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# N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process for enhanced oil recovery in a heterogeneous edge-water reservoir: experiments and pilot tests

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The CO<sub>2</sub> huff-n-puff process is an effective method to enhance oil recovery; however, its utilization is limited in heterogenous edge-water reservoirs due to the severe water channeling. Accordingly, herein, a stable N<sub>2</sub> foam is proposed to assist CO<sub>2</sub> huff-n-puff process for enhanced oil recovery. Sodium dodecyl sulfate (SDS) and polyacrylamide (HPAM) were used as the surfactant and stabilizer, respectively, and 0.3 wt% of SDS + 0.3 wt% of HPAM were screened in the laboratory to generate a foam with good foamability and long foam stability. Subsequently, dynamic foam tests using 1D sand packs were conducted at 65 °C and 15 MPa, and a gas/liquid ratio (GLR) of 1 : 1 was optimized to form a strong barrier in high permeable porous media to treat water and gas channeling. 3D heterogeneous models were established in the laboratory, and N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff experiments were conducted after edge-water driving. The results showed that an oil recovery of 13.69% was obtained with four cycles of N<sub>2</sub>-foam-assisted CO<sub>2</sub> injection, which is twice that obtained by the CO<sub>2</sub> huff-n-puff process. The stable N<sub>2</sub> foam could temporarily delay the water and gas channeling, and subsequently, CO<sub>2</sub> fully extracted the remaining oil in the low permeable zones around the production well. Pilot tests were conducted in 8 horizontal wells, and a total oil production of 1784 tons with a net price value (NPV) of \$240 416.26 was obtained using the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process, which is a profitable method for enhanced oil recovery in heterogenous reservoirs with edge water.

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## 1. Introduction

Edge-water-driving reservoirs are widely distributed in China, which account for important proportions of geological reserves of crude oil.<sup>1–4</sup> The existence of edge water has both advantages and disadvantages for the development of oilfields. On one hand, edge water can provide energy for oil production and maintain the formation pressure. On the other hand, the invasion of edge water can cause a quick increase in the water cut and a low oil recovery efficiency.<sup>5,6</sup> North Gaoqian Block, located in the north of Bohai Bay, China, is a heavy oil reservoir with a sufficient edge-water aquifer. The permeability of this reservoir is in the range from  $118 \times 10^{-3} \mu\text{m}^2$  to  $12\,392 \times 10^{-3} \mu\text{m}^2$ , which indicates that serious heterogeneity exists in this reservoir. The reservoir began to be developed using horizontal wells in 2004, and more than  $12 \times 10^4$  tons of crude oil was obtained annually using edge-water driving. However, due to the serious edge-water channeling, the water cut increased sharply to more than 90% within 5 years, and the oil recovery was less than 15% up to 2010. Therefore, appropriate techniques need to be

conducted to enhance the oil recovery (EOR) in this heterogeneous reservoir.

CO<sub>2</sub>-EOR is a promising technique to enhance heavy oil recovery, which has been successfully used in many countries.<sup>7–12</sup> As one of the CO<sub>2</sub>-EOR methods, the CO<sub>2</sub> huff-n-puff process is usually conducted in a single well, and three stages are included in this process as follows: (1) injection stage: CO<sub>2</sub> is injected into the formation through an operation well. (2) Soaking stage: the well is shut-in for a period to allow CO<sub>2</sub> to be dissolved with the formation oil. (3) Production stage: the operation well is then reopened for production. The CO<sub>2</sub> huff-n-puff process can be immiscible, near-miscible and miscible, which depends on the minimum miscibility pressure (MMP) between CO<sub>2</sub> and oil. When the pressure is less than the MMP, the oil recovered by CO<sub>2</sub> is mainly through oil swelling, viscosity reduction, light components of oil extraction, and relative permeability of water and gas reduction.<sup>13–17</sup> When the pressure approaches or exceeds the MMP, the interfacial tension (IFT) between CO<sub>2</sub> and oil can be sharply reduced to form a near-miscible or miscible CO<sub>2</sub> huff-n-puff process, which will drastically enhance the oil recovery.<sup>18,19</sup>

The CO<sub>2</sub> huff-n-puff process has been applied in North Gaoqian Block, China since 2010, and more than  $16 \times 10^4$  tons of crude oil was recovered by CO<sub>2</sub> until the end of 2017. However, problems were also found during the operation process. For example, the oil recovery gradually decreased after multicycles of

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gas injection, and the water cuts of single wells were usually above 99% after cycling due to edge-water channeling. Heterogeneity not only provides channels for edge water, it also severely affects the displacement efficiency of CO<sub>2</sub>. Due to the serious heterogeneity, CO<sub>2</sub> mostly flows along high permeable layers or channels, leaving plenty of crude oil in the low permeable layers. Thus, treatments need to be done to deal with water and gas channeling during the CO<sub>2</sub> huff-n-puff process.

The used of foam was proposed as an EOR method to reduce water and gas permeability in the 1960s.<sup>20,21</sup> As a colloidal system, foam is usually made of a discontinuous gas dispersed in a continuous liquid phase, where gas bubbles are separated by thin liquid films called lamellae.<sup>22–24</sup> Since gas is wrapped in bubbles in the liquid phase, the apparent viscosity is several orders of magnitude greater than either gas or liquid, which then effectively inhibits viscous fingering and enhances the oil recovery.<sup>25,26</sup> When foam is injected into heterogenous reservoirs, it will first enter the high permeable zones with higher porosity and better connectivity. As the foam transports through the formations, high flow resistance will be caused in high permeable zones due to the Jamin effect. Consequently, the successive displacing agent will be impelled to displace the oil in the low permeable zones.<sup>27–29</sup> Recently, laboratory experiments have shown that foam can even be used to plug severe water or gas channels such as fractures, and the oil recovery enhanced by foam injection can reach 25–30%.<sup>30–32</sup>

Although significant EOR factors can be obtained using foams, most of the foam injections are operated during the flooding process, and only a few studies have been conducted in the foam-assisted huff-n-puff process. When assisting the CO<sub>2</sub> huff-n-puff process, the foam should have special properties as follows. (1) The surfactant must be pH tolerant to ensure good foamability due to the CO<sub>2</sub> environment. As a type of anionic surfactant, sodium dodecyl sulfate (SDS) is broadly used in sandstone reservoirs, which has advantages of foaming, thermal stability and low cost.<sup>33–35</sup> (2) A stabilizer needs to be added to generate a more stable foam for water and gas plugging. Adding a polyacrylamide (HPAM) additive can effectively increase the apparent viscosity and enhance the stability of

foam.<sup>36</sup> (3) Excellent pressure maintenance should be achieved with the minimal usage of foam in the huff-n-puff process. N<sub>2</sub> is a type of non-condensate gas, which can effectively build-up the formation pressure. Furthermore, many researchers have found that N<sub>2</sub> foam is usually stronger and more stable compared to CO<sub>2</sub> foam.<sup>37–39</sup> Thus, herein, stable N<sub>2</sub> foam was used to assist the CO<sub>2</sub> huff-n-puff process for EOR.

To generate a stable N<sub>2</sub> foam to assist the CO<sub>2</sub> huff-n-puff process, SDS and HPAM were selected as the surfactant and stabilizer, respectively, and their concentrations were firstly optimized in the laboratory *via* the evaluation of foamability and foam stability. Then, dynamic foam tests using 1D sand-packs were conducted to evaluate the plugging mechanisms for water and gas channeling. 3D heterogeneous models were established in the laboratory, and N<sub>2</sub>-foam assisted CO<sub>2</sub> huff-n-puff experiments were conducted to study the EOR effects with the assistance of N<sub>2</sub>-foam plugging. Finally, pilot tests were also introduced, and a simplified economic analysis was performed to evaluate the economic benefits resulting from the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process.

## 2. Experiments

Three main experiments were designed to study the mechanisms and EOR effects using the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process. Static foam tests were performed to screen the concentration of surfactant and stabilizer, dynamic foam tests were performed to study the plugging mechanisms for water and gas channeling, and 3D experiments were performed to evaluate the EOR effects of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process. A flow chart for the experiments conducted herein is shown in Fig. 1.

### 2.1. Materials

Sodium dodecyl sulfate (SDS, active concentration of 99%) was used as the surfactant and polyacrylamide (HPAM, molecular weight of 20 million Daltons) was used as the stabilizer. Both the surfactant and polymer were obtained from Beijing Hengju Chemical Group, Co. LTD., China. Nitrogen (N<sub>2</sub>, purity >99.99 mol%) was used for the generation of foam, and carbon

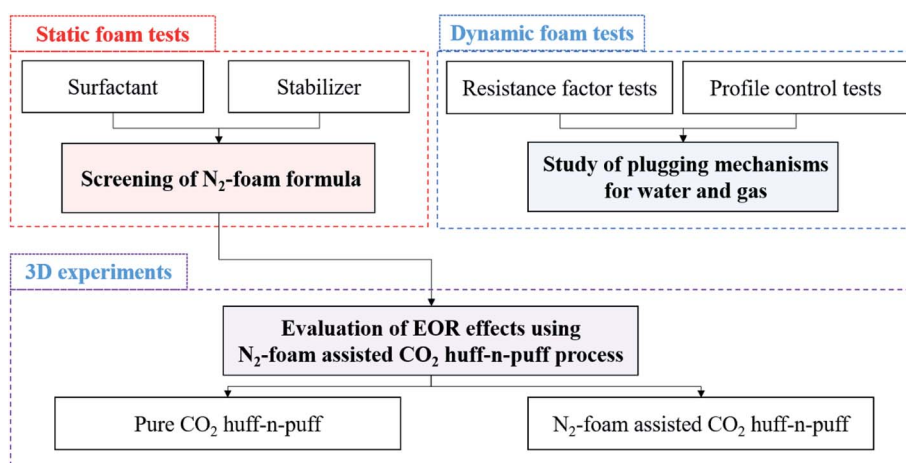


Fig. 1 Flow chart for N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff experiments.



Table 1 Composition of the formation oil

Component	Mol%	Component	Mol%
CO <sub>2</sub>	0.000	nC <sub>4</sub>	0.256
N <sub>2</sub>	1.800	iC <sub>5</sub>	0.026
C <sub>1</sub>	20.310	nC <sub>5</sub>	0.033
C <sub>2</sub>	6.648	C <sub>6</sub>	0.066
C <sub>3</sub>	1.152	C <sub>7+</sub>	69.325
iC <sub>4</sub>	0.384	Total	100

dioxide (CO<sub>2</sub>, purity >99.999 mol%) was used for the huff-n-puff process, which were both provided by Beijing Jinggao Gases Co. LTD., China. The formation oil and water were collected from the reservoir block. The density of the formation oil was 0.89 g cm<sup>-3</sup>, its viscosity was 58.21 mPa s and the gas/oil ratio was 42.42 m<sup>3</sup>/m<sup>3</sup> under the formation conditions (65 °C, 15 MPa). The compositions of the formation oil are presented in Table 1. The salinity of the formation water was 1937 mg L<sup>-1</sup>.

## 2.2 N<sub>2</sub>-foam evaluation experiments

**2.2.1 Static foam tests.** The foamability and foam stability were tested using the Waring blender method at ambient temperature and atmospheric pressure.<sup>40–43</sup> The solution was firstly prepared with a mixture of formation water, SDS and HPAM. The concentration of SDS ranged from 0.1 wt% to 0.6 wt%, and the concentration of HPAM ranged from 0.1 wt% to 0.5 wt%. 200 mL of solution was stirred for 60 s at a speed of 10 000 rpm to generate foam, and then the foam was poured into a graduated cylinder to measure the foam volume ( $V_F$ ) and half-life time ( $t_{1/2}$ ). The foam volume ( $V_F$ ) was used to reflect the foamability of the chemical agent, while the half-life time ( $t_{1/2}$ ) was used to reflect the foam stability (measured as the time used for half-volume dewatering). Then, a foam composite

index (FCI) was used to evaluate the foam performance comprehensively,<sup>44,45</sup> which was calculated as  $FCI = 0.75V_F \times t_{1/2}$ . A suitable formula of foaming agent was screened according to the foam volume ( $V_F$ ), half-life time ( $t_{1/2}$ ), and FCI index, and then utilized in the following experiments and pilot tests.

**2.2.2 Dynamic foam tests.** Single and dual sand packs were used to evaluate the dynamic performance of the N<sub>2</sub> foam. The length of the single sand pack was 30 cm, its diameter was 2.5 cm, and its permeability ranged from  $500 \times 10^{-3} \mu\text{m}^2$  to  $8000 \times 10^{-3} \mu\text{m}^2$ . A high permeable ( $500 \times 10^{-3} \mu\text{m}^2$ ) sand pack and a low permeable ( $3000 \times 10^{-3} \mu\text{m}^2$ ) sand pack were parallelly connected to form a dual sand pack model. The other physical parameters of the models are listed in Tables 2 and 3.

A schematic diagram of the dynamic foam tests is shown in Fig. 2. The equipment mainly consisted of four parts, including an injection system, a displacement system, a production system and a data acquisition system. For the injection system, the formation water and foaming agents were stored in containers, which were driven by an injection pump. N<sub>2</sub> was provided by a nitrogen cylinder, and was controlled using a gas flow meter. For the displacement system, the single sand pack or dual sand pack model was placed in a thermotank to simulate the formation conditions. Back pressure regulation (BPR) was used in the production system to maintain the pressure as formation pressure, and the produced water and gas were collected by a gas-liquid device. The injection pressure, production pressure and differential pressure drop were recorded by the data acquisition system.

The resistance factors (RFs) of different gas/liquid ratios (GLRs) were firstly measured using the single sand packs. The RF can be used as an index to evaluate the plugging ability of N<sub>2</sub> foam,<sup>46–48</sup> which is defined as  $RF = (\Delta p_{\text{foam}}/\Delta p_{\text{water}})_{\text{at same rate}}$ , where  $\Delta p_{\text{foam}}$  is the differential pressure drop for foam injection, kPa, and  $\Delta p_{\text{water}}$  is the differential pressure drop for water injection, kPa. The experimental procedures are detailed as

Table 2 Physical parameters of the single sand packs

No.	Experiment	Apparent volume/mL	Pore volume/mL	Porosity/%	Permeability/ $\times 10^{-3} \mu\text{m}^2$
1	RF vs. GLR	147.54	55.5	37.59	3431
		147.31	52.2	35.43	3118
		146.83	50.5	34.37	2775
		147.07	54.6	37.12	3276
		147.42	55.4	37.61	3303
2	RF vs. permeability	146.97	41.8	28.41	469
		147.16	45.1	30.65	1231
		146.83	50.5	34.37	2775
		147.22	52.8	35.88	5314
		147.39	55.1	37.39	8253

Table 3 Physical parameters of dual sand pack model

No.	Sand pack	Apparent volume/mL	Pore volume/mL	Porosity/%	Permeability/ $\times 10^{-3} \mu\text{m}^2$
1	Low permeability	147.13	40.4	27.44	535
2	High permeability	147.25	52.5	35.66	3431



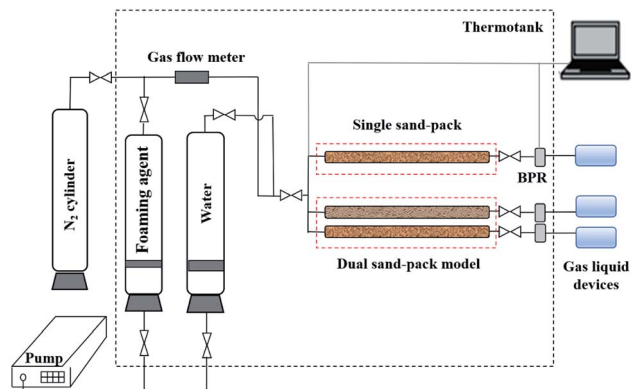


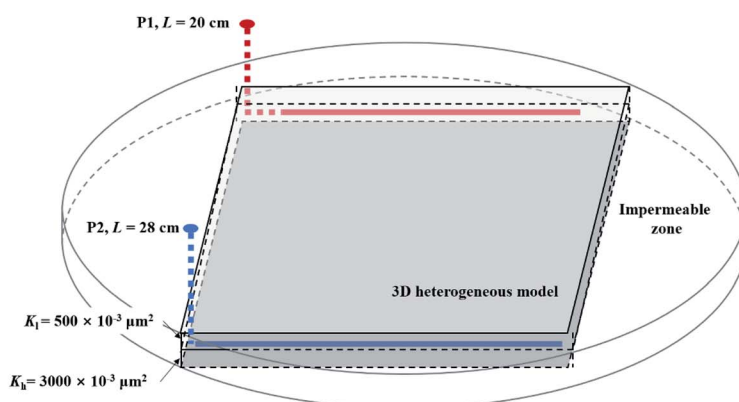
Fig. 2 Schematic diagram showing the dynamic  $N_2$ -foam experiments.

follows. (1) Preparation: a single sand pack with a permeability of  $3000 \times 10^{-3} \mu\text{m}^2$  was used in this section. After the sand pack was saturated with formation water, the porosity of the sand pack was calculated as the ratio of pore volume (PV, equal to saturated water volume) to apparent volume. (2) Water injection: the temperature of the thermotank was set as  $65^\circ\text{C}$ , and the pressure of the BPR was set as 15 MPa. Formation water was injected into the sand pack at a constant rate of  $0.5 \text{ mL min}^{-1}$ , and then terminated when the differential pressure drop of water ( $\Delta p_{\text{water}}$ ) was steady. (3) Foam injection:  $N_2$  and the

foaming agent were alternately injected into the sand pack with a flow rate of  $0.5 \text{ mL min}^{-1}$ . The GLR value varied as 1 : 2, 1.5 : 1, 1 : 1, 1 : 1.5 and 1 : 2, and was terminated when the pressure drop of the foam ( $\Delta p_{\text{foam}}$ ) was steady. The RF value was then calculated according to the pressure drop, and a suitable GLR was determined for the subsequent experiments.

The RF value of the  $N_2$  foam in different permeable sand packs was then measured with the optimal GLR value. Sand packs with a permeability of  $500 \times 10^{-3} \mu\text{m}^2$ ,  $1000 \times 10^{-3} \mu\text{m}^2$ ,  $3000 \times 10^{-3} \mu\text{m}^2$ ,  $5000 \times 10^{-3} \mu\text{m}^2$  and  $8000 \times 10^{-3} \mu\text{m}^2$  were used in this section. The experimental procedures for preparation, water injection and foam injection were the same as mentioned above. Also, the plugging ability of  $N_2$  foam for different permeable porous media was evaluated by comparing the RF values obtained in the different permeable sand packs.

A profile control experiment using  $N_2$  foam was also conducted in a dual sand pack model. After the experimental preparation, 0.50 PV of water was injected into the model, followed by 0.05 PV of  $N_2$  foam, then successive water was injected into the model until the  $N_2$  foam was totally displaced from the model. The injection rate of water and foam was set as  $0.5 \text{ mL min}^{-1}$ , and the liquid production rates of high ( $Q_h$ ) and low ( $Q_l$ ) permeable sand packs were recorded separately throughout the experimental process. The profile control ability of  $N_2$  foam can be evaluated by comparing the changes in  $Q_h$  and  $Q_l$ .



(a) Design sketch of the 3D heterogeneous model.



(b) Picture of the model.



(c) Picture of the 3D core holder.

Fig. 3 3D physical model for the  $N_2$ -foam-assisted  $\text{CO}_2$  huff-n-puff process.



Table 4 Physical parameters of the 3D experimental models

No.	Experimental scheme	Apparent volume/mL	Pore volume/mL	Porosity/%	Permeability/ $\times 10^{-3} \mu\text{m}^2$	Initial oil saturation/%
1	CO <sub>2</sub> huff-n-puff	4059	1110	27.34	500/3000	65.47
2	N <sub>2</sub> -foam assist CO <sub>2</sub> huff-n-puff	4041	1030	25.49		63.26

### 2.3 3D experiments for N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff

The N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff experiment was conducted in a 3D physical model in the laboratory. The model was heterogeneous with two layers, where the permeability of the upper layer ( $K_1$ ) was  $500 \times 10^{-3} \mu\text{m}^2$ , the permeability of the sublayer ( $K_2$ ) was  $3000 \times 10^{-3} \mu\text{m}^2$ , and the permeability contrast was 6. The model size was  $30 \times 30 \times 4.5 \text{ cm}^3$ , as shown in Fig. 3, and the other parameters of the 3D model are listed in Table 4. Well P2 was designed for edge-water injection with a length of 28 cm, and well P1 was designed as a producer with a length of 20 cm. Four impermeable zones were fabricated beside the four sides of the model in order to fit the 3D core holder, and no fluids could exchange between the permeable zone and impermeable zones (as shown in Fig. 3(a) and (b)). The 3D core holder (as shown in Fig. 3(c)) was specially utilized for the high temperature and high pressure experiments with an operation temperature in the range of 0–100 °C and operation pressure in the range of 0–30 MPa.

Fig. 4 shows a flow chart of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff experiment. Similar to the sand pack equipment, the injection system, displacement system, production system and data acquisition system were also included in the 3D experimental apparatus. For the injection system, the formation water, formation oil and foaming agents were stored in containers, and N<sub>2</sub> and CO<sub>2</sub> were provided by nitrogen and CO<sub>2</sub> cylinders. For the displacement system, the 3D model was placed in a thermotank to simulate the reservoir conditions. For the

production system, a BPR was used to maintain the formation pressure, and the produced water, oil and gas were collected by a gas-liquid device. The injection pressure, production pressure and differential pressure drop were also recorded by the data acquisition system. Moreover, an edge-water injection system was specially designed to simulate the edge-water injection, which was driven by another injection pump.

To evaluate the EOR effects of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process, a comparative experiment of the CO<sub>2</sub> huff-n-puff process was also conducted without the assistance of N<sub>2</sub>-foam. Scenario 1 was utilized for the CO<sub>2</sub> huff-n-puff experiment, and the experimental procedure is detailed as follows. (1) Preparation: the 3D model was held by the core holder and saturated with formation water and oil. The porosity, initial water and oil saturation were then calculated according to the injection volume of water and oil. Then, the model was placed in the thermotank with a temperature of 65 °C, and the BPR pressure of P1 was set as 15 MPa. (2) Edge-water driving: edge water was injected through P2 at an injection rate of  $0.5 \text{ mL min}^{-1}$ , and P1 was opened for production simultaneously. After the water cut of P1 reached 98%, P1 and P2 were shut, and the edge-water driving process was terminated. (3) CO<sub>2</sub> huff-n-puff: P2 remained shut, and P1 was opened for CO<sub>2</sub> injection. When the injection volume of CO<sub>2</sub> reached 900 mL (under standard conditions), P1 was shut, and the gas injection stage was terminated. After 12 h of soaking time, P2 was reopened to continue edge-water injection,

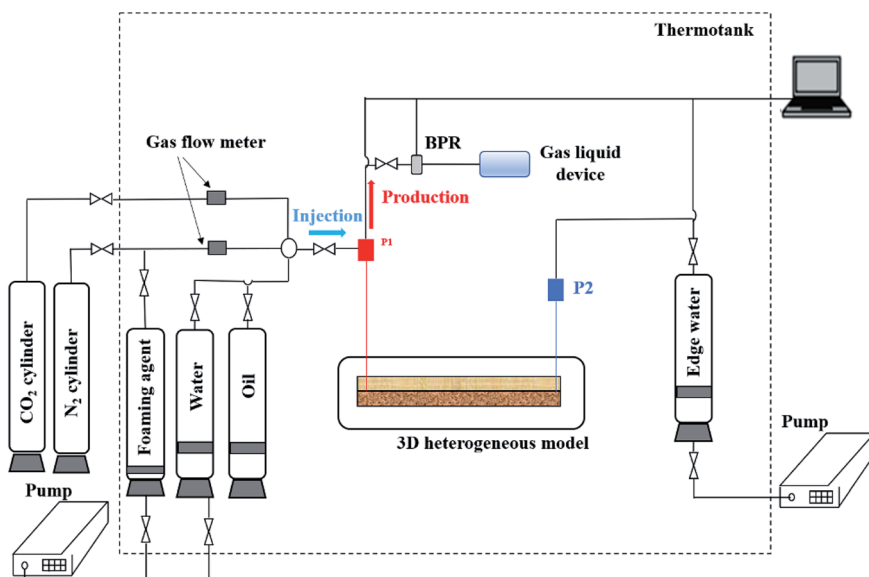


Fig. 4 Schematic diagram of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process.



and P1 was reopened for production. When the water cut of P1 reached 98% again, P1 and P2 were shut, and one cycle of CO<sub>2</sub> huff-n-puff was finished. Three more cycles were conducted on the model, and then the experiment was finished. The production of oil, water and gas, and the pressure were recorded during the experimental process.

The N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff experiment was conducted after edge-water driving in Scenario 2. The experimental procedures for the preparation and edge-water driving are the same as Scenario 1, while the procedure for the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process is detailed as follows. (1) N<sub>2</sub>-foam injection: a slug of N<sub>2</sub> foam was pre-injected into the model before CO<sub>2</sub> injection. N<sub>2</sub> and the foaming agents were alternately injected through P1 at an injection rate of 0.5 mL min<sup>-1</sup>. Considering the poor compressive properties of the foaming agents, P2 was changed into a production well, and remained open during the injection stage. After 10 mL of N<sub>2</sub> and 10 mL of foaming agent were injected, P1 and P2 were shut. (2) CO<sub>2</sub> huff-n-puff: P2 remained shut, and P1 was opened for CO<sub>2</sub> injection. When the injection volume of CO<sub>2</sub> reached 800 mL, P1 was shut, and the CO<sub>2</sub> injection stage was terminated. After 12 h of soaking time, P2 was reopened to continue edge-water injection, and P1 was reopened for production. When the water cut of P1 reached 98% again, P1 and P2 were shut, and one cycle of N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process was finished. Three more cycles were conducted on the 3D model, and then the experiment was completed. The production of oil, water and gas, and the pressure were recorded during the experimental process.

### 3. Results and discussion

#### 3.1 Static and dynamic performance of N<sub>2</sub> foam

The surfactant is an essential ingredient to generate foam, and thus its concentration was firstly screened at ambient temperature and atmospheric pressure. Then, 0.3 wt% of stabilizer (HPAM) was added to the foaming agent, and the static foam performance of SDS with different concentrations was evaluated, as shown in Fig. 5. The foam volume increased rapidly when the SDS concentration increased from 0.1 wt% to 0.3 wt%, which indicates that a high concentration of surfactant is beneficial for foamability. When the foam volume increased slightly when the SDS concentration was higher than 0.3 wt%, the foam volume remained at a high value, and excessive

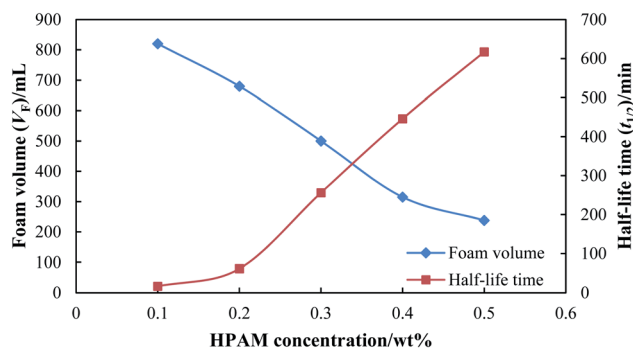


Fig. 6 Static foam performance with different HPAM concentrations.

surfactant had little influence on the foamability. The half-life time also increased with an increase in the concentration of SDS, and a more stable foam was generated with a higher concentration of surfactant.

Fig. 6 shows the static foam performance with different HPAM concentrations, where the concentration of SDS was kept constant at 0.3 wt%. Compared with the influence of SDS concentration, HPAM concentration had a greater influence on the foam performance. The half-life time increased significantly from 16.5 min to 617 min when the HPAM concentration increased from 0.1 wt% to 0.5 wt%, which indicates that a more stable foam can be formed with a higher concentration of stabilizer. However, the foam volume decreased sharply from 820 mL to 238 mL when the HPAM concentration increased from 0.1 wt% to 0.5 wt%. A higher HPAM concentration has a negative effect on foamability, and thus a suitable concentration of stabilizer should be screened considering both foamability and foam stability.

Fig. 7 shows the foam composite index (FCI) for different foaming agents. The FCI of SDS increased with an increase in the concentration of SDS, and remained at a much higher value compared with that of HPAM (HPAM concentration <0.3 wt%). Since the FCI of SDS is mainly dominated by foam volume, a concentration of SDS equal to or higher than 0.3 wt% is suitable for foamability. Thus, 0.3 wt% of SDS was used in the following experiments and pilot tests considering cost saving. The FCI of HPAM increased rapidly when the HPAM concentration increased from 0.1 wt% to 0.3 wt%, where the foam showed excellent foamability but a poor stability. Although the

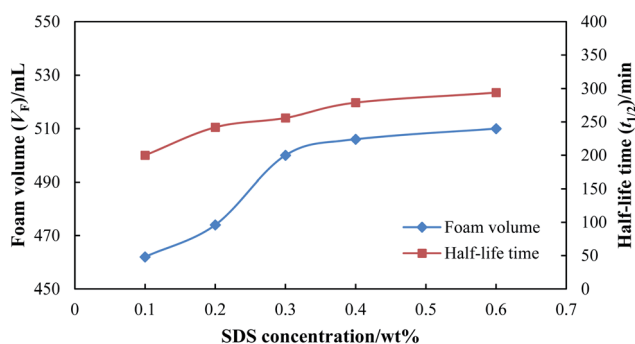


Fig. 5 Static foam performance with different SDS concentrations.

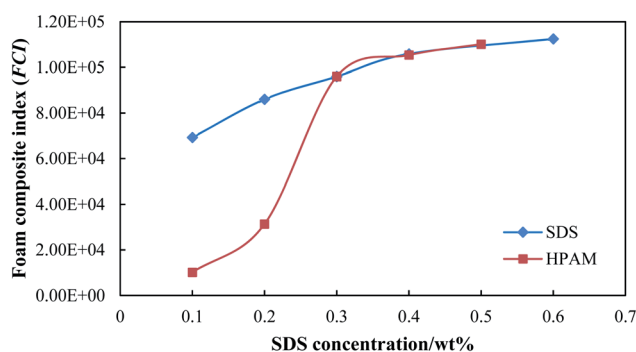


Fig. 7 Foam composite index (FCI) for different foaming agents.



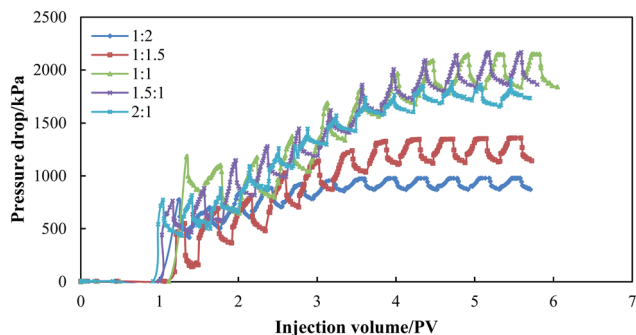


Fig. 8 Pressure drop of  $N_2$  foams with different gas/liquid ratios.

FCI of HPAM remained at a higher value when the HPAM concentration was higher than 0.3 wt%, the foam showed an excellent stability but a poor foamability. Thus, the concentration of stabilizer was set as 0.3 wt% with comprehensive consideration of foamability and stability.

The dynamic foam performance was then evaluated using the foaming agent consisting of 0.3 wt% SDS and 0.3 wt% HPAM. The foaming agent and  $N_2$  were alternately injected into single sand packs under the formation conditions (65 °C and 15 MPa), and the pressure drop for the different gas/liquid ratios (GLRs) is shown in Fig. 8. Specifically, 0.10 PV of water was pre-injected before  $N_2$  foam injection, and the pressure drop of water was about 6 kPa. The pressure drop increased gradually with an increase in the  $N_2$ -foam injection volume, and fluctuated by alternating the gas/liquid. Since  $N_2$  and the foaming agent were alternately injected into the sand packs, a barrier was firstly built by the viscous foaming agent. When the following slug of  $N_2$  was injected, a small portion of gas phase was trapped by the barrier, which then delayed the expansion of the gas phase. With the alternating of  $N_2$  slug and liquid slug, an increasing amount of gas was trapped in the porous media, which then caused an increase in the pressure drop. However, the trapping effect was also influenced by the GLR ratio. The equilibrium pressure drop was used to compare the pressure buildup by  $N_2$  foams with different GLRs, which is an average value of the gas and liquid pressure drop. The  $N_2$  foam with a GLR value of 1 : 2 or 1 : 1.5 achieved the lowest pressure drop of less than 1400 kPa, where  $N_2$  saturation as too low to form a stable barrier, and the pressure buildup was mainly due to the flow of polymer and surfactant in the porous media. When the GLR value was equal to or more than 1 : 1,  $N_2$  and the foaming agent could be mixed sufficiently to form a strong barrier for water and gas channeling, which then caused a pressure of up to more than 2100 kPa. When the GLR value reached 2 : 1, although a similar pressure gradient could also be built in the initial injection period, gas channeling occurred through the sand pack due to excessive  $N_2$  injection, leading to a slight decrease in the equilibrium pressure drop. Table 5 lists the resistance factor (RF) of the  $N_2$  foams with different GLR values. When the GLR value was equal to or more than 1 : 1, the RF value was calculated to be greater than 300. Since the  $N_2$  foam with a GLR of 1 : 1 achieved the highest RF value of 341.98, the GLR value was set as 1 : 1 for the following experiments.

Table 5 Resistance factors (RFs) of  $N_2$  foams measured in single sand packs

No.	Permeability/ $\times 10^{-3} \mu\text{m}^2$	GLR	RF
1	3000 ( $\pm 500$ )	1 : 2	159.82
2		1 : 1.5	212.77
3		1 : 1	341.98
4		1.5 : 1	340.31
5		2 : 1	301.46
6	469	1 : 1	59.73
7	1231		114.10
8	2775		341.98
9	5314		494.38
10	8253		571.67

The RF values of the  $N_2$  foams in the different permeable sand packs were also measured, and the results are shown in Fig. 9. It can be seen that the RF value exhibits an exponential increase with the change in permeability. When the permeability increased from  $500 \times 10^{-3} \mu\text{m}^2$  to  $8000 \times 10^{-3} \mu\text{m}^2$ , the RF value increased dramatically from 59.73 to 571.67. This observation is consistent with the result reported by Jian *et al.*<sup>49</sup> Since the shearing force decreases with an increase in the pore throat size, the gas saturation trapped in the foaming agent can be fully maintained in higher permeable porous media.  $N_2$  foam tends to form a stronger barrier in the higher permeable zone, which is beneficial for water and gas plugging in heterogeneous reservoirs.

A profile control experiment using  $N_2$  foam was also conducted using a dual sand pack, and the result is shown in Fig. 10. During the water injection process, the liquid production rate of the high permeable sand pack was  $0.43 \text{ mL min}^{-1}$ , which accounts for 86.75% of the total production rate. The water mainly flowed along the high permeable sand pack, leading to a low sweep efficiency in the low permeable sand pack. After 0.05 PV of  $N_2$ -foam plugging, the liquid production rate of the high permeable sand pack could be reduced to  $0.24 \text{ mL min}^{-1}$ , which is almost half the rate before foam plugging. After the high permeable sand pack was effectively plugged by foam, the water and gas were then diverted to flow in the low permeable sand pack, and the production rate of the low permeable sand pack doubled from  $0.07 \text{ mL min}^{-1}$  to  $0.13 \text{ mL min}^{-1}$ . Furthermore, this profile improvement lasted for 1.15 PV of successive water injection until the  $N_2$  foam was totally displaced from the sand packs, which indicates that the barrier formed by  $N_2$  foam has a long validity for water and gas plugging. The high strength, ability of fluid diversion and long validity for profile control with minimal usage (0.05 PV) make the use of the foam possible to treat water/gas channeling and assist the  $\text{CO}_2$  huff-n-puff process.

### 3.2 EOR effects of $N_2$ -foam-assisted $\text{CO}_2$ huff-n-puff

To study the EOR effect of  $N_2$ -foam-assisted  $\text{CO}_2$  huff-n-puff in a heterogeneous edge-water reservoir, 3D experiments were conducted in the laboratory, and the results are presented in Table 6. A pure  $\text{CO}_2$  huff-n-puff process was conducted after edge-water driving in Scenario 1 for comparison. During the edge-water driving process, water firstly breakthrough with an



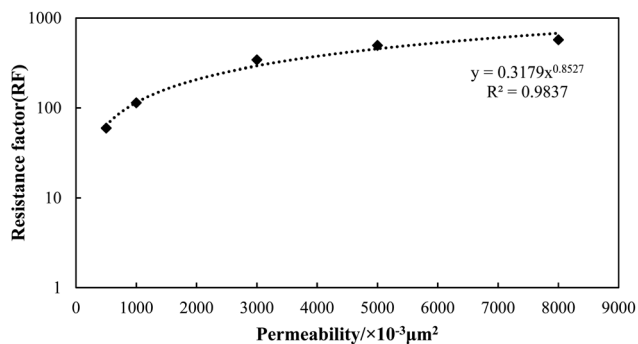


Fig. 9 Resistance factor of N<sub>2</sub> foam in different permeable sand packs.

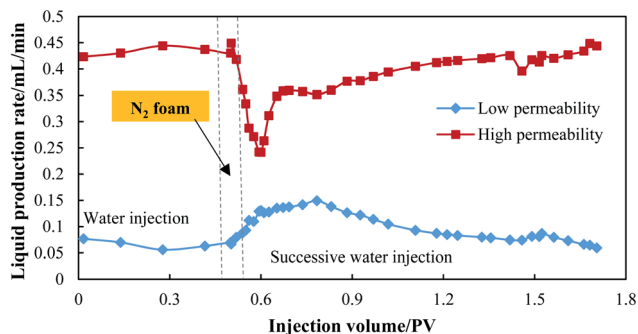


Fig. 10 Liquid production performance of N<sub>2</sub> foam treatment in dual sand pack.

injection volume of just 0.01 PV. Then, the water cut increased sharply to 90% after 0.4 PV of edge-water injection. When the water cut of P1 reached 98%, the oil recovery of edge-water driving was 27.32% and 29.40% for these two models, respectively. Due to the heterogeneity, the injected edge water mostly flowed through the high permeable layer, and the oil recovery was mostly attributed to the oil displaced from the high permeable layer. After the channeling of the edge water, plenty of oil remained in the low permeable layer. For the near-wellbore area of well P1, the oil in the low permeable zone could even be unswept by the edge water.

For Scenario 1, four cycles of CO<sub>2</sub> huff-n-puff processes were conducted with an injection volume of 900 mL CO<sub>2</sub> (under

standard conditions) for each cycle. The pressure drop increased from 12.97 kPa to more than 5 MPa after the CO<sub>2</sub>-injection stage; however, it decreased sharply to less than 5 kPa when P1 was reopened for production (as seen in Fig. 11(a)). The water cut dropped sharply from 98% to 60–90% in the initial stage of production, and then increased rapidly to more than 95% (as seen in Fig. 11(b)). The changes in water cut correspond to the changes in pressure drop. CO<sub>2</sub> is expected to extract the oil remaining in the low permeable layer, and it indeed contacted with the oil after a sufficient soaking period. However, since oil and CO<sub>2</sub> were produced from P1 quickly in the initial production stage, the edge water flowed back again through the high permeable layer. After water and gas channeling occurred, a portion of CO<sub>2</sub> was still trapped in the model, which indicates that the CO<sub>2</sub>-EOR effect is severely affected by the serious channeling of water and gas. The oil recovery of CO<sub>2</sub> injection was just 2.03%, 1.76%, 1.57%, and 1.40% for each cycle, and plugging treatments needed to be conducted to deal with the channeling along the high permeable layer.

For the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process, 20 mL of foam was pre-injected into the model, followed by 800 mL of CO<sub>2</sub>, and the oil recovery was 5.15%, 3.31%, 2.79% and 2.44% for each cycle. The oil recovery enhanced by the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff was almost two times that by pure CO<sub>2</sub> huff-n-puff. Fig. 11(a) and (b) show a comparison of the pressure drops and the water cuts for Scenario 1 and Scenario 2, respectively. Although a similar pressure drop was achieved after N<sub>2</sub>-foam-assisted CO<sub>2</sub> injection, the pressure drop and the water cut showed a big difference during the production stage. It can be observed that the production stage can be further subdivided into three periods as follows.

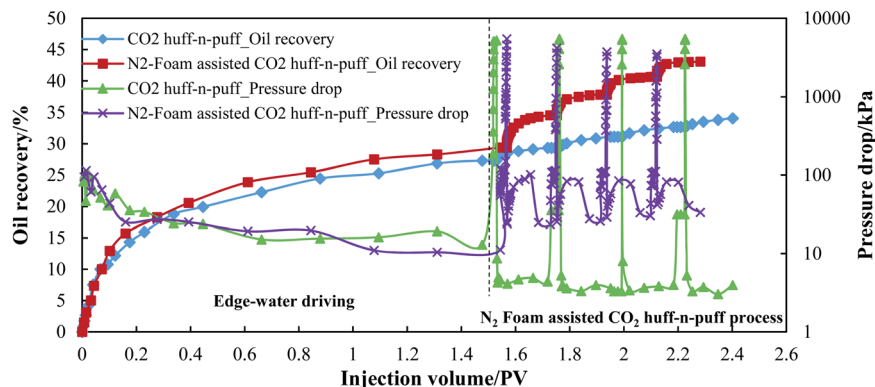
(1) An oil and gas production period achieved by N<sub>2</sub>-foam plugging and CO<sub>2</sub> extraction, which is short but very important to the oil increment. During this period, the pressure drop decreased rapidly from 3–5 MPa to less than 35 kPa, and the water cut dropped sharply to nearly zero. Since N<sub>2</sub> foam was mostly injected into the high permeable layer, a strong barrier was temporarily built for the channeling of edge water. Then, the injected CO<sub>2</sub> could sufficiently contact with the oil remaining in the low permeable zone near the P1 area, where the oil was almost unswept by the edge water. When P1 was reopened for production,

Table 6 3D experimental results of N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff

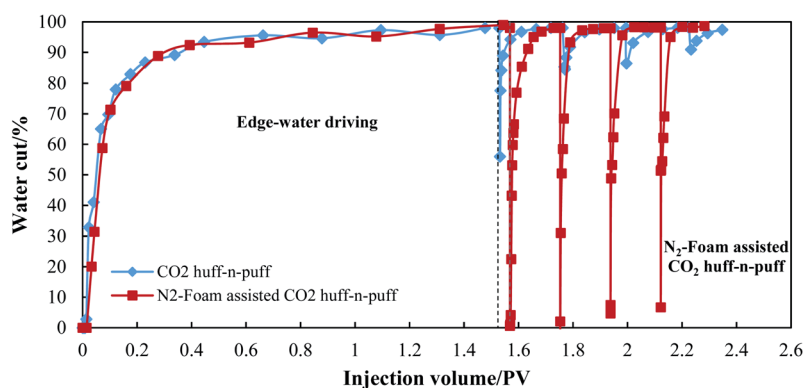
No.	Period	Cycle no.	N <sub>2</sub> foam (GLR = 1 : 1)/mL	CO <sub>2</sub> volume (surface)/mL	Oil volume/mL	Oil recovery factor/%
1	Edge-water driving CO <sub>2</sub> huff-n-puff	—	—	—	198.5	27.32
		1	—	900	14.8	2.03
		2	—	900	12.8	1.76
		3	—	900	11.4	1.57
2	Edge-water driving N <sub>2</sub> -foam assisted CO <sub>2</sub> huff-n-puff	4	—	900	10.2	1.40
		—	—	—	191.6	29.40
		1	20	800	33.6	5.15
		2	20	800	21.6	3.31
		3	20	800	18.2	2.79
		4	20	800	15.9	2.44







(a) Comparison of the oil recoveries and pressure drops.



(b) Comparison of the water cuts.

Fig. 11 Performance of CO<sub>2</sub> huff-n-puff and N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff processes.

this portion of oil was effectively extracted by the produced CO<sub>2</sub>, and almost no water was produced during this period.

(2) An oil, liquid and gas production period with N<sub>2</sub> foam produced from P1 successively. During this period, the pressure drop increased again from less than 35 kPa to more than 80 kPa, and the water cut increased gradually to 95%. Since the barrier in the high permeable layer is broken due to the successive production of N<sub>2</sub> and foaming agents, the edge water breakthroughs from P1 again. Oil, liquid and gas are produced simultaneously, and the oil recovery is slightly enhanced during this period.

(3) Edge-water channeling period after N<sub>2</sub> foam is displaced from the model. During this period, the pressure drop decreased from more than 80 kPa to less than 35 kPa, and the water cut remained at a high level of 95–98%. Since the barrier was totally destroyed, the edge water channeled again through the high permeable layer, and a low amount of oil was produced during this period. Although a large portion of N<sub>2</sub> foam was displaced from the model, a small portion of foaming agent could still remain in the high permeable layer. Consequently, the pressure drop during this period was higher than the pressure drop of the edge-water driving period.

The 3D experiments indicate that N<sub>2</sub> foam can be used to assist the CO<sub>2</sub> huff-n-puff process. The stable N<sub>2</sub> foam can form a strong barrier to temporarily delay water and gas channeling, and subsequently CO<sub>2</sub> can fully extract the crude oil remaining in the low permeable zone near the P1 area. The oil recovery

enhanced by N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff was almost twice that by pure CO<sub>2</sub> huff-n-puff.

### 3.3 Pilot tests of N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff

Several pilot tests of N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff were conducted in North Gaoqian Block, Jidong Oil Field, China since 2015. Table 7 lists the results for 8 horizontal wells located in this block. After the edge-water driving and CO<sub>2</sub> huff-n-puff process, about 400 tons of N<sub>2</sub> foam and 200 000 m<sup>3</sup> of CO<sub>2</sub> were injected for each well. After an average soaking time of 30 days, the wells were reopened for production. An average oil production of 223 tons was obtained from a single well with an average valid period of 156 days. With the total injection volumes of 3288 tons N<sub>2</sub> foam and 1 590 000 m<sup>3</sup> CO<sub>2</sub>, the total oil production of 1784 tons was recovered from the heterogeneous reservoir.

Taking well G104-5P78C1 as a case study, this horizontal well is located near the edge-water aquifer, and was developed by natural energy on June 18, 2010. Although an oil production rate (daily) of 9.89 m<sup>3</sup> per day was obtained in the initial period, it decreased rapidly to 1.21 m<sup>3</sup> per day after one year of development. The water cut increased sharply to 90.11% due to the severe edge-water channeling, as shown in Fig. 12(a). Then, three cycles of CO<sub>2</sub> huff-n-puff processes were conducted in this well for enhanced oil recovery. Specifically, 150 000 m<sup>3</sup> of CO<sub>2</sub> was injected into the formation for each cycle, and a total oil production of 862 tons was obtained after three cycles of CO<sub>2</sub> injection.



Table 7 Pilot results of N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff

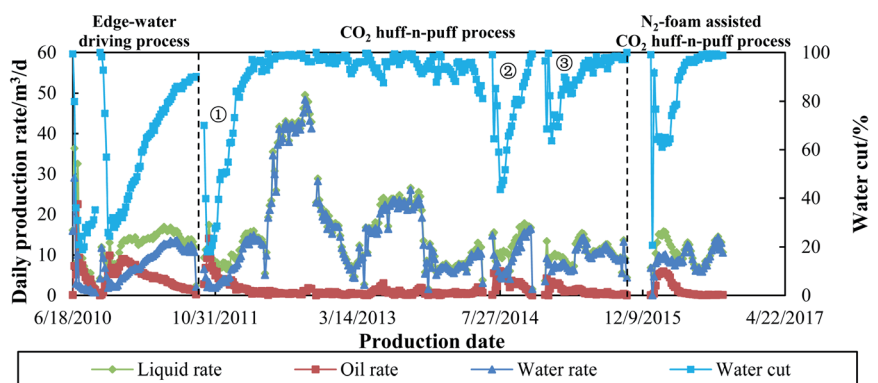
No.	Well no.	Foaming agent/ ton	CO <sub>2</sub> volume/ m <sup>3</sup> (SC)	Soaking time/ day	Oil production increment/ ton	Valid period/ day	Net present value (NPV)/\$
1	G104-5P76	320	200 000	30	176	127	15 442.74
2	G104-5P77	400	200 000	27	249	176	35 868.85
3	G104-5P78CP1	544	200 000	32	232	164	24 460.74
4	G104-5P85	404	200 000	26	240	138	33 272.99
5	G104-5P97	400	200 000	29	283	184	46 446.13
6	G104-5P101	300	160 000	40	210	123	33 522.20
7	G104-5P106CP1	540	250 000	25	225	163	14 816.73
8	G104-5P116	380	180 000	30	169	171	13 328.44
Average		411	198 750	30	223	156	27 049.73
Total		3288	1 590 000	—	1784	—	240 416.26

Since CO<sub>2</sub> was injected when the water cut reached 90.11%, a portion of oil was unswept by the edge water, and still remained in both the high and low permeable zones. The CO<sub>2</sub> huff-n-puff process could effectively reduce the water cut and enhance the oil recovery in the 1<sup>st</sup> cycle. However, the EOR effects using CO<sub>2</sub> injection were weakened in the 2<sup>nd</sup> and 3<sup>rd</sup> cycles, and operations need to be done to treat the heterogeneity of the reservoir.

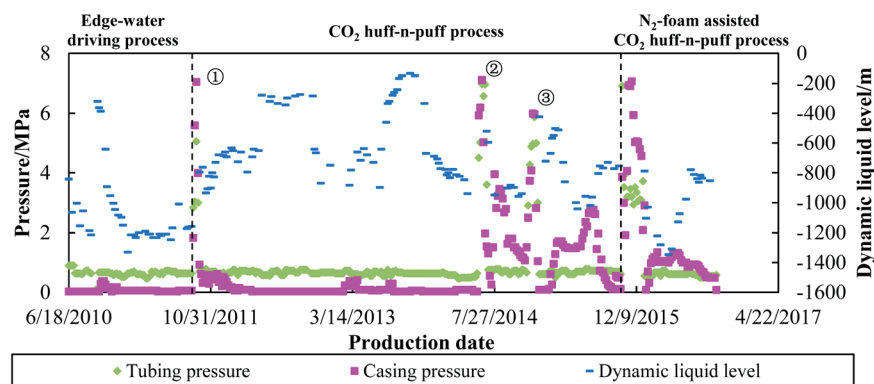
Then, 544 m<sup>3</sup> of N<sub>2</sub> foam and 200 000 m<sup>3</sup> of CO<sub>2</sub> were injected into this well on Oct 14, 2015. After 32 days of soaking time, the well was reopened for production. The water cut dropped sharply from 100% to 20.47%, and the daily oil rate increased to 5.43 m<sup>3</sup> per day in the initial

production stage. The oil rate remained at 4–5 m<sup>3</sup> per day, and the water cut remained between 60–65% for more than a month, which indicates that the high permeable zones were temporarily plugged by the N<sub>2</sub> foam. After production for 164 days, 232 tons of crude oil was recovered using the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process.

Fig. 12(b) shows the pressure data and dynamic liquid level for well G104-5P78C1. The tubing and casing pressure remained at less than 1 MPa during the edge-water driving period. During the 1<sup>st</sup> cycle of CO<sub>2</sub> injection, the tubing and casing pressure increased to 5 MPa and 7 MPa, respectively, and then dropped rapidly to less than 1 MPa again. For the 2<sup>nd</sup> and 3<sup>rd</sup> cycles of CO<sub>2</sub> injection, the



(a) Daily production rate and water cut.



(b) Pressure data and dynamic liquid level.

Fig. 12 Production performance of G104-5P78C1 (N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff).

casing pressure increased to more than 6 MPa, and then slowly dropped to 1 MPa. This indicates that the formation energy was supplied by the injected gas, and the oil was displaced from the well by dissolved CO<sub>2</sub> continuously. After N<sub>2</sub> foam and CO<sub>2</sub> were injected, the casing pressure increased to 7.06 MPa, and then dropped to 1 MPa when the well was reopened for production. The casing pressure remained at 1–1.5 MPa for more than 150 days, which also indicates that temporary plugging of water and gas channeling occurred by the N<sub>2</sub>-foam injection. The dynamic liquid level (DLL) is an index that can be used to reflect the channeling phenomenon. A higher DLL value means a more serious channeling. The DLL value was about –1200 m during the edge-water driving period, and then increased gradually to –800 m after three cycles of the CO<sub>2</sub> huff-n-puff process. This high value of DLL was induced by the serious channeling along the high permeable zones. However, after the high permeable zones were plugged by N<sub>2</sub>-foam, the DLL value returned to the initial liquid level of –1200 m. The oil was enhanced, and the water cut was reduced correspondingly.

The production performance of well G104-5P78C1 is highly consistent with the performance observed in the 3D experiments. For the CO<sub>2</sub> huff-n-puff experiments conducted in Scenario 1, it can be observed that with an increase in gas cycling, the oil recovery enhanced by CO<sub>2</sub> injection decreased from 2.03% (1<sup>st</sup> cycle) to 1.40% (4<sup>th</sup> cycle), and the lowest water cut achieved by CO<sub>2</sub> injection also increased gradually from 55.97% (1<sup>st</sup> cycle) to 90.96% (4<sup>th</sup> cycle). Similar observations were also found during the CO<sub>2</sub> huff-n-puff processes performed in well G104-5P78C1. The oil production obtained by CO<sub>2</sub> injections was 433 tons, 252 tons and 176 tons for the 1<sup>st</sup>, 2<sup>nd</sup> and 3<sup>rd</sup> cycles, and the lowest water cut was 18.02%, 43.60% and 63.66%, respectively. It can be predicted that if a 4<sup>th</sup> cycle of pure CO<sub>2</sub> huff-n-puff is conducted, the oil production would be less than 176 tons, and the lowest water cut would be higher than 63.66%. However, when a cycle of N<sub>2</sub>-foam assisted CO<sub>2</sub> injection was performed after pure CO<sub>2</sub> huff-n-puff, the oil increment was 232 tons, which is even higher than that obtained in the 3<sup>rd</sup> cycle of pure CO<sub>2</sub> injection. The water cut of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> injection also dropped to as low as 20.67%, and then remained between 60–65% for more than a month. This dramatic oil increment and water control are consistent with the experimental results obtained in Scenario 2, which means that N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff is an effective method for enhanced

oil recovery in heterogeneous reservoirs. With the assistance of N<sub>2</sub>-foam injection, the water and gas channeling can be temporarily delayed, and the oil remaining in the low permeable zones can be fully extracted by CO<sub>2</sub> huff-n-puff process.

A simplified economic analysis of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process was performed by considering the income of the produced oil and the costs of the injected water, gas and foaming agent. Bouquet *et al.* proposed an economic evaluation of the EOR process using foam and CO<sub>2</sub>, where operation expenditures (OPEX) are mainly calculated, and capital expenditures (CAPEX) are not considered.<sup>50</sup> The economics was quantified with the cash flow (CF), which is the difference between income and cost per month:

$$CF(n) = \pi_o(V_o^n - V_o^{n-1}) - [\pi_w(V_w^n - V_w^{n-1}) + \pi_g(V_g^n - V_g^{n-1}) + \pi_f(M_f^n - M_f^{n-1})] \quad (1)$$

where  $V_{o,w,g}^n$  is the cumulative volume of produced oil, injected water and gas at month  $n$  since the beginning of cycling, and  $M_f^n$  is the cumulative mass of the foaming agents.  $\pi_o$  is the oil price, \$ per bbl. Since the operations mentioned above were between the year of 2015 and 2016,  $\pi_o$  was set as 46.64\$ per bbl.  $\pi_w$  is the injected water cost, \$ per m<sup>3</sup>.  $\pi_g$  is the injected gas cost, \$ per m<sup>3</sup>.  $\pi_f$  is the injected foaming agent cost, \$ per kg.  $\pi_w$  is 0.66\$ per m<sup>3</sup>,  $\pi_{N_2}$  is 0.1\$ per m<sup>3</sup>,  $\pi_{CO_2}$  is 0.15\$ per m<sup>3</sup>, and  $\pi_f$  is 4.82\$ per kg for the operations in Jidong Oilfield, China.

Then, the net present value (NPV) was calculated as the discounted sum of the cash flow, which can be calculated as follows:

$$NPV(n) = \sum_{i=1}^n \frac{CF(i)}{(1+d)^i} \quad (2)$$

where the sum runs over month  $i = 1, \dots, n$ , and  $d$  represents the discount rate (set as 0.0067 here).

The calculated net present value (NPV) is listed in Table 7 and Fig. 13. After the operation of the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process, the total NPV value was 240 416.26\$ for 8 horizontal wells. Fig. 12 shows the changes in the NPV values with the production dates. Since all the N<sub>2</sub>, foaming agent and CO<sub>2</sub> were injected before oil production, a one-time investment occurred with the costs of the water, gas and foaming agent. The initial NPV value ranged from –36 102.74\$ to –59 284.94\$ with an average value of –46 901.15\$.

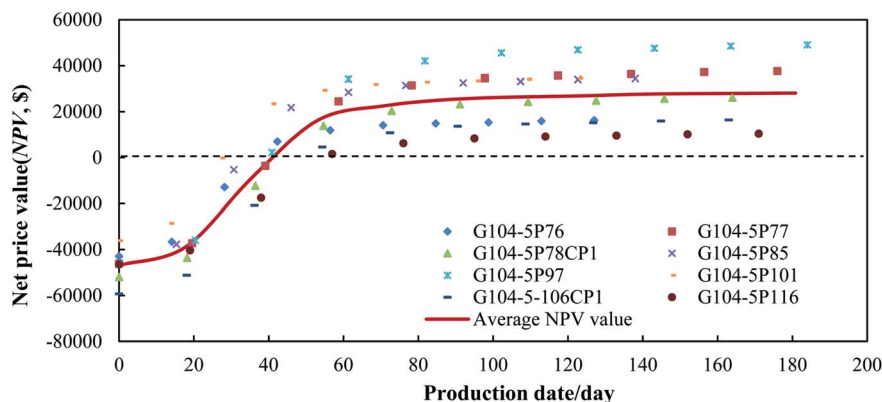


Fig. 13 NPV values for pilot tests of N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process.



The NPV value increased gradually with the oil production, and then reached a breakeven point (BEP) at around 45 days of oil production, where the incomes just covered the costs. The average oil increment at the BEP point was 150 m<sup>3</sup> for a single well, then the produced oil brought net profits in the following production dates. At the end of the cycling process, the NPV value ranged from 10 475.52\$ to 49 565.54\$. The average NPV value for a single well was 28 145.51\$ after cycling, which indicates that the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process is a profitable technique for enhanced oil recovery in heterogeneous reservoirs with edge water.

## 4. Conclusions

A stable N<sub>2</sub> foam with 0.3 wt% of sodium dodecyl sulfate (SDS) and 0.3 wt% of polyacrylamide (HPAM) as the surfactant and stabilizer, respectively, was screened in the laboratory. The dynamic foam tests showed that an alternation in the N<sub>2</sub> and foaming agent with a gas/liquid ratio (GLR) value of 1 : 1 can form a strong barrier for water and gas channeling in porous media. A resistance factor (RF) of 341.98 was obtained in the high permeable layer, and a profile improvement with water and gas diversion was observed using N<sub>2</sub>-foam plugging. The 3D experimental results showed that the oil recovery enhanced by N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff was twice that by CO<sub>2</sub> huff-n-puff. With a temporarily delay of water and gas channeling achieved by the N<sub>2</sub>-foam, the oil remaining in the low permeable zones near the production well could be fully extracted by CO<sub>2</sub> injection. Pilot tests were conducted in 8 horizontal wells, and a total oil production of 1784 tons with a total net price value (NPV) of 240 416.26\$ was obtained using the N<sub>2</sub>-foam-assisted CO<sub>2</sub> huff-n-puff process.

## Conflicts of interest

There are no conflicts to declare.

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