Materials Advances

PAPER

Check for updates

Cite this: Mater. Adv., 2022, **3**, 7937

Received 27th May 2022, Accepted 21st August 2022 DOI: 10.1039/d2ma00596d

rsc.li/materials-advances

Introduction

Carbon materials are key players in energy conversion and storage, environmental remediation, and catalysis.¹⁻⁴ Carbons can store heat⁵ and fuels,⁶ harvest sunlight^{7,8} and water,⁹ and are key in electrochemical devices such as supercapacitors,¹⁰⁻¹² batteries,¹³⁻¹⁵ and fuel cells.¹⁶⁻¹⁸ Carbons offer high specific surface areas, electronic conductivity, low cost, and low density. Their seemingly infinite structural tuneability is particularly important in electrocatalysis, where high power applications call for high volumetric surface area, a flow-enabling pore network, graphitic domains for electronic conductivity, and fine-tuned pore sizes for directing reaction selectivity through intermediate confinement.¹⁹⁻³⁰ Thus, the structural design of carbons is a central challenge in electrocatalysis research.

Highly precise carbon structures can be designed by ingenious multi-stage syntheses,^{31–35} yet complex methodologies often lead to low yields. At the other extreme, the pyrolysis of abundant biomass wastes is a popular route to useful carbons, but with little



Itamar Salton, ‡ Karina Ioffe, ‡ Tomer Y. Burshtein, Eliyahu M. Farber, Nicola M. Seraphim, Nofit Segal and David Eisenberg ()*

Pore structure is a critical material property of carbon materials, determining their surface area, active site accessibility, wettability, and efficiency of bubble removal. In the self-templating approach to pore design, inorganic particles form inside a carbon during pyrolysis, templating meso- and macropores. This strategy is simple and economic, yet limited by choice of templating elements and by incomplete understanding of carbon-template interactions. We followed the self-templating process of eight lanthanoid coordination compounds (the iminodiacetates of La³⁺, Nd³⁺, Sm³⁺, Eu³⁺, Gd³⁺, Tb³⁺, Er³⁺, and Yb³⁺), shedding light on the pore structure and the processes that form it. The resulting carbons showed high BET specific surface areas (up to 2700 m² g⁻¹), hierarchical micro-, meso- and macro-porosity, and lanthanoid-imprinted nitrogen moieties that could be transmetalated to yield atomically dispersed $Fe-N_x$ sites. Some of the resulting Fe-N-C materials showed excellent activity towards hydrazine oxidation electrocatalysis, helping to identify several key links between porosity and electrocatalysis, especially the removal of electrode-blocking $N_2(g)$ bubbles. Overall, this detailed investigation expands the toolbox of rational design methods towards rich and useful electrocatalyst porosities

> control over structure or composition.^{36,37} A promising golden path is the method of self-templating (Fig. 1). In this approach, pyrolysis of well-defined metal-organic coordination compounds - ideally composed of earth-abundant elements - yields carbon matrices with embedded inorganic particles of precise dimensions and compositions. Subsequent acid leaching of the templating particles produces hierarchically porous carbons. The self-templating method was pioneered by Inagaki et al. for magnesium compounds, and was explored for other alkaline earth metals.^{24,38-45}

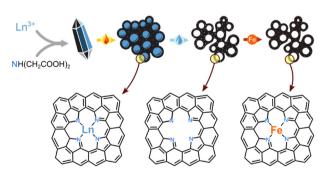
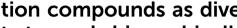


Fig. 1 Simultaneous self-templating of pores and imprinting of active sites, to yield hierarchically porous Fe-N-C electrocatalysts: (1) precipitation of a lanthanoid salt, (2) pyrolysis at 800 °C, (3) acid leaching, (4) boiling with an iron salt solution. The bottom row shows a possible structure of an imprinted active site

ROYAL SOCIETY

OF CHEMISTR



Schulich Faculty of Chemistry and The Grand Technion Energy Program Technion -Israel Institute of Technology Technion City, Haifa, 3200003, Israel. E-mail: eisenberg@technion.ac.il

[†] Electronic supplementary information (ESI) available. See DOI: https://doi.org/ 10.1039/d2ma00596d

[‡] These authors contributed equally.

Paper

Surprisingly, few elements are known to be self-templating in carbons: the alkaline earths,^{24,38–45} a handful of post-transition metals,^{46,47} lanthanum,^{48,49} and several transition metals (which are often catalytic, thus convoluting structural and catalytic effects).^{50–54} To expand the utility of the self-templating pore design strategy, the range of templating elements must be extended, and the templating process must be better understood.

The self-templating strategy can be enhanced even further with the simultaneous imprinting of catalytic sites, following the Fellinger method (Fig. 1).55-58 Metal-nonmetal moieties that form during pyrolysis (e.g. $Zn^{2+}-N_4$ or $Mg^{2+}-N_4$), can be transmetalated by catalytic elements such as Fe²⁺. The resulting materials belong to the highly important class of atomicallydispersed Fe-N-C electrocatalysts, which show great promise in the oxygen, ^{50,59-62} nitrogen, ^{50,63-68} and carbon cycles. ^{69,70} This method is particularly useful for avoiding the formation of surface-blocking FeX particles during pyrolysis with iron precursors.⁵⁰ The resulting Fe-N-C are particularly active in the hydrazine oxidation reaction (HzOR, $N_2H_4 + 4OH^- \rightarrow N_2 +$ 4H₂O), an important reaction for alkaline fuel cells. Hydrazine hydrate $(N_2H_4 \cdot H_2O)$ is a promising alternative fuel: it is easily liquifiable, energy-dense, and thus a promising alternative to H₂ in alkaline fuel cells.^{63,71-76} Fast HzOR requires active catalytic sites and fast mass transfer, but also efficient removal of electrode-blocking $N_2(g)$ bubbles.^{77,78}

We now report the coordination compounds of eight lanthanoids (La, Nd, Sm, Eu, Gd, Tb, Er, Yb) as excellent and highly diverse precursors for the simultaneous self-templating and metalimprinting of hierarchically porous carbons. The lanthanoids – historically part of the 'rare earth metals' – are more common in the earth's crust than many well-known elements (Fig. S1, ESI†).⁷⁹ The lanthanoid-templated carbons were found to exhibit diverse and rich porous structures, created by a range of growth pathways during pyrolysis of the inorganic–carbon composite. Moreover, post-pyrolytic transmetalation of the lanthanoid-nitrogen moieties with Fe²⁺ yielded excellent electrocatalysts for hydrazine oxidation. The rich, fully hierarchical micro-, meso-, macro-porosity resulted in fast mass transfer during electrocatalysis, and the efficient removal of electrode-blocking N₂ bubbles.

Results and discussion

Hierarchical porosity templating with lanthanoid inorganic phases

Eight lanthanoid metal ions (Ln^{3+}) were precipitated with the same bidentate ligand, iminodiacetic acid $(NH(CH_2COOH)_2, IDA)$, from aqueous solutions of LnCl₃ and IDA (molar ratio 1:3). After drying, washing and grinding, the structures of the resulting compounds were solved by single crystal X-ray diffraction (to be reported in a separate study), yielding the compositions of La(IDA)₃, Nd₂(IDA)₃(H₂O)₄, Sm₂(IDA)₃(H₂O)₄, Eu₂(IDA)₃(H₂O)₄, Gd₂(IDA)₃(H₂O)₄, Tb(IDA)(H₂O), Er(IDA)(H₂O)₄, and Yb(IDA)₃. Some of the structures contained additional weakly bound chlorides and water. The Ln-IDA salts were imaged by scanning electron microscopy (SEM, Fig. S2, ESI[†]), revealing

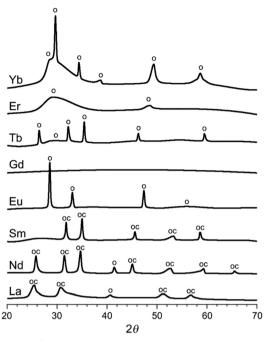


Fig. 2 X-Ray diffractograms of the heat-treated carbon–inorganic composites (smoothed). The peaks are assigned to Ln_2O_3 oxides, marked o (JCPDS: La 05-0602, Nd 43-1023, Eu 83-7117, Tb 76-0156, Er 08-8239, Yb 41-1106) and to $Ln_2O_2CO_3$ oxycarbonates, marked oc (JCPDS: La 37-0804, Nd 37-0806, Sm 37-0807). Visual peak matching in Fig. S4 (ESI†).

layered macroscopic particles. Upon heat treatment of the metalorganic coordination compounds in argon at 800 °C, a variety of carbon-inorganic composites formed (dubbed LnX@NC). According to powder X-ray diffraction (XRD, Fig. 2), the materials contain either inorganic oxides (Eu, Tb, Er, Yb), oxycarbonates (Sm), both (La, Nd) or amorphous phases (Gd).

The inorganic phases nucleate, crystallize and grow inside the carbon during the heat treatment. According to the thermogravimetric and calorimetric analysis, the last phase transformation occurs at roughly the same temperature for all materials (350-420 °C, Fig. S3, ESI⁺). Importantly, these inorganic phases can serve as templates for internal porosity only if they remain inside the carbon: if they are exsolved too early in the carbonization process, the templated voids collapse.²⁴ The tendency for exsolution and carbon coating is determined by interplay between (1) the hydrophobicity of the inorganic phase, and (2) the crystallization energy, activation energy, and habit, which could favour the formation of compact particles. Such is the behaviour of GdX@NC and ErX@NC (as seen by scanning electron microscopy, SEM, Fig. 3a and b): the inorganic phases are exsolved from the carbon to form a skin-like layer at its surface. The GdX and ErX phases are also the most amorphous in the series (Fig. 2). Similarly, in LaX@NC, the inorganic phases $(La_2O_3 \text{ and } La_2O_2CO_3)$ are limited to the carbon surface (Fig. 3c), despite being crystalline. Thus, these three lanthanoids (La, Gd, Er) are unlikely candidates for self-templating of internal porosity.

Some exsolved phases, such as Nd_2O_3 , $Nd_2O_2CO_3$, Tb_2O_3 and Yb_2O_3 show up as well-defined crystalline platelets at the

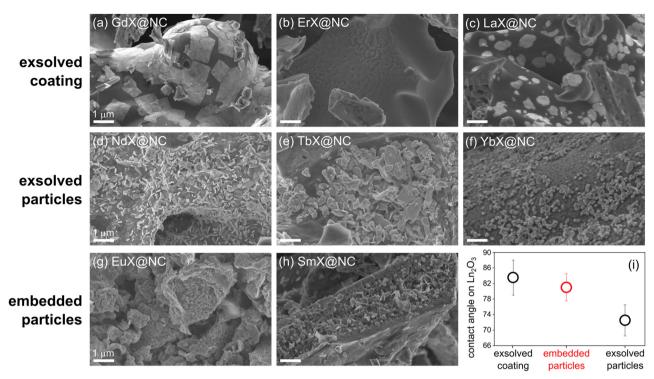


Fig. 3 (a-h) SEM micrographs of three types of LnX@NC composites (exsolved/embedded coating/particles), pyrolyzed at 800 °C. Scalebars are 1 μ m. (i) Contact angle of ethylene glycol on Ln₂O₃ surfaces, as reported by Varanasi *et al.*⁸⁰ and used here as a proxy for LnX hydrophobicity.

surface of their respective carbons (Fig. 3d–f). Such particles are more promising as templates for tuneable porosity than skinlike oxides because some particles may remain inside the carbon. Even more promising are Eu_2O_3 and $Sm_2O_2CO_3$, which form as rounded particles, and are well-dispersed inside the carbon matrix (Fig. 3g, h, and Fig. S4, ESI†). In fact, the pore templating is directly seen in the micrographs: many inorganic particles appear alongside the pores from which they fell out. The degree of exsolution may vary slightly in different locations of the specimen, due to slight variations in the temperature experienced by that portion of the sample, but the micrographs presented here are the most representative.

To understand the three regimes of carbon|template interactions, highlighted in Fig. 3, we compared the hydrophobicity of lanthanoid oxides, reported in a systematic study by Varanasi et al.⁸⁰ Specifically, we plotted the wetting angle of ethylene glycol on Ln₂O₃ materials, which is a useful proxy for the hydrophobicity of the LnX phases in this study. The most hydrophobic phases will tend to maximize their carbon interface area; indeed these are the phases that are exsolved to the surface and coat it (GdX, ErX, La₂O₃). The least hydrophobic phases will tend to minimize their interactions with the carbon, also leading to exsolution, and to 'curling up' into particles these are the phases that form exsolved particles (Nd₂O₃, Nd₂O₂CO₃, Tb₂O₃ and Yb₂O₃). Intermediate hydrophobicity, as in Eu₂O₃ and Sm₂O₂CO₃, corresponds to the carbon|template interactions that favour the formation of embedded particles, which are optimal for pore templating. While crystallization thermodynamics and kinetics play a role in particle formation, self-templating proceeds mostly under kinetic control, impeding quantification of this aspect. Nevertheless, the hydrophobicity of the LnX phase is shown here to be a good indicator for carbon|template interactions during pyrolysis, and their effect on the ultimate porosity.

To follow the progress of exsolution along the pyrolysis, we selected two materials with partially embedded particles, YbX@NC and SmX@NC, different in composition and structure: Yb₂O₃ is a cubic oxide, while $Sm_2O_2CO_3$ is a hexagonal oxycarbonate. The YbIDA and SmIDA salts were pyrolyzed at temperatures between 700–1000 °C, and followed by *ex situ* HRSEM (Fig. 4). At 700 °C, the inorganic particles are small (30–90 nm) and embedded in the carbon. The particles have roughly the same sizes in both materials, throughout the

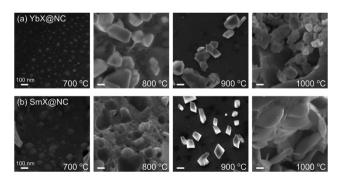


Fig. 4 Following the progress of exsolution during pyrolysis of (a) SmX@NC, and (b) YbX@NC by HRSEM, along pyrolysis temperatures of 700-1000 $^{\circ}$ C. Scalebars are 100 nm.

Paper

temperature range, indicating the central role of the carbon matrix in confining particle growth. At 800 °C, the particles begin falling out, leaving visible voids with sizes matching the template size. This is also the temperature where faceting starts, stressing the link between crystallization and exsolution. At 900 °C the voids begin to fill up, probably with amorphous pyrolysis product, while particle crystallization continues. Finally, at 1000 °C the inorganic phases reach their maximum size (150–250 nm) and are fully exsolved in the observed area of the carbon. In other areas of SmX@NC, however, many particles remain inside the carbon, as in Fig. 3 and Fig. S3 (ESI†). Thus, the temperature range of 800–900 °C is optimal for forming well-defined, easily removable templating particles.

The pore templating was then completed by leaching out the inorganic particles by HCl 1 M for all eight LnX@NC materials. The porosity of the resulting carbons (dubbed NC_{Ln}) was quantified by N₂ sorption porosimetry (Fig. 5). Complete leaching was confirmed by the disappearance of oxide and oxycarbonate peaks in the XRD (Fig. S6, ESI†), and by the trace amounts of lanthanoids measured by ICP-MS (0.01–0.04 at%). All N₂ adsorption–desorption isotherms rise steeply at low p/p^0 values (indicating significant microporosity), and all exhibit a brief and steep rise at p/p^0 approaching 1 (due to condensation in macropores). The isotherms belong to either pure type I (microporous material) or have some type IV character

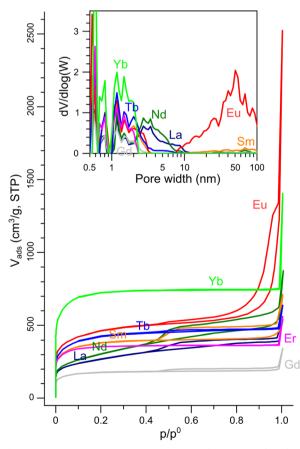


Fig. 5 N_2 sorption isotherms on the porous NC_{Ln} carbons (77 K). Inset: Pore size distributions calculated from the isotherms by the NLDFT model.

(mesoporous material) mixed in, as observed in the hysteresis at intermediate-high p/p^0 values.⁸¹

The carbons in which the inorganic phase was exsolved to the surface during pyrolysis (NC_{Gd}, NC_{Er}, NC_{La}, NC_{Nd}) had BET surface areas in the range of 660–1330 $m^2 g^{-1}$ (Table 1). These are high values, but are still the lowest in the series, where BET SSAs reached up to 1650 $m^2\,g^{-1}$ in NC_{Eu} and even 2710 $m^2\,g^{-1}$ in NC_{yb} . These observations suggest that keeping the particles inside the carbon (by a proper tuning of the carbon|oxide interfacial energy) is crucial for exposing a high internal surface area in the carbon. NC_{Yb} is strictly microporous (type I isotherm), while NC_{Eu} has a full-house combination of micro-, meso- and macropores. Quantification of the pore size distribution by NLDFT analysis of the isotherms (Fig. 5, inset) revealed that all carbons have micropores (<2 nm), some have small mesopores (2-10 nm), but only NC_{Eu} also has a rich distribution of mesopores (10-50 nm) and macropores. Moreover, the total pore volume is highest in NC_{Eu} , reaching 1.91 mL g^{-1} – compared to 1.2 mL g^{-1} in strictly-microporous NC_{Yb} , and $<0.8 \text{ mL g}^{-1}$ in the others. The well-developed hierarchical porosity of NC_{Eu} is also visible at several magnifications by SEM and TEM (Fig. 6), as very fine wrinkles on a porous undulating surface. The richly porous morphology of NC_{Eu} and NC_{Yb} is promising for exposing active sites and enhancing flow during electrocatalysis. Moreover, the many sharp edges visible in the fine porous structure create low-area three-phase contact layers (bubble-electrolyte-solid),82 useful for preventing bubble pinning and enhancing gas evolution. The thin and structured carbon walls (Fig. 6d) help maximize the volumetric surface area of the electrode, while maintaining structural rigidity.

The high SSA and fine morphology of NC_{Eu} suggest that Eu^{3+} ions are not only excellent mesopore templates, but also particularly efficient in micropore etching during pyrolysis. When metal–organic compounds are heat treated and carbonized, metal ions can oxidize the carbon matrix, etching micropores into it and becoming easily washable reduced particles. Such processes have been observed in the pyrolysis of Group 1-containing precursors.^{40,43} Indeed, a careful examination of the carbon yield in each pyrolysis (Fig. 7a), as

Table 1Material properties of the LnX@NC, NC_Ln and Fe-NC_Ln materials								
Ln	C in LnX@NC ^a (wt%)	N in NC ^b (wt%)	$ \begin{array}{c} \text{Ln in} \\ \text{NC}^b \\ \text{(wt\%)} \end{array} $	Fe in Fe- NC ^b (wt%)	SSA ^c	${V_{ m pore}}^{cd}_{ m (cm^3 g^{-1})}$	$I_{ m D}/I_{ m G}^{e}$	L_{a}^{f} (nm)
La	27	13.5	0.49	0.31	930	0.61	1.76	10.9
Nd	21	10.2	0.36	0.22	1030	0.86	1.46	13.2
Sm	23	11.4	0.37	1.10	1390	0.71	1.79	10.7
Eu	18	11.3	0.11	2.56	1650	1.91	1.60	12.0
Gd	20	13.9	0.42	0.56	660	0.31	1.76	10.9
Тb	21	11.8	0.21	0.81	1530	0.74	1.59	12.1
Er	34	13.5	0.33	0.32	1330	0.57	1.54	12.5
Yb	39	13.5	0.48	2.07	2710	1.16	1.70	11.3

^{*a*} Carbon yield in thermogravimetric combustion (Fig. S7, ESI). ^{*b*} ICP-MS; the remainder is O and possibly Cl from the washing. ^{*c*} Isothermal N₂ adsorption at 77 K. ^{*d*} Determined at $p/p^0 = 0.99$. ^{*e*} Deconvoluted Raman spectra (Fig. S8, ESI). ^{*f*} Calculated from the I_D/I_G ratio.

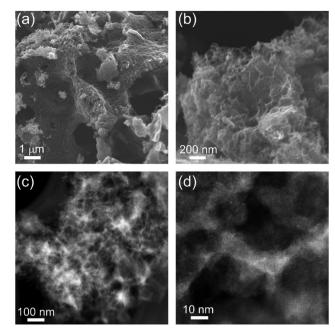


Fig. 6 SEM micrographs of hierarchically porous NC_{Eu} at four magnifications, obtained by (a and b) SEM, and (c and d) TEM.

calculated from the thermogravimetric combustion of each of the NC_{Ln} carbons (Fig. S7, ESI[†]), reveals that most carbon is removed in NC_{Eu}. Moreover, the lanthanoid trace content is lowest in the case of Eu (Fig. 7b); this metal loss can be explained by efficient carbothermal reduction (*i.e.* micropore etching) and subsequent evaporation of the metal.⁴⁰ Interestingly, Eu³⁺ is the strongest

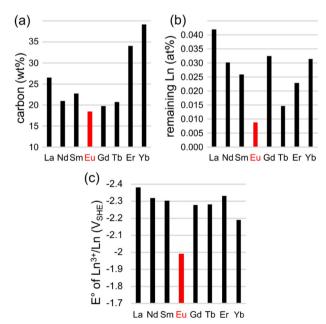


Fig. 7 Indirect evidence for carbon etching by Eu³⁺ ions during pyrolysis: (a) efficient carbon etching, as seen by the thermogravimetrically determined carbon fraction in the LnX@NC composite; (b) remaining traces of Ln atoms after the acid wash (ICP-MS); (c) standard reduction potentials of the Ln³⁺/Ln couple,⁸³ possibly correlated with the tendency to oxidize the carbon during pyrolysis.

oxidant of all eight lanthanoids in this study, when comparing standard reduction potentials of the Ln^{3+}/Ln couple (Fig. 7c). Although E° values were determined at conditions dissimilar to a hot carbon matrix, they do offer a qualitative trend to support the efficient etching of micropores by Eu^{3+} .

Formation of lanthanoid-imprinted Fe-N-C active sites

In the active site imprinting concept, proposed by Fellinger et al., the templating lanthanoid ions bind and retain the nitrogen atoms during the pyrolysis, and can later be replaced (transmetalated) with a catalytically active metal such as iron.^{55–58} We have performed such an iron transmetalation by refluxing the NC_{Ln} in a methanol solution of an iron salt, followed by washing and drying. The resulting materials (dubbed FeNC_{Ln}) contain very high nitrogen content (8.9-12.1 at%, Table 1). This is higher than the typical N content of Group 2-templated carbons (~ 6 at%),^{24,43} and could arise from the stronger Ln-N coordination. The carbons also contain residual oxygen, hydrogen, and possibly chlorine from the acid wash. The oxygen phases are important for rendering the carbon surface hydrophilic enough for wetting by electrolyte, yet also serve as possible reaction sites for corrosion. Importantly for electronic conductivity, the carbons are quite graphitic, as measured by Raman spectroscopy (Fig. S8, ESI⁺). The intensity ratio between the Raman D band (associated with carbon defects) and the G band (graphitic band) varies slightly around 1.65 \pm 0.12 across the series (Table 1). These values correspond to graphitic plane domain lengths (L_a) of 11.7 \pm 0.9 nm. The similarity in degree of graphitization across the series reveals that IDA ligand, common to all eight salts, is solely responsible for directing the textural properties of the carbon. Thus, the role of the lanthanoid metal is only to direct the porous structure of the materials.

The final iron content varied between 0.2–1.1 wt% for most carbons (ICP-MS, Table 1) but peaked in the highly porous carbons, reaching 2.1 wt% in Fe–NC_{Yb} and 2.6 wt% in Fe–NC_{Eu}. The nitrogen binding modes were analysed in two high-surface-area carbons, Fe–NC_{Eu} and Fe–NC_{Sm}, by X-ray photoelectron spectroscopy (XPS) in the N 1s region (Fig. 8). The spectra were deconvoluted into peaks of metal-bound, pyridinic, pyrrolic, quaternary, graphitic, and oxidized nitrogen positions.⁸⁴ Both materials contain a significant fraction of metal-bound

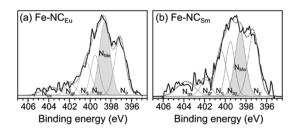


Fig. 8 X-Ray photoelectron spectra in the N 1s region on Fetransmetalated porous carbons (a) Fe-NC_{Eu} and (b) Fe-NC_{Sm}. The spectra are deconvoluted⁸⁴ to identify different nitrogen moieties, including pyridinic (N_p), metal-bound (N_{Me}), pyrrolyic (N_{py}), quaternary (N_q), graphitic (N_g) and oxidized (N_{ox}).

nitrogens (N_{Me}), more in Fe–NC_{Eu} (33%) than in Fe–NC_{Sm} (25%). The difference is equally distributed across the other nitrogen positions (Table S1, ESI†). This suggests that the Eu³⁺ and Sm³⁺ ions were successful in imprinting Ln–N_x moieties that could be converted to Fe–N_x sites. Moreover, Eu³⁺ ions are somewhat better than Sm³⁺ ions in the imprinting process.

All NC_{Ln} carbons and all transmetalated Fe–NC_{Ln} carbons were tested as hydrazine oxidation electrocatalysts in 1 M KOH solution, without electrode rotation (Fig. 9). Some of the iron-free NC_{Ln} carbons show reasonable HzOR activity, with onset potentials ranging 0.38–0.48 V *vs.* RHE at pH 14 (Fig. 9a). The oxidation occurs in two waves, assigned to two active sites: first, a small wave on the nitrogen dopants; second, a larger wave on carbon defects.⁸⁵

Fluctuations in the current, indicating irregular detachment of $N_2(g)$ bubbles produced by the HzOR, appear at high overpotentials (>0.9 V vs. RHE) for some of the materials. Fast bubble generation is encouraging for efficient HzOR but highlights the need for efficient bubble removal.

Upon transmetalation with iron, the HzOR activity improves drastically (Table S2 and Fig. S9, ESI[†]).⁵⁶ The onset potentials are shifted negative, down to 0.37–0.38 V for most carbons, and even 0.32 V *vs.* RHE for Fe–NC_{Eu}. These onsets approach those of the best Fe–N–C electrocatalysts reported for the HzOR, to

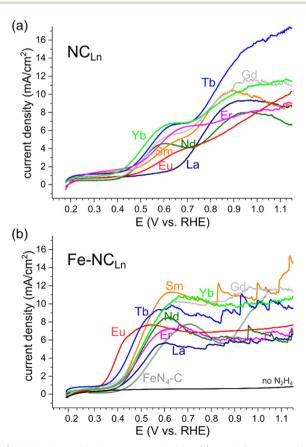


Fig. 9 Hydrazine oxidation electrocatalysis on (a) metal-free porous NC_{Ln} carbons, and on (b) iron-transmetalated porous Fe–NC_{Ln} carbons, including a comparison to a recent FeN₄-C reference material.⁶⁴ LSVs taken without electrode rotation, in 1 M KOH, 0.1 M N₂H₄, scan rate 10 mV s⁻¹.

within 70 mV (see Table S3, ESI⁺).⁶³ Importantly, the HzOR wave shows a constant oxidation current, indicating fast, masstransfer limited electrocatalysis. This contrasts all previously reported Fe-N-C HzOR electrocatalysts, where Fe is typically deactivated, resulting in a peak-shaped voltametric wave.^{50,63,64} The atomical dispersion of the Fe-N_r moieties is further supported by cyanide and nitrite poisoning experiments (Fig. S10, ESI[†]), which show lower current densities upon selective poisoning of iron centers.66,86-88 Tafel analysis confirms a distinct change in electrocatalytic mechanism (Fig. S11, ESI[†]): the iron-free NC= materials show Tafel slopes of $270 \pm 70 \text{ mV dec}^{-1}$, whereas the iron-imprinted Fe–NC_{Ln} catalysts exhibit steeper slopes of 140 \pm 25 mV dec⁻¹ (Table S4, ESI[†]). However, these values are hard to interpret on their own, since mass-transfer phenomena cloud the kinetic analysis.

The Fe-NC_{Ln} catalysts start evolving N₂ bubbles at early potentials (0.6 V vs. RHE). This is indicated by the current spikes, which correspond to single events of bubble release from the electrode surface. High power HzOR operation calls for fast removal of bubbles, which would result in small, frequent, and regular current spikes. This is the case for Fe-NC_{Yb}, where the spikes are regular and small. The efficient bubble removal is visible as continuous 'frothing' from the entire electrode surface (Fig. 10). Even more remarkable is Fe–NC_{Eu}, showing no current spikes at all – but rather a steady catalytic plateau from 0.5 V vs. RHE and on. Although N2 is still generated in large quantities (see also the Koutecký-Levich analysis below), the bubbles only grow at the perimeter of the electrode, indicating immediate removal to the sides (Fig. 10) and a complete lack of bubble pinning. This efficient bubble removal also explains the early HzOR onset potential on Fe-NC_{Eu}, since it allows the active site to start operating at maximum efficiency immediately; without removal of the N₂ products, higher over-potentials are needed to make the reaction favorable. Overall, the differences in bubble removal efficiencies within the series are striking, and suggest the central role of the pore structure and fine surface texture in this important phenomenon.

Koutecký–Levich analysis was further used to calculate the apparent number of electrons transferred per N₂H₄ molecule (Fig. S12, ESI†). The analysis revealed 2.1 \pm 0.3 e^- for Fe–NC_{Yb} and 3.2 \pm 0.1 for Fe–NC_{Eu}. Complete oxidation to N₂ would yield 4 e^-/N_2H_4 . The losses may result from chemical decomposition of the hydrazine.⁸⁹ A more complete oxidation is

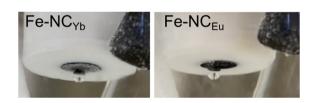


Fig. 10 Photographs of two electrocatalysts showing the most efficient bubble removal, at E = 0.55 V, at the conditions of Fig. 9, rotating at 10 rpm.

linked with intermediate confinement in specific pore sizes. Thus, the higher value for the Fe–NC_{Eu} carbon further confirms its higher activity for the HzOR, which arises from its unique, hierarchically porous nanostructure.

Conclusions

Eight lanthanoid metal iminodiacetates (La, Nd, Sm, Eu, Gd, Tb, Er, Yb) are reported as diverse precursors for the simultaneous self-templating and metal-imprinting of hierarchically porous carbon electrocatalysts. The lanthanoid coordination compounds were pyrolyzed to yield a series of LnX@NC materials, exhibiting different types of carbon|template interactions, such as coating, exsolution, and embedding. The spatial evolution of template particles was shown to be critical for the exposure of internal microporosity: upon removal of the inorganic templates, a rich variety of porous carbons was obtained, exhibiting microporosity (correlated with BET SSAs from 660 to $2700 \text{ m}^2 \text{ g}^{-1}$), some mesoporosity, and in some cases (Eu, Sm) complex porosity on multiple length-scales. Finally, postpyrolytic transmetalation with Fe²⁺ yielded excellent electrocatalysts for the hydrazine oxidation reaction, with early onsets (down to E_{onset} = +0.32 V vs. RHE in 1 M KOH on NC_{Eu}) and stable catalytic currents without deactivation. Bubble removal, as assessed by current spikes, varied with the carbon texture, and very efficient bubble removal was observed on NC_{Eu} and NC_{Yb}. The outstanding HzOR activity of Fe-NC_{Eu} is no doubt related to its exceptional material properties: high specific surface area (1650 m² g⁻¹), high pore volume (1.91 mL g⁻¹), hierarchical micro-, meso- and macroporosity, and higher Fe content. These properties, in turn, arise from the unique suitability of Eu ions for driving multi-level self-templating both of nitrogen-based active sites, and of a flow-enabling pore network. These hierarchically carbons are expected to be useful supports for other electrocatalytic reactions. The systematic understanding of the self-templating process expands the toolbox of pore engineering strategies, to applications in catalysis, batteries, adsorption, and more.

Author contributions

I. S. synthesized the carbons with the help of N. S. and coordinated all material characterizations, electrochemical measurements, and data analysis. K. I. performed transmetalation, electrochemical experiments, and helped coordinate the experiments. T. Y. B. performed Raman and XPS analysis. E. M. F. performed electron microscopy analysis. N. M. S. performed XRD analysis. D. E. acquired funds and helped coordinate the project. I. S., K. I., and D. E. wrote the manuscript. All authors edited the manuscript.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

We thank the Nancy & Stephen Grand Technion Energy Program (GTEP) and the Israel Ministry of Energy for partial financial support.

Notes and references

- 1 F. Rodríguez-Reinoso, Carbon, 1998, 36, 159-175.
- 2 C. Zhang, W. Lv, Y. Tao and Q.-H. Yang, *Energy Environ. Sci.*, 2015, 8, 1390–1403.
- 3 M. Wu, J. Liao, L. Yu, R. Lv, P. Li, W. Sun, R. Tan, X. Duan, L. Zhang, F. Li, J. Kim, K. H. Shin, H. Seok Park, W. Zhang, Z. Guo, H. Wang, Y. Tang, G. Gorgolis, C. Galiotis and J. Ma, *Chem. – Asian J.*, 2020, **15**, 995–1013.
- 4 Q. Chen, X. Tan, Y. Liu, S. Liu, M. Li, Y. Gu, P. Zhang, S. Ye, Z. Yang and Y. Yang, *J. Mater. Chem. A*, 2020, **8**, 5773–5811.
- 5 X. Chen, P. Cheng, Z. Tang, X. Xu, H. Gao and G. Wang, *Adv. Sci.*, 2021, **8**, 2001274.
- 6 M. Mohan, V. K. Sharma, E. A. Kumar and V. Gayathri, *Energy Storage*, 2019, 1, e35.
- 7 M. Volokh, G. Peng, J. Barrio and M. Shalom, *Angew. Chem.*, *Int. Ed.*, 2019, **58**, 6138–6151.
- 8 D. Xiao, M. Jiang, X. Luo, S. Liu, J. Li, Z. Chen and S. Li, *ACS Sustainable Chem. Eng.*, 2021, **9**, 4139–4145.
- 9 Z. Chen, S. Song, B. Ma, Y. Li, Y. Shao, J. Shi, M. Liu, H. Jin and D. Jing, *Sol. Energy Mater. Sol. Cells*, 2021, 230, 111233.
- A. Borenstein, O. Hanna, R. Attias, S. Luski, T. Brousse and D. Aurbach, *J. Mater. Chem. A*, 2017, 5, 12653–12672.
- J. Biemolt, I. M. Denekamp, T. K. Slot, G. Rothenberg and D. Eisenberg, *ChemSusChem*, 2017, **10**, 4018–4024.
- 12 P. Ratajczak, M. E. Suss, F. Kaasik and F. Béguin, *Energy Storage Mater.*, 2019, 16, 126–145.
- 13 Z.-L. Xu, J.-K. Kim and K. Kang, *Nano Today*, 2018, **19**, 84–107.
- 14 J. Lach, K. Wróbel, J. Wróbel, P. Podsadni and A. Czerwiński, *J. Solid State Electrochem.*, 2019, 23, 693–705.
- 15 L. Xie, C. Tang, Z. Bi, M. Song, Y. Fan, C. Yan, X. Li, F. Su,
 Q. Zhang and C. Chen, *Adv. Energy Mater.*, 2021,
 11, 2101650.
- 16 A. L. Dicks, J. Power Sources, 2006, 156, 128-141.
- 17 T. B. Ferriday and P. H. Middleton, *Int. J. Hydrogen Energy*, 2021, **46**, 18489–18510.
- 18 Y. Yang, C. R. Peltier, R. Zeng, R. Schimmenti, Q. Li, X. Huang, Z. Yan, G. Potsi, R. Selhorst, X. Lu, W. Xu, M. Tader, A. V. Soudackov, H. Zhang, M. Krumov, E. Murray, P. Xu, J. Hitt, L. Xu, H.-Y. Ko, B. G. Ernst, C. Bundschu, A. Luo, D. Markovich, M. Hu, C. He, H. Wang, J. Fang, R. A. DiStasio, L. F. Kourkoutis, A. Singer, K. J. T. Noonan, L. Xiao, L. Zhuang, B. S. Pivovar, P. Zelenay, E. Herrero, J. M. Feliu, J. Suntivich, E. P. Giannelis, S. Hammes-Schiffer, T. Arias, M. Mavrikakis, T. E. Mallouk, J. D. Brock, D. A. Muller, F. J. DiSalvo, G. W. Coates and H. D. Abruña, *Chem. Rev.*, 2022, **122**, 6117–6321.

- M. Ferrandon, A. J. Kropf, D. J. Myers, K. Artyushkova, U. Kramm, P. Bogdanoff, G. Wu, C. M. Johnston and P. Zelenay, *J. Phys. Chem. C*, 2012, **116**, 16001–16013.
- 20 N. Daems, X. Sheng, I. F. J. Vankelecom and P. P. Pescarmona, *J. Mater. Chem. A*, 2014, **2**, 4085–4110.
- 21 A. S. Varela, N. Ranjbar Sahraie, J. Steinberg, W. Ju, H. S. Oh and P. Strasser, *Angew. Chem., Int. Ed.*, 2015, 54, 10758–10762.
- 22 W. Zhou, C. Wang, Q. Zhang, H. D. Abruña, Y. He, J. Wang,
 S. X. Mao and X. Xiao, *Adv. Energy Mater.*, 2015, 5, 1401752.
- D. Hursán, A. A. Samu, L. Janovák, K. Artyushkova, T. Asset,
 P. Atanassov and C. Janáky, *Joule*, 2019, 3, 1719–1733.
- 24 E. M. Farber, K. Ojha, T. Y. Burshtein, L. Hasson and D. Eisenberg, *Mater. Adv.*, 2020, **1**, 20–33.
- 25 A. B. Jorge, R. Jervis, A. P. Periasamy, M. Qiao, J. Feng,
 L. N. Tran and M.-M. Titirici, *Adv. Energy Mater.*, 2020,
 10, 1902494.
- 26 T. Asset and P. Atanassov, Joule, 2020, 4, 33-44.
- 27 F. Luo, A. Roy, L. Silvioli, D. A. Cullen, A. Zitolo, M. T. Sougrati, I. C. Oguz, T. Mineva, D. Teschner, S. Wagner, J. Wen, F. Dionigi, U. I. Kramm, J. Rossmeisl, F. Jaouen and P. Strasser, *Nat. Mater.*, 2020, **19**, 1215–1223.
- 28 S. Ratso, A. Zitolo, M. Käärik, M. Merisalu, A. Kikas, V. Kisand, M. Rähn, P. Paiste, J. Leis, V. Sammelselg, S. Holdcroft, F. Jaouen and K. Tammeveski, *Renew. Energy*, 2021, **167**, 800–810.
- 29 Q. Han, H. Jiao, L. Xiong and J. Tang, *Mater. Adv.*, 2021, 2, 564–581.
- 30 X. Shu, M. Yang, D. Tan, K. San Hui, K. Nam Hui and J. Zhang, *Mater. Adv.*, 2021, 2, 96–114.
- 31 A. A. Zakhidov, R. H. Baughman, Z. Iqbal, C. Cui, I. Khayrullin, S. O. Dantas, J. Marti and V. G. Ralchenko, *Science*, 1998, 282, 897–901.
- 32 C. Liang, K. Hong, G. A. Guiochon, J. W. Mays and S. Dai, *Angew. Chem., Int. Ed.*, 2004, **43**, 5785–5789.
- 33 D.-Y. Kang and J. H. Moon, Sci. Rep., 2014, 4, 5392.
- 34 A. Guirguis, J. W. Maina, L. Kong, L. C. Henderson, A. Rana, L. H. Li, M. Majumder and L. F. Dumée, *Carbon*, 2019, 155, 660–673.
- 35 R. Wang, K. Lan, R. Lin, X. Jing, C.-T. Hung, X. Zhang, L. Liu, Y. Yang, G. Chen, X. Liu, C. Fan, A. M. El-Toni, A. Khan, Y. Tang and D. Zhao, *ACS Nano*, 2021, 15, 7713–7721.
- 36 S. Tabac and D. Eisenberg, *Curr. Opin. Electrochem.*, 2021, 25, 100638.
- 37 Y. Wang, M. Zhang, X. Shen, H. Wang, H. Wang, K. Xia, Z. Yin and Y. Zhang, *Small*, 2021, 17, 2008079.
- 38 T. Morishita, K. Ishihara, M. Kato and M. Inagaki, *Carbon*, 2007, **45**, 209–211.
- 39 M. Inagaki, H. Orikasa and T. Morishita, *RSC Adv.*, 2011, 1, 1620–1640.
- 40 M. Sevilla and A. B. Fuertes, *J. Mater. Chem. A*, 2013, **1**, 13738–13741.
- 41 N. Díez, M. Sevilla and A. B. Fuertes, *Carbon*, 2021, **178**, 451–476.

- 42 D. Eisenberg, W. Stroek, N. J. Geels, C. S. Sandu, A. Heller, N. Yan and G. Rothenberg, *Chem. – Eur. J.*, 2016, 22, 501–505.
- 43 D. Eisenberg, W. Stroek, N. J. Geels, S. Tanase, M. Ferbinteanu, S. J. Teat, P. Mettraux, N. Yan and G. Rothenberg, *Phys. Chem. Chem. Phys.*, 2016, 18, 20778–20783.
- 44 D. Eisenberg, P. Prinsen, N. J. Geels, W. Stroek, N. Yan,
 B. Hua, J.-L. Luo and G. Rothenberg, *RSC Adv.*, 2016, 6, 80398–80407.
- 45 E. M. Farber, K. Ojha, T. Y. Burshtein and D. Eisenberg, J. Electrochem. Soc., 2020, 167, 064517.
- 46 Z. J. Zhang, P. Cui and X. Y. Chen, *Ind. Eng. Chem. Res.*, 2013, **52**, 16211–16219.
- 47 X. Y. Chen, Y. Y. He, H. Song and Z. J. Zhang, *Carbon*, 2014, 72, 410–420.
- 48 D. H. Youn, M. L. Meyerson, K. C. Klavetter, K. A. Friedman, S. S. Coffman, J.-W. Lee, A. Heller and C. B. Mullins, *J. Electrochem. Soc.*, 2016, 163, A953–A957.
- 49 A. Heller, J.-W. Lee, D. Eisenberg, K. A. Friedman and S. Coffman, *US Pat.*, US20200299136, 2020.
- 50 T. Y. Burshtein, D. Aias, J. Wang, M. Sananis, E. M. Farber, O. M. Gazit, I. Grinberg and D. Eisenberg, *Phys. Chem. Chem. Phys.*, 2021, 23, 26674–26679.
- 51 R. Das, P. Pachfule, R. Banerjee and P. Poddar, *Metal and metal oxide nanoparticle synthesis from metal organic frameworks (MOFs): Finding the border of metal and metal oxides*, 2012, vol. 4.
- 52 W. Niu, L. Li, X. Liu, N. Wang, J. Liu, W. Zhou, Z. Tang and S. Chen, J. Am. Chem. Soc., 2015, 137, 5555–5562.
- 53 L. Wang, X. Jin, J. Fu, Q. Jiang, Y. Xie, J. Huang and L. Xu, *J. Electroanal. Chem.*, 2018, **825**, 65–72.
- 54 W. Yang, X. Li, Y. Li, R. Zhu and H. Pang, *Adv. Mater.*, 2019, 31, 1804740.
- 55 A. Mehmood, J. Pampel, G. Ali, H. Y. Ha, F. Ruiz-Zepeda and T.-P. Fellinger, *Adv. Energy Mater.*, 2018, **8**, 1701771.
- 56 D. Menga, F. Ruiz-Zepeda, L. Moriau, M. Šala, F. Wagner, B. Koyutürk, M. Bele, U. Petek, N. Hodnik, M. Gaberšček and T.-P. Fellinger, *Adv. Energy Mater.*, 2019, 9, 1902412.
- 57 D. Menga, J. L. Low, Y.-S. Li, I. Arčon, B. Koyutürk, F. Wagner, F. Ruiz-Zepeda, M. Gaberšček, B. Paulus and T.-P. Fellinger, *J. Am. Chem. Soc.*, 2021, 143, 18010–18019.
- 58 B. Koyutürk, E. M. Farber, F. E. Wagner, T.-P. Fellinger and D. Eisenberg, J. Mater. Chem. A, 2022, DOI: 10.1039/D2TA00925K.
- 59 H. Ren, Y. Wang, Y. Yang, X. Tang, Y. Peng, H. Peng, L. Xiao, J. Lu, H. D. Abruña and L. Zhuang, ACS Catal., 2017, 7, 6485–6492.
- 60 P. Chen, T. Zhou, L. Xing, K. Xu, Y. Tong, H. Xie, L. Zhang,
 W. Yan, W. Chu, C. Wu and Y. Xie, *Angew. Chem., Int. Ed.*, 2017, 56, 610–614.
- 61 C. H. Choi, W. S. Choi, O. Kasian, A. K. Mechler, M. T. Sougrati, S. Brüller, K. Strickland, Q. Jia, S. Mukerjee, K. J. J. Mayrhofer and F. Jaouen, *Angew. Chem.*, *Int. Ed.*, 2017, 56, 8809–8812.
- 62 Y. Pan, S. Liu, K. Sun, X. Chen, B. Wang, K. Wu, X. Cao, W.-C. Cheong, R. Shen, A. Han, Z. Chen, L. Zheng, J. Luo,

- Y. Lin, Y. Liu, D. Wang, Q. Peng, Q. Zhang, C. Chen and Y. Li, *Angew. Chem., Int. Ed.*, 2018, 57, 8614–8618.
- 63 Y. Zheng, F. He, M. Chen, J. Zhang, G. Hu, D. Ma, J. Guo, H. Fan, W. Li and X. Hu, ACS Appl. Mater. Interfaces, 2020, 12, 38183–38191.
- 64 Y. Shahaf, A. Mahammed, A. Raslin, A. Kumar, E. M. Farber,Z. Gross and D. Eisenberg, *ChemElectroChem*, 2022,9, e202200045.
- 65 C. Linares-Flores, J. Espinoza-Vergara, J. H. Zagal and R. Arratia-Perez, *Chem. Phys. Lett.*, 2014, **614**, 176–180.
- 66 D. Malko, A. Kucernak and T. Lopes, J. Am. Chem. Soc., 2016, 138, 16056–16068.
- 67 M. Wang, S. Liu, T. Qian, J. Liu, J. Zhou, H. Ji, J. Xiong, J. Zhong and C. Yan, *Nat. Commun.*, 2019, 10, 341.
- 68 D. H. Kim, S. Ringe, H. Kim, S. Kim, B. Kim, G. Bae, H.-S. Oh, F. Jaouen, W. Kim, H. Kim and C. H. Choi, *Nat. Commun.*, 2021, **12**, 1856.
- 69 C. Genovese, M. E. Schuster, E. K. Gibson, D. Gianolio, V. Posligua, R. Grau-Crespo, G. Cibin, P. P. Wells, D. Garai, V. Solokha, S. Krick Calderon, J. J. Velasco-Velez, C. Ampelli, S. Perathoner, G. Held, G. Centi and R. Arrigo, *Nat. Commun.*, 2018, 9, 935.
- 70 J. Gu, C.-S. Hsu, L. Bai, H. M. Chen and X. Hu, Science, 2019, 364, 1091–1094.
- 71 A. Serov and C. Kwak, Appl. Catal., B, 2010, 98, 1-9.
- 72 N. V. Rees and R. G. Compton, *Energy Environ. Sci.*, 2011, 4, 1255–1260.
- 73 A. Serov, M. Padilla, A. J. Roy, P. Atanassov, T. Sakamoto,
 K. Asazawa and H. Tanaka, *Angew. Chem., Int. Ed.*, 2014, 53, 10336–10339.
- 74 Y. Meng, X. Zou, X. Huang, A. Goswami, Z. Liu and T. Asefa, *Adv. Mater.*, 2014, 26, 6510–6516.
- 75 K. Ojha, E. M. Farber, T. Y. Burshtein and D. Eisenberg, Angew. Chem., Int. Ed., 2018, 57, 17168–17172.
- 76 T. Zhang and T. Asefa, Adv. Mater., 2019, 31, 1804394.

- 77 K. Akbar, J. H. Kim, Z. Lee, M. Kim, Y. Yi and S.-H. Chun, NPG Asia Mater., 2017, 9, e378–e378.
- 78 J. Jeong, M. Choun and J. Lee, Angew. Chem., Int. Ed., 2017, 56, 13513–13516.
- 79 W. M. Haynes, in *CRC Handbook of Chemistry and Physics*, CRC Press; Hoboken, 95th edn, 2014, pp. 14–19.
- 80 G. Azimi, R. Dhiman, H.-M. Kwon, A. T. Paxson and K. K. Varanasi, *Nat. Mater.*, 2013, **12**, 315–320.
- 81 M. Thommes, K. Kaneko, A. V. Neimark, J. P. Olivier, F. Rodriguez-Reinoso, J. Rouquerol and K. S. W. Sing, *Pure Appl. Chem.*, 2015, 87, 1051–1069.
- 82 H. Y. Erbil, Colloids Interfaces, 2021, 5, 8.
- 83 P. Vanýsek, in *CRC Handbook of Chemistry and Physics*, ed.
 W. M. Haynes, CRC Press; Hoboken, 95th edn, 2014, pp. 5–80.
- 84 K. Artyushkova, A. Serov, S. Rojas-Carbonell and P. Atanassov, *J. Phys. Chem. C*, 2015, **119**, 25917–25928.
- 85 T. Y. Burshtein, K. Tamakuwala, M. Sananis, I. Grinberg, N. R. Samala and D. Eisenberg, *Phys. Chem. Chem. Phys.*, 2022, 24, 9897–9903.
- 86 F. J. Pérez-Alonso, C. Domínguez, S. A. Al-Thabaiti, A. O. Al-Youbi, M. Abdel Salam, A. A. Alshehri, M. Retuerto, M. A. Peña and S. Rojas, *J. Power Sources*, 2016, 327, 204–211.
- 87 M. Primbs, Y. Sun, A. Roy, D. Malko, A. Mehmood, M.-T. Sougrati, P.-Y. Blanchard, G. Granozzi, T. Kosmala, G. Daniel, P. Atanassov, J. Sharman, C. Durante, A. Kucernak, D. Jones, F. Jaouen and P. Strasser, *Energy Environ. Sci.*, 2020, 13, 2480–2500.
- 88 M. Mazzucato, G. Daniel, A. Mehmood, T. Kosmala, G. Granozzi, A. Kucernak and C. Durante, *Appl. Catal., B*, 2021, 291, 120068.
- 89 J. Sanabria-Chinchilla, K. Asazawa, T. Sakamoto,
 K. Yamada, H. Tanaka and P. Strasser, *J. Am. Chem. Soc.*, 2011, 133, 5425–5431.