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Synthesis of Hierarchically Structured ZnO Nanomaterials via Supercritical Assisted Solvothermal Process

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Hierarchically structured ZnO nanomaterials with flower-sheetparticle mophologies were synthesized via supercritical assisted solvothermal process free from any other auxiliary chemicals.

- ¹⁰ Recently, zinc oxide (ZnO) nanomaterials have attracted considerable attentions owing to their excellent optical, electrical and catalytic properties. ¹ These low cost and environmentally friendly nanostructures with a wide band gap (3.37 eV) have been considered for extensive applications,
- ¹⁵ such as photocatalyst, hydrogen generation, solar cell, gas sensor, antibiosis and so on. ² Several methods were reported to synthesize zinc oxide including solution-based reaction, homogeneous precipitation, calcination, solvethermal treatment, Sol-Gel, microwave, ultrasonic and even biological
- ²⁰ method. ¹⁻³ Among them the solvethermal and calcination treatments were most commonly used to synthesize ZnO nanomaterials. But these methods might result in the excessive growth of crystalline grain ^{2b} and might cause the environmental/product pollution because of the additions of
- ²⁵ some organic (e.g. Hexamethylenetetramine, ^{1e, 2b} Trizma base, ^{2a} etc.) and inorganic auxiliary chemicals (e.g. Trisodium citrate, ^{2d} NH₃, ^{1e, 3d} etc.). So it is still significant to develope novel green routes to synthesize highly dispersed ZnO nanomaterials.
- ³⁰ Recently, a new approach has attracted much attention to synthesize inorganic oxide nanomaterials using supercritical fluids. ⁴ Supercritical technology is a very green route which can avoid the contamination of products. In recent years, several works reported the synthesis of ZnO nanomaterials
- ³⁵ using supercritical water. ^{4b} However, synthesis of ZnO nanomaterials via a supercritical CO_2 (*Sc*CO₂) assisted solvothermal process free from any auxiliary chemicals has been rarely reported to date, although *Sc*CO₂ has several advantages such as non-flammability, relative inertness, ⁴⁰ complete miscibility with gases, and easy separation from
- liquid/solid products after reactions.⁵

In this work, hierarchically structured ZnO nanomaterials with flower-sheet-particle mophologies were obtained via $ScCO_2$ assisted solvothermal process combined with the calc-

ination treatment, which was free from any organic/ inorganic auxiliary chemicals. The supercritical fluid apparatus is schematically shown in Fig. S1 (ESI[†]). In a typical procedure, 5.0g zinc nitrate hexahydrate Zn(NO₃)₂·6H₂O was dissovled

- ⁵⁰ into 20 ml deionized water. After stirring for a short time the resulting transparent solution was transferred into the reactor A41 (Fig. S1, ESI[†]). Then the reactor A41 was heated to 120 °C for 24 h in the ScCO₂ pressure of 200 bar. After the reaction the powdery product was obtained and directly dried
 ⁵⁵ by ScCO₂ fluid and CO₂ gas flow. Before characterazations the as-prepared product was collected and calcined at 200 °C,
- 400 °C and 600 °C for 2 h in the air, respectively. XRD pattern shown in Fig. S2a (ESI[†]) indicates the asprepared product of hydrozincite $Zn_5(CO_3)_2(OH)_6$ obtained ⁶⁰ under supercritical CO₂ assisted solvothermal treatment. The corresponding FESEM images of as-prepared product are shown in Figs. 1a and 1b, in which its morphology just likes the flower clusters with the size of about 1 µm. An entire cluster of hydrozincite nanoflower shown in Fig. 1b indicates ⁶⁵ the hierarchical structure composed of nanosheets less than 50 nm thick. The XRD pattern of calcined product obtained at
- 200 °C (Fig. S2b, ESI†) shows the coexistence of hydrozincite and ZnO, indicating the intermediate condition of phase transition process. The corresponding SEM images (Figs. 1c 70 and 1d) exhibit the product also maintaines the flower-like
- morphologies, but a great amount of cracks are formed on the nanosheets, showing the embryonic profiles of nanoparticles. XRD pattern shown in Fig. S2c (ESI†) indicates the product of zincite ZnO obtained by calcining the as-prepared product
- ⁷⁵ at 400 °C for 2 h. Consequently, the SEM images shown in Figs. 1e and 1f give typical images of hierarchically structured ZnO nanomaterials with flower-sheet-particle mophologies. The ZnO nanosheets are definitely different from hydrozincite nanosheets, which is clearly shown in Fig.
 ⁸⁰ 1f indicating a fragmentation process occurred from smooth

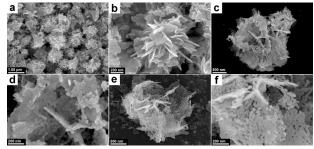


Fig. 1 FESEM images of the as-prepared uncalcined product (a, b) and calcined products obtained at 200 $^{\circ}$ C (c, d) and 400 $^{\circ}$ C (e, f), respectively.

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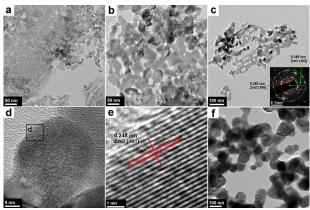
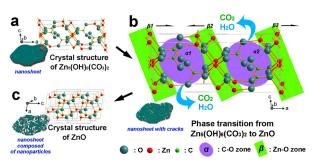


Fig. 2 TEM and HRTEM images of the calcined products obtained at 200 (a), 400 (b-e) and 600 $^{\circ}$ C (f) for 2 h. The bottom right inset in Fig. 2c is the corresponding SAED pattern.

s hydrozincite nanosheets to sub-hierarchically structured ZnO nanosheets composed of nanoparticles.

TEM image of calcined product obtained at 200 °C (Fig. 2a) shows the rough morphologies of nanosheets distributed by a lot of cracks. TEM images of ZnO nanosheets obtained at 400 $^{\circ}$ C (Fig. 2b = 1.2)

- ¹⁰ °C (Figs. 2b and 2c) exhibit a great amount of mesoporous holes with the pore size of about 10-30 nm through the ZnO nanosheet, indicating the formation of hierarchically structured ZnO nanosheets composed of nanoparticles. The corresponding SAED pattern located in the bottom right inset
- ¹⁵ in Fig. 2c indicates the nanocrystalline state of the product, and the red and green diffraction rings correspond well with the (100) and (103) lattice planes of zincite ZnO, respectively. The HRTEM image of Fig. 2d shows that a pure single ZnO nanopartcicle with the particle size of about 30 nm exhibits
- ²⁰ the perfect lattice planes. The marked area is further magnified in the HRTEM image of Fig. 2e, where the clear lattice fringes should correspond with the (101) planes of zincite ZnO. Fig. 3f shows the particles with the size of about 100 nm, indicating an excessive growth of ZnO particle at ²⁵ the calcined temperature of 600 °C.
- In addition, Raman spectras (Fig. S3, ESI[†]) also indicate the phase transition from hydrozincite to ZnO and the crystalline growth of ZnO nanoparticles with the elevation of calcined temperatures, which correspond well with the XRD
- ³⁰ results. A TG-DSC analysis (Fig. S4, ESI[†]) was carried out to investigate the thermal conversion characteristics of the asprepared hydrozincite. The endothermic peak centered at around 250.8 °C should be attributed to the decomposition of hydrozincite by release of water and carbon dioxide.
- The formation mechanism for the hierarchically structured ZnO nanomaterials is proposed in Scheme 1, according to the Gibbs-Curie-Wulff theorem ⁶ combined with the BET and BJH analysis (Fig. 3) and the experimental results above. In the $ScCO_2$ fluid assisted solvothermal process, Zn species are
- ⁴⁰ reacted with H₂O and high pressured CO₂ to create hydrozincite (Scheme 1a). Recently, several works reported that a number of highly dispersed, porous or hierarchically structured materials of metal oxides were prepared with the assistance of *Sc*CO₂.^{4, 7} The *Sc*CO₂ fluids show low viscosity ⁴⁵ and high diffusivity and never condense into the liquid phase
- above the critical temperature,^{7d} which could probably offer



Scheme 1 Schematic drawing of the phase transition behavior from hydrozincite to ZnO and the formation mechanism of hierarchically ⁵⁰ structured ZnO nanomaterials.

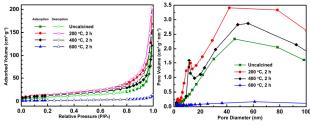


Fig. 3 N_2 adsorption/desorption isotherms (a) and pore size distributions (b) for as-prepared uncalcined product and calcined products obtained at 200 °C, 400 °C and 600 °C, respectively.

⁵⁵ specific advantages for the formation of highly incompact hierarchically structured hydrozincite nanoflowers assembled by nanosheets. The green curve in Fig. 3b shows the uncalcined product contains a somewhat high proportion of porous distribution with the diameters > 20 nm, which should ⁶⁰ be produced by the unique morphologies of nanosheets assembled hydrozincite nanoflowers.

In the phase transition process (Scheme 1b), the cleavages of Zn-O bonds in Zn-O-C chains and the dehydration between -OH groups probably result in the generations of CO₂ and 65 H₂O in C-O zones. At the same time, a large amount of vacancies should be formed accompanied by the formations of new Zn-O bonds as the result of the generations of CO₂ and H₂O escaping from the crystalline structure of hydrozincite, and the expansion of vacancies may result in the formation of 70 cracks and mesoporous holes at the nanosheets in the phase transition process. SEM and TEM images of calcined products at 200 °C (Figs. 1c, 1d, 2a) give the clear nanosheets distributed by a lot of cracks, which correspond well with the proposed hypothesis above. The red curve in Fig. 3b shows 75 the calcined product obtained at 200 °C contains not only a high proportion of broad porous distribution with diameters > 20 nm but also a weak mesoporous peak centered at about 12 nm. This weak peak is probably assigned to the cracks and a small amount of mesoporous holes at the nanosheets formed ⁸⁰ in the phase transition proces.

This phase transition and morphological evolution process should be governed by the Gibbs-Curie-Wulff theorem.^{6a} At the initial stages of the reaction in nonequilibrium growth conditions, the crystalline phase of the seeds is critical for ⁸⁵ directing the intrinsic shapes of the crystals due to its characteristic symmetry and structure. At the final stages, the growth process shifts into the thermo dynamic equilibrium regime.^{6b} Therefore, the phase transition from hydrozincite to

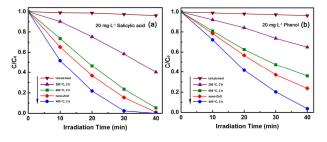


Fig. 4 Photocatalytic degradation of salicylic acid (a) and phenol (b) solution under UV irradiation. (nano-ZnO: commercial ZnO nanoparticles)

- ZnO is faster and further complete at a higher tepmperature of ⁵ 400 °C (Scheme 1c), while the cracks are further expanded and the ZnO nanoparticles with more distinct profiles are formed in order to decrsease the surface energy. In addition, CO₂ moleclues may be adsorbed by hydroxyl (-OH) groups located on the surface of hydrozincite nanosheets. These
- ¹⁰ adsorbed CO₂ moleclues from $ScCO_2$ process could probably maintain the nanosheets assembled frameworks during the phase transition process. The black curve in Fig. 3b shows the calcined product obtained at 400 °C contains not only a high proportion of broad porous distribution with diameters > 20
- ¹⁵ nm but also an obvious narrow mesoporous peak centered at about 12 nm, which should be assigned to the large amount of mesoporous holes at the nanosheets accumulated by ZnO nanoparticles as well as the formation of hierarchically structured ZnO nanomaterial with flower-sheet-particle
- ²⁰ mophologies. Finally, the pore size distribution of the calcined product obtained at 600 °C (Fig. 3b, blue curve) shows a very weak porous distribution, which indicates the collapse of the hierarchical ZnO structure. The BET and BJH analysis correspond well with the results of SEM and TEM ²⁵ characterizations.

Fig. 4 shows the photoactivities of the products evaluated via bleaching 20 mg·L⁻¹ salicylic acid (a) and phenol (b) solutions under UV irradiation (300 W). The hydrozincite and hydrozincite-contained product show lower photoactivity. The

- ³⁰ pure ZnO products (obtained at 400 and 600 °C) exhibit high photoactivities. The corresponding initial rate constants of the ZnO nanomaterials obtained at 400 °C calculated according to the pseudo-first-order reaction are 6.60×10^{-2} (salicylic acid) and 3.25×10^{-2} (phenol) min⁻¹, respectively, which are the
- ³⁵ highest photoactivities in this work and obviously higher than that of the commercial ZnO nanoparticles (Aladdin Reagent, 30±10 nm). The high photoactivity is probably due to its special hierarchical structure which may provide more free surface charges carriers in the photodegradation process.⁸
- ⁴⁰ In summary, hierarchically structured ZnO nanomaterials with flower-sheet-particle mophologies were obtained via $ScCO_2$ assisted solvothermal process combined with the calcination treatment. A formation mechanism governed by Gibbs-Curie-Wulff theorem was proposed based on our
- ⁴⁵ experimental results, in which the XRD, Raman and TG-DSC characterizations were used to analyze the phase transition behavior from hydrozincite to ZnO, and the SEM, TEM and BET methods were employed to clearly elucidate the morphological evolution from hydrozincite nanoflowers to ⁵⁰ hierarchically structured ZnO nanomaterials with flower-

sheet-particle mophologies, which revealed that the expansion of vacancies accompanied by the creations of new Zn-O bonds could result in the formation of cracks and mesoporous holes at the nanosheets in the phase transition process. The ⁵⁵ hierarchical ZnO product shows excellent photoactivity in the photodegradation of salicylic acid and phenol solutions under UV light irradiation.

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