicate a successful technique to obtain a highly enriched sample of metal clusters trapped within larger fullerene cages. The findings from Fractions 1, 3, and 5 demonstrate fractionated metallofullerene samples that are enriched in different endohedrals as their dominant species.

From 2000 mg of Er metallofullerene extract, 32 mg of crystalline, purified $\text{Er}_3\text{N}@\text{I}_{h}\text{-}\text{C}_{80}$ is obtained. Subtracting the amount of purified material, there is mathematically 1968 mg of fullerene and metallofullerenes immobilized onto the diaminosilica and available for recovery. Results from Table 1 indicate a total recovery of 1340 mg. This amount corresponds to a recovery of nearly 70%. It should also be noted that the 1200 mg of fullerenes and metallofullerenes obtained in Fraction 3 alone represents roughly 90% of the total fullerene and metallofullerene material recovered in all five Er release fractions.



Figure 5. MALDI mass spectra showing selectivity of release and fractionation of different types of Er metallofullerenes for samples obtained upon addition of (a) 0-600 mL, (b) 1200-2300 mL, and (c) 3000-3300 mL of CS_2 eluent. See Table 1 for time intervals between CS_2 washes of spent diaminosilica.



Figure 6. Expansion of MALDI mass spectra showing selectivity of release and fractionation of different types of Er metallofullerenes for samples obtained upon addition of (a) 0-600 mL, (b) 1200-2300 mL, and (c) 3000-3300 mL of CS_2 eluent.

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Figure 7. HPLC analysis showing selectivity of release and fractionation of different types of Er metallofullerenes for samples obtained upon addition of (a) 0-600 mL, (b) 1200-2300 mL, and (c) 3000-3300 mL of CS₂ eluent.

Gd-based metallofullerenes (Release):

We designed Gd release experiments to determine if similar CS_2 washes of Gd spent silica would result in the recovery of Gd-based metallofullerenes. Table 1 represents a summary of the volume of CS_2 eluent and time between washes of the Gd spent silica. Fraction 1 is obtained by washing the spent silica immediately with CS_2 after completion of the SAFA filtration. Analysis of Fraction 1 indicates a wide range of Gd_2C_{2n} species, from Gd_2C_{84} through Gd_2C_{140} (Figure 8a). The MALDI data suggests the dominant species in this fraction is Gd_2C_{94} . Dominant in Fraction 1, Gd_2C_{94} may actually be the carbide species, $Gd_2C_2@C_{92}$, which was recently characterized and confirmed by X-ray crystallography.⁴⁷

After letting the spent silica sit for three days, another CS_2 wash is performed and provides Fraction 3. Analysis of this fraction (Figure 8b) indicates Gd_2C_{102} is now the dominant species. The range of Gd metallofullerenes has shifted to the larger Gd_2C_{90} through Gd_2C_{140} endohedrals. Repetitive cycles of waiting and washing results in a sample corresponding to Fraction 5 (Table 1 and Figure 8c). The MALDI data reveals that Gd_2C_{102} is still the dominant species, but with Gd_2C_{102} having a more pronounced abundance relative to other Gd_2C_{2n} species.

Further studies would be necessary to determine whether the MALDI dominant Gd_2C_{102} in Fractions 3 and 5 would be $Gd_2@C_{102}$ or the carbide, $Gd_2C_2@C_{100}$. HPLC fraction collection for this species may now be easier to isolate due to its higher abundance in Fraction 5 relative to other Gd endohedral contaminants. A multistage HPLC separation for

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isolating Gd_2C_{102} is previously reported.⁴⁷ A combination of this new approach to obtain an enriched Gd_2C_{102} sample via its release from spent silica (Fraction 5, Figure 8c), followed by HPLC fraction collection for a final purification step may be a useful and alternative method.



Figure 8. MALDI mass spectra showing selectivity of release and fractionation of different types of Gd metallofullerenes for samples obtained upon addition of (a) 0-550 mL, (b) 800-1000 mL, and (c) 1200-1400 mL of CS₂ eluent. See Table 1 for time intervals between CS₂ washes of spent diaminosilica.

In comparison to Er release experiments (70% recovery), the amount of recovered Gd endohedrals and fullerenes was much lower. Subtracting 100 mg of SAFA filtrate from the 500 mg of Gd fullerene extract suggests that 400 mg of fullerenes and metallofullerenes were immobilized by the aminosilica during SAFA uptake. Based on a total of 54 mg of released material (Table 1), only 14% of the immobilized Gd metallofullerenes and fullerenes were recoverable.

This lower percent recovery may be related to our observed higher reactivity of Gd versus Er endohedrals. Hence, the binding of the more reactive Gd metallofullerene may be too strong to overcome with our CS_2 release method at ambient conditions. Another possibility for the lower recovery yield of Gd species may be the type of reactive silica used in the Gd SAFA (monoamino silica, i.e., primary amine) versus Er SAFA (diamino silica, i.e., mixture of primary and secondary amines), for which the latter may permit a more facile release of fullerene and metallofullerenes with CS_2 .

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3. Experimental

SAFA, Fullerene Uptake (Stir and Filter Approach)

Er metallofullerene extract (2000 mg) is dissolved in 1800 mL of xylenes and stirred in a 5L round bottom flask. To this solution is added 250 g of vacuum oven, dried diaminosilica at 60 °C for 8 h. The dried, diamino silica gel is removed from the vacuum oven at room temperature and added immediately to the stirring extract solution to minimize re-absorption of water from humidity in the lab. Aliquots are removed from the reaction mixture at arbitrary times to monitor the uptake of contaminant fullerenes and metallofullerenes. These syringe filtered aliquots are then characterized by HPLC and MALDI mass spectrometry.

Gd metallofullerene extract (500 mg) is dissolved in 750 mL of xylenes and stirred in a 2L round bottom flask. To this solution is added 30 g of vacuum oven dried aminosilica at 60 °C for 8 h. The aminosilica is removed from the vacuum oven at room temperature and immediately added to the stirring, extract solution. Aliquots are removed from the reaction mixture at arbitrary times to monitor the uptake of contaminant fullerenes and metallofullerenes. These syringe filtered aliquots are submitted for HPLC and MALDI mass spectral analysis.

Fullerene Release from Aminosilica: Upon conclusion of the SAFA experiment, the slurry is filtered via vacuum filtration and washed with fresh xylenes until no further colour is observed in the drops eluting from the Buchner funnel. Immediately, carbon disulfide is added onto this spent silica, and the volume of the eluent collected is monitored. During the reaction of CS_2 and spent aminosilica, fullerenes and metallofullerenes are released, dissolved in CS_2 and collected in fractions as a function of the volume of eluent.

For Gd release experiments, Fractions 1 and 2 are obtained immediately (i.e., after the SAFA filtrate is obtained). The spent silica is allowed to sit and dry in the hood for 3 days, with more CS₂ added to the spent silica to release more fullerene and metallofullerenes Fraction 3. After another 3 days, the addition of more CS₂ is repeated to yield Fraction 4. Fraction 5 is obtained upon waiting an additional 4 days before adding more CS₂ to elute additional fullerenes. It should be noted that by the 5th fraction, only traces of additional material are recovered, and the point of diminishing returns is eventually reached.

For Er release experiments, Fractions 1 and 2 are obtained by immediately washing the spent aminosilica after the SAFA reaction slurry is filtered. The time intervals between CS_2 washes of the remaining spent silica are 3 days, 7 days, and 3 weeks for Fractions 3, 4, and 5 respectively.

HPLC Analysis: Aliquots were analysed by injection into a 4.6 x 250 mm PYE column (SES Research, Nacalai Tesque). Other chromatographic conditions include a mobile phase flow rate of 0.61 mL/min toluene, 360 nm UV detection, and 50-500 μ L injection volumes.

MALDI Analysis: Mass spectral analyses of aliquots are performed on a Bruker Microflex LT mass spectrometer. Samples are deposited from a CS_2 solution onto a stainless steel plate without using a matrix. The analysis is performed in the positive-ion mode.

Conclusions

We demonstrate the successful purification of a rare-earth metallic nitride clusterfullerene (Er₃N@I_h-C₈₀) using SAFA, a non-HPLC method. The high purity of nonchromatographically isolated Er₃N@I_h-C₈₀ is supported by HPLC and MALDI analyses. The ease of obtaining crystalline Er₃N@I_h-C₈₀ is noted. During the SAFA uptake, one can strategically stop the reaction mixture when a desired metallofullerene(s) is still remaining in solution by monitoring its peak area in relation to the loss of HPLC peak area for contaminant fullerenes. We have also developed a novel, chemical method of adding CS2 to spent aminosilica for fullerene and metallofullerene recovery in good yield. The reversibility of their release from spent silica is sufficiently selective to provide unique fractions, which contain different metallofullerenes or metallofullerene types. This fractionation process permits enriched samples of di-metal and metallic nitride clusters entrapped in higher fullerene cages (e.g., Gd₂C₉₀ - Gd_2C_{140} and Er_2C_{76} - Er_2C_{122} for M_2C_{2n} species, and $M_3N@C_{78}$ - $M_3N@C_{92}$ for $M_3N@C_{2n}$ endohedrals). This ambient, chemical release method for releasing bound fullerenes represents a "green process" in terms of recovering precious rare-earth metallofullerenes (M2C2n, M3N@C2n) from spent aminosilica, which otherwise would be disposed of as waste material.

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Notes and references

^{*}Corresponding author, stevenss@ipfw.edu, Indiana-Purdue University at Fort Wayne, Department of Chemistry, 2101 E. Coliseum Blvd, Fort Wayne, IN 46805-1499 USA.

Electronic Supplementary Information (ESI) available: Overview of the separation strategy for isolating samples containing $Gd_3N@C_{80}$ as the dominant metallofullerene.

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