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Introduction

Polylactic acid or polylactide (PLA) has been the focus of many research groups in the last two decades because it is bio-based as well as biodegradable and features properties resembling conventional plastics.¹⁻³ Moreover, it serves as an excellent example of a plastic with a large potential for the circular economy offering various options for recycling, including mechanical and chemical recycling.4,5 The preparation of PLA via the ring-opening polymerization (ROP) of lactide is well-established and has been discussed in numerous publications following anionic, 6 cationic, 7 organocatalytic⁸ and coordination–insertion⁹ mechanisms. The latter takes a special role because it exhibits a high tolerance towards impurities and allows a controlled polymerization behavior. Complexes of various transition and main group metals were successfully applied as catalysts including complexes of $Mg₁¹⁰ Al₁¹¹ Fe₁¹²⁻¹⁸ Zn₁¹⁹⁻²¹ Zr₁²²$ $La^{23,24}$ and many more.

Understanding structure–activity relationships: iron(II) complexes of "Legacy Guanidines" as catalysts for the synthesis of polylactide†

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In this work, eight novel iron(II) chloride complexes of well-known bisguanidine and N,N hybrid guanidine ligands are presented. Their activity in the synthesis of polylactide via a ring-opening polymerization was investigated under industrially relevant conditions with low catalyst loadings in the lactide melt. The conversion was monitored by in situ Raman spectroscopy to evaluate the reaction kinetics. The catalysts were investigated regarding their polymerization activity as well as their ability to maintain their polymerization activity over time. The most promising catalyst [Fe(TMGepy)Cl₂] (C6) polymerizes L-lactide at monomer-to-initiator ratios of 1000 : 1 and higher with a rate constant of propagation similar to the until now most active robust iron catalysts. Experiments on the influence of a co-initiator were carried out. Additionally, the experimental observations were further underlined with theoretical calculations explaining the stability and activity of the catalysts. Iron guanidines with rather simple ligands demonstrate a great potential for large-scale application in the industrial process. Finally, initial tests on the application of the compounds in the methanolysis of polylactide were conducted. **PAPER**
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However, only a rather small number of publications focused on catalysts that are appropriate for the industriallyrelevant melt polymerization of lactide. Besides a sufficient activity, this requires an inexpensive and straightforward preparation of the metal complex, a sufficient stability towards impurities and temperature as well as control over the molar mass and dispersity. 25 Additionally, the use of nontoxic metal catalysts is desirable instead of the commonly used tin(π) octoate (Sn(Oct)₂).²⁶ Numerous examples of robust guanidine catalysts based on bio-compatible iron or zinc metal ions were published by our group.27–³⁰ Guanidines are strong organic bases and excellent neutral N donor ligands coordinating via the imine nitrogen atom. The most common guanidine units are the peralkylated tetramethylguanidine (TMG) and dimethylethyleneguanidine (DMEG) units (see Fig. 1A). The library of already published guanidine containing ligands is versatile. $31,32$ The ligands vary in the number of guanidine units, additional donor units (e.g. pyridines, quinolines, esters), the distance between donor units and the type of the ligand backbone which can be either aromatic or aliphatic (see Fig. 1B and C).

The interest in multidentate guanidine ligands dates back to the year 2000, when the first examples of bisguanidine ligands such as propylene-bridged TMG_2p (L4, also known as btmgp)³³⁻³⁵ and the ethylene-bridged TMG₂e $(L3)$ ³⁵ were presented. In the field of lactide polymerization first attempts were made with zinc complexes of bisguanidine and N,N

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Fig. 1 (A) Structures of the DMEG and TMG units. (B) Structures of literature-known bisguanidine and N,N hybrid guanidine ligands used in this work: L1: TMG₂b;⁴⁵ L2: TMG₂n;⁴⁶ L3: TMG₂e;³⁵ L4: TMG₂p/btmgp;^{33,35} L5: TMGpy;⁴⁹ L6: TMGepy;⁵⁰ L7: DMEG₂b;⁴⁷ L8: DMEG₂n.⁴⁸ (C) Other examples of N,N and N,O hybrid guanidine ligands: L9*: TMGqu;⁴⁹ L10*: TMGasme;³⁸ L11*: TMG5NMe₂asme.^{39,40}

hybrid guanidine ligands such as $DMEG_2e^{36}$, the guanidine– pyridine hybrid ligands TMGpy $(L5)/DMEGpy^{37}$ and the guanidine–quinoline hybrid ligands TMGqu (L9*)/DMEGqu.³⁷ These complexes proved to be active in the bulk polymerization of lactide, however, on a rather large time scale of several hours to days exhibiting a significantly lower activity than the industrially-applied $tin(II)$ octoate. A major step towards catching up tin(π) octoate was made when the first zinc chloride and zinc bromide complexes with N,O hybrid guanidine ligands (TMGasme (L10*)/DMEGasme, see Fig. 1C) were introduced to the lactide polymerization.³⁸ The ligand system was later further optimized by systematical substitution at the aromatic backbone yielding the ligand TMG5NMe₂asme (L11^{*}).³⁹ In 2019, tin(π) octoate was finally beaten for the first time by a N,O hybrid guanidine complex, however, not by a zinc complex but the iron complex [Fe(TMG5NMe₂asme)Cl₂].⁴⁰ It was found that this complex, exhibiting a rate constant of propagation that is about one order of magnitude higher than for $tin(II)$ octoate, is able to polymerize lactide following pseudo first order kinetics and the coordination–insertion mechanism. In the following years it was demonstrated that because of the iron center, these complexes are also able to catalyze the atom transfer radical polymerization (ATRP) and are active in a combination of ROP and ATRP yielding novel copolymers.⁴¹ Moreover, they can be used in the copolymerization of lactide with other cyclic esters, $e.g.$ ε-caprolactone.⁴² Initially studied for the zinc TMGasme complexes, 43 the complex $[Fe(TMG5NMe₂asme)Cl₂]$ was further investigated in the alcoholysis and aminolysis as a chemical recycling method for PLA.⁴⁴ The catalyst depolymerizes PLA to methyl lactate (MeLA) in the presence of methanol at 60 °C within 24 h completely.

Overall, these thoroughly investigated iron (n) TMGasme complexes reveal the potential of iron guanidine complexes and these promising results are the motivation for this work. Although guanidine metal complexes have been a relevant topic for years, iron guanidine complexes were only investigated scarcely in the field of ROP. The present study can therefore draw from the whole library of known guanidine ligands. Aiming at inexpensive starting materials and a straightforward synthesis as well as a versatile ligand architecture, this work reports eight novel iron(π) chloride complexes C1–C8 based on literature-known bisguanidine and N,N hybrid guanidine ligands L1–L8 (see Fig. 1B). Their catalytic activity and polymerization behavior in the ROP of lactide are evaluated under industrially relevant conditions to identify the most promising catalysts which are then studied in more detail. Findings are further supported by density functional theory (DFT) calculations. Moreover, a selection of catalysts is applied in the methanolysis of PLA. Finally, the experimental observations are related in order to deepen the understanding of the connection between structural motives and the polymerization activity and stability of the catalysts.

Results and discussion

$Iron(II)$ guanidine complexes

The eight ligands L1–L8 were prepared following literature procedures in one step starting from the corresponding amine and the DMEG or TMG Vilsmeier reagent. Ligands L1,⁴⁵ L2,⁴⁶ L7⁴⁷ and L8⁴⁸ feature rigid aromatic backbones,

Scheme 1 Preparation of the iron(II) guanidine complexes starting from FeCl₂ and ligands L1-L8 (gua = guanidine, py = pyridine). C5 is an exception forming a complex cation with an iron center that is fivefold coordinated by two TMGpy (L5) ligands and one chlorido ligand.

while $L3^{35}$ and $L4^{33,35}$ possess an aliphatic backbone. $L5^{49}$ and **are guanidine–pyridine hybrid ligands. The** complex syntheses were conducted under inert conditions with varying procedures depending on the complexes' solubility in acetonitrile (see Scheme 1). Especially complexes C2, C3 and C8 exhibit a straightforward preparation since they are hardly soluble in acetonitrile and precipitated as a powder upon formation. Complexes C1, C5, C6 and C7 were prepared by vapor diffusion of diethyl ether into a solution of the complex in acetonitrile and were obtained as crystalline solids. C4 was prepared by layering a solution of the complex in acetonitrile with diethyl ether. The molecular structures of complexes C1–C8 in the solid state were determined by single-crystal X-ray diffraction (see Fig. 2). Suitable single-crystals were either obtained directly from the crystallization via vapor diffusion (C1, C5, C6 and C7) or were prepared by recrystallization from acetonitrile (C2, C3, C4, C8). Key geometric data of all complexes is summarized in Table 1.

The degree of delocalization (ρ) with values close to 1 indicates that the $C=N$ double bond in all guanidine units of complexes C1–C8 is fully delocalized. Except for C5, all iron centers are fourfold coordinated by two chlorido ligands and one bidentate N,N ligand. Complexes C1–C4 and C6–C8 possess a distorted tetrahedral coordination geometry as indicated by the τ_4 values,⁵¹ with C1 and C2 being closest to a tetrahedral geometry and C3 being most distorted with a τ_4 value of 0.73. The bite angles of the N,N ligands in the fourfold coordinated complexes C1–C4 and C6–C8 deviate strongly from the ideal tetrahedral angle of 109.47° with the strongest deviation for the ligands with C_2 -spacers in their backbone (C1, C3, C7). Complex C5 is an exception: the metal center is fivefold coordinated by two TMGpy (L5) ligands and one chlorido ligand. The second chloride anion is noncoordinating. The τ_5 value⁵² of 0.68 indicates a strongly distorted trigonal bipyramidal coordination geometry. Both pyridine donor units are found in the apical positions, while the bulky TMG donor units and the chlorido ligand are located in the equatorial positions. **Paper**
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In the bisguanidine complexes C2–C4 and C7, both Fe–N_{gua} bond lengths are equal. Only C1 and C8 exhibit a slight difference in their two iron-guanidine bond lengths. In C5 and C6, the Fe– N_{TMG} bond lengths are clearly shorter than the Fe– N_{pv} bond lengths indicating a stronger donation through the TMG unit. Comparing complex C1 with C7 which are only different in their guanidine unit (TMG or DMEG), one of the Fe- N_{TMG} bond lengths in C1 is slightly longer than the $Fe-N_{DMEG}$ bond lengths in C7. One of the Fe– N_{DMEG} bond lengths in C8 is slightly shorter than the Fe–N_{TMG} bond lengths in C2. Complex C7

Fig. 2 Molecular structures of complexes C1–C8 in the solid state. Hydrogen atoms and the non-coordinating chloride ion in C5 were omitted for clarity.

^a Degree of delocalization within the guanidine moiety: $\rho = 2a/(b + c)$ with $a = d(C=N_{\text{gua}})$ and $b, c = d(C-N_{\text{amine}})^{48 b} \tau_4 = [360^\circ - (\alpha + \beta)]/141^\circ$.⁵¹ α and β are the largest angles in a complex with a fourfold coordinated metal center. $c \tau_5 = (\beta - \alpha)/60^{\circ}$.⁵² α and β are the largest angles in a complex with a fivefold coordinated metal center with $\beta \geq \alpha$. d Two complex molecules are found in the asymmetric unit.

contains two independent complex molecules in the asymmetric unit with the major difference that the DMEG units are tilted into different directions.

All catalysts were examined by thermogravimetric analysis (TGA) at 150 °C for 1 h. Catalysts C2–C8 proved to be thermally stable. The supposed sample of C1 showed a mass loss of approximately 8% starting at about 125 °C. The IR spectra recorded before and after the TGA experiment differ due to loss of solvent molecules (see Fig. S11–S13†). Singlecrystal X-ray diffraction data indicates that the acetonitrile solvate $[Fe(TMG₂b)Cl₂] \cdot 1.5MeCN$ (C1 $\cdot 1.5MeCN$) can also be obtained during crystallization. Due to the insufficient quality of the dataset, the structure of this acetonitrile solvate could not be solved properly. It was not possible to selectively crystallize one of the compounds.

Evaluation of polymerization activities

The melt polymerization of L-lactide with complexes C1–C8 was conducted in a batch reactor on an 8 g-scale monitored by in situ Raman spectroscopy. Recrystallized L-lactide was employed in order to improve the reproducibility of the kinetics experiments. All experiments were conducted in duplicate at a monomer-to-initiator ratio ($[M]/[I]$) of 1000:1 at 150 °C under argon as inert gas. No additional co-initiator (CoI) was applied because zinc and iron guanidine complexes are known to function as single-site catalysts initiating through their nucleophilic guanidine ligands. $29,40$ Polymerization times varied depending on the catalyst activity (see Table 2). For comparison, the polymerization was performed with anhydrous $FeCl₂$ as catalyst and an additional control experiment without catalyst can be found in the ESI† (see Fig. S40).

Two factors must be discussed: the activity as described by the initial apparent rate constant k_{app} and the stability of the complex meaning the time the polymerization activity is maintained before the activity decreases. The k_{app} values were determined from the semilogarithmic plots for each catalyst (see Fig. 3, all plots can be found in the ESI†). The k_{app} values of C1–C8 differ drastically over four orders of magnitude $(10^{-6}-10^{-3} \text{ s}^{-1})$. Therefore, the catalytic activity is compared with respect to the order of magnitude rather than the absolute k_{app} values.

Since the selective formation of one of the species of C1 could not be controlled, the molar mass was assumed to be the molar mass of the acetonitrile-free species which may

^a Conditions: bulk polymerization of recrystallized L-lactide, [M]/[I] = 1000:1, T = 150 °C, stirring speed: 260 rpm, experiments were conducted in duplicate. Conversion p, molar masses and dispersities are only given for one experiment per catalyst. All experiments are listed in the ESI.† d M_{n,theo} = [M], b Conversion determined by ¹H NMR spectroscopy. [I] $M(LA)\cdot p$. e Determined by GPC with THF as eluent and a conventional calibration using polystyrene standards. Molar masses were corrected by a correction factor of 0.58.^{24 f} For this catalyst, the two different crystal structures C1 and C1·1.5MeCN were obtained. The [M]/[I] ratio was calculated assuming the structure of C1. ^g Molar mass and dispersity were not determined because no precipitation from EtOH at 20 °C was observed.

Fig. 3 Pseudo first order semilogarithmic plots for complexes C1–C8 for the polymerization of recrystallized L-lactide (150 °C, [M]/[I] = 1000 : 1). Shown are the first 20 min of the experiments listed in Table 2. The plot for $FeCl₂$ is omitted for clarity. All plots can be found in the ESI.†

lead to slightly changed [M]/[I] ratios. This was, however, not further investigated because C1 as well as C7 exhibit very low polymerization activities comparable to FeCl_2 with k_{app} values in the order of magnitude of 10^{-6} s⁻¹. After 5 h, low conversions in the range of 10% were obtained and the product did not precipitate in ethanol meaning only short chains were formed. Due to the low activity and the comparably strong noise, no statement about the stability of the complexes can be made. The different guanidine units (TMG in C1 and DMEG in C7) do not seem to change the rate constant drastically. Because of the very low activity, these two iron complexes are not suitable as catalysts for the ROP of lactide.

The complexes C2 and C8 containing a naphthalene backbone show a better activity with k_{app} values in the magnitude of 10^{-5} s⁻¹ for C2 and 10^{-4} s⁻¹ for C8, respectively.

Interestingly, for these two complexes only a slight decay of activity is observed after more than 1 h. Although they exhibit a mediocre activity, they follow pseudo first order kinetics. Comparing C2 and C8, the change of the TMG groups to DMEG groups leads to a different activity, however, this effect is not as pronounced as for a change of the ligand backbone. The different activity is also reflected by the conversions after 5 h and the molar masses. Although these values show fluctuations, a general trend is observable. While C2 reaches conversions of up to 65% and an M_n of 25.0 kg mol⁻¹, C8 polymerizes the lactide to a conversion of 80% with an M_n of up to 45.7 kg mol⁻¹.

Compared to these four examples with aromatic ligand backbones, complexes C3–C6 bearing aliphatic ligand backbones with two guanidine units (C3, C4) or a combination of one guanidine unit and a pyridine unit (C5, C6) show significantly higher initial k_{app} values. C4 is the most active catalyst in the range of the complexes investigated in this work. However, it is also the complex with the shortest span of high activity of merely 1 min. Therefore, the experiment was repeated with sublimated L-lactide in order to evaluate the influence of lactide purity (see Fig. S52†). However, this did not change the polymerization rate significantly nor the short period of high activity. C3 also shows a decay of activity but significantly later than C4 with an initial k_{app} value similar to the second most active iron guanidine catalyst $[Fe(TMGasme)Cl₂]$ and the industrially-applied $Sn(Oct)_2$ under comparable conditions (see Table 3 entries 1 and 3). 40 C5 being the only five-coordinate complex in this study exhibits a rather mediocre activity with a curve-like semilogarithmic plot. Also, the polymers produced by this complex show the strongest deviation from the theoretical molar masses. This is likely due to the two ligand molecules per complex molecule that can function as an initiator and lead to a larger number of polymer chains compared to the other complexes containing only one ligand molecule per complex molecule. Although for all three complexes C3–C5 the polymerization rate decreases **Paper**

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Table 3 Results from literature for the bulk polymerization of lactide with the zinc chloride analogs of C1–C7 and other catalysts evaluated under industrially-relevant conditions

No.	Catalyst	[M]/[I]	t[h]	\boldsymbol{p} [%]	$k_{\rm app}$ -4 s ⁻¹] 10^{-}	$M_{\rm n}$ [kg mol^{-1}]	Đ	Ref.
1^a	[Fe(TMGasme)Cl2]	1000/1	0.5	66	7.18	96.7	1.3	Rittinghaus et al. 2019 ⁴⁰
2^{α}	$[Fe(TMG5NMe2asme)Cl2]$	1000/1	1.6 min	73	37.52	147.0	1.6	Rittinghaus et al. 2019 ⁴⁰
3^{α}	$Sn(Oct)_2$	1000/1	25 min	69	9.88	168.0	1.9	Rittinghaus et al. 2019 ⁴⁰
4^b	$[Zn((R,R)\text{-DMEG}_2(1,2)\text{ch})_2](\text{OTf})_2\cdot\text{THF}$	1250/1	7.4 min	89	225	83.6	1.6	Hermann et al. 2020 ²⁹
5^c	[FeCp(CO)(trz)I]	1000/1	2	91	53.9 ± 4.1	21	2.5	Nylund <i>et al.</i> 2022^{18}
6^d	$Zn(TMG_2b)Cl_2$	500/1	48	80		7.0	2.09	Vieira 2013 ⁵⁵
7^e	$[\text{Zn}(\text{TMG}_2\text{n})\text{Cl}_2]$							Reinmuth et al. 2009^{54}
8^d	$[\text{Zn}(\text{TMG}_2\text{e})\text{Cl}_2]$	500/1	24	87		45.0 $(M_{\rm w})$	1.9	Börner 2009 ⁵⁶
q^d	$[\text{Zn}(\text{TMG}_2\text{p})\text{Cl}_2]$	500/1	24	71		26.0 $(M_{\rm w})$	1.7	Börner 2009 ⁵⁶
10^d	$[\text{Zn}(\text{TMGpy})\text{Cl}_2]$	1000/1	24	67		62.0 $(M_{\rm w})$	2.32	Börner et al. 2009 ³⁷
11^d	$[\text{Zn}(\text{TMGepy})\text{Cl}_2]$	500/1	18	87	0.26	19.0	1.69	Vieira 2013 ⁵⁵
12^d	$[Zn(DMEG_2b)Cl_2]$ ·MeCN	500/1	48	67		4.0	1.79	Vieira 2013; ⁵⁵ Roquette et al. 2011 ⁵⁷

^a Conditions: recrystallized L-lactide, 150 °C, same setup as in this work. ^b Conditions: rac-lactide, 150 °C, same setup as in this work. ^c rac-Lactide, 150 °C, trz: triazolylidene N-heterocyclic carbene ligand.^{18 d} rac-Lactide, 150 °C. ^e This complex was not evaluated in the polymerization of lactide.

over the course of the polymerization, a complete decay of activity was not observed. The final k_{app} values at the end of the polymerization time of 1 h are still in the range of 1×10^{-4} s⁻¹ for C3–C5 which is significantly higher than for FeCl₂. This indicates that a species different from the original iron complex is further supporting polymerization. This decrease of k_{app} during the polymerization process was also observed before for the zinc TMGasme systems and was attributed to the guanidine ligand functioning as an initiator for new growing polymer chains.⁵³

The iron(π) N,N hybrid guanidine complex C6 combines a high polymerization activity with stability. The experiments performed at an $[M]/[I]$ ratio of 1000:1 lead to high conversions and no deactivation behavior was observed for this catalyst. After 10 min, the reaction had to be stopped due to the high viscosity causing fluctuations of the stirring speed. Conversions in the range of 60% and polymers with M_n values higher than 40 kg mol⁻¹ could be obtained. Thus, this complex is the most promising catalyst in the scope of the herein investigated ROP catalysts and was therefore also investigated in detail (see below). In comparison to $Sn(Oct)_2$ and other robust iron catalysts that have been investigated under industrially relevant conditions (see Table 3 entries 1– 3 and 5) the catalyst can keep up regarding the order of magnitude of k_{app} at an [M]/[I] ratio of 1000:1. However, it yields polymers with lower molar masses than several of the other examples. Possibilities to improve the molar masses and the dispersities are discussed below. The zinc guanidine complex $[\text{Zn}((R,R)\text{-DMEG}_2(1,2)\text{ch})_2](\text{OTf})_2$ ·THF from a former publication is however still surpassing the activity by an order of magnitude (see Table 3 entry 4). Catalysis Science & Technology

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As already observed for the complexes $[Zn(TMG5NMe₂asme)Cl₂]$ and $[Fe(TMG5NMe₂asme)Cl₂]$ in previous studies, exchanging the metal ion can lead to a drastically changed polymerization activity.^{38,40} Therefore, an intriguing comparison are the activities of the herein presented $iron(n)$ guanidine complexes and the zinc chloride analogs that were investigated in the early stages of the research on metal

guanidine catalysts for the ROP of lactide. The zinc chloride analogs of C1–C7 are known and were, except of the C2 analog, 54 evaluated for the lactide polymerization (see Table 3) entries 6–12). Although the polymerization method in these early publications deviates considerably from the polymerization applied in this work the polymerization results for the six complexes $[Zn(TMG_2b)Cl_2]$,⁵⁵ $[Zn(TMG_2e)Cl_2]$,⁵⁶ $\left[\text{Zn}(\text{TMG}_2\text{p})\text{Cl}_2\right]$,⁵⁶ $\left[\text{Zn}(\text{TMG}_2\text{p})\text{Cl}_2\right]$,³⁷ $\left[\text{Zn}(\text{TMG}_2\text{p})\text{Cl}_2\right]$ ⁵⁵ and $[Zn(DMEG_2b)Cl_2]$ ·MeCN^{55,57} illustrate which enormous effect the replacement of a zinc to an iron center can have. While this is not obvious for the zinc chloride analogs of C1 and C7 (see Table 3 entries 6 and 12) because C1 and C7 show a low activity by themselves, the difference becomes apparent for the other iron complexes C3–C6. The polymerizations with the zinc complexes had to be conducted for several hours up to days at 150 °C and were carried out with higher catalyst concentrations ($[M]/[I] = 500:1$) in order to achieve high conversions. However, the long polymerization times were accompanied by broad molar mass distributions.

To have a more comparable result, the polymerization with C3 was repeated using a $[M]/[I]$ ratio of 500:1 (see Table 4 entry 1). After merely 1 h, a conversion of 80% was obtained while the zinc chloride analog requires 24 h for a conversion of 87% (see Table 3 entry 8). Moreover, $[Zn(TMGepy)Cl₂]$, the zinc analog of C6, exhibits a much decreased activity with a k_{app} value of merely 2.6 × 10⁻⁵ s⁻¹ at an $[M]/[I]$ ratio of 500:1⁵⁵ while C6 exhibits a k_{app} value that is two orders of magnitude higher at an even lower catalyst concentration $([M]/[I] = 1000:1$, see Table 2). This comparison again highlights the potential of iron-based catalysts for the ROP of lactide.

Experiments on extending the duration of high activity with $[Fe(TMG₂e)Cl₂] (C3)$

In order to gain deeper insight into the interplay of the iron center and the ligand and to extent the duration of high

^a Conditions: bulk polymerization of recrystallized 1-lactide, $T = 150$ °C, stirring speed: 260 rpm. ^b Conversion determined by ¹H NMR
spectroscopy. ^c Initial apparent rate constant k_{app}, for details and all plo considered as a co-initiator. ^e Determined by GPC with THF as eluent and a conventional calibration using polystyrene standards. Molar masses were corrected by a correction factor of 0.58 .²⁴

Fig. 4 Pseudo first order semilogarithmic plots for the polymerization of recrystallized L-lactide with C3 and various additives. For comparison, the polymerization without additive is depicted $([M]/[I] =$ 1000 : 1). Shown are the first 20 min of the experiments. Full plots can be found in the ESI.†

activity, additional experiments with C3 were conducted (see Fig. 4 and Table 4 entries 1–6). This catalyst was chosen because of its comparably high activity, its straightforward preparation and the solid ligand TMG_2e (L3). Firstly, the in situ formation of the catalyst was tested by adding solid FeCl_2 and L3 to the L-lactide (see Table 4 entry 3). However, the resulting $k_{\rm app}$ value of 1.22 × 10⁻⁴ s⁻¹ measures only one eighth compared to the iron(II) complex C3 ([M] /[I] = 1000:1, see Table 4 entry 2). Given the fact that FeCl₂ and L3 on their own exhibit very low k_{app} values in the magnitude of 10^{-6} s^{-1} for $[M]/[I] = 1000:1$ (see Table 2 and Fig. S45†), this result shows that the activity must be caused by the complex C3. Moreover, the determined k_{app} value is similar to the k_{app} value obtained for the complex C3 after the decrease of activity. Therefore, small proportions of complex might be formed in situ in the lactide melt and/or the same species forms that forms after the decay of activity in the polymerization with C3.

Since the addition of a co-initiating alcohol is common in literature, an additional polymerization experiment with 1 equivalent of p-methyl benzyl alcohol (pMeBnOH) was performed $([M]/[I]/[p\text{MeBnOH}] = 1000:1:1$, see Table 4 entry 4). Indeed, the addition of alcohol leads to a modest improvement with a slightly increased conversion and a higher molar mass with a lower dispersity after 1 h at 150 °C. Surprisingly, the addition of 1 equivalent of ligand L3 does not result in a better polymerization performance (see Table 4 entry 6). In the first minute, the rate is increased compared to the experiment without additional ligand. However, afterwards the rate is significantly lower. Therefore, additional ligand might function as a co-initiator to some extent but at the same time it acts as a deactivator probably by coordination to the iron center. However, such a species could not be isolated since in crystallization experiments with 2 equivalents of L3 only C3 was obtained. The addition of 1 equivalent of $FeCl₂$ to the polymerization mixture leads to the highest conversion after 1 h (76%) which indicates that the oxidation of iron(π) might be a problem and can be partially suppressed by additional iron(π) salt (see Table 4 entry 5). The molar mass is also significantly increased to 67.7 kg mol⁻¹ compared to 25.3 kg mol⁻¹ for the experiment without FeCl₂. However, the addition of FeCl₂ does not lead to a higher initial k_{app} , the high activity is merely maintained for a longer time.

In-detail investigation of the polymerization behavior of $[Fe(TMGepy)Cl₂] (C6)$

Since C6 showed the most promising activity with high conversions within minutes, the polymerization behavior of this ROP catalyst was investigated further. First the $[M]/[I]$ ratio was varied at 150 °C between $1000:1$ and $5000:1$ in order to determine the concentration-independent rate constant of propagation k_p . In this context, it was also found that at $[M]/[I]$ ratios higher than 1000:1 a decay of activity is also observed for C6 (see Fig. S47–S51†). The determined initial k_{app} values were plotted against the catalyst concentration [I] and a regression line was determined showing that the reaction is well in accordance with a pseudo first order mechanism (see Fig. 5). The slope of the regression line provides a k_p value of (0.365 ± 0.004) L mol⁻¹ s⁻¹. This value is in the same order of magnitude as for $[Fe(TMG5NMe₂asme)Cl₂]$ being one of the to-date most active robust iron catalysts with a k_p value of (0.554 ± 0.02) L mol⁻¹ s^{-1.40} However, the one-step preparation of L6 proves to be straightforward and more efficient compared to the four-step synthesis of TMG5NMe₂asme $(L11^*)$. **Paper**

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Fig. 5 Plot of k_{app} vs. the catalyst concentration [I] for the determination of k_p for C6 at 150 °C. The end points were determined in duplicate $([M]/[I] = 1000:1$ and $5000:1$). The error bars show the standard deviation of the two experiments.

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Increasing the polymerization temperature to 180 °C leads to a doubling of the initial $k_{\rm app}$ value (39.8 × 10^{−4} s^{−1} for 180 °C vs. $(24.1 \pm 0.2) \times 10^{-4} \text{ s}^{-1}$ for 150 °C with $\text{[M]}/\text{[I]} = 1000:1$, see Fig. S55†). Lowering the temperature to 135 °C has an even more drastic effect with a conversion of only 16% after 10 min compared to 59% for 150 \degree C (see Fig. S54†). This highlights the importance of an appropriate polymerization temperature when applying the presented iron (n) guanidine catalysts. Additional experiments were performed with sublimated L-lactide and technical-grade rac-lactide with an [M]/[I] ratio of 2000:1 at 150 °C (see Fig. S57 and S58†). With increasing degree of purification, the k_{app} value rises from 6.89 × 10⁻⁴ s⁻¹ (technical grade *rac*-lactide) to 1.14 × 10⁻³ s⁻¹ (sublimated L-lactide) which is likely due to the purity.

In order to lower the catalyst loading, experiments with the co-initiator pMeBnOH were conducted (see Fig. 6 and Table 4 entries 8–10). Adding pMeBnOH generally leads to higher initial k_{app} values, lower dispersities and can improve the molar masses at high [M]/[I] ratios. This is most pronounced for experiments with very low catalyst concentrations. While for the experiment without co-initiator at $[M]/[I] = 5000/1$ no polymer could be precipitated from ethanol (see Table S7†), for $[M]/[I]/[p\text{MeBnOH}] = 5000/1/5$ polymer with an M_n of 26.9 kg mol⁻¹ and a dispersity of 1.2 was obtained (see Fig. 6 and Table 4 entry 10). This illustrates that an alcohol such as pMeBnOH can be used as an inexpensive instrument to both lower the catalyst loading as well as improve the polymerization rate and polymer properties. The co-initiator is functioning as a nucleophile that initiates new growing chains. These observations are also in accordance with a former study on a zinc N,O hybrid guanidine complex.⁵³ Analogous to $C3$, an experiment with the addition of 1 equivalent of $FeCl₂$ was Catalysis Science & Technology

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Fig. 6 Pseudo first order semilogarithmic plots for the polymerization with C6 and co-initiator pMeBnOH as well as the polymerization with C6 and FeCl₂. For comparison, the polymerization without co-initiator is depicted $([M]/[I] = 2000:1)$. Shown are the first 20 min of the experiments. Full plots can be found in the ESI.†

conducted $\frac{[\text{M}][\text{I}][\text{FeCl}_2]}{[\text{M}][\text{FeCl}_2]}$ = 2000:1:1, see Fig. 6 and Table 4 entry 11). Again, a longer linear behavior was observed and a significantly higher molar mass was obtained after 1 h at 150 °C compared to the experiment without FeCl_2 (see Table 4 entry 7).

MALDI-TOF mass spectra of polymer produced with C6 with an $[M]/[I]$ ratio of 100:1 showed that the ligand TMGepy (L6) can be an end group (see Fig. S66†). This highlights the underlying coordination–insertion mechanism and the nucleophilicity of guanidine ligands. Additionally, in an experiment where pMeBnOH was applied as co-initiator ([M]/ $[I]/[p\text{MeBnOH}] = 100:1:1$, see Fig. S67†), co-initiator was also found as end group. These observations are in accordance with the polymerization with other zinc and iron guanidine catalysts.38,40

The thermal properties of the poly-L-lactide produced by C6 with and without co-initiator were investigated by DSC (see Table S10†). The resulting glass transition temperatures in the range of 60 °C and melting peaks in the range of 170 °C are consistent with literature values for poly-L-lactide.²

DFT calculations

To understand the very different polymerization activities of C1–C8, DFT calculations were conducted (see Table 5). The functional TPSSh^{58,59} and the basis set def2-TZVP^{60–62} with a solvent model for MeCN using the polarizable continuum model (PCM) and an empirical dispersion correction using the D3 version of Grimme's dispersion with Becke–Johnson damping (GD3BJ)⁶³⁻⁶⁵ were applied. The optimized structures are in good accordance with the experimentally determined solid state structures as indicated by the low root mean-square deviations (RMSD values) and the comparison of the characteristic bond lengths and structure parameters (see Tables S14 and S15†). All calculations were carried out for the high-spin state (quintet) since the Fe–N bond lengths are in the typical range of high-spin iron complexes.

The structural optimization calculations were followed by natural bond orbital (NBO) calculations.^{66,67} The NBO charges of the iron centers in complexes C1–C8 only cover a small range between +1.23 and +1.30. Moreover, the NBO charges do not match the polymerization activities, and therefore, the Lewis acidity of the metal center cannot be the only factor influencing the catalytic activity. However, the charge-transfer energies between the N and Cl donor atoms, respectively, and the iron center can contribute to an explanation of the different activities and also stabilities. The complex cation C5# is only scarcely considered in the following discussion because of its significantly different structure, and therefore, a very limited comparability to the other complexes C1–C4 and C6–C8.

Complexes C3, C4 and C6 turned out to be the most active catalysts with the highest k_{app} values in the experimental studies (see above). The DFT calculations show that these

Table 5 Computational results for the complexes C1–C8 and the complex [Fe(TMGqu)Cl₂] (C9*) from a former work⁴⁰ (NBO 7.0, TPSSh/def2-TZVP, GD3BJ, PCM (MeCN))^a

	NBO charges [e units]					Charge-transfer energies [kcal mol ⁻¹]								
Complex	Fe	$N_{\rm gua,1}$	$N_{\rm gua, 2/py/qu}$	Cl ₁	Cl ₂		$N_{\text{gua},1} \rightarrow \text{Fe} \quad N_{\text{gua},2/\text{py/qu}} \rightarrow \text{Fe}$	$\varnothing(N \rightarrow Fe)$	$Cl_1 \rightarrow Fe$	$Cl_2 \rightarrow Fe$	\varnothing (Cl \rightarrow Fe)			
C1	1.25	-0.69	-0.69	-0.74	-0.75	42.0	42.1	42.1	93.3	85.5	89.4			
C2	1.24	-0.71	-0.70	-0.72	-0.75	47.1	47.4	47.3	100.2	83.8	92.0			
C ₃	1.24	-0.69	-0.69	-0.75	-0.75	49.1	49.1	49.1	84.8	84.8	84.8			
C4	1.28	-0.70	-0.70	-0.75	-0.76	43.3	43.2	43.3	83.3	80.4	81.9			
$C5#^b$	1.30	$-0.68/-0.68$	$-0.52/-0.52$	-0.72	$\overline{}$	47.7/47.2	40.0/39.9	43.9/43.6	95.4	$\qquad \qquad -$	95.4			
C6	1.27	-0.71	-0.54	-0.73	-0.77	52.3	41.4	46.9	95.4	76.0	85.7			
C7	1.24	-0.71	-0.71	-0.74	-0.74	38.8	39.0	38.9	90.3	90.3	90.3			
C8	1.23	-0.71	-0.71	-0.72	-0.75	44.8	47.4	46.1	97.5	86.8	92.2			
$C9*$	1.26	-0.69	-0.51	-0.73	-0.74	41.2	42.7	42.0	96.7	88.5	92.6			
			active complexes C1, C2, C7 and C8 with an aromatic ligand backbone. To further illustrate this relation, the k_{app} values at $[M]/[I] = 1000:1$ were plotted versus the average charge-				much higher stabilities of C3 and C6 compared to complex C4, which possesses rather weak N-Fe bonds and looses its activity high	already	after the	first	minute - of			
			transfer energies of the two Fe-Cl bonds (see Fig. 7). A low											
							polymerization. Moreover, the comparatively high $N \rightarrow Fe$ charge-transfer energies explain the steady polymerization							
	$Cl \rightarrow Fe$ charge-transfer energy is probably essential for the lactide coordination since the peralkylated guanidine donor							activity of complexes C2 and C8 based on ligands with						
			units are sterically demanding and to enable the				naphthalene backbones. Additionally, the much stronger							
			coordination of a lactide molecule as well as the growing				electron density donation through a guanidine donor							
			polymer chain, the cleavage of an Fe-Cl bond might be				compared to a pyridine donor becomes apparent in the							
necessary.														
							calculated $N \rightarrow Fe$ charge-transfer energies as can be seen							
			The second factor relevant for the overall catalyst				for the hybrid guanidine complexes C5 and C6. This might							
			performance is the catalysts' ability to maintain the				be an additional reason for the good activity of hybrid							
			controlled polymerization behavior following pseudo first				guanidine complexes: the guanidine is tightly bound to the							
			order kinetics over time. This stability seems to be linked				metal center while the second donor unit, the pyridine							
			to the strength of the Fe-N bonds. Complexes C2, C3, C6				unit, can be more easily replaced by an approaching lactide molecule.							

Fig. 7 Plot of the experimental initial k_{app} values ([M]/[I] = 1000:1, 150 °C) vs. the average Cl \rightarrow Fe charge transfer energy (E_{CT} (Cl \rightarrow Fe)) in complexes C1–C4 and C6–C8. The complex cation C5# was omitted because it is not comparable to the other complexes. The error bars are partially invisible due to too small error values.

The combination of both influences on the catalyst performance, the Cl \rightarrow Fe and the N \rightarrow Fe charge transfer-energies, explains the very low polymerization activities of complexes C1 and C7. In these complexes with an aromatic ligand backbone, the N_{gua}-Fe bonds are weakened in comparison to the other complexes, while the Fe–Cl bonds are strong leading to an activity in the order of magnitude of FeCl₂. Therefore, these complexes unite the features that are opposite to the trends found for suitable polymerization catalysts. This is also true for the iron(II) guanidine–quinoline complex $[Fe(TMGqu)Cl₂]$ (C9^{*}) that has been investigated in the polymerization of technical-grade rac-lactide before and showed a very low polymerization activity with a k_{app} value of 3 × 10⁻⁶ s⁻¹ at an $[M]/[I]$ ratio of 500:1.⁴⁰ All DFT results considered, it can be concluded that for an active and stable catalyst a weak Fe–Cl bond as well as strong Fe–N bonds are required. An aliphatic ligand backbone is beneficial for a high activity. Complexes C3 and C6 combine these features explaining their outstanding polymerization performances. These findings will support the future design of iron(π) guanidine catalysts.

Table 6 Results of methanolysis experiments with complexes C2-C6^a

^a Conditions: 250 mg PLA (bio-mi Ltd., $M_n = 46.7$ kg mol⁻¹, $D = 1.5$), 1 mol% catalyst (regarding the PLA ester bonds), methanol (7.13 equiv.), THF (4 mL) , $T = 60 \text{ °C}$, stirring speed: 260 rpm. For every catalyst, only one experiment is shown. The results of the other experiments can be found in Table S13.† $\frac{1}{b}$ The conversion of internal methine groups of PLA (X_{int}) , the selectivity towards the product methyl lactate (S_{MeLa}) and the yield of the product (Y_{MeLa}) were calculated from the ¹H NMR spectrum according to literature.^{20 c} Determined from the plot of ln([Int]₀/ $[Int]_t$) vs. t. The average value with standard deviation is shown. ^d The depolymerization proceeds very slowly and the semilogarithmic plot is not in good accordance with a pseudo first order reaction. Therefore, k_{app} was not determined. ^e The depolymerization proceeds very rapidly. Therefore, the k_{app} value was not determined.

PLA depolymerization with the complexes C2–C6

Besides the research on the PLA synthesis via a ROP, the chemical recycling of PLA becomes more and more important in order to integrate the material into the circular economy approach. Therefore, and to investigate whether the trend found for the polymerization can be transferred to the depolymerization, initial tests using C2–C6 for the methanolysis of PLA were performed (see Table 6). Choosing the same conditions as in previous publications $43,44$ allows a comparison of C2–C6 with other catalysts: PLA was depolymerized at 60 °C using 1 mol% catalyst, 7.13 equivalents MeOH and THF as solvent. The conversion of internal methine groups (X_{int}) , the selectivity towards methyl lactate (MeLA) (S_{MeLA}) and the yield (Y_{MeLA}) were calculated. The apparent rate constants (k_{app}) were determined from the semilogarithmic plots assuming pseudo first order kinetics (see Fig. S68-S70†).⁶⁸ Catalysis Science & Technology

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As for the polymerization, C2 shows a low activity with a maximum conversion of only 69% after 24 h and the kinetics deviated from a pseudo first order reaction. Therefore, no k_{app} value was determined for this complex. C6 being the most promising ROP catalyst features a similar conversion $(X_{int} = 67%)$ within 3 h reaching a methyl lactate yield of 28%. With a k_{app} of 0.0050 ± 0.0005 min⁻¹ it has a comparable activity to $[Fe(TMG5NMe₂asme)Cl₂]$ with a k_{app} of 0.0048 min−¹ under the same reaction conditions.⁴⁴ The complete depolymerization of PLA to methyl lactate could not be observed (see Fig. S70†). C3 and C4 are an order of magnitude faster with k_{app} values of 0.0264 ± 0.0023 min⁻¹ and 0.0306 \pm 0.0010 min^{-1} , respectively (see Fig. S68 and S69†). High methyl lactate yields are reached within 3 h. Complex C5 features an extraordinary activity being able to convert PLA completely to methyl lactate within 15 min. Overall, these experiments allow no correlation of the catalytic activities of the investigated complexes for the polymerization of lactide and the methanolysis of PLA. Due to the promising first results, further in-detail research will be conducted concerning the depolymerization abilities of the presented iron (n) guanidine catalysts and the structureactivity relationships.

Conclusion

In this study, eight well-known bisguanidine and N,N hybridguanidine ligands were reactivated showing the potential of their iron(π) chloride complexes C1–C8. Although ligands with a straightforward topology were chosen, they cover a wide range of structural motives with varying distances between the donor units, two types of the guanidine donor units and a different second donor unit in case of two guanidine–pyridine hybrid complexes. Except for one five-coordinate complex (C5) all complexes are fourcoordinate with a distorted tetrahedral coordination geometry.

All complexes were evaluated in the melt polymerization of L-lactide under industrially relevant conditions revealing substantial differences in their activities and stabilities. However, they generally exhibit faster polymerization rates than their zinc chloride analogs that have been studied before. The complexes with aromatic ligand backbones (C1, C2, C7 and C8) show low to mediocre activities rendering them unsuited for the application as ROP catalysts. On the contrary, the bisguanidine complexes C3 and C4 with an aliphatic ligand backbone exhibit a high initial activity. For C4 this activity decreased drastically after the first minute, while C3 is able to maintain its high activity for a longer time. The high activity phase of C3 could be further extended by the addition of FeCl_2 improving conversion and molar masses. The N,N hybrid guanidine complex C6 stood out with its ability to polymerize lactide within minutes to molar masses of more than 40 kg mol⁻¹. The catalyst loading could be successfully lowered by the use of a co-initiating alcohol, yielding polymers with even higher molar masses and low dispersities.

DFT calculations suggested that the strength of the Fe–Cl bond in iron (n) chloride guanidine complexes might be one of the main reasons for a catalyst's activity. At the same time, these calculations allowed to explain the decay of activity over time for some complexes by their decreased strength of the Fe–N bonds.

In addition to the polymerization study, first experiments regarding the methanolysis of PLA were conducted with

complexes C2–C6. Especially complex C5 depolymerizes PLA to methyl lactate within minutes demonstrating the potential of these compounds for a circular use of PLA. Overall, this work provides new impetus for the research on iron guanidine complexes as polymerization catalysts and illustrates that the combination of well-known and easily prepared ligands with other metal precursors can unlock a previously unknown potential. This brings non-toxic catalysts for bioplastics closer to industrial application.

Experimental

Materials

All manipulations involving air- and/or moisture-sensitive materials were conducted under nitrogen or argon as inert gas applying standard Schlenk-techniques or in a nitrogenfilled glovebox. The glassware was dried at 150 °C and assembled while hot. Solvents used for the preparation of the iron complexes were purchased in analytical grade and were purified and degassed before use according to standard procedures.⁶⁹ Acetonitrile was distilled over $CaH₂$ and degassed by three freeze–pump–thaw cycles. Diethyl ether was distilled over sodium and degassed by three freeze– pump–thaw cycles. Anhydrous iron(π) chloride (purity 99.5%) was purchased from Alfa Aesar. L-Lactide (Lumilact L polymer grade, stereochemical purity ≥99.5%, free acid ≤7 meq kg⁻¹, water ≤0.03%) was donated by TotalEnergies Corbion and was recrystallized from toluene and stored in a nitrogenfilled glovebox at room temperature. p-Methyl benzyl alcohol (4-methyl benzyl alcohol, pMeBnOH) was purchased from TCI Deutschland and was recrystallized from toluene. PLA film ($M_n = 46.7$ kg mol⁻¹, $D = 1.5$) for the depolymerization experiments was provided by bio-mi Ltd. (Matulji, Croatia). Methanol (Acros Organics, 99.8%, extra dry over molecular sieves) was degassed and stored over molecular sieves.

The guanidine ligands TMG_2b $(L1),^{45} TMG_2n$ $(L2),^{46}$ TMG₂e (L3),³⁵ TMG₂p (L4),³⁵ TMGpy (L5),⁴⁹ TMGepy (L6),⁵⁰ $DMEG_2b$ $(L7)^{47}$ and $DMEG_2n$ $(L8)^{48}$ were synthesized according to literature starting from the respective amine and the tetramethyl or dimethylethylene Vilsmeier reagent.

Preparation of iron (n) chloride guanidine complexes

$[Fe(TMG₂b)Cl₂]/[Fe(TMG₂b)Cl₂]\cdot 1.5MeCN$ (C1/

C1·1.5MeCN). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (3 mL) under heating. The resulting solution was added to the ligand TMG₂b (L1, 152 mg, 0.500 mmol, 1.00 equiv.). The mixture was shaken until a green solution formed (circa 1 min). The solution was filtered. By vapor diffusion of diethyl ether, green crystals (105 mg, 0.244 mmol, 49% yield calculated assuming the acetonitrile-free crystal structure C1) formed over the course of 1 week. Single-crystal X-ray diffraction yielded two different crystal structures which formed under the same crystallization conditions. However, the acetonitrile-containing structure C1·1.5MeCN could not be resolved due to the limited quality of the dataset.

IR for species without MeCN (C1) (crystals that were used for SC-XRD): IR (ATR, \tilde{v}) = 2936 (w, $v(\text{CH}_{\text{aliph}})$), 2932 (w, ν(CHaliph)), 2878 (w, ν(CHaliph)), 2798 (w, ν(CHaliph)), 1577 (w), 1540 (vs, $v(C=N_{\text{gua}})$), 1534 (vs, $v(C=N_{\text{gua}})$), 1518 (vs, $v(C=N_{\text{quad}})$, 1481 (s), 1460 (m), 1446 (w), 1434 (w), 1417 (vs), 1406 (vs), 1392 (vs), 1334 (s), 1286 (w), 1271 (w), 1239 (m), 1210 (m), 1155 (vs), 1149 (vs), 1108 (w), 1065 (w), 1030 (vs), 948 (w), 931 (w), 869 (w), 837 (s), 817 (s), 798 (m), 770 (vs), 748 (vs), 710 (m), 637 (m), 624 (w), 566 (m), 508 (w) cm−¹ . IR for acetonitrile-containing species (C1·1.5MeCN) (before TGA): IR $(ATR, \tilde{v}) = 2934$ (w, $v(CH_{\text{aliph}})$), 2873 (w, $v(CH_{\text{aliph}})$), 2801 (vw, $v(CH_{\text{aliph}})$), 1581 (w), 1557 (m), 1538 (s, $v(C=N_{\text{qual}})$), 1520 (vs, $v(C=N_{\text{gua}})$), 1484 (m), 1464 (m), 1448 (w), 1436 (w), 1420 (s), 1408 (vs), 1402 (vs), 1396 (vs), 1334 (m), 1292 (w), 1288 (w), 1272 (w), 1238 (w), 1212 (w), 1187 (vw), 1162 (m), 1155 (m), 1147 (m), 1114 (w), 1066 (w), 1058 (vw), 1039 (w), 1029 (s), 960 (vw), 937 (vw), 923 (w), 875 (w), 843 (m), 818 (s), 797 (w), 746 (vs), 704 (w), 631 (w), 623 (w), 577 (vw), 563 (m), 513 (w), 510 (w), 477 (vw) cm−¹ . HR-MS (ESI+, MeCN), m/z (%): isotopic distribution calculated for $\left[C_{16}H_{28}Cl_{2}FeN_{6}\right]^{+}\left[M\right]^{+}$: 428.11432 (6) $[C_{16}H_{28}^{35}Cl_2N_6^{54}Fe]^+, 429.11767 (1)$ $[C_{15}^{13}CH_{28}^{35}Cl_2N_6^{54}Fe]^+,$ 430.10964 (100) $[C_{16}H_{28}^{35}Cl_2N_6Fe]^+,$ 431.11300 (17) $\left[\text{C}_{16}^{13}\text{CH}_{28}^{35}\text{Cl}_2\text{N}_6\text{Fe}\right]^{\text{+}},$ 432.10670 (64) $\left[\text{C}_{16}\text{H}_{28}^{35}\text{Cl}^{37}\text{Cl}\text{N}_6\text{Fe}\right]^{\text{+}},$ 433.11005 (11) $[C_{16}^{13}CH_{28}^{35}Cl^{37}ClN_6Fe]^+,$ 434.10374 (10) $\begin{bmatrix} C_{16}H_{28}^{37}Cl_2N_6Fe \end{bmatrix}^{\dagger}$, 435.10710 (2) $\begin{bmatrix} C_{15}^{13}CH_{28}^{37}Cl_2N_6Fe \end{bmatrix}^{\dagger}$; found: 430.10920 (100), 431.11188 (21), 432.10638 (62); isotopic distribution calculated for $[C_{16}H_{28}CIFeN_6]^+$ [M-Cl]⁺: 393.14546 (6) $[C_{16}H_{28}^{35}Cl^{54}FeN_6]^+,$ 395.14079 (100) $\begin{bmatrix} C_{16}H_{28}^{35}CIFeN_6 \end{bmatrix}^{\dagger}$, 396.14415 (17) $\begin{bmatrix} C_{15}^{13}CH_{28}^{35}CIFeN_6 \end{bmatrix}^{\dagger}$, 397.13784 (32) $[C_{16}H_{28}^{37}CIFeN_6]^+$; found: 393.14394 (8), 395.14037 (100), 396.14296 (20), 397.13758 (31). Open Access Article. Published on 18 September 2023. Downloaded on 10/2/2024 1:27:04 AM. This article is licensed under a [Creative Commons Attribution-NonCommercial 3.0 Unported Licence.](http://creativecommons.org/licenses/by-nc/3.0/) **[View Article Online](https://doi.org/10.1039/D3CY01117H)**

 $[Fe(TMG₂n)Cl₂]$ (C2). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (4 mL) under heating. This solution was passed through a filter into a solution of the ligand TMG₂n (L2, 177 mg, 0.500 mmol, 1.00 equiv.) in acetonitrile (4 mL). Immediately, an orange precipitate formed. The mixture was shaken (circa 1 min). After settling, the supernatant was removed and the remaining solid was washed with diethyl ether $(3 \times 4 \text{ mL})$. After removing the volatile compounds under reduced pressure, the product $[Fe(TMG₂n)Cl₂]$ (C2, 219 mg, 0.455 mmol, 91% yield) was obtained as an orange powder. Single crystals suitable for single-crystal X-ray diffraction were obtained by recrystallization from acetonitrile.

IR (ATR, \tilde{v}) = 3009 (vw, ν(CH_{arom})), 2954 (w, ν(CH_{aliph})), 2924 (w, $v(\text{CH}_{\text{aliph}})$), 2887 (w, $v(\text{CH}_{\text{aliph}})$), 2862 (w, $v(\text{CH}_{\text{aliph}})$), 2789 (vw, ν(CH_{aliph})), 1549 (s), 1538 (s), 1517 (vs, ν(C=N_{gua})), 1503 (vs), 1463 (m), 1440 (w), 1415 (s), 1406 (s), 1398 (vs), 1378 (vs), 1343 (m), 1328 (s), 1278 (m), 1232 (m), 1176 (vw), 1159 (vs), 1145 (m), 1127 (w), 1115 (w), 1103 (w), 1064 (m), 1060 (m), 1017 (vs), 996 (vs), 976 (w), 959 (vw), 927 (w), 920 (w), 847 (vs), 807 (vs), 786 (s), 768 (vs), 754 (s), 691 (s), 667 (vw), 624 (m), 576 (vw), 545 (w), 526 (vw), 508 (m), 480 (w),

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475 (w), 412 (vw), 410 (vw) cm−¹ . HR-MS (ESI+, MeCN), m/z (%): isotopic distribution calculated for $[C_{20}H_{30}Cl_2FeN_6]$ ⁺ [M]^{\dagger} : 478.12997 (6) $\text{[C}_{20}\text{H}_{30}^{35}\text{Cl}_{2}^{54}\text{FeN}_{6}]^{+}$, 479.13332 (1) $\left[\text{C}_{19}^{13}\text{CH}_{30}^{35}\text{Cl}_{2}^{54}\text{FeN}_{6}\right]^{+}$, 480.12529 (100) $\left[\text{C}_{20}\text{H}_{30}^{35}\text{Cl}_{2}\text{FeN}_{6}\right]^{+}$, 481.12865 (22) $[C_{19}^{13}CH_{30}^{35}Cl_2FeN_6]^{\dagger}$, 482.12234 (64) $\left[\mathrm{C_{20}H_{30}}^{35}\mathrm{Cl}^{37}\mathrm{ClFeN}_{6}\right]^{+}$, 483.12570 (14) $\left[\mathrm{C_{19}}^{13}\mathrm{CH}_{30}^{35}\mathrm{Cl}^{37}\mathrm{ClFeN}_{6}\right]^{+}$, 484.11939 (10) $[C_{20}H_{30}^{37}Cl_2FeN_6]^+$, 485.12275 (2) $\left[\text{C}_{19}^{13}\text{CH}_{30}^{37}\text{Cl}_{2}\text{FeN}_{6}\right]^{+}$, 486.12610 $\left(<1\right)\left[\text{C}_{18}^{13}\text{C}_{2}\text{H}_{30}^{37}\text{Cl}_{2}\text{FeN}_{6}\right]^{+}$; found: 478.13097 (6), 479.13409 (1), 480.12639 (100), 481.12914 (25), 482.12358 (63), 483.12621 (16), 484.12130 (11), 485.12349 (2), 486.12586 (<1). EA ($C_{20}H_{30}Cl_2FeN_6$): calculated C 49.92%; H 6.28%; N 17.46%. Found C 49.84%; H 6.16%; N 17.63%.

Additional information on the synthesis of the target compound and original analysis data files are available via the Chemotion repository: [https://dx.doi.org/10.14272/](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-QUQGCQVELV-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ) [reaction/SA-FUHFF-UHFFFADPSC-QUQGCQVELV-](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-QUQGCQVELV-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ)[UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-QUQGCQVELV-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ).

 $[Fe(TMG₂e)Cl₂]$ (C3). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (3 mL) under heating. The ligand TMG₂e (L3, 128 mg, 0.500 mmol, 1.00 equiv.) was dissolved in acetonitrile (5 mL) at 20 °C. The iron(π) chloride solution was passed through a filter into the ligand solution. Immediately an off-white precipitate formed. The mixture was further stirred for 30 min at 20 °C. The supernatant was removed and the precipitate was washed with diethyl ether (2 × 2 mL). The volatile compounds were removed under reduced pressure to obtain the complex $[Fe(TMG₂e)Cl₂]$ (C3, 111 mg, 0.290 mmol, 58% yield) as an off-white solid. Colorless single-crystals suitable for single-crystal X-ray diffraction were obtained by recrystallization from acetonitrile. Catalysis Science & Technology

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IR (ATR, \tilde{v}) = 3003 (vw), 2983 (vw, $v(\text{CH}_{\text{aliph}})$), 2943 (w, ν(CHaliph)), 2893 (w, ν(CHaliph)), 2851 (w, ν(CHaliph)), 2822 (w, $v(CH_{\text{aliph}})$), 2804 (vw), 1554 (vs, $v(C=N_{\text{qual}})$), 1521 (vs, $v(C=N_{\text{eval}})$, 1476 (m), 1462 (w), 1442 (w), 1424 (s), 1415 (m), 1408 (m), 1389 (vs), 1342 (m), 1326 (w), 1240 (m), 1210 (w), 1151 (s), 1123 (w), 1109 (w), 1079 (w), 1068 (s), 1043 (s), 1017 (w), 914 (w), 894 (s), 776 (w), 765 (s), 735 (w), 595 (w), 583 (vw), 578 (w), 553 (w), 500 (w), 493 (w), 489 (vw), 438 (vw), 432 (vw) cm−¹ . HR-MS (APCI+, MeCN), m/z (%): isotopic distribution calculated for $\left[C_{12}H_{28}Cl_{2}FeN_{6}\right]^{+}\left[M\right]^{+}$: 380.11432 (6) $[C_{12}H_{28}^{35}Cl_2^{54}FeN_6]^+, 382.10964$ (100) $[C_{12}H_{28}^{35}Cl_2FeN_6]^+,$ 383.11300 (13) $[C_{11}^{13}CH_{28}^{35}Cl_2FeN_6]^+,$ 384.10670 (64) $\left[\mathrm{C_{12}H_{28}}^{35}\mathrm{Cl}^{37}\mathrm{ClFeN_6}\right]^{+}$, 385.11005 (8) $\left[\mathrm{C_{11}}^{13}\mathrm{CH_{28}}^{35}\mathrm{Cl}^{37}\mathrm{ClFeN_6}\right]^{+}$, $386.10374\,[10]\,[C_{12}{\rm H}_{28}{}^{37}{\rm Cl}_2\text{FeN}_6]^+$, $387.10710\,[1]\,[C_{11}{}^{13}{\rm CH}_{28}{}^{37}{\rm Cl}_2\text{FeN}_6]^+;$ found: 382.10950 (100), 384.10689 (57). EA $(C_{12}H_{28}Cl_2FeN_6)$: calculated C 37.62%; H 7.37%; N 21.93%. Found C 37.53%; H 7.22%; N 22.10%.

Additional information on the synthesis of the target compound and original analysis data files are available via the Chemotion repository: [https://dx.doi.org/10.14272/](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-CMAKKIUQDS-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ) [reaction/SA-FUHFF-UHFFFADPSC-CMAKKIUQDS-](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-CMAKKIUQDS-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ)[UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-CMAKKIUQDS-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ).

 $[Fe(TMG₂p)Cl₂]$ (C4). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.), the ligand TMG_2p (L4, 135 mg, 0.500 mmol, 1.00 equiv.) and acetonitrile (3 mL) were heated until the iron (n) chloride was fully dissolved. The hot solution was filtered and layered with diethyl ether (5 mL). Over the course of 24 h, colorless crystals of the complex $[Fe(TMG₂p)Cl₂]$ (C4, 80 mg, 0.20 mmol, 40% yield) formed. Single crystals suitable for single-crystal X-ray diffraction were prepared by recrystallization from acetonitrile.

IR (ATR, \tilde{v}) = 3003 (vw), 2926 (w), 2911 (w, $v(\text{CH}_{\text{aliph}})$), 2894 (w, ν(CHaliph)), 2856 (w, ν(CHaliph)), 1613 (vw), 1545 (vs, $v(C=N_{\text{quad}})$), 1532 (vs, $v(C=N_{\text{quad}})$), 1477 (vw), 1465 (vw), 1440 (vw), 1421 (m), 1404 (vw), 1393 (s), 1360 (w), 1354 (w), 1342 (w), 1236 (w), 1195 (vw), 1167 (w), 1160 (w), 1151 (w), 1145 (w), 1120 (vw), 1100 (vw), 1083 (w), 1074 (vw), 1067 (vw), 1058 (vw), 1034 (m), 939 (m), 915 (w), 901 (vw), 834 (w), 774 (s), 765 (w), 724 (vw), 715 (vw), 576 (w), 525 (vw), 506 (w) cm⁻¹. HR-MS (ESI+, MeCN), m/z (%): calculated for $[C_{13}H_{30}Cl_2FeN_6]^+$ $[M]$ ⁺: 396.12529, not found; only an adduct of the ligand **L4** was found: 271.26151 (100) $[C_{13}H_{31}N_6]^+$ $[L4 + H]^+$. EA $(C_{13}H_{30}Cl_2FeN_6)$: calculated C 39.31%; H 7.61%; N 21.16%. Found C 39.29%; H 7.29%; N 21.49%.

Additional information on the synthesis of the target compound and original analysis data files are available via the Chemotion repository: [https://dx.doi.org/10.14272/](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-OCIRWSBUTV-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ) [reaction/SA-FUHFF-UHFFFADPSC-OCIRWSBUTV-](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-OCIRWSBUTV-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ)[UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-OCIRWSBUTV-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ).

 $[Fe(TMGpv)_{2}Cl]Cl$ (C5). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (3 mL) under heating. This solution was passed through a filter into a solution of the ligand TMGpy (L5, 206 mg, 1.00 mmol, 2.00 equiv.) in acetonitrile (2 mL). The resulting red solution was stirred for 30 min at 20 °C. By vapor diffusion of diethyl ether, green crystals of the complex $[Fe(TMGpy)_2Cl]Cl$ (C5, 116 mg, 0.215 mmol, 43% yield) formed over the course of 3 days.

IR (ATR, \tilde{v}) = 3016 (vw, $v(\text{CH}_{\text{arom}})$), 2983 (vw), 2947 (vw, ν(CHaliph)), 2890 (vw, ν(CHaliph)), 2874 (vw, ν(CHaliph)), 2832 (vw), 1602 (w), 1577 (w), 1570 (m), 1536 (vs, $v(C=N_{\text{eval}})$), 1477 (m), 1463 (w), 1453 (w), 1437 (m), 1427 (m), 1421 (w), 1408 (w), 1393 (vs), 1370 (m), 1291 (w), 1257 (vw), 1234 (w), 1158 (s), 1147 (w), 1111 (vw), 1096 (vw), 1069 (w), 1063 (w), 1056 (w), 1019 (w), 1012 (w), 1009 (w), 981 (vw), 914 (w), 896 (vw), 856 (vw), 846 (vw), 802 (m), 777 (vs), 744 (vw), 727 (w), 643 (w), 618 (w), 579 (w), 576 (w), 553 (vw), 486 (vw) cm−¹ . HR-MS (APCI+, MeOH), m/z (%): isotopic distribution calculated for $\left[\text{C}_{22}\text{H}_{36}\text{Cl}_2\text{FeN}_8\right]^+$ $\left[\text{M}\right]^+$: 536.18306 (6) $\left[\text{C}_{22}\text{H}_{36}^{35}\text{Cl}_2^{54}\text{FeN}_8\right]^+$ 537.18642 (2) $\left[\text{C}_{21}^{13}\text{CH}_{36}^{35}\text{Cl}_{2}^{54}\text{FeN}_{8}\right]^{+}$, 538.17839 (100) $\begin{bmatrix} C_{22}H_{36}{}^{35}Cl_{2}FeN_{8} \end{bmatrix}^{+}$, 539.18175 (24) $\begin{bmatrix} C_{21}{}^{13}CH_{36}{}^{35}Cl_{2}FeN_{8} \end{bmatrix}^{+}$, 540.17544 (64) $[C_{22}H_{36}^{35}Cl^{37}ClFeN_8]^+,$ 541.17880 (15) $\left[\text{C}_{21}^{13}\text{CH}_{36}^{35}\text{Cl}^{37}\text{Cl} \text{FeN}_8\right]$ ⁺, 542.17249 (10) $\left[\text{C}_{22}\text{H}_{36}^{37}\text{Cl}_2 \text{FeN}_8\right]$ ⁺, 543.17585 (2) $[C_{21}^{13}CH_{36}^{37}Cl_2FeN_8]^+,$ 544.17920 (<1) $[C_{20}^{13}C_2H_{36}^{37}Cl_2FeN_8]^+$; found: 538.1787 (100), 539.1831 (8), 540.1761 (47). EA $(C_{22}H_{36}Cl_2FeN_8)$: calculated C 48.99%; H 6.73%; N 20.78%. Found C 48.73%; H 6.66%; N 21.16%.

Additional information on the synthesis of the target compound and original analysis data files are available via

 $[Fe(TMGepy)Cl₂]$ (C6). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (4 mL) under heating. The resulting solution was added to the ligand TMGepy (L6, 110 mg, 0.500 mmol, 1.00 equiv.). The mixture was shaken (circa 1 min) and filtered. By vapor diffusion of diethyl ether, the complex $[Fe(TMGepy)Cl₂]$ (C6, 108 mg, 0.311 mmol, 62%) yield) formed as green crystals over the course of 24 h.

IR (ATR, \tilde{v}) = 3061 (vw, $v(CH_{\text{arom}})$), 3010 (vw, $v(CH_{\text{arom}})$), 2927 (w, ν(CHaliph)), 2900 (w, ν(CHaliph)), 2875 (w, ν(CHaliph)), 2845 (w), 2806 (vw), 1603 (w), 1537 (vs, $v(C=N_{\text{eval}})$), 1485 (m), 1480 (m), 1459 (w), 1452 (w), 1442 (s), 1423 (s), 1416 (w), 1405 (s), 1395 (vs), 1360 (w), 1345 (s), 1305 (w), 1258 (w), 1238 (w), 1230 (w), 1219 (w), 1161 (m), 1143 (m), 1115 (w), 1110 (w), 1073 (w), 1062 (w), 1054 (w), 1027 (w), 1017 (vw), 984 (m), 969 (w), 907 (w), 876 (w), 797 (w), 781 (vs), 765 (s), 748 (w), 716 (w), 646 (w), 590 (w), 581 (w), 511 (m), 458 (m), 417 (w) cm−¹ . HR-MS (APCI+, MeOH), m/z (%): isotopic distribution calculated for $[C_{12}H_{20}Cl_2FeN_4]^+$ $^+$ [M]⁺: 344.04557 (6) $\rm [C_{12}H_{20}{}^{35}Cl_2{}^{54}FeN_4]^+, \, 345.04892\,\, (<) \, [\rm C_{11}{}^{13}CH_{20}{}^{35}Cl_2{}^{54}FeN_4]^+,$ 346.04090 (100) $[C_{12}H_{20}^{35}Cl_2FeN_4]^+$, 347.04425 (13) $\left[\text{C}_{11}^{13}\text{CH}_{20}^{35}\text{Cl}_2\text{FeN}_4\right]^{\text{*}}$, 348.03795 (64) $\left[\text{C}_{12}\text{H}_{20}^{35}\text{Cl}^{37}\text{Cl}\text{FeN}_4\right]^{\text{*}}$, 349.04130 (8) $\left[\text{C}_{11}^{13}\text{CH}_{20}^{35}\text{Cl}^{37}\text{C} \text{]} \text{FeN}_4\right]^{\text{+}}$, 350.03500 (10) $\left[C_{12}H_{20} {}^{37}Cl_{2}FeN_{4}\right]^{+}$, 351.03835 (1) $\left[C_{11} {}^{13}CH_{20} {}^{37}Cl_{2}FeN_{4}\right]^{+}$; found: 346.04117 (100), 347.04587 (23), 348.03838 (63), 349.04296 (14), 350.03576 (7). EA $(C_{12}H_{20}Cl_2FeN_4)$: calculated C 41.53%; H 5.81%; N 16.14%. Found C 41.54%; H 6.05%; N 16.40%. **Paper**
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Additional information on the synthesis of the target compound and original analysis data files are available via the Chemotion repository: [https://dx.doi.org/10.14272/](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-SUGFTNYFKC-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ) [reaction/SA-FUHFF-UHFFFADPSC-SUGFTNYFKC-](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-SUGFTNYFKC-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ)[UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-SUGFTNYFKC-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ).

 $[Fe(DMEG₂b)Cl₂]$ (C7). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (3 mL) under heating. The resulting solution was added to the ligand $DMEG_2b$ (L7, 150 mg, 0.500 mmol, 1.00 equiv.). The mixture was shaken until the ligand was fully dissolved and was filtered. By vapor diffusion of diethyl ether, the complex $[Fe(DMEG_2b)Cl_2]$ (C7, 120 mg, 0.281 mmol, 56% yield) was obtained as green crystals over the course of 5 days.

IR (ATR, \tilde{v}) = 2955 (w, $v(\text{CH}_{\text{aliph}})$), 2928 (w, $v(\text{CH}_{\text{aliph}})$), 2888 (w), 2870 (w, $v(\text{CH}_{\text{aliph}})$), 1588 (m), 1547 (vs, $v(\text{C=N}_{\text{qua}})$), 1528 (vs, ν(C=N_{gua})), 1479 (vs), 1461 (m), 1459 (m), 1450 (m), 1412 (vs), 1378 (vs), 1292 (s), 1281 (vs), 1235 (w), 1202 (vw), 1187 (vw), 1161 (vw), 1114 (w), 1079 (vw), 1036 (vs), 976 (m), 939 (vw), 887 (m), 856 (w), 811 (m), 761 (vs), 739 (vs), 705 (m), 663 (vw), 646 (w), 604 (w), 586 (w), 557 (m), 499 (w), 478 (w), 471 (w), 447 (vw), 428 (vw), 417 (vw) cm−¹ . HR-MS (APCI+, MeCN/MeOH), m/z (%): isotopic distribution calculated for $\begin{bmatrix} C_{16}H_{24}Cl_2FeN_6 \end{bmatrix}^+$ $\begin{bmatrix} M \end{bmatrix}^+$: 424.08302 (6) $\begin{bmatrix} C_{16}H_{24}^{35}Cl_2^{54}FeN_6 \end{bmatrix}^+$ 425.08637 (1) $\left[\text{C}_{15}^{13}\text{CH}_{24}^{35}\text{Cl}_{2}^{54}\text{FeN}_6\right]^{\text{+}}$, 426.07834 (100) $\left[\text{C}_{16}\text{H}_{24}^{-35}\text{Cl}_{2}\text{FeN}_{6}\right]^{+}$, 427.08170 $\left(17\right)\left[\text{C}_{15}^{-13}\text{CH}_{24}^{-35}\text{Cl}_{2}\text{FeN}_{6}\right]^{+}$, 428.07539

 (64) $[C_{16}H_{24}^{35}Cl^{37}ClFeN_6]^2$, 429.07875 (11) $[C_{15}^{13}CH_{24}^{35}Cl^{37}ClFeN_6]^2$ 430.07244 (10) $[C_{16}H_{24}^{37}Cl_2FeN_6]^+$, 431.07580 (2) $\left[\text{C}_{15}^{13}\text{CH}_{24}^{37}\text{Cl}_2\text{FeN}_6\right]^{\text{+}}$; found: 424.08303 (6), 426.07859 (100), 427.08201 (23), 428.07576 (61), 429.07910 (13), 430.07363 (10). EA $(C_{16}H_{24}Cl_2FeN_6)$: calculated C 44.99%; H 5.66%; N 19.67%. Found C 44.88%; H 5.63%; N 19.81%.

Additional information on the synthesis of the target compound and original analysis data files are available via the Chemotion repository: [https://dx.doi.org/10.14272/](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-LGNUUDHCCJ-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ) [reaction/SA-FUHFF-UHFFFADPSC-LGNUUDHCCJ-](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-LGNUUDHCCJ-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ)[UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-LGNUUDHCCJ-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ).

 $[Fe(DMEG₂n)Cl₂]$ (C8). Inside a nitrogen-filled glovebox, anhydrous iron(π) chloride (63 mg, 0.50 mmol, 1.0 equiv.) was dissolved in acetonitrile (3 mL) under heating. The ligand DMEG₂n (L8, 175 mg, 0.500 mmol, 1.00 equiv.) was dissolved in acetonitrile (3 mL) at 20 °C. The iron(π) chloride solution was passed through a filter into the ligand solution. Immediately, an orange precipitate formed. The mixture was shaken (circa 1 min). After settling, the supernatant was removed. The solid was washed with diethyl ether $(3 \times 2 \text{ mL})$ and after removing the volatile compounds under reduced pressure, the complex $[Fe(DMEG_2n)Cl_2]$ (C8, 209 mg, 0.438 mmol, 88% yield) was obtained as an orange solid. Single crystals suitable for single-crystal X-ray diffraction were obtained by recrystallization from acetonitrile.

IR (ATR, \tilde{v}) = 2951 (vw, $v(CH_{\text{aliph}})$), 2890 (w, $v(CH_{\text{aliph}})$), 2868 (w, ν(CHaliph)), 2797 (vw, ν(CHaliph)), 1583 (w), 1544 (vs, $v(C=N_{\text{quad}})$, 1505 (w), 1489 (w), 1477 (m), 1463 (w), 1448 (w), 1427 (w), 1408 (s), 1387 (w), 1373 (w), 1342 (w), 1322 (w), 1294 (vs), 1239 (w), 1209 (w), 1164 (w), 1139 (w), 1127 (w), 1089 (w), 1060 (w), 1025 (m), 1009 (s), 977 (m), 969 (m), 921 (vw), 893 (vw), 852 (m), 823 (w), 810 (m), 783 (s), 770 (vs), 703 (w), 651 (w), 635 (m), 603 (w), 595 (w), 533 (m), 500 (s), 472 (m), 451 (vw), 435 (w), 431 (w), 423 (w), 414 (w) cm−¹ . HR-MS (ESI+, MeCN), m/z (%): isotopic distribution calculated for $\begin{bmatrix} C_{20}H_{26}Cl_2FeN_6 \end{bmatrix}^+$ $\begin{bmatrix} M \end{bmatrix}^+$: 474.0987 (6) $\begin{bmatrix} C_{20}H_{26}^{35}Cl_2^{54}FeN_6 \end{bmatrix}^+$ 475.1020 (1) $\left[\text{C}_{19}^{13}\text{CH}_{26}^{35}\text{Cl}_{2}^{54}\text{FeN}_{6}\right]^{+}$, 476.0940 (100) $\begin{bmatrix} C_{20}H_{26}^{35}Cl_{2}FeN_{6} \end{bmatrix}^{+}$, 477.0973 (22) $\begin{bmatrix} C_{19}^{13}CH_{26}^{35}Cl_{2}FeN_{6} \end{bmatrix}^{+}$, 478.0910 (64) $[C_{20}H_{26}^{35}Cl_{37}ClFeN_6]^+,$ 479.0944 (14) $\left[\text{C}_{19}^{13}\text{CH}_{26}^{35}\text{Cl}^{37}\text{Cl} \text{FeN}_6\right]$ ⁺, 480.0881 (10) $\left[\text{C}_{20}\text{H}_{26}^{37}\text{Cl}_2 \text{FeN}_6\right]$ ⁺, 481.0914 (2) $\left[\text{C}_{19}^{13}\text{CH}_{26}^{37}\text{Cl}_{2}\text{FeN}_6\right]$ ⁺; found: 474.0975 (2), 476.0936 (100), 477.0964 (21), 478.0912 (68), 479.0933 (13), 480.0890 (9). EA $(C_{20}H_{26}Cl_2FeN_6)$: calculated C 50.34%; H 5.49%; N 17.61%. Found C 49.98%; H 5.21%; N 17.90%.

Additional information on the synthesis of the target compound and original analysis data files are available via the Chemotion repository: [https://dx.doi.org/10.14272/](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-CHWOIVIIAO-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ) [reaction/SA-FUHFF-UHFFFADPSC-CHWOIVIIAO-](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-CHWOIVIIAO-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ)[UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ](https://dx.doi.org/10.14272/reaction/SA-FUHFF-UHFFFADPSC-CHWOIVIIAO-UHFFFADPSC-NUHFF-LUHFF-NUHFF-ZZZ).

Bulk polymerization of L-lactide

Inside a nitrogen-filled glovebox, the catalyst, L-lactide (LLA) and, if appropriate, the co-initiator p-methyl benzyl alcohol (p MeBnOH), FeCl₂ or the ligand TMG₂e (L3) were

homogenized in a mortar for 10 min. The mixture was transferred to a vial and removed from the glovebox. The used steel reactor was pre-heated under vacuum to the desired reaction temperature and flooded with argon gas for three times over the course of 1 h. The polymerization mixture was transferred to the reactor under a counter stream of argon. As soon as the reactor was closed, the mechanical stirrer was started and the acquisition of Raman spectra was initiated. After the desired reaction time, the stirrer and heating were turned off and the reactor was opened. An NMR sample for the determination of the conversion was taken. The residual polymer melt was distributed to two vials. The first fraction was used as a retention sample and the second fraction was dissolved in DCM (3–5 mL depending on the viscosity), precipitated from EtOH at 20 °C and the volatile compounds were removed under reduced pressure. The precipitated polymer was subjected to GPC analysis in order to determine the molar mass and the molar mass distribution. Catalysis Science & Technology

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Methanolysis of polylactide

For the depolymerization experiments, PLA (0.25 g, amount of ester linkages n_{EL} = 3.5 mmol, 1.0 eq.), the catalyst $(0.035$ mmol, 1 mol%), and absolute THF $(4.0$ mL) were added to a Young-type Schlenk tube inside a nitrogen-filled glovebox. The PLA and the catalyst were dissolved using an external heat source and placed in an oil bath at 60 °C. The reaction was started by addition of dry MeOH (1.00 mL, 24.7 mmol, 7.13 eq., THF/MeOH = $4:1$) and stirred at 260 rpm. Samples were analyzed by ¹H NMR spectroscopy in CDCl₃.

Data availability

Additional information on the synthesis and characterization of the presented iron(π) guanidine complexes is available *via* the Chemotion repository. The respective links are given in the Experimental section.

Crystallographic data for complexes C1–C8 has been deposited at the Cambridge Crystallographic Data Centre (CCDC) as supplementary no. CCDC – 2278549 for C1, CCDC – 2278550 for C2, CCDC – 2278551 for C3, CCDC – 2278552 for C4, CCDC – 2278553 for C5, CCDC – 2278554 for C6, CCDC – 2278555 for C7 and CCDC – 2278556 for C8.

Original data of polymerization and depolymerization experiments as well as the MALDI-TOF-MS spectra are available via the RADAR4Chem repository by FIZ Karlsruhe – Leibniz-Institut für Informationsinfrastruktur and are published under an Open Access model (CC BY-NC-SA 4.0 Attribution-NonCommercial-Share Alike: DOI: [https://doi.org/](https://doi.org/10.22000/1625) [10.22000/1625](https://doi.org/10.22000/1625)).

Author contributions

CC: conceptualization; methodology, investigation, formal analysis and data curation for complex synthesis & characterization and polymerization experiments; visualization, writing – original draft. LB: methodology, investigation, formal analysis and data curation for depolymerization experiments; writing – review & editing. SS: investigation (complex synthesis & characterization, polymerization experiments), writing – review & editing. SN: investigation (complex synthesis & characterization, polymerization experiments), writing – review & editing. YK: investigation (depolymerization experiments), writing – review & editing. JH: investigation, formal analysis (conducted DFT calculations); writing – review & editing. AH: supervision, validation, data curation, writing – review & editing. SHP: conceptualization, supervision, funding acquisition, resources, writing – review & editing.

Conflicts of interest

There are no conflicts to declare.

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