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The impact of heat-set milk protein gel textures modified by pH on circulating amino acid appearance and gastric function in healthy female adults: a randomised controlled trial†

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Modification of dairy proteins during processing impacts structural assemblies, influencing textural and nutritional properties of dairy products, and release and availability of amino acids during digestion. By modifying only pH, acid heat-set bovine dairy gels with divergent textural properties were developed to alter protein digestion. *In vitro* assay confirmed faster digestion of protein from a firm gel (pH 5.65) versus a soft gel (pH 6.55). We hypothesised that firm gel (FIRM-G; pH 5.6) would result in greater indispensable amino acid (IAA) appearance in circulation over 5 h and corresponding differences in gastric myoelectrical activity relative to soft gel (SOFT-G; pH 6.2). In a randomised, single-blind cross-over trial, healthy females ($n = 20$) consumed 150 g of each gel; plasma amino acid appearance was assessed over 5 hours. Iso-nitrogenous, iso-caloric gels were prepared from identical mixtures of bovine milk and whey protein concentrates; providing 17.7 g (FIRM-G) and 18.9 g (SOFT-G) of protein per serving. Secondary outcomes included gastric myoelectrical activity measured by body surface gastric mapping, glycaemic, triglyceridaemic, and subjective appetite and digestive responses. Overall plasma IAA (area under the curve) did not differ between gels. However, plasma IAA concentrations were higher, and increased more rapidly over time after SOFT-G compared with FIRM-G (1455 ± 53 versus $1350 \pm 62 \mu\text{mol L}^{-1}$ at 30 min, $p = 0.024$). Similarly, total, branched-chain and dispensable amino acids were higher at 30 min with SOFT-G than FIRM-G (total: 3939 ± 97 versus $3702 \pm 127 \mu\text{mol L}^{-1}$, $p = 0.014$; branched-chain: 677 ± 30 versus $619 \pm 34 \mu\text{mol L}^{-1}$, $p = 0.047$; dispensable: 2334 ± 53 versus $2210 \pm 76 \mu\text{mol L}^{-1}$, $p = 0.032$). All other measured parameters were similar between gels. Peak postprandial aminoacidaemia was higher and faster following ingestion of SOFT-G. Customised plasma amino acid appearance from dairy is achievable by altering gel coagulum structure using pH during processing and may have minimal influence on related postprandial responses, with implications for targeting food design for optimal health. The Clinical Trial Registry number is ACTRN12622001418763 (<https://www.anzctr.org.au>) registered November 7, 2022.

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1. Introduction

For millennia, liquid milk and processed dairy foods have remained dietary staples across many cultures. Dairy products, such as yoghurt and cheese, undergo dairy protein coagulation through a combination of conditions including heat, pH, or enzymatic modifications (e.g., bacterial culture alteration of pH), resulting in modified structures which impact digestion^{1,2} and circulating nutrient appearance in humans.^{2,3} These dairy gels, characterised by irreversible protein coagulation, differ from liquid dairy in textural and sensory properties, providing more diet versatility for nutrient delivery.

Harder, denser dairy structures, such as cheese, generally take longer to be digested than softer structures² due to the inaccessibility of the coagulated proteins for gastric hydrolysis, as shown *in vitro*.^{4,5} *In vivo*, denser dairy structures that slow down gastric protein digestion, such as gels compared to liquids, also prolong the associated rise in circulating amino acids.⁶

Gastric protein digestion of dairy products processed under a wide range of conditions has been widely studied.^{1,2,7} Far fewer studies directly compare similar semi-solid dairy structures or gels,^{4,5,8–23} with only a subset comparing matched compositions,^{4,8–11,21–23} and limited evidence of digestive responses in humans.^{3,24,25} These studies demonstrate variable structure effects. Although some support slower gastric digestion with firmer structures,^{21,24} others indicate that textural variation alone, such as viscosity,¹⁰ firmness, or aeration,¹¹ has little effect. Yet, matrix effects on pepsin accessibility, such as swelling,²¹ extent of mechanical processing relative to structure density,^{4,22} and contraction of protein structure under gastric conditions^{8,19,22,23} (influenced by pH^{8,19}), determine gastric digestion rate.

Dairy structure's ability to influence gastric behaviour offers an opportunity to modify nutrient responses to target health benefits for specific populations.² For instance, foods for diabetics² could target slower nutrient digestion to induce greater satiety through delayed gastric emptying²⁶ while reducing postprandial lipaemia.²⁷ In contrast, athletes, or older adults, with greater protein requirements for anabolic stimulus, could benefit from structures which accelerate protein digestion and amino acid utilisation.^{28–30} For both insulin resistant³¹ and elderly³² populations, dairy gels show beneficial insulin³¹ and anabolic responses³² respectively, demonstrating the potential of tailored dairy products to optimise nutrient availability.

With this goal in mind, heat-set bovine dairy protein gels with divergent textural properties³³ were developed by adjusting the pH at a key step during processing.³⁴ In that study,³⁴ a firm gel (pH 5.65) with a 90-fold higher storage modulus (G' of 7200 Pa; i.e., the elastic behaviour when deformed) was compared to a soft gel (pH 6.55, G' of 138 Pa) under dynamic *in vitro* gastric digestion conditions. Although the soft gel initially released proteins rapidly, it quickly formed a compact structure, delaying gastric digestion. In contrast, firm gel protein breakdown was continuous, with less protein remaining in gastric digesta from 2 h.³⁴ Despite a softer texture, intra-gastric compaction and higher pH of the soft gel were greater determinates of overall protein digestion kinetics *in vitro*.

Given these *in vitro* differences, we hypothesised that similar gastric digestion dynamics would be observed in humans, such that soft gel may release more protein early in digestion, but the continuous breakdown of protein from the firm gel would result in overall greater circulating indispensable (essential) amino acids (IAA). We designed a randomised controlled trial to investigate the impact of pH conditions of heat-set dairy gels (firm and soft gel) on the delivery of amino acids into the peripheral circulation. Secondly, we explored the related impacts on gastric digestion activity and potential implications for appetite regulation and digestive comfort.

2. Materials and methods

2.1 Setting

The study was conducted from November 2022 to June 2023. All participant assessments were at the University of Auckland's Maurice and Phyllis Paykel Clinical Research Unit (CRU), The Liggins Institute.

2.2 Ethics approval and trial registration

Ethics approval was obtained from the Northern B Health and Disability Ethics Committees (New Zealand, 2022 EXP 13438). The clinical trial was prospectively registered at <https://www.anzctr.org.au> on 7 November 2022 (Trial ID: ACTRN12622001418763). The study was conducted according to the guidelines laid down in the Declaration of Helsinki, and written informed consent was obtained from all subjects.

2.3 Experimental design

This study was a single-blinded, cross-over randomised controlled trial to compare the impact of consumption of a single 150 g serving of either a firm bovine dairy gel (FIRM-G, pH 5.6) or a soft bovine dairy gel (SOFT-G, pH 6.2) in dairy-tolerant female individuals. The prescribed washout between interventions was a minimum of 3 days and a maximum of 28 days.

The sequence of treatment arms was randomly generated by an independent statistician and subjects were allocated by an independent researcher through a password-protected database before the first dairy gel intervention. Researchers not involved in data collection were blinded to the identity and order of the intervention the participants received, and for the duration of data analysis. Participants were not blinded to the identity of gels and could identify the gels based on appearance and texture. No sensory masking of dairy gels was used.

The primary outcome of the study was the difference in pooled plasma IAA concentration incremental area under the curve (AUC) responses between FIRM-G and SOFT-G. Secondary outcomes were concentration differences in individual circulating amino acids, glucose, insulin, triglycerides, and calcium between the FIRM-G and the SOFT-G. Other secondary outcomes were the difference in gastric myoelectrical activity by body surface gastric mapping measures (BSGM) between FIRM-G and SOFT-G. Furthermore, the secondary outcomes



also included differences in subjective perception, appetite, digestive responses between FIRM-G and SOFT-G.

2.4 Intervention

Acid heat-set dairy gels were designed to have equivalent nutritional composition (Table 1), with 12.6% protein. The FIRM-G was produced at pH 5.6 while the SOFT-G was produced at pH 6.2.

The methodology used to prepare dairy gels was adapted from Ji, Lee, and Anema (2016),³³ who showed through rheological and microstructural characterisation that modifying the pH of heat-set dairy gels can transform soft, spoonable gels (pH 6.25–6.6) to firm, cuttable gels (pH 5.25–6.0). The gels were adapted from methods used to produce a firm (pH 5.65) and soft (pH 6.55) gel for *in vitro* digestion analysis, as

Table 1 Estimated and measured proximate and amino acid composition of 150 g of firm bovine dairy gel (FIRM-G) and soft bovine dairy gel (SOFT-G)

Component	FIRM-G	SOFT-G
Estimated		
pH	5.6	6.2
Total energy, kJ	512	512
Fat, g (%)	2.7 (1.8)	2.7 (1.8)
Protein, g (%)	18.9 (12.6)	18.9 (12.6)
Carbohydrates, g (%)	5.6 (3.7)	5.6 (3.7)
Lactose, g (%)	1.1 (0.7)	1.1 (0.7)
Moisture, %	80.3	80.3
Ash, %	1.0	1.0
Measured		
Total energy, kJ	506	506
Fat, g (%)	2.6 (1.7)	2.6 (1.7)
Saturated fat, g (%)	1.7 (1.1)	1.8 (1.2)
Protein, g (%)	17.7 (11.8)	18.9 (12.6)
Carbohydrates, g (%)	6.2 (4.1)	5.0 (3.3)
Lactose, g (%)	0.8 (0.5)	0.8 (0.5)
Total sugars, g (%)	4.4 (2.9)	4.1 (2.7)
Sodium, mg	264	264
Moisture, %	80.8	80.8
Ash, %	1.0	1.0
Amino acid, g	19.13	19.82
Indispensable amino acids		
Leucine	1.83	1.89
Lysine	1.41	1.42
Valine	1.13	1.19
Isoleucine	0.95	0.99
Phenylalanine	0.87	0.89
Threonine	0.90	0.94
Histidine	0.47	0.49
Methionine	0.49	0.50
Tryptophan	0.29	0.28
Dispensable amino acids		
Glutamic acid ^a	3.90	4.05
Proline	1.74	1.83
Aspartic acid ^a	1.49	1.54
Serine	0.72	0.72
Tyrosine	0.98	1.05
Alanine	0.86	0.90
Arginine	0.59	0.61
Glycine	0.33	0.35
Cystine	0.17	0.17

^a Results for aspartic acid and glutamic acid may include contributions of asparagine and glutamine, respectively, converted during hydrolysis.

reported by Li *et al.* with the following physiochemical properties: firm gel: G' 7200 Pa, phase angle 16.2° and soft gel: G' 138 Pa, phase angle 12.3°.

Both dairy gels were produced in the Ministry of Primary Industries accredited FoodPilot (Riddet Complex, Massey University, Palmerston North, New Zealand). Gels were composed of milk protein concentrate (80% protein, 135.2 g kg⁻¹), whey protein concentrate (80% protein, 19.7 g kg⁻¹), water (794.4 g kg⁻¹), glucose powder (30.3 g kg⁻¹), anhydrous milk fat (15.1 g kg⁻¹), chocolate powder (3.8 g kg⁻¹), and liquid chocolate flavour (1.6 g kg⁻¹). The casein to whey protein ratio was 70 : 30%. Milk protein concentrate, whey protein concentrate, and anhydrous milk fat were supplied by Fonterra Co-operative Group (Auckland, New Zealand). Glucose powder was purchased from Davis Trading Company Ltd (Auckland, New Zealand). Chocolate powder and chocolate flavour were purchased from Pacific Flavours and Ingredients Ltd (Auckland, New Zealand).

Reconstitution of the dry ingredients was done in reverse osmosis water warmed up to 50 °C using a Silverson ® Laboratory mixer (Silverson, Auckland, New Zealand). The ingredients were mixed well to disperse and left for 1 h at 20 °C to fully hydrate before being homogenised with pre-warmed anhydrous milk fat (approximately 50 °C) at 15 MPa and 5 MPa (first & second stage, respectively). The homogeniser was flushed with hot water (~55 °C) prior to use. The pressure drop over the first stage was 10 MPa and the pressure drop over the second stage was 5 MPa. The gels were formed by heat treatment following different extents of acidification (gels were not formed until the heating step was complete). The homogenised milk was acidified using food-grade glucono delta-lactone, purchased from Thermo Fisher Scientific Inc. (Auckland, New Zealand). The mixture was portioned into 500 mL screw top containers, glucono delta-lactone was added, and the mixture left at 60 °C for 40 min in a water bath to completely acidify. The FIRM-G pH after acidification was 5.6, whereas for the SOFT-G, the pH was 6.2. After acidification, the mixture was retorted in 450 mL cans at 110 °C for 20 min to complete gelation. The gels were then cooled to 20 °C over 120 min and then chilled to 4 °C over at least 12 h. Prior to serving, both dairy gels were kept at 7 °C and served in a bowl with a spoon.

Following acidification of the FIRM-G, there was a small yield loss of coagulated protein due to the lowered pH that could not be transferred into the cans for retorting. This resulted in small discrepancies in absolute measured protein and carbohydrate contents between the final products, with 1.2 g higher protein, and 1.2 g lower carbohydrate in the SOFT-G relative to the FIRM-G.

The gels were tested out to 21-day storage for microbial safety as verified by an accredited laboratory, detailed below. Rheological stability was also confirmed up to 21 days.³⁴ Six lots of FIRM-G and SOFT-G batches were manufactured between February and June 2023 using the same ingredients. The median receiving each batch was 5 participants (interquartile range = 4–6).



2.5 Inclusion and exclusion criteria

Participants were females, 18–40 years of age, with a body mass index (BMI) between 18–30 kg m⁻². The population was limited to females to reduce sex variability in circulating amino acid concentrations and responses³⁵ and hormonal gastric emptying impacts.³⁶

Participants were ineligible if they had known bovine milk allergies. Known significant gastrointestinal disorders (*e.g.*, celiac disease, inflammatory bowel disease), or current medication use expected to interfere with normal digestive or metabolic processes were also exclusion criteria. Participants were also ineligible if they were pregnant or breastfeeding, had known chronic disease such as diabetes, cardiovascular, cancer, renal failure, previous gastrointestinal surgery other than cholecystectomy or appendectomy, neurological conditions such as multiple sclerosis, spinal cord injury, or stroke, or self-reported alcohol intake exceeding 28 alcohol units per week.

2.6 Study procedures

Following informed consent, participants received a screening questionnaire asking about medical history to confirm eligibility. Participant ethnicity data was collected using the standard New Zealand census categories. The night prior to each clinical visit, subjects were instructed to abstain from alcohol, digestive medications, and vigorous exercise, and were provided with a standardised dinner after which they were to remain fasted from 9 pm onwards.

Study participants arrived at the CRU fasted. Upon arrival, a venous cannula was inserted into an arm vein to collect fasting blood samples. In addition, the appetite and digestive comfort visual analogue scale questionnaires were completed for the fasted state. The BSGM was positioned afterwards on the participant's stomach. Participants were provided with one of the dairy gels and first consumed three spoons of the gel whereafter they responded to questionnaires on appeal, sensory characteristics, and were asked to indicate which gel they thought they were tasting (perceived identity). The remainder of the gel was eaten within 10 min. Participants were provided with 100 mL of water to rinse their mouths without swallowing. Following dairy gel ingestion, assessments were carried out at regular intervals over 5 h (blood samples, BSGM scans, and visual analogue scale questionnaires), as detailed below. Participants were hydrated with intravenous saline after drawing each blood sample.

2.7 Analysis methodology

2.7.1 Biochemical analyses. Venous blood samples were collected at fasting and regular intervals (30, 60, 90, 120, 180, 240, and 300 min) into ethylenediaminetetraacetic acid-containing and serum vacutainers (Becton Dickinson & Company, Auckland, New Zealand). Serum tubes were left to clot at room temperature for 15 min and the other tubes were stored at 4 °C until centrifugation within 2 h. The plasma and serum were removed after centrifugation at 1200g for 20 min at 4 °C and frozen at –80 °C prior to analysis.

Plasma free amino acid concentrations were measured using ultra high-performance liquid chromatography (UHPLC) to assess 23 amino acids as described previously³⁵ with the following variation. A variable wavelength detector (Dionex, set at 280 nm) was added to the UHPLC system to quantify the concentration of tryptophan, (which autofluoresces and hence cannot be measured using fluorescence detection).

The concentration of plasma glucose (at all timepoints), triglycerides and serum calcium (hourly timepoints) and plasma high density lipoprotein cholesterol (HDL-C), low density lipoprotein cholesterol (LDL-C), and total cholesterol (fasting only) were measured using a Roche Cobas c311 Autoanalyser (Roche Diagnostics, Mannheim, Germany) by enzymatic colorimetric assay. Plasma insulin concentration (at all timepoints) was measured using Cobas E601 Autoanalyser (Roche Diagnostics).

2.7.2 Appetite, symptom, appeal, and sensory questionnaires. A 100 mm visual analogue scale was used to assess appetite (including desire for specific food type),³⁷ digestive symptom, appeal, and sensory attribute scores. Appeal, sensory attribute scores, and identity were collected to assess the acceptability of the novel gels and any subjective differences due to the lack of masking. The questionnaires consist of a series of scales using intensity anchors.

Appetite, desire for specific food type, and digestive symptoms were recorded before, during and after dairy gel consumption, aligned with blood sampling intervals at 30 min intervals for the first 90 min, then hourly starting at 2 h for 5 h. Appeal and sensory scores of the gels were recorded at a single timepoint during consumption, as was perceived identity of the gel (*i.e.*, SOFT-G or FIRM-G) to assess participant perception of unmasked gels.

Appetite was assessed as “How hungry do you feel?/How full do you feel?/How satisfied do you feel?/How much do you think you can eat now?” and anchored as (0 mm) “I not hungry/I am not full at all/I am completely empty/nothing at all” and (100 mm) “I am as hungry as I have ever been/I am totally full/I cannot eat another bite/a large amount”.

Desire for specific food type was assessed as “Would you like to eat something...sweet?...salty?...savory?...fatty?” and anchored as (0 mm) “Yes, very much” and (100 mm) “No, not at all”.

Digestive symptoms were anchored as (0 mm) “no symptom” and (100 mm) “the most severe symptom imaginable”. Symptoms included “abdominal cramps/abdominal distension/abdominal rumbling/belching/bloating/diarrhoea/faecal urgency/flatulence/gastric reflux/nausea/vomiting/digestive comfort”.

Liking was assessed as visual appeal, smell, taste, mouthfeel, aftertaste anchored as (0 mm) “bad” and (100 mm) “good”; palatability, and overall liking were anchored as (0 mm) “definitely disliked” and (100 mm) “definitely liked”. Sensory attributes were assessed as “sweetness/saltiness/fatiness/savouriness/sourness/bitterness/thickness/smoothness/mouth drying/melt in the mouth/flavour intensity” anchored as (0 mm) “not at all” and (100 mm) “extremely”.

2.7.3 Body surface gastric mapping. Gastric myoelectrical activity was measured by body surface gastric mapping (BSGM) using a non-invasive cutaneous electrode array positioned on



the abdomen as described previously.³⁸ A standardised testing protocol was employed, together with validated normative reference intervals.^{39,40} Following abdominal skin preparation using NuPrep (NuPrep; Weaver, Aurora, CO, USA), a 64-channel electrode array (8 × 8 electrodes; 20 mm interelectrode spacing; 196 cm²) was placed on the anterior abdominal skin and connected to a portable data logger (Alimetry Ltd, Auckland, New Zealand). Passive recordings captured myoelectrical characteristics including Principal Gastric Frequency, amplitude (adjusted for BMI), and Gastric Alimetry Rhythm Index™ (adjusted for BMI). Continuous recordings were captured following dairy gel consumption in a semi-seated position until 5 h. Participants were allowed to perform sedentary activities during the study, although encouraged to remain in a semi-seated position when possible. Artifacts were removed with a validated automated artifact rejection scheme.⁴¹

2.7.4 Dairy gel compositional and microbial analyses. Milk composition and microbial safety were measured by International Accreditation New Zealand standardised compositional and microbial analyses. Proximate composition was determined by the Nutrition Laboratory of Massey University (Palmerston North, New Zealand) using Association of Official Analytical Collaboration (AOAC) methods 942.05, 968.06, 989.05, 990.19, 990.20, 991.43, 994.12. Amino acids were determined by the AgResearch Analytical Laboratory (Palmerston North, New Zealand) using sodium-based ion exchange chromatography with post-column derivatisation by ninhydrin with absorbance readings at 570 and 440 nm (modified AOAC) methods 994.12 and 988.15.

Food safety was tested at 7, 14, and 21 days in triplicate by Eurofins ELS Ltd (Wellington, New Zealand) using International Organization for Standardization (ISO) methods 6611:2004, 16649-2, 7937 (modified), 6888-1:2021, 4833-1, and testing for the presence of *Salmonella* and *Listeria* spp. were tested using BACGene *Salmonella* spp. and BACGene *Listeria* Multiplex kit respectively. All samples were below the limit of quantification (LOQ) for ISO methods; neither *Salmonella* nor *Listeria* spp. were detected in any samples.

2.7.5 Statistical analysis. Statistical analyses were performed with SPSS version 29 (IBM Corporation, Armonk, NY, USA) and (R Development Core Team version 4.3.0).⁴² Continuous data are presented as mean ± SEM. Categorical data are presented as number and percent. Data were included for analysis on a per protocol basis. Figures were generated using GraphPad Prism 9 (GraphPad Software LLC, Palo Alto, USA) and the R packages gplots (heatmap.2), RColorBrewer and colorRamps. Elements of the clinical trial design image were created with BioRender.com.

Outliers (amino acid data) were identified using the Q3 + 3IQR method and imputed by multiple imputation as the mean of five iterations. Values lower than the limit of quantification were imputed at 50% of the lowest measured value, where >50% of samples were detected for a participant. No other data sets were imputed.

Derived amino acid variables were calculated as the sum of the concentration of branched chain amino acids (BCAA), IAA, dispensable amino acids (DAA), and total amino acids (TAA).

The incremental AUC was calculated using the trapezoidal method and corrected for baseline concentrations.

Categorical variables were analysed using a Chi-squared test. Continuous variables were analysed using Student's paired *t*-test or linear mixed models, with gel, time and their interaction as fixed effects, and subject as a random effect. All analyses were adjusted for multiple comparisons using a Sidak–Holm correction. Alpha was set at 0.05.

A sample size of 19 was determined based on an 80% power (β) to detect at the 5% significance level (α) an effect size of 45% difference in IAA AUC between gels. Using previously collected IAA AUC in healthy subjects, consuming 500 mL of pasteurised milk, an expected AUC was $3.7 \pm 2.3 \times 10^5 \mu\text{mol min L}^{-1}$.^{43,44} An effect size of 45%, smaller than observed difference between pasteurised and UHT milk (55%), is equivalent to the relative IAA AUC of $5.3 \times 10^5 \mu\text{mol min L}^{-1}$. As the exact expected effect size was unknown, a sample size of 20 participants was set in alignment with previous studies assessing similar secondary outcomes. Recruitment targets estimated a 10% drop out rate.

3. Results

3.1 Subject characteristics

Twenty subjects completed the study. Of the 565 volunteers screened for eligibility, 25 were eligible (Fig. 1); of those excluded, the main reasons were lost contact ($n = 210$) or recruitment completion ($n = 196$). Of 24 subjects randomised, four withdrew; 20 subjects were included in the per protocol analysis.

Participants' clinical characteristics were within healthy ranges (Table 2). Participants identified as Caucasian (54%), Asian (25%), Māori (8%), Samoan (4%) and other (8%).

Although participants were recruited based on self-described dairy tolerance, two participants self-reported as lactose intolerant. However, those participants did not report any adverse events after consuming the dairy gels.

Of the 15 participants that reported a regular menstrual cycle, the majority were in the follicular phase (day 0–14) when consuming SOFT-G ($n = 9$) and FIRM-G ($n = 8$); however, only four participants were in the follicular phase on both occasions.

3.2 Compliance and adverse events

There were three protocol deviations where participants could not complete the full 150 g serve of gel. One only consumed 77 g of SOFT-G and withdrew from the study so was excluded from analysis. Two completed 94 and 128 g of FIRM-G, respectively, and data were included in analysis.

The quantity (compliance) of gel consumed by participants included in analysis was 150 ± 0 g (100%) and 146 ± 13 g (97%) for SOFT-G and FIRM-G, respectively.

There were no adverse events.

3.3 Participant perception of gels

Subjects were more likely to correctly identify SOFT-G (H_0 : equal frequency; $\chi^2 p = 0.025$; $n = 15$ identified as 'soft') but



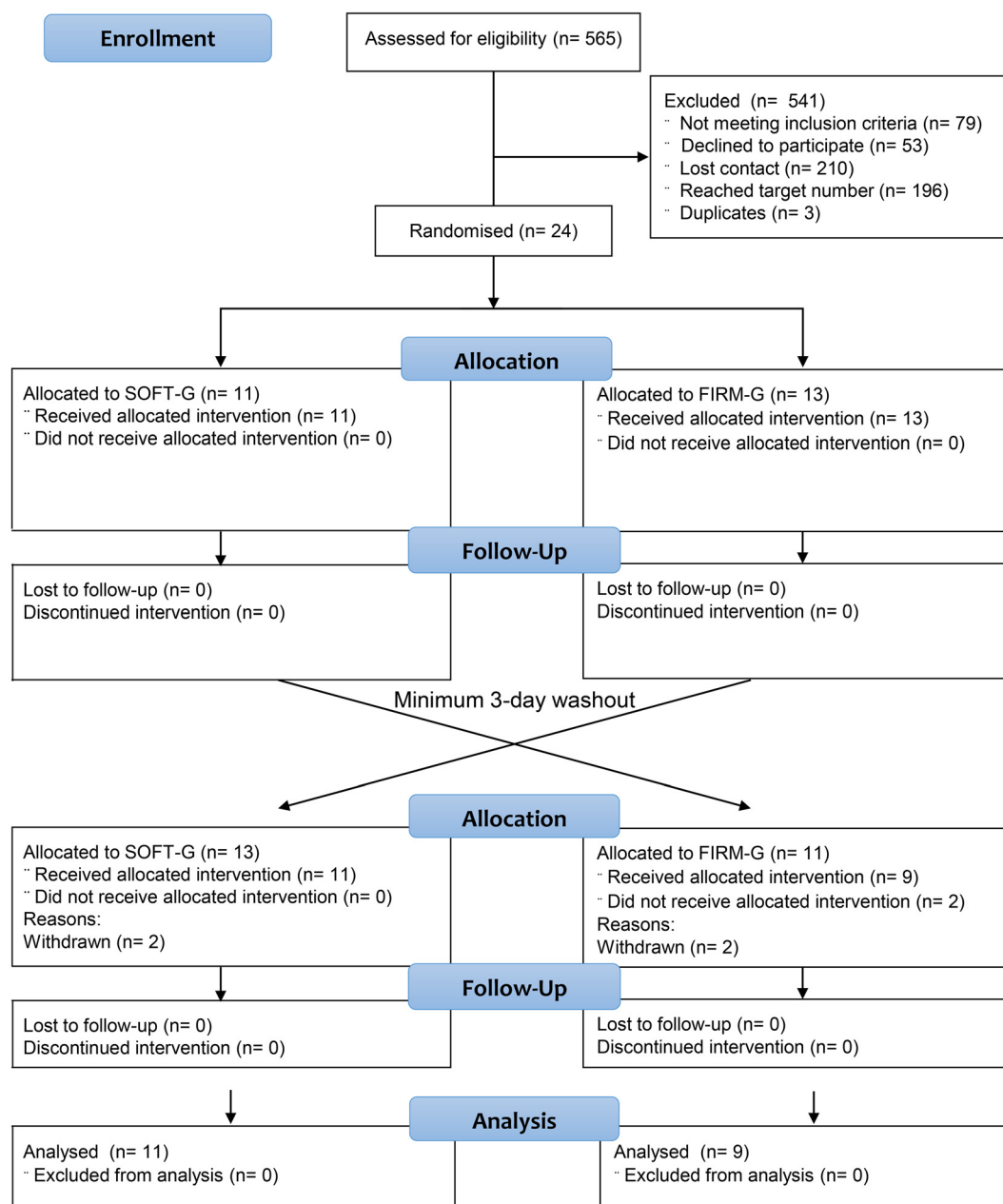


Fig. 1 Consolidated standards of reporting trial participant flow at study completion.

unable to identify FIRM-G (H_0 : equal frequency; χ^2 $p = 1.000$; $n = 10$ identified as 'firm').

Overall liking was $45 \pm 6\%$. All other gel appeal attributes were rated between 40 and 50% aside from smell and after-taste (67 ± 5 and $54 \pm 5\%$, respectively). Subjects had no sensory preference for either gel (ESI Table 1†). FIRM-G was perceived as thicker ($p = 0.017$) and less smooth ($p = 0.043$) than SOFT-G; gels were not differentiated on any other measured attribute ($p > 0.05$ each, respectively). Gels were scored with low perception of all other flavours and attributes ($<50\%$).

3.4 Plasma amino acids

The AUC of plasma TAA and IAA were not different between the FIRM-G and SOFT-G (TAA: $p = 0.118$; IAA: $p = 0.430$; Table 3). In contrast, the FIRM-G resulted in a smaller DAA response (AUC, $p = 0.042$; Table 3). TAA, IAA and DAA all responded differently between gels (gel \times time interaction $p = 0.010$, $p = 0.011$ and $p = 0.014$, respectively; Fig. 2), showing lower concentrations at 30 and 60 min for FIRM-G relative to SOFT-G. Plasma IAA, DAA, and TAA concentrations differed in their peak concentration duration



Table 2 Baseline participant characteristics^a

Attribute	Value
Age, years	28.9 ± 1.3
Ethnicity	
Caucasian, <i>n</i> (%)	13 (54)
Asian, <i>n</i> (%)	6 (25)
Chinese, <i>n</i> (%)	1 (4)
Indian, <i>n</i> (%)	2 (8)
Other Asian, <i>n</i> (%)	3 (13)
Māori, <i>n</i> (%)	2 (8)
Samoa, <i>n</i> (%)	1 (4)
Other, <i>n</i> (%)	2 (8)
BMI, kg m ⁻²	22.1 ± 0.6
Waist circumference, cm	70.3 ± 1.3
Glucose, mmol L ⁻¹	5.0 ± 0.1
Insulin, μU mL ⁻¹	7.2 ± 0.6
HDL-C, mmol L ⁻¹	1.55 ± 0.05
LDL-C, mmol L ⁻¹	2.39 ± 0.30
Total cholesterol, mmol L ⁻¹	4.31 ± 0.10
Triglycerides, mmol L ⁻¹	0.87 ± 0.04
Calcium, mmol L ⁻¹	2.34 ± 0.01
Blood pressure, mmHg	
Systolic	109.6 ± 1.8
Diastolic	68.5 ± 2.2

^a Values presented as mean ± SEM or count (percentage) as indicated across both assessments. *n* = 20 for all measures except blood pressure (*n* = 18) and ethnicity: participants could identify with more than one ethnicity group (*n* = 19; *n* = 24 ethnicity reports). BMI, body mass index; HDL-C, high density lipoprotein cholesterol; LDL-C, low density lipoprotein cholesterol.

between gels, with similar patterns. Although a peak amino acid concentration was achieved by 30 min for both gels, FIRM-G sustained this peak longer, until 240 min (*p* = 0.806 and *p* = 0.005 between 30 and 180 min, and 30 and 240 min, respectively for IAA). SOFT-G peak amino acid concentrations were only sustained until 120 min (*p* = 1.000 and *p* = 0.007 between 30 min and 120 and 180 min, respectively for IAA; Fig. 2).

The FIRM-G resulted in lower postprandial concentrations relative to the SOFT-G for the following amino acids; valine and proline (*p* < 0.05 each), and methionine (*p* < 0.01), all of which occurred between 30 and 60 min (ESI Fig. 1 and 2†). Of these three amino acids, only methionine showed a significantly lower AUC in the FIRM-G compared to the SOFT-G (*p* = 0.037, Table 3). The FIRM-G had a higher AUC for glutamic acid (*p* = 0.024, Table 3), whereas it had a lower AUC for hydroxyproline (*p* = 0.007, Table 3), compared to the SOFT-G. Although isoleucine, leucine, alanine, and asparagine also differed between the gels over time (*p* = 0.013, *p* = 0.011, *p* = 0.048, and *p* = 0.041, respectively), concentrations were not different at any specific timepoint (ESI Fig. 1 and 2†) nor were there differences in AUC (Table 3).

3.5 Clinical biochemistry

The total triglyceride, glucose, insulin, and calcium responses following gel ingestion did not differ between gels (gel × time interaction *p* = 0.888, *p* = 0.185, *p* = 0.150 and *p* = 0.198; ESI Fig. 3†).

Table 3 Plasma amino acid incremental area under the curve (AUC) following firm bovine dairy gel (FIRM-G) and soft bovine dairy gel (SOFT-G) ingestion

Amino acid ^a	FIRM-G	SOFT-G	<i>p</i> -Value ^b
Alanine	616 ± 2104	8037 ± 1772	0.160
Arginine	4120 ± 1208	6522 ± 709	0.099
Asparagine	4105 ± 494	4670 ± 305	0.283
Aspartic acid	82 ± 68	52 ± 98	0.812
Citrulline	667 ± 254	983 ± 237	0.212
Glutamic acid	1793 ± 509	−435 ± 787	0.024*
Glutamine	21 443 ± 4137	29 560 ± 3060	0.081
Glycine	−3397 ± 1423	−104 ± 1188	0.070
Histidine	3443 ± 775	4429 ± 2576	0.268
Hydroxyproline	−31 ± 107	307 ± 79	0.007**
Isoleucine	12 783 ± 739	12 578 ± 679	0.752
Leucine	21 999 ± 1234	22 959 ± 1176	0.393
Lysine	11 935 ± 1961	13 308 ± 1352	0.538
Methionine	2576 ± 255	3207 ± 164	0.037*
Ornithine	3253 ± 558	2854 ± 483	0.489
Phenylalanine	4787 ± 659	6216 ± 677	0.082
Proline	25 674 ± 2151	28 653 ± 1484	0.075
Serine	7696 ± 809	8065 ± 723	0.705
Taurine	−1653 ± 624	−1081 ± 646	0.513
Threonine	11 065 ± 1173	12 556 ± 872	0.174
Tryptophan	2361 ± 937	1468 ± 1112	0.568
Tyrosine	8591 ± 942	9938 ± 846	0.110
Valine	24 383 ± 1672	24 736 ± 1485	0.817
Pooled^c			
TAA	336 581 ± 34 043	398 957 ± 27 158	0.118
BCAA	118 330 ± 7099	120 548 ± 6485	0.724
IAA	95 332 ± 6815	101 459 ± 6058	0.430
DAA	70 723 ± 10 400	94 957 ± 33 448	0.042*

^a Values presented as means ± SEM in μmol min L⁻¹; *n* = 20.

^b Significance analysed by Student's *t*-test. ^c TAA: total amino acids: all measured amino acids; BCAA: branched chain amino acids: isoleucine, leucine, valine; IAA: indispensable (essential) amino acids: histidine, isoleucine, leucine, lysine, methionine, phenylalanine, threonine, tryptophan, valine; DAA: dispensable amino acids: alanine, arginine, asparagine, aspartic acid, citrulline, glutamic acid, glutamine, glycine, proline, serine, tyrosine.

3.6 Symptom and appetite scores

No digestive symptom or appetite scores differed between gels following ingestion (ESI Table 2†). The FIRM-G was rated thicker (*p* = 0.017) and less smooth (*p* = 0.043) compared to the SOFT-G.

Appetite scores changed over time (*p* < 0.001, each, respectively; ESI Table 2†), as did thoughts of fatty, salty, and savoury food, increasing gradually over the postprandial period (*p* < 0.01, each, respectively). However, thoughts of sweet food did not change from fasting (*p* = 0.207).

3.7 Body surface gastric mapping

BSGM data quality was successfully achieved in all cases; however, the test recording for one participant's visit was lost due to a technical problem, so the final paired dataset for the BSGM analysis was *n* = 19.

None of the measured metrics (amplitude, Gastric Alimetry Rhythm Index, Principal Gastric Frequency) differed between gels (Table 4), either over time, or derived pharmacokinetic parameters of AUC, *C*_{max}, and *T*_{max} (ESI Table 3†).



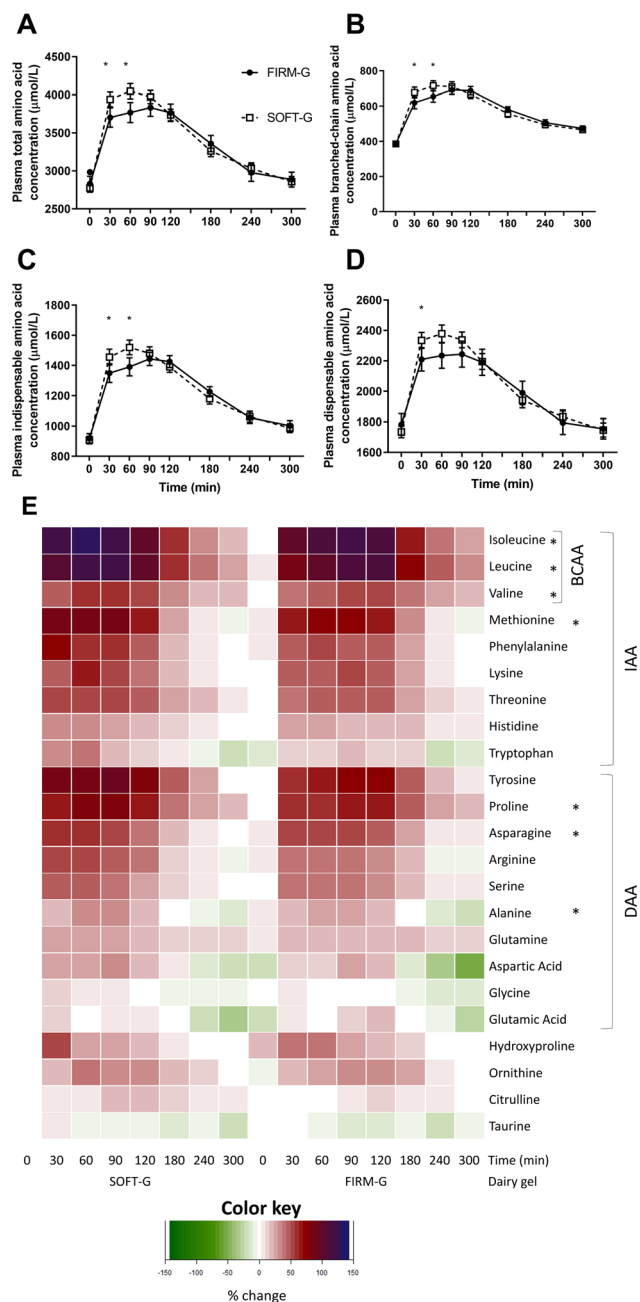


Fig. 2 Plasma amino acid responses to heat-set dairy gels. Pooled plasma amino acid concentrations for firm bovine dairy gel (FIRM-G; black) and soft bovine dairy gel (SOFT-G; white) for (A) TAA: total amino acids; (B) BCAA: branched chain amino acids; (C) IAA: indispensable amino acids; (D) DAA: dispensable amino acids. Data are presented as mean \pm SEM in $\mu\text{mol L}^{-1}$ ($n = 20$). (E) Heatmap of plasma amino acid percentage change in postprandial concentrations following SOFT-G (left) and FIRM-G (right) ingestion, relative to SOFT-G fasting. Data are presented as mean % change ($n = 20$). * $p < 0.05$ interaction of time \times gel.

Amplitude, gastric alimetry rhythm index, principal gastric frequency all changed postprandially ($p < 0.001$ main time effect, each, respectively). Amplitude decreased relative to pre-meal by 3–4 h and 4–5 h ($p = 0.002$ and $p < 0.001$, respectively; Fig. 3). Principal Gastric Frequency peaked at 0–1 h and then

dipped at 2–3 h ($p = 0.003$ pre-meal to 0–1 h, $p = 0.001$ 0–1 h to 2–3 h). Postprandial Gastric Alimetry Rhythm Index was higher than baseline, returning to pre-meal by 4–5 h ($p < 0.05$ pre-meal to 0–1 h, 1–2 h, 2–3 h, each, respectively; $p = 0.153$ pre-meal to 4–5 h).

4. Discussion

Contrary to our hypothesis that FIRM-G would elicit overall greater IAA appearance in plasma (AUC) than SOFT-G, the overall response was the same between the two heat-set gels. However, the gel pH conditions, resulting in different textures, did alter plasma IAA response patterns. SOFT-G resulted in earlier peak plasma IAA, and greater BCAA concentrations at 30–60 min than FIRM-G. Despite differing aminoacidaemia, dairy gels with different textures did not differ in glycaemic, triglyceridaemic, calcaemia, subjective appetite and digestive responses and gastric myoelectrical activity. Overall, the pH during dairy gel coagulation did not influence overall plasma TAA and IAA appearance. However, a softer gel (higher pH) supported an earlier higher peak concentration after consumption, which has implications for postprandial amino acid utilisation.

Despite no difference in overall plasma IAA and TAA appearance over 5 hours, SOFT-G elicited an earlier and larger peak concentration in IAA and BCAA relative to FIRM-G. These differences were reflective of higher plasma concentrations of methionine (including AUC), valine and proline after SOFT-G consumption, and earlier and higher peak concentrations of leucine, isoleucine, proline and serine relative to FIRM-G. Although the rise in circulating aminoacidaemia was sustained with FIRM-G consumption, this reflected a lower peak rather than greater response relative to SOFT-G; after 60 min aminoacidaemia was equal between gels.

Direct comparisons of semi-solid dairy product gastric protein digestion *in vivo* are rare.^{8,12,24,25} With respect to gradients of macrostructural differences, more solid dairy products are generally more resistant to gastric disintegration *in vitro*.² For instance, gastric emptying is delayed with yoghurt relative to milk⁴⁵ or aminoacidaemia is faster after yoghurt relative to cheese ingestion.³ Yet, although a yoghurt and cheese comparison found differences in peak aminoacidaemia, overall IAA (AUC) was uninfluenced by structure.³ Recently, whey protein gel gastric digestion was investigated in healthy humans, concluding that a firmer gel slows gastric emptying relative to a softer gel.²⁴ In minipigs, gel pH was a more important determinant of plasma IAA concentration⁸; indeed, differences in pH of semi-solid dairy products (*i.e.*, yoghurt, cheese) is a confounding variable in most,^{3,8,12} but not all,^{24,25} comparisons. These observations further highlight the complex influence of dairy protein composition and intragastric dynamics on *in vivo* physiological responses.

A strength of this study was alignment to previous *in vitro* digestion of similar gels,³⁴ supporting the hypothesis that the FIRM-G would result in a higher plasma IAA response (AUC).



Table 4 Body surface gastric mapping parameters of amplitude, gastric alimetry rhythm index and principle gastric frequency over 5 h and overall following firm bovine dairy gel (FIRM-G) and soft bovine dairy gel (SOFT-G) ingestion

Measure ^a	Time	FIRM-G	SOFT-G	P value ^b
BMI-adjusted amplitude (μV)	Pre-meal	45.4 ± 4.1	45.4 ± 4.9	0.539
	0–1 h	46.7 ± 4.5	48.9 ± 4.8	
	1–2 h	45.6 ± 5.0	45.9 ± 3.7	
	2–3 h	41.2 ± 4.4	37.4 ± 3.2	
	3–4 h	38.0 ± 3.6	31.1 ± 2.0	
	4–5 h	35.4 ± 3.8	29.2 ± 2.2	
	Overall	42.1 ± 3.7	39.9 ± 2.7	
Fed : fasted amplitude ratio	—	1.25 ± 0.08	1.36 ± 0.14	0.598
Gastric alimetry rhythm index	Pre-meal	0.42 ± 0.04	0.39 ± 0.05	0.634
	0–1 h	0.56 ± 0.04	0.53 ± 0.05	
	1–2 h	0.61 ± 0.04	0.63 ± 0.04	
	2–3 h	0.57 ± 0.04	0.55 ± 0.04	
	3–4 h	0.56 ± 0.04	0.52 ± 0.04	
	4–5 h	0.52 ± 0.06	0.45 ± 0.05	
	overall	0.56 ± 0.03	0.53 ± 0.04	
Principal gastric frequency (cpm)	Pre-meal	2.87 ± 0.06	2.93 ± 0.07	0.367
	0–1 h	2.96 ± 0.06	3.02 ± 0.06	
	1–2 h	2.91 ± 0.06	2.93 ± 0.05	
	2–3 h	2.89 ± 0.05	2.88 ± 0.05	
	3–4 h	2.91 ± 0.05	2.93 ± 0.06	
	4–5 h	2.92 ± 0.06	2.95 ± 0.05	
	overall	2.91 ± 0.05	2.94 ± 0.05	0.291

^a Data presented as mean ± SEM; *n* = 19. Amplitude and gastric alimetry rhythm index are adjusted for body mass index (BMI). ^b Significance between gels over time analysed by linear mixed model; between gels overall analysed by Student's paired *t* test.

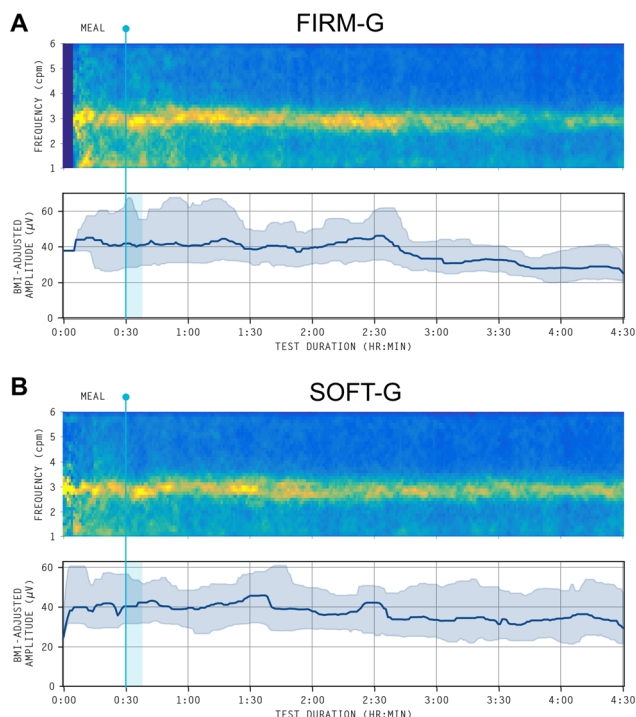


Fig. 3 Averaged spectrogram (top) and median amplitude curves (BMI-adjusted) with shaded interquartile range (bottom) of gastric myoelectrical activity responses for firm bovine dairy gel (FIRM-G; A) and soft bovine dairy gel (SOFT-G; B) (*n* = 19). Start of meal time is marked by the blue line. *p* > 0.05 interaction of time × gel.

Although amino acid appearance in peripheral circulation did not differ as expected, these dynamics still likely reflect *in vitro* gastric behaviour predictions.³⁴ For instance, rapid rather than cumulative *in vitro* gastric protein hydrolysis predicted plasma response timing. In the *in vitro* study, firm gel formed a softer and looser gastric chyme during digestion that was more rapidly hydrolysed and emptied.³⁴ In contrast, soft gel showed pronounced intragastric coagulation, incorporating free proteins into a firm and compact gel chyme inaccessible to hydrolysis. The firm gel solid chyme retained less ingested protein by 120 min of digestion (21 versus 48% for soft gel) resulting in higher crude protein in the digesta emptied from the stomach between 40 to 200 min.³⁴ *In vivo*, a similar effect of a more firm, dense, and pepsin-resistant curd, as observed with pasteurised relative to UHT milk,^{46,47} reduced postprandial plasma IAA AUC,^{43,44} supporting the current hypothesis.

The *in vitro* finding that soft gel released protein faster than firm gel during the initial stage of digestion³⁴ could explain earlier and higher peak plasma IAA and BCAA following SOFT-G ingestion in the current study. Higher proline after SOFT-G, indicating early casein digestion,⁴⁸ would also support this. However, the significantly decelerated protein emptying and digestion after intragastric compaction of soft gel found *in vitro* was not reflected here. Nevertheless, the similar plasma IAA between gels after 60 min indicated that SOFT-G digestion rate also decelerated, but less than *in vitro*. This indicates different digestion dynamics between *in vitro* and *in vivo* and a less significant intragastric compaction behaviour of the SOFT-G in the present study.

There are inherent limitations of *in vivo* predictions from *in vitro* models,⁴⁹ including simulation of physiological pro-



cesses (e.g., small intestinal protein digestion and absorption,^{1,7,49} metabolic control of amino acids⁵⁰) and individual variations (i.e., gastric pH, pepsin activity,⁵¹ gastric sieving, strength of gastric motility). Here, differences in gel production relative to the *in vitro* study may have influenced *in vitro-in vivo* alignment. The *in vitro* study gels were produced at slightly different pH, higher protein (15 versus 12.6%), energy (559 versus 506 kJ), and volume (200 versus 150 g), with no fat or added sugar. Fat causes weaker milk protein coagulation in the stomach,⁵² whereas meal protein,⁵³ energy,⁵⁴ volume,⁵⁵ and fat⁵⁶ content can all influence human gastric emptying and hormonal appetite regulation. The *in vitro* study used a higher soft gel pH (pH 6.55 versus 6.2 *in vivo*), larger portion, and higher protein, all contributing to maintaining relatively high intragastric pH during early gastric digestion, critical for intragastric compaction due to pepsin's stronger milk clotting activity (relative to proteolytic activity) that peaks at pH 6.0.^{8,34,57}

In vitro dynamics may explain specific amino acid profiles differences between SOFT-G and FIRM-G. *In vitro*, soft gel was depleted of β -lactoglobulin by 120 min.³⁴ This corresponds with rapid digestion of whey proteins,⁵⁸ known to accentuate and quicken elevated plasma leucine concentrations²⁸ partially due to proportionally more BCAA than casein. This mechanism aligns with the greater plasma BCAA following SOFT-G ingestion. Rapid aminoacidaemia from leucine⁵⁹ or whey protein ingestion²⁹ is associated with an enhanced skeletal muscle protein synthesis response.²⁹ Hence, SOFT-G could be a suitable structured dairy format for elderly populations for whom anabolic stimulation requires adequate postprandial protein availability²⁹ and where peak postprandial aminoacidaemia may already be delayed.³⁵ The longer aminoacidaemia elevation with FIRM-G mirrors aminoacidaemia with casein, which results in better postprandial utilisation, inhibition of protein breakdown,⁶⁰ and may be a more important determinant of dietary nitrogen utilisation and anabolic potential than high circulating peaks.⁴⁸ It is unclear whether rapid aminoacidaemia²⁹ or potential for sustained postprandial utilisation⁶⁰ of SOFT-G or FIRM-G, respectively, translates into meaningful clinical benefits for sarcopenia prevention.

In this study, gastric myoelectrical activity, measured using gold-standard BSGM techniques, showed no difference in gastric function between gels, despite differing nutrient delivery. The BSGM measurement is validated to provide more robust assessments of gastric function than traditional electro-gastrography, yielding meal response curves that are hypothesized to align with gastric emptying in healthy subjects.³⁸ Although BSGM is well validated to detect pathological variations in gastric activity, meal variation or differences in gastric digestion in healthy individuals remain a novel application. Additional parameters, further to amplitude and frequency, may be required to detect meal effects on gastric myoelectrical activity; in an *ex vivo* rat perfusion model, these parameters were not influenced by gastric content rheological properties but gastric contraction speed and direction were.⁶¹

Satiety can be influenced by altered gastric digestion and nutrient release² and remains a target attribute for foods

designed for metabolic health⁶² or ageing.⁶³ Subjective appetite scores responded as expected but were similar between gels. Others have similarly found no impact of dairy structure on self-reported appetite.⁶⁴ As high-protein foods, the satiating capacity of these gels may be important. Although no adverse digestive effects were reported, the 150 g serving size (similar to other single-serve dairy products) could not be completed by three participants (one SOFT-G, two FIRM-G). While unclear whether excessive satiation was the cause, participants did not enjoy or dislike either gel disproportionately. Desire for sweet food was not suppressed by either gel, which may warrant exploration in relation to product flavour development or implications within habitual diets.

This study had limitations with respect to protein quantity. The FIRM-G provided slightly lower protein (i.e., 1.2 g lower), and compliance was poorer (i.e., 4 g lower intake). However, given that >5 g of ingested protein is required to elevate postprandial plasma amino acids,⁶⁵ this discrepancy is unlikely to negate the greater peak aminoacidaemia with SOFT-G. SOFT-G also provided slightly higher carbohydrate content (i.e., 1.2 g higher). The insulinotropic effects of dairy foods impact postprandial aminoacidaemia,⁶⁶ but glycaemic and triacylglyceridaemic responses to gels remained similar, suggesting a negligible impact of content differences on the study findings.

Participants could detect inherent textural differences^{33,34} between gels, noting that FIRM-G was thicker and less smooth than SOFT-G; this lack of blinding could have biased patient-reported outcomes. This study included only females capable of consuming dairy products. However, the negligible lactose load was below tolerable quantities for those with intolerance,⁶⁷ and gels were tolerated well, suggesting generalisability to those with intolerance. The findings are likely generalisable to males, despite potential differences in fasting plasma amino acids,³⁵ gastric emptying³⁶ and myoelectrical activity.⁴⁰ Menstrual stage was not controlled and generally differed between visits. Gastric emptying may be delayed during either follicular⁶⁸ or luteal⁶⁹ phases, or may be unaffected by menstrual cycle.^{36,69,70} Extrapolation of these study findings to populations including those with insulin resistance or the elderly requires confirmation due to influences of altered metabolic responses on gastrointestinal^{27,71} and postprandial nutrient dynamics^{35,72–75} and related health outcomes.

5. Conclusion

Heat-set dairy gels produced at different pH impacted circulating plasma amino acid profiles following ingestion. The rapid gastric protein digestion from SOFT-G (pH 6.2) observed *in vitro*, corresponded with a transient rapid rise in circulating IAA concentrations in humans. In contrast, FIRM-G (pH 5.6) sustained elevation of circulating amino acids, similarly reflective of *in vitro* gastric protein digestion dynamics. However, our predictions that aminoacidaemia would be greater with FIRM-G were rejected, highlighting the complexity of predict-



ing *in vivo* curd dynamics and amino acid release rates from *in vitro* gastric digestion systems.

Nonetheless, this study demonstrates the utility of understanding *in vitro* gastric dynamics to predict aspects of physiological responses to novel food formulations. Novel structures or processing conditions may be capable of bespoke nutrient delivery, without meaningful impacts on related physiological responses including gastric myoelectrical activity, digestive comfort, or appetite regulation. This study demonstrates that modifying pH during processing is a viable tool to influence textural properties and aminoacidaemia, supporting exploration of the relationship between structure and long-term health outcomes.

Author contributions

Conceptualisation, A.M.M., M.P.G.B., W.C.M., N.C.R., T.M., and R.F.M.; methodology, A.M.M., S.C., and G.O.; formal analysis, G.G.A.M. and A.M.M.; investigation, G.G.A.M., Y.L., A.M.M., M.P.G.B., and R.F.M.; software, S.C. and G.O.; resources, S.C.H., T.M., M.W., A.M.M., and G.O.; data curation, G.G.A.M., Y.L., and A.M.M.; writing—original draft preparation, G.G.A.M., S.L., and A.M.M.; writing—review and editing, M.P.G.B., Y.L., W.C.M., N.C.R., S.C.H., T.M., M.W., S.C., and G.O.; visualisation, G.G.A.M., A.M.M., S.C.; supervision, W.C.M., N.C.R., M.W., and R.F.M.; project administration, A.M.M., M.P.G.B., W.C.M., N.C.R., and R.F.M.; funding acquisition, W.C.M. and N.C.R. All authors have read and agreed to the published version of the manuscript.

Conflicts of interest

All authors report no conflicts of interest.

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