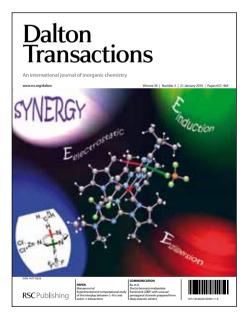
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#### COMMUNICATION

#### A Highly Porous Three-dimensional Aluminum Phosphonate with Hexagonal Channels: Synthesis, Structure and Adsorption Properties

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A 3D porous aluminum (III) trisphosphonate, constructed from 1D inorganic aluminum phosphate chains and tripodal organic linkers, contains large hexagonal channels (1.24 nm in diameter) and high accessible void (50.3%) which allow it 10 to have a fast and relative high uptake of H<sub>2</sub>, N<sub>2</sub> and CO<sub>2</sub>.

Metal-organic frameworks (MOFs) or porous coordination polymers (CPs) have attracted a great deal of interest in the past two decades for their promising applications in the field of gas storage,<sup>1</sup> separation<sup>2</sup> and catalysis,<sup>3</sup> which are mainly related to <sup>15</sup> their high porosity, high specific surface area and pore size/shape tunable characters. Understanding the structure-property relationship and controlling the structures and properties of MOFs are vital to maximize the gas storage capacity and

- separation efficiency. Effective strategies, including enlargement <sup>20</sup> of surface area and pore size, proper pore shape, high unsaturated coordination site density, and so on, have been developed to improve the design, synthesis and gas storage capacity.<sup>4-6</sup> However, chemical and physical stability must be considered to reach the requirement of application. Currently most studied
- <sup>25</sup> MOFs are assembled from rigid or flexible carboxylic acids and N-containing neutral ligands with first-row transition metals. Some of them really have very good performance on gas capacity and selective uptake but suffer from poor stability, for example ZnO<sub>4</sub> tetrahedrons tend to hydrolyse in the presence of water <sup>30</sup> vapor.<sup>7-8</sup>

We have special interest in the design and synthesis of metal phosphonates for their intriguing structures, properties and importantly their close relationship to aluminum silicate or phosphate zeolites which are chemical and mechanical robust.<sup>9</sup>

- <sup>35</sup> Shimizu and coworkers reported that the water stability of MOFs can be greatly enhanced via phosphonate monoester linkers.<sup>10</sup> However, metal phosphonates are usually not porous but have layered structures which are not suitable for the application of gas storage/separation. For a long time porous metal phosphonates
- <sup>40</sup> were very rare and very few were tested for gas storage/separation application.<sup>11-14</sup> Al(III) has long been the focus of research interest in the field of MOFs in the consideration of enhancing weight gas uptake<sup>15-20</sup> and at the same time it is also the important component of zeolites. Thus we decide to continue
- <sup>45</sup> our work to explore new Al-phosphonates with novel structure, high porosity and good stability. But it is a challenge to construct porous Al-phosphonates for the sake of poor crystallinity. Until now very few of three-dimensional Al-phosphonates have been

reported and most of them were structurally characterized from <sup>50</sup> powder technique.<sup>21</sup> There is no report on porous Al-phosphonate with channel size large than 1 nm. Luckily, by carefully altering the ligand/metal (L/M) molar ratio, solvent and temperature, one aluminum (III) trisphosphonate, Al(H<sub>3</sub>L)(H<sub>2</sub>O) (1) (H<sub>6</sub>L=2,4,6trimethylbenzene-1,3,5-triyl)tris(methylene) triphosphonic acid) <sup>55</sup> was successfully obtained hydro(solvo)thermally from H<sub>6</sub>L and Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>·18H<sub>2</sub>O (L/M: 0.8) in mixed solvent of CH<sub>3</sub>CH<sub>2</sub>OH/H<sub>2</sub>O (v/v: 9:1) at 140 °C (see experimental section in supporting information). Here the structure and gas adsorption properties are presented and discussed.

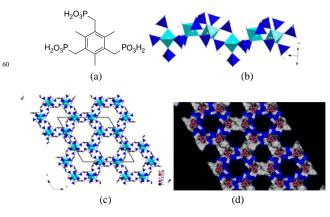


Fig. 1 Ligand H<sub>6</sub>L (a), one-dimensional aluminum phosphate chain along
 c-direction (b), three-dimensional framework structure viewing along *c*-direction (c) and connolly surface diagram viewing along *c*-direction (d) in compound 1. The AlO<sub>6</sub> octahedra and –CPO<sub>3</sub> tetrahedrons are shaded in cyan and blue, respectively.

Compound **1** has a three-dimensional framework structure <sup>70</sup> containing regular hexagonal channels along *c*-direction. It crystallizes in *R*-3 space group with 18 molecules in each unit cell (see Table S1). There are one crystallographic independent aluminum ion, one triply deprotonated trisphosphonate ligand, and one coordinated water molecule in each asymmetric unit. The <sup>75</sup> crystallographic independent aluminum (III) ion is sixcoordinated by five phosphonate oxygen atoms of four trisphosphonate ligands and one aqua ligand, forming an AlO<sub>6</sub> octahedron (see Figure 1a). The Al-O, P-O and C-P distances are found in the range of 1.841(3)-1.999(3), 1.487(3)-1.558(3) and <sup>80</sup> 1.797(4)-1.808(4) Å (see Table S2), respectively, which are all comparable to those of other reported aluminum-phosphonates.<sup>22</sup> The three phosphonate groups in the trisphosphonate ligand are all singly protonated and adopt *cis-cis-cis* conformation which is rarely observed for tripodal ligands in 3D structural compounds.<sup>9a</sup> Two of the three –PO<sub>3</sub> groups are bidentate whereas another one is monodentate, therefore the coordination mode of the s trisphosphonate ligand can be denoted as:

- $\mu^4$ : $\eta^0$ : $\eta^1$ : $\eta^1$ : $\eta^0$ : $\eta^1$ : $\eta^1$ : $\eta^0$ : $\eta^0$ : $\eta^1$ , which means each trisphosphonate ligand binds four aluminum ions in total with its five oxygen atoms. Neighboring aluminum ions are chelated by the bidentate phosphonate groups into 1D infinite aluminum phosphate chains
- <sup>10</sup> along *c*-direction (see Figure 1b) which are further bridged in three directions by the monodentate phosphonate groups into a three-dimensional framework structure leaving large regular hexagonal channels along *c*-direction (see Figure 1c). The diameter of the channel is found to be about 12.4 Å, whereas at
- <sup>15</sup> the rest two directions the parallelogram channels are much smaller ( $3.5 \times 5.8 \text{ Å}^2$ ; see Figure S1). It is noticeable the hexagonal channels connect with the parallelogram channels at the edges of the hexagons and the inner surface of the hexagonal channels are mainly lined with benzene rings, suggesting a hydrophobic
- <sup>20</sup> character (see Figure 1d). The accessible void is estimated by PLATON to be about 50.3 %, in which a large amount of solvent molecules are accommodated, forming a few of O-H···O bonds with the uncoordinated phosphonate oxygen atoms (see Table S3).

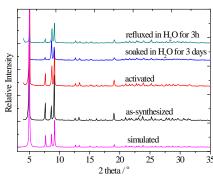


Fig. 2 PXRD patterns of simulated, as-synthesized, activated and treated in water samples of 1.

Thermal gravimetric analysis (TGA) and powder X-ray diffraction (PXRD) measurements were carried out to examine <sup>30</sup> the thermal and moisture stability of **1**. The TGA curve of assynthesized **1** shows the release of guest molecules from 21 to 160 °C, leading to a weight loss of 16.43% (Figure S2, Supporting Information). To facilitate the removal of guest molecules and protect the structural integrity, as-synthesized <sup>35</sup> crystals were solvent-exchanged by soaking in acetone for three weeks and further treated under vacuum (about 10<sup>-6</sup> mbar) at 100 °C for 6 hours. The good agreement of the experimental and simulated XRD patterns of activated **1** demonstrates that the framework structure of **1** can be retained after the removal of <sup>40</sup> guest molecules. To test the stability of **1** to water, the assynthesized crystals were also soaked in cold water for 3 days

and boiling water for 3 hours. The PXRD experiments also verified the framework stability (see Figure 2), suggesting its good resistance to water and could be ascribed to the chemical

<sup>45</sup> stability of metal phosphonates and the hydrophobic channel of **1**.

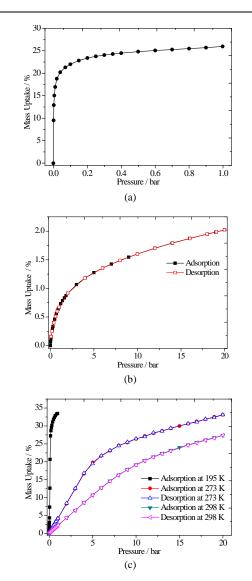


Fig. 3 Adsorption isotherms for  $N_2$  (a) and  $H_2$  (b) at 77 K,  $CO_2$  (c) at 195, 273 and 298 K on activated 1.

To investigate the porosity of this Al (III) compound, nitrogen, s5 carbon dioxide and hydrogen adsorptions were performed gravimetrically using an IGA system. The sample about 100 milligrams was loaded into the IGA and degassed at 100 °C under vacuum (~10<sup>-6</sup> mbar) for six hours to a constant weight. The adsorption isotherms are presented in Figures 3a-3c, obviously activated sample 1 can reversibly and quickly adsorb N<sub>2</sub>, H<sub>2</sub> and CO<sub>2</sub> at different investigated temperatures and their adsorption isotherms can be classified as typical Type I adsorption curves according to the IUPAC standards.<sup>23</sup>

The uptake capacity of  $N_2$  at 77 K and 1bar was determined to 65 be 26 % (wt) (208 ml g<sup>-1</sup> STP), suggesting a Langmuir (BET) surface area of 901.5 (687.2) m<sup>2</sup>/g (see Figures S3 and S4) and is comparable to those of CPF-1<sup>24</sup> and [Ba(HBTB)]<sup>25</sup>. The total pore volume obtained from the Langmuir isotherm model was calculated to be 0.32 cm<sup>3</sup> g<sup>-1</sup> or 32.41 % (v/v), lower than the 70 estimated solvent accessible porosity of 50.3 % (v/v) from PLATON. Probably it was caused by the incomplete removal of guest molecules<sup>26</sup> and overestimation by the program.<sup>27</sup> The adsorption of H<sub>2</sub> on activated **1** was also investigated. At 77 K and 20 bars, the total  $H_2$  uptake was about 2.0 % (wt) (226 ml g<sup>-1</sup> STP). The ascending isotherm clearly indicates the unsaturated uptake of  $H_2$  under 20 bars and weaker adsorbate-adsorbent interaction. The adsorption of CO<sub>2</sub> on activated **1** was carried out at 105 K the uptake of CO<sub>2</sub> and 208 K ascenticity at 105 K the uptake of CO<sub>2</sub>.

- <sup>5</sup> at 195, 273 and 298 K, respectively. At 195 K the uptake of  $CO_2$  was very fast and amounted to 33.5 % (wt) (171 ml g<sup>-1</sup> STP) at 1 bar, comparable to that of DUT-30(Zn).<sup>28</sup> When the temperature was increased to 273 and 298 K, the adsorption of  $CO_2$  obviously reduced. Based on the sorption data of  $CO_2$  at 273 and 298 K, the
- <sup>10</sup> isosteric adsorption heats ( $Q_{st}$ ) on activated **1** were calculated from Virial analysis combined with the Clausius–Clapeyron equation. As shown in Figure S5, the enthalpies lie in the range of 15.9-18.8 kJ mol<sup>-1</sup>, which are lower than the common values observed for CO<sub>2</sub> adsorption on porous MOF materials,<sup>2</sup> <sup>15</sup> suggesting a quite non-polar surface.

In summary, one porous aluminum (III) phosphonate has been successfully synthesized from a trisphosphonate ligand. It has a very interesting 3D framework structure which is constructed from 1D inorganic aluminum phosphate infinite chains and *cis*-

- $_{20}$  *cis-cis* conformational tripodal organic linkers and contains hexagonal channels of 1.24 nm in diameter. It has good thermal stability and shows good resistance to water. The adsorption results clearly suggest that it has a fast and relative high uptake of H<sub>2</sub>, N<sub>2</sub> and CO<sub>2</sub>. To further improve the stability, rigid
- 25 phosphonate ligands will be employed for the construction of porous MOFs in the future work.

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#### Notes and references

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<sup>†</sup> Electronic Supplementary Information (ESI) available: [H bonds, PXRD, IR and Langmuir and BET graphs for CO<sub>2</sub> adsorption on activated 1: X ray, arystellographic files for 1 in CIE format.] See

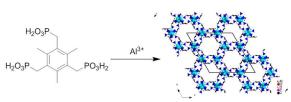
35 1; X-ray crystallographic files for 1 in CIF format]. See DOI: 10.1039/b000000x/ <sup>+</sup> Footnotes should appear here. These might include comments relevant.

<sup>‡</sup> Footnotes should appear here. These might include comments relevant to but not central to the matter under discussion, limited experimental and spectral data, and crystallographic data.

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