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Environmental impacts, pollution sources and pathways of spent lithium-ion batteries

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There is a growing demand for lithium-ion batteries (LIBs) for electric transportation and to support the application of renewable energies by auxiliary energy storage systems. This surge in demand requires a concomitant increase in production and, down the line, leads to large numbers of spent LIBs. The ever-increasing battery waste needs to be managed accordingly. Currently, there are no universal or unified standards for waste disposal of LIBs around the globe. Each country uses one or a combination of practices such as landfilling, incineration and full or partial recycling depending on the number of batteries leaving the market, current legislation and infrastructures. Informal disposal or reprocessing is not a rare activity. This review records, identifies and categorises the environmental impacts, sources and pollution pathways of spent LIBs. The drawbacks of the disposal practices are highlighted and the threats associated with them are discussed. The evidence presented here is taken from real-life incidents and it shows that improper or careless processing and disposal of spent batteries leads to contamination of the soil, water and air. The toxicity of the battery material is a direct threat to organisms on various trophic levels as well as direct threats to human health. Identified pollution pathways are via leaching, disintegration and degradation of the batteries, however violent incidents such as fires and explosions are also significant. Finally, the paper discusses some of the main knowledge gaps for future assessments. The current study offers a comprehensive overview of the threats and hazards that need to be managed in order to ensure the design and implementation of safe disposal and processing options for spent LIBs.

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Broader context

Lithium-ion batteries (LIBs) are permeating ever deeper into our lives – from portable devices and electric cars to grid-scale battery energy storage systems, which raises concerns over the safety and risk associated with their disposal. Spent LIBs are currently landfilled, incinerated, partially/fully recycled, or a combination of these, depending on the existing infrastructure, legislation *etc.* of the country concerned. Spent LIBs are considered hazardous wastes (especially those from EVs) due to the potential environmental and human health risks. This study provides an up-to-date overview of the environmental impacts and hazards of spent batteries. It categorises the environmental impacts, sources and pollution pathways of spent LIBs. Identified hazards include fire and explosion, toxic gas release (*e.g.* HF and HCN), leaching of toxic metal nanooxides and the formation of dangerous degradation products from the electrolyte. Ultimately, pollutants can contaminate the soil, water and air and pose a threat to human life and health. In this work, we discuss some of the main knowledge gaps and probe questions on the environmental impacts of spent LIBs that might help to manage these better in the future to design and implement safe disposal and processing options for spent LIBs.

1. Introduction

Lithium-ion batteries (LIBs) are found in all aspects of our lives – from small portable electronic devices through electric vehicles

(EVs) to battery energy storage systems (BESS). LIBs are perceived as crucial to support the wide adoption of renewable energy sources as these do require BESS to manage the intermittency in their power supply for a reliable operation of the electricity grid. The application of LIBs in electric traction has initiated a revolution in the automotive industry that is motivated to decarbonise the transport sector and reduce local air pollution. In 2009, there were nearly 25.6 GW h (about 134 000 tons) of LIB energy storage capacity placed on the global market, in 2019 it was about 218 GW h (over 1.2 million tons), and it has been

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estimated that in 2030 more than 2500 GW h (over 12.7 million tons) will be placed on the market, which subsequently results in a vast amount of waste from the spent LIBs.¹

Various international and domestic initiatives like the European Green Deal in the EU,² the UK Government pledge to ban new ICE cars by 2030 (hybrids by 2035)³ or the need to establish zero-emission mobility as an urgent priority,⁴ require a very large increase in the production of new LIBs. Moreover, transitioning to a low carbon economy⁵ requires building new, more powerful BESS all around the world. These installations will be used as storage of intermittent solar, wind, or wave electricity, grid support, frequency stabilisation and behind-the-meter-storage, replacing conventional technologies. On one

hand, the increased number of LIBs has created concerns over the availability of some critical metals, and their wild short-term price volatility which could affect the sustainable supply of such energy storage devices.⁶ There are also some ethical and environmental concerns with the extraction of some metals for LIBs.⁷ On the other hand, this surge in demand for batteries will require a concomitant increase in production and, down the line, large numbers of LIBs reaching end-of-life (EoL). Hence, that will cause an ever-increasing battery waste that needs to be managed accordingly.⁸ However, many types of batteries currently do end up in landfills or are incinerated, primarily due to the lack of adequate standards; enforcement of regulatory controls, inefficient, or absence of, national battery



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Fig. 1 Disposal routes of LIBs.

collection and recycling schemes.⁹ As a result, human health and environmental quality could be placed at risk as a wide range of pollutants could be released like heavy metals or hydrofluoric acid (HF) when batteries are disposed of inappropriately.

The main aim of this study is to provide an up-to-date overview of the environmental impact and hazards of spent batteries. This paper reports and discusses the fate, disposal routes and potential pollution sources and pathways from spent LIBs. Despite the clear importance of this area, the data on the environmental impact of EoL LIBs is extremely limited, thus, this study identifies the possible environmental impacts associated with battery EoL. There is an urgent need from manufacturers, waste handling companies, recycling firms and public stakeholders to understand this matter as wrong disposal practices, lack of data or improper identification of hazards will drastically increase the number of incidents, fires and potentially fatal accidents. The possible emission routes and pollution pathways *e.g.* air, water and land, are also evaluated through the course of this study. We have also recognised possible hazards to human health and ecosystem quality due to different battery treatment and disposal practices. Finally, the knowledge gaps are identified that need to be covered if the right disposal practices and management systems are to be implemented.

2. Disposal of spent batteries

The management of spent LIBs incorporates reuse, recycling, landfilling, processing or (unfortunately) illegal disposal (Fig. 1). The local disposal routes depend on national legislation and regulations, recycling capacities, collection systems, consumer behaviours and the battery retail markets.¹⁰ Clearly, different approaches are required for small batteries compared to large ones.

Small LIBs are returned by the customer either through battery drop-off points (LIBs that can be easily detached from the device) or given to waste electrical and electronic equipment sites (WEEEs) if the user cannot remove them from the

electrical device. From these collection points, they are transported to sorting facilities and later to be recycled or landfilled. Through ignorance of the collection system or idleness, small spent LIBs may be put into general waste or into recycle bins by customers, which led to damaging fires during transportation or in material recovery facilities (MRFs). Veolia, one of the global waste handling companies, has noted a 38% increase of incidents since 2017,¹¹ due to the presence of the LIBs in the waste stream. At MRFs, LIBs will be crushed or penetrated during the standard processing, which can also lead to fires or even explosions. The Environmental Services Association estimates that¹² there were *ca.* 250 fires in the UK waste treatment facilities caused by small LIBs between April 2019 and March 2020, compared to *ca.* 130 in the year to March 2020, a rise of 25% of all fires in these facilities.^{13,14} The German steel recyclers confederation (BDSV) has claimed that 90% of fires at their associated sites in the last years were caused by LIBs.¹⁵ Some specific examples of such fires are the incident at the Great Blakenham scrapyards, UK (15th Sep 2017) where 100 tonnes of metal and a crane were caught up in fire;¹⁶ multiple incidents at Tokyo's Musashino Clean Center garbage disposal facility, Japan, in 2017 and 2018;¹⁷ and some other regular incidents in the UK, USA, Scotland, and Germany.¹⁸

Large LIBs are typically transported by professional services once removed from EVs,¹⁹ however, their health status is usually unknown. If internally damaged, they are in slow thermal runaway and hence remain unnoticed for a long time, after which they may either burst into flames or they release gases and droplets of solvent, the "white vapour", composed of toxic and explosive gases.^{7,20–24} These events may take place during transportation, storage, recycling or landfilling.

2.1 Recycling

2.1.1 Low recovery rates. Material recovery from the EoL batteries is the preferred option over the other disposal routes^{10,25,26} since LIBs are now considered a strategically valuable waste stream containing relatively valuable metals such as cobalt,



nickel or lithium.^{27,28} These are of significant value, especially in light of the shrinking global supply of critical materials.^{29–32} Material recovery is also the way to be less dependent on raw mining elsewhere or to protect the country's own small reserves. For instance, the lithium demand for LIBs produced in China by 2050 could meet up 60% by recycling.³³ Currently, China is the largest consumer and producer of LIBs and recycling of spent LIBs has only started recently.³⁴ Although some 14 pieces of legislation try to manage the emission pathways of all types of batteries waste, effective regulation of controlling spent LIB is still in its infancy.³⁴ In the USA the management and regulation of LIBs is also fragmented, due to its Federal States, with some federal policies guiding battery disposal, specifically the 1996 Mercury-Containing and Rechargeable Battery Management Act to manage certifications and standards of batteries.³⁵ However, overall, it is patchwork of state by state regulations with different levels of maturity and control.³⁶ In the EU, new legislation is coming into force in 2022 to manage and control the raw material sourcing, disposal and recycling of LIBs.¹

Clearly, material recovery should avert the environmental burden from ore mining and beneficiation of metals used in LIBs by replacing the recycled ones in the production chain,³⁷ and could also avoid the environmental burdens from the other harmful disposal routes. In 2018, it is estimated that 97 000 tonnes of LIBs were recycled globally,¹⁹ including LIBs from portable electronics as well as LIBs from EVs and BESS applications. Small LIBs currently dominate recycling (*i.e.* more than 80% of the recycled batteries) as the number of batteries reaching actual EoL from EVs is relatively low.³⁸ This is due to the relatively nascent application of LIBs in EVs, and the fact that when EV LIBs have reached EoL they still have potential use in other applications, such as supporting the Grid or renewable energy generation, as they typically retain up to 80% of their original capacity.³⁹ Thus, LIBs from EVs may be finally discarded up to 10 years after their first life.⁴⁰

A closer look at the recovery of LIBs reveals that compared to the amount of LIBs placed on the global market, the actual recovery rates are quite low. For example, the average collection rate in the EU, one of the well-regulated markets, is nearly 40% while only 12% belongs to LIBs.⁴¹ The average recovery rates are also lower for some other less-regulated markets such as Australia and the US.^{29,42} However, there are still few markets that perform better than the EU. More specifically, South Korea and China together showed better recovery rates. Actually, these countries are the destination of most of the exported batteries (either in a separate battery form or as part of electronic devices) from many parts of the world especially Europe and North America. This is also reflected in the total quantity of LIBs recycled: from 97 000 tonnes treated globally in 2018, 67 000 were processed in China and 18 000 in South Korea.¹⁹ However, it is estimated that less than 40% of the total battery materials actually can be recycled under the current materials flow scheme.⁴³ For instance, in 2016, only around 30% of nickel, 33% of cobalt, 23% of lithium and 5% of graphite were recovered in China.⁴⁴ Such poor management resulted in

economic loss due to the free discharge of valuable materials, as well as damage to the environment and human health.^{45,46} Various national and international initiatives have been implemented to tackle this low recovery problem such as the 2006 EU battery directive⁴⁷ and the proposed new EU regulation which concerns batteries and waste batteries.⁴⁸ The key challenge, however, is the lack of recycling infrastructure around the world, there are only a few full-scale recycling facilities (Table 1).^{49,50} Illustration of this problem is the UK situation. Prior to exiting the EU on the 31st December 2020, the regular practice was to ship batteries to mainland Europe for recycling, *e.g.* to Umicore in Belgium. However, with the restricted access to the EU market and strict regulations treating large LIBs as hazardous materials, the UK, without proper recycling infrastructure, may either have to landfill its batteries⁵¹ or temporarily store them in dedicated facilities until suitable facilities are built or until an appropriate trade deal with the EU is agreed.

Both landfilling and stockpiling will have a potentially negative effect on the surrounding environment as they can release pollutants, contaminants and cause accidental fires, which are discussed below.

2.1.2 Recycling methods. Material recovery from the EoL LIBs is currently carried out by one of three major processes: pyrometallurgy, hydrometallurgy, and direct recycling.^{25,40} Pyrometallurgy employs smelting in a high-temperature process, which usually involves burning and subsequent separation to produce a mixed metal alloy of Co, Cu, Fe and Ni.⁵² That is an established technology commonly applied to small and large LIBs, especially to cobalt-rich batteries. Usually this method does not require pre-sorting of battery types, however, the resulting alloy requires further processing. Hydrometallurgy recovers the desired metals from cathode material *via* leaching in an acidic or basic aqueous solution. Additional steps such as subsequent concentration and purification are later required. This process allows the recovery of almost all LIBs components with high purity.⁵³ However, the separation of the metals from each other requires additional purification steps: in addition, unlike pyrometallurgy, sorting is required. Finally, direct recycling involves the direct re-use of the cathode and/or anode material from the electrodes of spent LIBs after reconditioning. Although promising in principle, as it allows the simple recovery and re-use (without further processing) of most of the battery constituents,^{25,54,55} it is still not fully matured as a technology. There are also alternative technologies under investigation such as plasma smelting technology,³⁷ bioleaching,⁵⁶ redox targeting-based material recycling,⁵⁷ *etc.*

Each of the listed technologies has its own limitations in recovering LIB's materials. Therefore, the final process should involve a combination of various techniques with a well-defined material flow chart to assure the highest efficiency of recycling.⁵⁸ The enormous research and development effort should tackle this issue, however, the gradual but constant change in battery chemistry will require the facilities to shift their operational mode in just a few years. Is the process safe to operate with new chemistry? Are there any hazardous by- and end-products that need to be treated accordingly? These and



Table 1 Current recycling facilities around the world adopted from ref. 49 and 50

Company name	Location	Process ^a	Capacity (tonne of battery per year)
Accurec Recycling	Germany	P, M	4000
Akkuser	Finland	M	1000
Aubermacher Redux	Germany	M	1000
Bangpu Ni\& Co High Tech	China	H	3600
Batrec	Switzerland, Wimmis	P	200
Dowa Eco-System Co. Ltd	Japan	P, H	1000
Duesenfeld	Germany	M	3000
Envirostream	Australia	P	3000
Euro Dieuze	France	M, H	6000
GEM	China	H	100 000
Glencore	USA, Canada, Norway	P	7000 (Norway)
High Power International	China	P, H	10 000
Huayou Cobalt	China	H	60 000
Hunan Brunp Recycling Tech	China	H	30 000
Inmetco	USA	P	6000
Jiangxi Ganfeng Lithium	China	H	5000
JX Nippon Mining & Metals Corp	Japan, Tsuraga	P, H	600
KOBAR	South Korea	H	1000
LiCycle	Canada	H	2500
Nickelhütte Aue	Germany	P, H	1000
Nippon Recycle Center Corp	Japan	P	2000
Recupyl	France/Singapore	H	110/1200
SNAM	France	P, M, H	1500
SungEel Hitech	South Korea	H	8000
Sungeel Hi-tech	Hungary	M, H in South Korea	3000
Taisen Recycling	China & South Korea	H	6000
Tele Recycle	China	H	2000
TES (Recupyl)	France	M, H in Singapore	1000
Umicore	Belgium	P, H	7000
Ute Vilomara	Spain	H	> 53.32

^a P – pyrometallurgy, H – hydrometallurgy, M – physical separation.

other questions must be answered to ensure the safety of the workers and mitigate the environmental impact of the process.

2.1.3 Pollution specific to recycling and the potential environmental impacts. Materials recovery is not a pollution-free activity. For example, pyrometallurgy is a highly energy-demanding process, resulting in GHG emissions and the generation of toxic gases or hazardous slag that may need to be landfilled.³¹ Moreover, the intermittent product, so-called “black mass” (a sludgy mixture of lithium, manganese and cobalt), may also contain other hazardous substances such as alkylfluorophosphates that are a serious health concern.⁵⁹ Pyrometallurgical recycling process could impose environmental risks in global warming, photochemical ozone creation, carcinogenic and non-carcinogenic effect, ozone layer depletion and eutrophication impact categories.¹⁸ A recent study on plasma smelting recycling showed that the employed energy source (for the smelter), recycling efficiency, the quality of the recycled materials, aluminium recovery and adopting a battery waste improvement process could significantly affect the overall environmental impacts of pyrometallurgy.³⁷

In contrast, hydrometallurgy produces far less GHG emissions but requires supplementary wastewater treatment to ensure that receiving waters do not suffer additional pollution, *e.g.* from acids. Hydrometallurgical recycling processes were reported to impose environmental risks on freshwater and terrestrial acidification.¹⁸ Mohr *et al.* (2020) compared the environmental impacts of recycling of different battery chemistries (*i.e.* NMC, NCA, LFP

and solid-state) using a conventional pyrometallurgical, a conventional hydrometallurgical process and an advanced hydrometallurgical process (that recovers graphite and electrolyte).⁶⁰ The results indicated that the advanced hydrometallurgical processes could perform the best (in terms of global warming impact) due to additional recovery of graphite and electrolyte, while the pyrometallurgical process performs the worst due to high energy consumption and lack of Li recovery. The authors also suggested that a cell chemistry specific approach for recycling should be taken into consideration since some recycling processes could lead to unfavourable impact on the environment when treating some specific chemistries, for example, hydrometallurgical recycling of LFP and sodium-ion batteries (SIB) could add more burden in abiotic resource depletion potential; or pyrometallurgical recycling of LFP cells could increase the global warming impact.

As direct recycling is still in its very early stages of development, there are no real-world data on potential pollution. According to Dunn *et al.* (2015), using a direct recycling process for NMC, LCO, LFP and LMO batteries could significantly reduce the emissions of GHGs and SO_x (from the production of batteries) and thus mitigate global warming and acidification potential of the whole battery life cycle.⁶¹ It should be noted that when talking about the environmental impacts of a specific recycling process, the net impact on the environment is usually considered which is calculated by subtracting the released emissions from the avoided emissions (recycling benefits). Thus, a recycling process itself may have a



negative impact on the environment in a specific environmental impact category while the credits from the recycled materials (environmental impacts avoided due to returning the recovered material to the market) might compensate those negative impacts and make the net environmental impact favourable. Overall, it should be noted that the environmental impacts of different recycling processes could vary based on the processed cell chemistry, the employed emission reduction technology, recycling efficiency and the quality of the materials recovered.

2.1.4 Comparison to non-lithium ion battery recycling methods. Finally, there is a lesson to be learnt from the already established recycling processes for other battery types. For example, the processing of lead-acid batteries is of major concern especially in developing countries⁶² as, in such locations, recycling is often performed without controlling lead emissions.⁶³ In addition, there is also often a lack of appropriate regulation and the consequent existence of informal and polluting recycling industries. Thus, in the absence of adequate standards and/or lack of enforcement of regulatory controls, the lead recycled from batteries results in significant environmental contamination and human exposure even in established, industrial-scale recycling facilities.⁶⁴ It has been estimated that over 495 000 deaths and more than 9 million disability-adjusted life years (DALYs) occur as a result of the long-term impact of lead exposure on health. Reports also show that low- and middle-income countries have the highest death rates associated with lead exposure.⁶⁵ Comparative analysis reveals that current environmental and social influence such as consumption of raw material/metal, energy demand, scrap emissions, recycling or disposal cost; of the lead-acid battery system is greater than that of the LIB system.⁶⁶ However, it should be highlighted that such studies are performed on retrospective data (*i.e.* for China in 2016) and do not fully reflect the future with much higher numbers of production and recycling/disposal of LIBs. Therefore, it is essential to assess in detail all the gaps in knowledge and technology, as well as socio-economic issues, and apply these to the future LIB recycling industry. This is important not only for developed countries but even more for emerging economies that usually have lax or weak environmental legislation.⁶⁷

2.2 Landfill

Landfilling is the main method of disposing of solid waste⁶⁸ – with the rates of deposition of municipal waste ranging from 53% in the USA,⁶⁹ 79% in China⁷⁰ to 94% in Malaysia.⁷¹ Of these, around 4% includes electronic wastes (e-waste), often containing batteries.⁷² Given the low global recovery rates, it is clear that most e-wastes containing small LIBs are discarded into the landfill sites rather than recovered.^{73–76} This is the case not only for many emerging economies but also in developed ones due to (as stated above) lax or weak regulations as well as the lack of recycling infrastructure. Therefore, in the short-term at least, it is certain that LIBs (especially those from small portable devices) will be buried. Currently, due to the relatively small number of EVs, large LIBs are usually recovered.⁴⁴ However, with the rapid growth in volume and still inadequate

infrastructure, even high-powered batteries may be either land-filled or temporarily stored. Yet, in the long-term, it is more likely they will follow the recovery route rather than landfilling, as it would be a waste of a significant resource of valuable materials.⁶⁷

The landfill itself can be both a sink or source of pollution that can have negative impacts on surrounding communities.⁶⁸ The main sources of emissions from landfills are surface dust, landfill gases (*e.g.* biogas), leachate and fires.^{77,78} The extent of pollution from a site depends upon location, waste composition and age, and geo-climatic conditions.^{51,79–81} However, in the future it's possible that landfills may be a place of valuable resources for urban mining – the sink of the rare and needed metals that can be extracted without actual mining.

2.2.1 Landfill fires. Landfill fires are clearly undesirable but unfortunately quite frequent.^{82–86} There are two types of fire, surface and subsurface (cavity); and in most cases, they are due to the spontaneous auto-ignition of methane.⁸⁷ Surface fire spreads outside the landfill area but is relatively easy to extinguish. Cavity fires are a form of combustion (pyrolysis) where the thermal reaction takes place under anoxic conditions deep below the landfill surface.^{77,88} These are difficult to detect and may create large voids in the landfill, which can cause the landfill surface to cave in. Buried LIBs, which may be holding a charge and contain flammable electrolytes, may trigger, amplify and prolong landfill fires.

Landfill fires caused by (usually small) LIBs are a major emerging problem. The Environmental Services Association (ESA), the trade body representing the UK's resource and waste management industry, reported that 25% of total landfill fires (>500) in the UK in the period 2017–18, were attributed to LIBs: a significant 20% increase in comparison to the previous year.⁸⁹ Examples of such fires include that at the Dunbar landfill site on 22nd January 2019, where around 300 tonnes of waste burst into flames in waste sorting building.⁹⁰ Fires in pre-landfilling facilities may be illustrated by Shoreway MRF, USA. At least 25 fires at this facility were caused by LIBs between April 2013 and September 2017. The most severe fire, on the 9th September 2017, required over 100 firefighters to extinguish it, and the fire shut the facility for 3 months and cost over \$8.5M in restoration.⁹¹

Accurate prediction of the ignition potential of LIBs is challenging, as spent batteries will have various compositions, States of Health (SoH) and charge (SoC); besides, it is likely that cells, modules and packs will be dumped and landfilled. In landfills, batteries may be damaged during compacting and hence ignite either immediately or after burial: in the latter case, serious fires could result due to surrounding flammable materials and existing methane in the landfill environment. Even if damaged batteries do not ignite, the pyrolysis that accompanies thermal runaway will generate significant heat and toxic and potentially explosive gases.⁹² It should be noted that fires caused by batteries may occur months or even years after they were buried.

The hazards of damaged LIBs are in addition to conventional landfill fires, which produce a mixture of toxic gases and



smoke^{77,93} consisting of polycyclic aromatic hydrocarbons (PAHs),^{94–96} dioxins/furans,^{97–101} volatile organic compounds (VOCs),^{102,103} heavy metals^{104,105} polychlorinated biphenyls or organochlorine pesticides¹⁰⁴ and finally, particulate matter (PM) with an aerodynamic diameter smaller than 2.5 μm .^{106,107} Subsurface fires favour the generation of harmful gases such as CO, SO₂ or H₂S⁷⁷ – some of these gases are also generated within burning batteries.^{7,20–24} Landfill fires do not only affect the air around the site as the smoke can carry particulate matter and chemicals to further distances: for example, it has been shown that there may be a short term rise in the concentrations of heavy metals and Chemical Oxygen Demand (COD) or PAHs⁸⁶ in water bodies next to burning sites. Therefore, avoiding battery landfilling or at least neutralization/immobilization of hazardous content must be seriously considered. That could be for instance (i) complete discharging – no excess of the energy, immobilization of copper on aluminium foil; (ii) removal of the flammable electrolyte from the battery – reduced fire risk, formation of hazardous gasses and vapour cloud explosion; (iii) using additional liners (bentonite clay *etc.*) capable of binding heavy metals – no transport through landfill layers.

2.3 Illegal disposal and processing

Wherever there is a potential of making profit there are attempts to bypass official routes of making business. As the recycling of LIBs will be profitable at least to some degree, there is a big chance that some illegal processing will occur, as it happened for waste electronic equipment. Such activity will result in pollution surrounding the processing site, poor working conditions of workers and thus worsening their health and quality of life. Illegal disposal will occur if the recycling or official landfilling will be to “too expensive” for some “business”. The dumpsites will be located in very random places, completely not fit for purpose and that will result in severe pollution, unexpected fires and huge additional costs to local residents/councils – utilization and remediation of the area. Unexpected incidents (*e.g.* fires) may even occur months after the disposal making the process of finding responsible/guilty person very tricky.

It is certain that LIBs will be illegally recycled and disposed of.^{67,108} Moreover, the burden of illegal processing will be mostly put on emerging economies due to the high costs of labour, lack of recycling facilities and strict environmental laws in developed countries.⁶ A good example of this exploitation is the export of e-waste facilitated by rich and developed nations to poor and developing ones.^{109,110} This is also reflected in the statistics: for instance, two-thirds of global e-waste collected in 2014 were exported, but more importantly, half of it was through illegal routes.¹¹¹ This resulted in over 3 million tonnes of e-waste exported outside of regulated schemes. Data for 2019 show that 82.6% of global e-waste flows were neither formally collected, properly managed nor documented.⁷² The EU generates *ca.* 44.3 Mt of e-waste annually, however only 0.6 Mt is known to reach landfills whilst the rest is dumped, traded, informally exported or recycled in a non-environmentally appropriate way.¹¹² Hence there is no guarantee that exported

EoL LIBs will be recycled or processed in regulated, safe and environmentally friendly ways.⁴⁴

2.3.1 E-Waste problem. Interestingly, even now with a relatively low number of EoL EVs, it is possible to buy used LIB cells, modules on the popular, online, auction portals. This means that they are sold outside official collection/recycling schemes, even though they have reached their first EoL. With the growing demand from individuals, *e.g.* for behind-the-meter energy storage, some of the batteries may be illegally sold, especially in countries with weak or no regulations, and the obvious question arises: what happens to such self-made systems when they reach real EoL? Will they be passed to accredited recycling centres or dumped? In addition, what would be the impact of the illegal processing of LIBs on human health and the natural environment? These issues can be illustrated by current informal WEEE operations – often the recycling is carried out without any environmental and health protection, and this results in the contamination of soil, air and water and a serious impact on human health.^{108,113–121} The findings include the fact that heavy metals (*i.e.* lead or cadmium) and polycyclic aromatic hydrocarbons in the soils or watercourses surrounding such centres are significantly above national safety limits. Cobalt, copper and nickel are also heavy metals included in LIBs that might cause hazards if LIBs are inappropriately treated. Lead-acid battery informal processing can highlight potential issues for LIBs in the future. For instance, estimates have shown that there could be between 10 000 and 30 000 informal lead-acid battery recyclers in 90 low- and middle-income countries that pose a major threat to up to 16 million people.¹²² Such sites elevate levels of lead in soils and plants¹²³ and have caused higher concentrations of the metal in children's blood in Serbia,¹²⁴ Australia,¹²⁵ China¹²⁶ and India.^{127,128} Informal sites rarely control their harmful emissions, are subject to weak or no regulation, and are often located within residential areas.^{124,129,130}

2.4 Incidents involving LIBs

Incidents involving LIBs are mostly focused on fires and the release of toxic gases. In addition to the risk of these hazards to first responders and spectators at, for example, a road traffic accident, there is also the broader spectrum of the environmental impact of such fires. Fig. 2^{131,132} shows typical emission pathways from a burning LIB to the surroundings. In addition to heat, fire or a toxic and potentially explosive vapour cloud there is also a possibility of air transportation of substances and with time, their deposition in other, distant places. The close surroundings are also affected by the fire debris, transportation of pollutants by fire extinguishing agents and release of remaining contamination from burnt carcasses – depending on the type and place of the disposal.

The sometimes explosive failure of LIBs is always due to some form of abuse which can be from heat, penetration, blunt trauma or overcharging, and examples of the results of these can be found in the literature citing examples on the land, sea and in the air.^{133,134} Spontaneous ignition of LIBs has also been reported, particularly concerning electric vehicles;¹³⁵ the events leading to this remain essentially unknown, but contamination



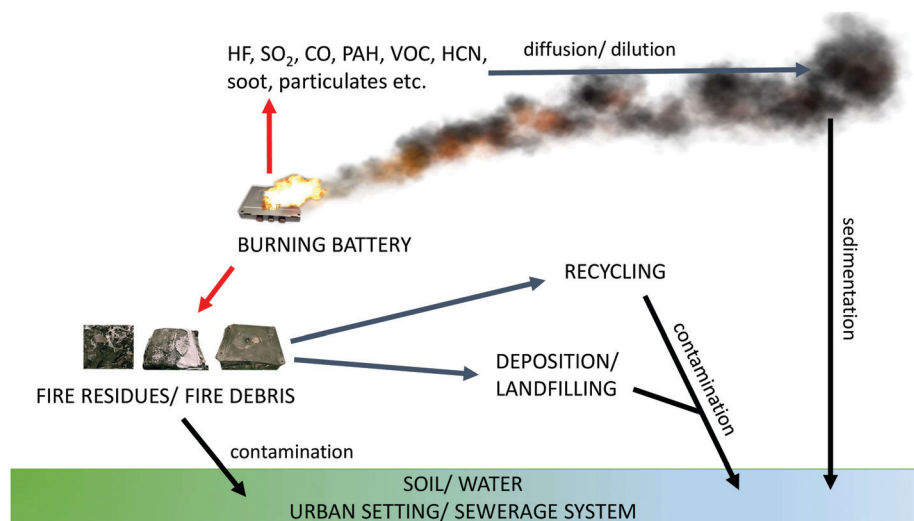


Fig. 2 Emission pathways from fires (adapted from ISO, 2011; Stec et al., 2019).

during production or poor design is often quoted. An increasing and slightly worrying phenomenon is the incidence of fires and explosions in large LIB energy storage systems (LIBESS). The first such incident occurred in Arizona in 2012 in a new 1.5 MW LIBESS owned by Arizona Public Services.¹³⁶ Several design flaws were identified following the incident including a lack of proper ventilation and inadequate monitoring all of which were supposed to have been addressed¹³⁷ when a second LIBESS owned by APS exploded in April 2019 injuring four first responders, two of whom badly. The incident is now believed to have been a vapour cloud explosion.^{138,139} We listed some other examples of LIBESS incidents in Table 2 to illustrate the rising problem.

In essence, LIBs in thermal runaway produce gases that are a mixture including hydrogen, carbon monoxide, carbon dioxide, HF, short-chain alkanes and alkenes, HCN, NO_x and droplets of solvent,^{21,23,138,140–142} the last giving the mixture the appearance of a white cloud.¹⁴³ In broad terms, the composition of the white vapour varies little as a function of cell chemistry, form factor or manufacturer.¹³⁸ The gas mixture will be vented either when safety valves/blast caps activate or when a pouch cell bursts: at high SOC and in the presence of sufficient oxygen, the white vapour ignites to produce flare-like flames. At low SOC or in the absence of sufficient air (*e.g.* the air is displaced by the vapour or by fire suppressant) the white vapour does not ignite,¹⁴⁴ in which case, in a confined space, there could be a possibility of a flash fire, fireballs developing, or in extreme cases, even a vapour cloud explosion.

LIBs are also more and more used in marine transportation. They can work as a propulsion system, powering ferries or even submarines,¹⁴⁵ energy recapture systems or hybrid systems. The advantage is usually lower weight and better efficiency in comparison to *i.e.* lead-acid systems.¹⁴⁶ As in the case of the EVs and BESS, there is a possibility of faults, incidents, fires and thus pollution of water ecosystems. An example of such an incident is a fire and subsequent gas explosion on board a diesel-electric ferry in Norway on the 10th of October 2019¹⁴⁷ – the

fire was spotted during the crossing, but the ferry returned to the harbour under its power where everyone was safely evacuated. Overnight, however, a serious gas explosion rocked the battery room causing significant damage. It was reported that twelve firefighters were hospitalized due to exposure to hazardous gases associated with the burning batteries. Table 2 also shows some other known up-to-date incidents.

Fire extinguishing agents (water, foam *etc.*) used to mitigate the incidents will be a carrier to all pollutants released from LIBs. That can broaden the area of the impact. For instance, HF released during a fire may form a solution with the fire extinguishing agent and thus, at concentrations as low as 0.01%, could cause injury to the more sensitive areas of human skin following exposures as short as 5 min.¹⁴⁸ If we add that between 20 and 200 mg of HF could be released per W h of an EV battery pack,²² such solution or even higher concentrations may be of no surprise. This reaction should be also taken into account when designing and using any extinguishing systems in places dealing with larger amounts of LIBs. The first responders must also be aware of the additional hazards, thus proper personal protective equipment (PPE) and operating procedures should be in place.

When the fire is gone there are left carcasses of burnt batteries. Except probably some steel parts (pack cover, module case *etc.*) they would not represent any value for recycling thus probably discarded/landfilled. These carcasses may be treated as fire debris according to Fig. 2. Currently, there are no data directly revealing what kind of pollutants may be released from such waste. Given the typical post-fire analysis^{132,149} and the composition of LIBs, we can suspect these may be remains of nanooxides, metals, PAHs and VOCs.

3. Sources and pollution pathways

Spent LIBs are considered hazardous wastes (especially those from EVs) due to the potential environmental and human



Table 2 List of some major involving LIBESS and Maritime incidents

Major LIBESS incidents		
Place	Date	Comments
APS Arizona, USA	February 2012	Testing a new 1.5 MW BESS linked to a solar energy system when it was destroyed by fire. Subsequent investigation concluded that lack of ventilation and inadequate monitoring were the major causes of the incident and recommended improved ventilation, 24/7 monitoring and the ability to send remote alarms. ^a
Wisconsin, USA	August 2016	The damage is estimated up to \$4M. The fire started in the DC power and control system rather than the lithium ion batteries. ^b
Drogenbos, Belgium	November 2017	Fire badly damaged the container of a 1 MW BESS after the fire detection and control system failed to control the blaze. ^c
Various places across South Korea	2018–2019	Up to 30 fires involving LG Chem lithium ion BESS. The causes of these fires have not been made public as yet, but defective lithium ion cells were not believed to be a major contributing factor. The concatenation of multiple factors have been postulated. ^d
Surprise Arizona	April 2019	Vapour cloud explosion. Four first responders were injured, 2 very badly. 9 first responders contaminated with hydrogen cyanide. ^e
Nathan campus of Griffiths University, Brisbane, Australia	March 2020	LFP BESS exploded causing major damage to buildings. The cause of the fire and explosion has been stated as having been an internal short circuit. ^f
Carnegie Road, Merseyside, UK	September 2020	One of three containers exploded in the early hours of 15 September, followed by a fire. The ventilation units were blown off the roof of the container by the blast, with debris (including one of the doors) scattered across a wide area. The cause of the explosion remains under investigation. ^g
Perles-et-Castelet, Ariège France	December 2020	A BESS containing 60 “batteries” ignited. The container was situated on top of a second container and presented some difficulties to the fire service, which had to pull the burning container down. The cause of the fire is under investigation. ^h
SBG-2 OVHcloud data centre in Strasbourg, France	March 2021	One data centre was completely destroyed and 4 of the 12 rooms of a second centre were also destroyed. Unconfirmed reports that fire started in BESS. ⁱ
Hongseong, South Chungcheong Province, China	April 2021	Fire in the BESS supporting a solar energy facility, supplied by LG Energy Solution (LGES). The fire destroyed the facility causing ca. 440 M Won damage. ^k
Shopping mall in Beijing, China	April 2021	Explosion and fire in a 25 MW h LFP BESS situated on the roof of a shopping mall. The BESS supported a solar array. 2 firefighters were killed, 1 injured. The BESS consisted of two sections, North and South: whilst dealing with a fire in the Southern section and explosion occurred in the Northern section, killing the firefighters. ^l
Invenenergy storage facility, LaSalle County, USA	July 2021	Fire in one of the 18 containers at a LFP BESS near the La Salle Generation Station nuclear power plant. ^m
“Victorian Big Battery”, Moorabool, Geelong, Australia	July/August 2021	The Moorabool installation is the largest LiBESS in Australia. The fire started in one container and spread to a second, paired container which was adjacent to the first. The firefighters adopted a defensive strategy due to the challenges of the installation, and allowed the containers to burn out in a controlled manner over 3 days. ⁿ
Maritime incidents		
Place	Date	Comments
Hybrid tug Campbell Foss, USA	November 2012	Fire in BESS of the vessel after it had finished assisting a second vessel in the port of Long Beach. The fire started in the battery compartment and spread to the engine room via a ventilation duct. The vessel's engineer was hospitalized. The incident has been attributed to long term overcharging of the battery. ^o
Boat Carila Sis, Sneek harbour, Netherlands	May 2019	The explosion occurred on board a pleasure craft whilst moored in the harbour. A fireball was observed above the boat by local residents. ^p
Russian nuclear submarine Losharik, Barents Sea	July 2019	An electrical short circuit occurred while the nuclear submarine was docking with the Podmoskovye, its mothership. This caused lithium ion cells to go into thermal runaway resulting in explosions and fire, killing 14 high-ranking officers on board. ^q
Hybrid electric ferry Ytterøyningen, Norway	October 2019	Coolant leaked from the 1989 kW h BESS on the vessel causing a small fire. This was extinguished by the seawater sprinkler system. However, the seawater then caused short circuits in the battery which exploded on the following day. 12 firefighters were hospitalized due to exposure to hazardous gases. ^r
Hybrid passenger vessel Brim, Norway	March 2021	Fire in the 790 kW h battery compartment of the 24-meter hybrid catamaran passenger vessel Brim in Oslofjord. ^s

^a <https://www.greentechmedia.com/articles/read/what-we-know-and-dont-know-about-the-fire-at-an-aps-battery-facility>. ^b <https://www.fox6now.com/news/damage-may-exceed-3-million-after-lithium-ion-battery-fire-at-sc-electric-in-franklin>. ^c Deign J. In: Media G, editor. Engie investigates source of Belgian battery blaze. Boston, MA, USA: Greentech Media Headquarters; 2017. <https://www.greentechmedia.com/articles/read/engie-investigates-source-of-belgian-battery-blaze>, (accessed 25th May 2020). ^d Yoon-seung K. Faulty batteries blamed for ESS fires: panel. South Korea: Yonhap News Agency; 2020. ^e DNV GL, *McMicken Battery Energy Storage System Event Technical Analysis and Recommendations*, Arizona Public Service, <https://www.aps.com/-/media/APS/APSCOM-PDFs/About/Our-Company/Newsroom/McMickenFinalTechnicalReport.aspx?la=en&hash=50335FB5098D9858BFD276C40FA54FCE>, 2020. ^f Dennien M. Firefighter 'knocked on his back' in fire blast at Griffith University. Brisbane, Australia: Brisbane Times; 2020. ^g <https://www.energy-storage.news/news/fire-at-20mw-uk-battery-storage-plant-in-liverpool>. ^h <https://www.ouest-france.fr/region-occitanie/ariege/ariege-un-incendie-dans-un-container-de-batteries-au-lithium-une-quarantaine-de-pompiers-mobilises-7070012>. ⁱ <https://www.datacenterdynamics.com/en/news/ovh-fire-update-four-halls-sbg1-destroyed-well-all-sbg2/>. ^j <https://www.datacenterknowledge.com/industry-perspectives/give-ovh-break-and-use-data-center-fire-teachable-moment>. ^k Fire at Solar Plant in Hongseong Involves EV Batteries from LG Energy Solution – Businesskorea. ^l <https://www.pv-magazine.com/2021/04/21/two-firefighters-killed-and-one-missing-after-beijing-battery-blaze/>. ^m <https://www.shawlocal.com/mywebtimes/news/local/2021/07/19/no-evacuations-for-battery-fire-at-energy-storage-facility-east-of-grand-ridge/>. ⁿ <https://www.theage.com.au/national/victoria/blaze-at-tesla-big-battery-extinguished-after-three-day-battle-for-control-20210802-p58f6x.html>. ^o <https://www.professionalmariner.com/battery-related-fire-damages-famed-hybrid-tug-puts-it-out-of-service/>. ^p <https://112-water.nl/inzetten-verslagen/201-brand-aan-boord-bij-hybride-boot>. ^q <https://www.wsws.org/en/articles/2019/07/12/russ-j12.html>. ^r <https://captain.com/fire-and-gas-explosion-in-battery-room-of-norwegian-ferry-prompts-lithium-ion-power-warning/>. ^s <https://maritime-executive.com/article/newly-built-hybrid-passenger-vessel-suffers-battery-fire-under-way>.



health risks associated with heavy metals.^{74,150–154} The disposal and processing of LIBs, as well as their properties (e.g. chemistries), will have a significant impact on various environmental compartments (Fig. 3). LIBs contain a variety of chemicals including reactive salts, volatile organic electrolytes and additives: the latter are often commercial secrets and hence their toxicity and combustion products are largely unknown.^{155,156} Moreover, battery fires, in combination with biogas from landfills, may release toxins into the air or leach the harmful contents into the soil, groundwater and surface water.^{118,157,158} Once released, they pose risks to the surrounding environment alone or in combination with other pollutants.^{159–165}

Fig. 3 shows likely pollution routes (originated from EoL LIBs disposal/processing) to the environment and possible cross-contamination within different compartments. Pollutants once released from LIBs may enter one compartment first and later be transported to another one. For instance, heavy metals may be collected by dumpsite leachate and transported into the soil or groundwater outside the initial site. On the other hand, if a battery leaches onto open ground, heavy metals may run-off with the rain to a nearby river or lake. However, due to knowledge and data gaps, not all routes could be fully reviewed in this work.

3.1 Emissions to air

3.1.1 Dust. Fine particles may be released from LIBs to the air during disassembly and recycling processes; from a landfill or dumpsite by degradation or fire/explosion; and are considered as a part of the total dust emissions.¹⁶⁶ Generally, dust is a mixture of solid particles and liquid droplets of a wide range of sizes (nanometres to few micrometres) and chemical composition, all together suspended in the atmosphere.^{167,168} Particulate matter with aerodynamic diameters of less than 10 or 2.5 μm (PM_{10} and $\text{PM}_{2.5}$) can jeopardize human health, adversely affect climate and reduce visibility at local and regional scales.^{169–171} Particulates may contain matter-bound metals such as arsenic, cadmium, chromium, cobalt, copper or lead due to the decomposition of recyclable batteries, scrap metals and electronic waste.^{172–174} Dust can enter the respiratory system causing adverse health effects such as cardiovascular

and respiratory diseases, carcinogenicity, or disruption of the endocrine system.^{175–187}

During disassembly and material recovery of LIBs, shredding is the main mechanical processing option²⁵ that could generate dust emissions. These emissions could potentially cause a respiratory hazard to workers in recycling centres as well as those living or working in the vicinity. Moreover, particles and chemicals (e.g. PAHs) released from batteries may aggregate together in the atmosphere, be transported on larger distances and settled down causing for example soil pollution. As LIBs particles may be of different materials and sizes, it is mandatory to assess and investigate their possible toxicity and respiratory hazard.

The potential negative effect of three battery materials: lithium iron phosphate (LFP), lithium titanium oxide (LTO) and lithium cobalt oxide (LCO) was studied utilizing mouse bioassays.¹⁸⁸ The mixed metal oxides present in the cathodes of LIBs could release particles small enough to penetrate the lungs and induce inflammation. The extent of the impact varies depending on the chemistry of the LIB. From the materials tested by Sironval *et al.* (2018), LTO was the least harmful, whereas LCO induced the strongest inflammation. As a result, the fibrotic responses were observed in cells with higher inflammation rates.¹⁸⁸

Another generator of dust and particles are explosions and fires. During thermal runaway the particles are first ejected from the safety vent together with other gases, resulting in heavy smoke with black colour.^{189,190} After cooling down, they settled as surface dust. The composition of these powders from lithium nickel cobalt manganese (NMC) cells was mainly C, O, Al, Mn, and F. This result suggests that it is mostly the negative carbon particles of the battery, as well as the oxidized positive substances of the electrode, that are ejected during gas venting.¹⁹⁰ Another study¹⁹¹ found that thermally abused prismatic automotive NMC cells released PM that contained heavy metals. The authors found that nickel and copper were detected in all collected fractions (1.45 to 500 μm) whereas zinc and chromium settled with bigger fractions (50 to 500 μm). Ni had the largest mass percentage followed by Cu, Zn and Cr. In terms of the total emitted quantity, PM accounted for 1.7% of the cell mass. Once settled, such particulates may interact with surrounding waters and soil and ultimately be of threat to crops.

3.1.2 Hydrofluoric acid. Out of various hazardous gases released from LIBs to air, HF is of the highest concern and must be treated with high caution. It can enter the human body *via* the skin or respiratory systems and causes severe corrosive effects and systemic toxicity.¹⁹² Inhalation of just a few ppm of HF can result in serious toxic effects. HF readily penetrates the skin and moves quickly to the deeper tissue layers where it releases the freely dissociable fluoride ion. This ion is extremely toxic, due to its strong reactivity.¹⁹³ Moreover, HF gas is hygroscopic and readily soluble in water.^{158,194,195} Concentrated solutions of HF are highly corrosive to the skin and underlying tissues and accidental dermal exposure has been reported to cause death in humans.^{148,196}

HF is generated in LIBs during the first charge and by subsequent cycling, a phenomenon known as gassing.^{197–200}

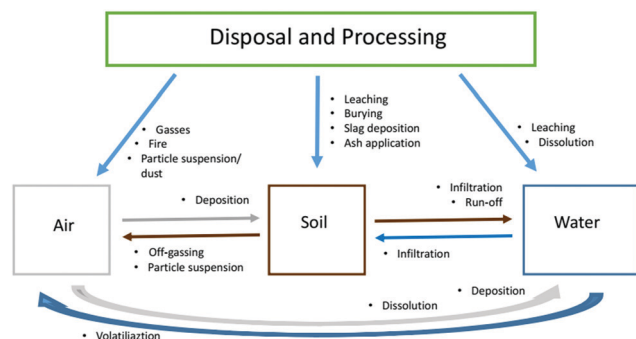
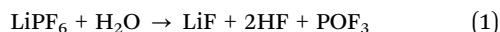


Fig. 3 Possible emission routes of pollutants from LIBs into the environment.

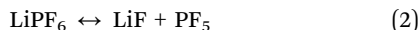


The acid can also be produced due to accidental spillage and hence the exposure of the LiPF_6 in the electrolyte to humid air¹⁵⁸ according to:

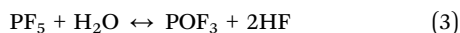


although this is disputed.²⁰¹

As well as the direct reaction of LiPF_6 with water, at ambient temperature in the organic carbonate solvents employed, LiPF_6 exists in equilibrium with its decomposition products according to:



PF_5 is prone to degradation upon exposure to traces of water, moisture or alcohols²⁰² to form HF which is also highly toxic.¹⁵⁸



To mitigate the effect of reaction (3), commercial LIB electrolytes often contain additives, up to 5% by mass or volume, some of which suppress PF_5 formation. Others are added to protect against overcharge, provide fire-retarding protection or improve Solid Electrolyte Interphase (SEI) formation or quality.²⁰³ It is not clear what effect these may have on reaction (2) or other decomposition reactions, or their toxicity or the identity of the products from their combustion.

The second likely source of HF from LIBs is a thermal runaway and fire. The amount of HF produced during an incident depends on the size of the cell and its chemistry^{21,23,142,204–206} and may incorporate endothermal decomposition of the binder – polyvinylidene fluoride (PVDF).¹⁵⁹

Sturk *et al.* (2015) detected significant quantities of HF from burning NMC and LFP type pouch cells.¹⁴¹ Surprisingly, LFP cells produced the highest levels of hydrofluoric acid fumes. So far this type of chemistry was regarded as one of the safest as having the highest cathode decomposition temperature;¹³⁵ however, the cells employed in the LIBESS that exploded at Griffiths University in March 2020 were LFP cells.²⁰⁷

Larsson *et al.* (2017) have estimated that between 20 and 200 mg of HF could be released per W h of an EV battery pack.²² Thus, the amount of HF could be greater than 80–800 times the US National Institute for Occupational Safety and Health Immediate Danger to Life or Health (IDLH) level.²⁰⁸

3.1.3 Vapours and gases. It is now apparent that thermal runaway generates a white vapour during venting the cells, essentially independent of chemistry, form factor and manufacturer.¹³⁹ This white vapour contains H_2 , SO_2 , NO_2 , HF, HCl, CO, CO_2 , droplets of organic solvent (giving the white colour) and a large range of small chain alkanes and alkenes.^{7,20–24} The exact composition of the white vapour appears to depend on the State of Charge (SoC) and battery chemistry.^{20,142,209,210} The white vapour is produced when cell is venting as a result of various chemical processes, triggered at successively higher temperatures.¹³⁵ There is insufficient oxygen produced when the cathode structure collapses to sustain fire, but when the white vapour vents from the cells it may or may not ignite: at $\text{SoC} > 50\%$ and if sufficient oxygen is present, the vapour can

ignite to produce jet-like flames.¹⁴⁴ However, if there is insufficient oxygen, *e.g.* inside a LIBESS with air displaced by the vapour and/or a suppressant,¹³⁸ the vapour represents a wholly novel hazard concerning LIBs; if the white vapour contacts an ignition source, there could be a possibility of a flash fire, fireballs developing, or in extreme cases even a vapour cloud explosion.²¹¹

3.2 Emissions to soil and water

Once physically disposed of, LIBs will leach their contents into the surrounding soils, infiltrate to deeper layers, pollute groundwater and can run-off into surface waters. As water is very often a carrier of pollutants in the soil, it is challenging to ascertain the individual impact of LIBs on these two spheres alone, and hence we discuss the impact on them jointly.

3.2.1 Landfill/dump leachate. One of the most important hazards associated with landfilling and illegal processing is the generation of leachate: it is formed as a result of various biological and chemical degradation processes, and rain percolating through waste. Non-LIB related leachates are a complex mixture of substantial amounts of dissolved organics, inorganic salts, ammonia, heavy metals and xenobiotic organic compounds that are remains of personal care products, pharmaceuticals, industrial, household chemicals, their transformation and degradation products, especially from landfills.^{212–214} Leachate could impose a serious environmental impact as it can act as a transportation medium for hazardous species. It may pollute soils or groundwater and transport contaminants over considerable distances, often many kilometres from the site^{215–219} potentially contaminating groundwater.²¹²

LIB leachates will potentially carry various pollutants such as heavy metals, additives, electrolyte degradation products but also dissolved gases. The latter, such as HF, HCl or SO_2 (in form of sulphuric acid) not only have a straightforward toxic effect but also alter the properties of receiving waters and solutions in soil. The acidification caused by these corrosive species may have the same effect as “acid rain”, lowering the pH and thus strongly impacting plants and animals.²²⁰ They would also enhance the release of soil-bound heavy metals. Under more acidic conditions the actual toxicity of heavy metals is higher than it would be predicted from the metal concentration alone.²²¹

3.2.2 Heavy metals. The content of metals in batteries depends upon their design and size (*i.e.* cylindrical, prismatic or pouch cells), as well as their chemistry (*i.e.* NMC, LCO *etc.*). Typically they are in the range of 0.05–0.37 kg Co per kW h, 0.25–0.86 kg Ni per kW h and 0.46–0.9 kg Li per kW h.^{222–225} These figures translate to tens of kilograms of such materials in EV packs that potentially may be released to the environment if improperly disposed of, representing a series of threats to human health and the environment.

The toxicity of heavy metals from LIBs includes attaching, blocking and disturbing the conformational structure of carbohydrates, lipids, proteins or enzymes.^{226–228} Heavy metals polluting crops, fruits or dust are known to induce genetic damage in children^{229,230} and cause lower academic performance.²³¹



Nickel released into the environment binds strongly to small solid particles, especially containing iron or manganese. Ni has a low tendency to accumulate in fish and small animals. With respect to human health, nickel is the most common allergic metal. It may also cause respiratory disorders and even cancer at higher concentrations.²³² Lithium has relatively low toxicity and small dosages are beneficial for various trophic levels of organisms.²³³ Nevertheless, it is quite an active element and, in higher concentrations, may cause digestive and neurologic systems disorders.^{234,235} Small dosages of cobalt are beneficial to humans (synthesis of vitamin B12) but larger dosages cause respiratory problems and skin rashes.²³⁶ In general, adverse reactions to Co exposure depend primarily on its chemical form.²³⁷

The leachate from LIBs penetrating through landfill or illegal dumpsites will collect and carry various metals, including lithium, cobalt, nickel, manganese, iron, chromium and copper.¹⁵⁵ A few studies have reviewed various leaching scenarios to assess the correlation of typical mass compositions in different types of LIBs to their contamination potential.^{238–241} Metals found in leachates (both real and artificial) that exceeded toxicity limits were lead, mercury, cobalt, copper, nickel, chromium and thallium – depending on the type of test used. One of the studies²⁴² analysed the leachate from a landfill containing NMC batteries: the authors found that less than 4% of the total cobalt, nickel, aluminium, copper, and iron from the battery were in solution, whilst 11.45% of the manganese and 42.50% of the lithium were present.

It is unlikely that metals will be released only in metallic or ionic form from buried LIBs: they will likely be mobilized as nanoparticles (NPs) as well. Such nanomaterials (mostly of cathode origin) and their ecotoxicological potential towards various organisms were assessed by several studies. Thus Hang *et al.* (2017) studied the impact of NMC on the soil bacteria *Shewanella oneidensis* MR-1 and found that exposure to 5 mg L⁻¹ NMC significantly impaired bacterial population growth and respiration.²⁴³ The authors showed that these effects were due to the release of metal ions from the NMC, with the largest effects arising from Ni²⁺ and Co²⁺ species. Gunsolus *et al.* (2017) also investigated the toxicity of NMC towards the same bacteria, varying the relative composition of the metals in the mixed metal oxide.²⁴⁴ The authors found that lowering the Ni and Co content and increasing the Mn content, lowered the biological impact significantly. In fact, reducing the cobalt content and increasing Ni has been a key aspect of NMC battery development over the last few years, driven by safety considerations^{245,246} and global supply chain issues.^{247,248} Another study assessed the biological impact of NMC on a Gram-positive model bacterium, *Bacillus subtilis*.²⁴⁹ Growth and cellular respiration of the bacteria were inhibited significantly by free Ni²⁺ and Co²⁺ ions released from the incongruent dissolution of the NMC. DNA damage tests at the single-cell level confirmed that the toxicity caused by the re-designed NMC (enriched in Mn) was lower in comparison to solutions containing either free Ni and Co or original NMC material. A recent paper²⁵⁰ reported a study on the influence of multiphase lithiated cobalt phosphate (mLCP) nanomaterial on

Shewanella oneidensis MR-1 and *Bacillus subtilis*. The authors found that mLCP was toxic to both species due to the release of cobalt ions.

The toxicity of NMC and LCO materials towards eukaryotic organisms was studied using *Daphnia magna*.²⁵¹ The work showed that there is negligible acute toxicity to daphnid at the highest concentrations of 25 mg L⁻¹, whereas there is a significant impact on daphnid reproduction and survival during chronic exposure (21 days) at concentrations of 0.25 mg L⁻¹ for LCO and 1.0 mg L⁻¹ for NMC. They confirmed that toxicity depends on chemical composition – the replacement of Co by Ni and Mn resulted in better daphnid survival, reproduction, and body size. Finally, the authors highlighted there was a strong nanomaterial-specific impact – probably due to adhesion.²⁵² Although, the effect could not be fully confirmed by experiments with just free Li, Ni, Mn, and Co ions dissolved in suspension metal.

LCO and NMC have been shown to have adverse effects on the benthic invertebrate *Chironomus riparius*²⁵³ by inhibiting growth and development. The increased toxicity of these materials was associated with quick sedimentation of nanoparticles and thus faster interaction with benthic organisms. As in previous studies, a reduction in the biological impact of NMC versus LCO was observed.

On the higher trophic level, the fish class, there is an evident impact of LCO on rainbow trout gill epithelial cells.²⁵⁴ It was found that exposure to Li⁺ and Co²⁺ alone, did not reduce cell viability, however strong toxic effects were observed for LCO nanoparticles and these were found to increase the concentration of reactive oxygen species (ROS). Overproduction of ROS may cause biochemical damage, overstress to cells and ultimately, their damage.²⁵⁵ These negative effects were measured at sub-toxic concentrations of LCO which are close to predicted environmental levels. Finally, it was found that the nanomaterials were internalized in cellular organelles, which was not the case for bacteria.²⁴³ A subsequent paper²⁵⁶ reported studies on the response of the same type of cells to LCO-induced oxidative stress. The authors postulated a “two-hit” model for LCO toxicity. Initially, the intact LCO material induces high levels of ROS leading to gradual engagement of stress response genes (“first hit”). In the next step, the gradual release of metal ions from NPs starts to suppress the expression of these genes, disrupting the cell response to elevated ROS levels (“second hit”). This mode of action ultimately confuses the cell response to stress and may lead to severe damage.

The take-home message from all ecotoxicity studies is that the replacement of toxic metals (Co and Ni) with less toxic ones (Mn) may increase the environmental compatibility and sustainability of the next generation of LIB materials.

Heavy metals from LIBs may also enter the natural environment due to materials recovery processes, as well as legal and illegal disposal routes. Due to the lack of valid data concerning the recycling of LIBs, for analytical purposes, we can consider other well-established processing of automotive batteries. Critical analysis of the lead-acid batteries recovery reveals that large quantities of potentially toxic slag have to be dealt with. In most countries,



such wastes are often disposed of in waste dumps that may lack properly designed engineered landfills, especially in emerging economies. Analysis of slag revealed that apart from high pH (12.22) it contained also high concentrations (g kg^{-1}) of Pb (>101), Cu (>2.5), Cr (>1.2), Zn (0.5), Cd (>0.5) and Ni (0.1), indicating a poor metal recovery in the recycling processes.²⁵⁷ The authors suggested that there was a greater risk of release of these heavy metals over the long-term following disposal into the environment. Fujimori *et al.* (2016) found elevated levels of Pb in some China soils located next to recycling plants.²⁵⁸ In the case of LIB recycling, we also have to deal with the slag resulting from the pyrometallurgical route, mainly containing Mn, Li, and Al.²⁵⁹

3.2.3 Battery degradation products. The study undertaken by Grützke *et al.* (2015) may give indications of the fate of processed battery material when kept in storage (*i.e.* prior to recycling) or landfilled.⁵⁹ The authors shredded NMC LIBs from EVs and enclosed them in sealed tinfoil and plastic cans. Their main goal was to assess which compounds are released from spent, processed material, and if there is any further degradation of original compounds, and the possible emergence of hazardous transformation products. The so-called “black mass” was monitored for over 20 months with regular analyses of gases, liquids and remaining salts. Their results showed that the tinfoil cans underwent fast corrosion – first spots were visible after a few days, and after five months some of the cans were already perforated by rusting. Plastic cans did not show any visual signs of degradation. In addition to HF, the authors found traces of phosphoric acids, LiPF_6 , other additives (*i.e.* cyclohexylbenzene) and solvents – DMC, EC, EMC and their degradation products. More importantly, they identified several alkylfluorophosphates, including dimethyl fluorophosphate (DMFP) and diethylfluorophosphate (DEFP). Alkylfluorophosphates are of concern as they have similar structures to the chemical warfare agents such as sarin.²⁶⁰ DMFP and DEFP were also detected by Kraft *et al.* (2015 and 2016) who investigated the thermal degradation of LIB electrolytes.^{160,261} Although present in manageable low concentrations, they still may have toxic potential both to humans and the environment.

These studies highlight the important issue of storing spent and processed battery materials. If real-life scenarios are envisaged, such as temporary storage in the canister or landfilling, certainly, the corrosion of containers or battery metal case (module or pack) will be speeded up by external environmental factors such as leachate or humid air. It also indicates that spent degraded battery already contains harmful content – these products may enter the air or be transported with the solution to other compartments.

3.2.4 Additives. Finally, LIBs may also leach the remains of electrolyte and its additives.^{262,263} The most common additives are polymers, Lewis acids, sulphur-containing and phosphorous containing additives, polyfluoroalkyl substituted ethylene carbonates or ionic liquids (ILs). The latter, ILs, are particularly interesting as they can play many roles in the battery system: as a pure electrolyte; in mixture with conventional solvents; as a gel polymer electrolyte or as a binder.^{264,265} ILs are non-volatile and a non-flammable class of organic salts consisting of an organic cation

and an organic or inorganic anion and there is a broad spectrum of cations (*i.e.* imidazolium, pyridinium, choline *etc.*) and anions (organic and inorganic).²⁶⁶ Therefore, there is a very broad spectrum of the environmental impact of these compounds depending on their structure. However, due to their properties, the routes of exposure and potential hazards are limited to interactions with solutions. The distribution of ionic liquids in the environment is governed by their structure *e.g.* ILs with longer alkyl chains absorb more easily on the soil surface. Therefore, some ionic liquids may be quite mobile in water or soil columns whereas others may bind strongly to various environmental compartments and may become persistent pollutants. Additionally, the properties of soil such as high cation exchange capacity and/or abundance of organic matter will greatly increase the uptake of ILs.^{267–275} Although their use is usually restricted to small quantities, ILs could still have considerable negative effects on wildlife and human health. For instance, most of the ionic liquids in battery systems are considered toxic and poorly biodegradable compounds.^{276,277} As in the case of the mobility and transport in environmental media, the toxicity of ILs depends on the lipophilicity and alkyl chain length, the direct interaction with the biological system (membrane, cell or organism) and trophic levels (bacteria, plants, invertebrates or human cells). Usually, the longer the derivative the more toxic it is but there is also a strong impact of the counter-ion, especially fluorinated ones.^{278–287}

4. Recommendations for future studies

Table 3 illustrates the possible routes of emission and pollutants released from LIBs. Although partially supported by the existing literature (see Sections 2 and 3), this is more of an indicative list. There are lots of unknowns, incomplete data, not yet researched specific topics or even contradictory results that need to be clarified to mitigate any negative impact of spent batteries.

Therefore, we identified some of the main knowledge gaps and probe the following questions on the environmental impacts of spent LIBs that might help to manage these better in the future:

- (1) What are the current and prospective volumes of spent LIBs?
- (2) How much spent batteries reach the relevant disposal stream?
- (3) Where spent batteries will be processed/disposed of/abandoned?
- (4) In what form: as a whole, partitioned, shredded *etc.* LIBs will be processed/disposed of/abandoned?
- (5) What is the impact of changing chemistries on the waste streams in terms of needed technology but also in terms of the life span?
- (6) What, how, where and in which volumes are hazards released from the spent batteries?
- (7) What is the prevalence and distribution of battery pollutants once being released into the natural environment?



Table 3 Possible pollutants and routes of their emission released from LiBs

Battery component	Source of pollutant	Specific pollutant	Route	Affected environment	Hazard
Pack casing	– Steel	<i>i.e.</i> Fe, Al, Ni, Cr other	Leaching	Land Natural waters	– In excess toxic to wildlife – Accumulation in plants and crops
Module casing	– Steel	– Fe, Ni, Cr other	Leaching	Land	– In excess toxic to wildlife
	– Aluminium	– Al		Natural waters	– Accumulation in plants and crops
Cell packing	– Aluminium foil	– Al, Ni	Leaching	Natural waters	– In excess toxic to wildlife
	– Polymers	– PET, PP	Fire	Land	– Accumulation in plants and crops
	– Ni-Coated steel			Air	
Cathode	– Metal	– Al	Leaching	Land	– Toxic to the various organism
	– Metal oxides	– LMO – Li/Mn/O – LFP – Li/Fe/P/O – NMC – Li/Ni/Mn/Co/O – LCO – Li/Co/O – NCA – Li/Ni/Co/Al/O	Dust	Natural waters Air	– Toxic to humans if breathed – In excess toxic to wildlife – Accumulation in plants and crops
Anode	– Copper	– Cu	Leaching	Land	– In excess toxic to wildlife
	– Graphite	– C (nanomaterial) – LTO – Li/Ti/O		Natural waters	– Accumulation in plants and crops – Toxic to humans if breathed
Separator	– Polymers	– Polyethylene (PE) – Polypropylene (PP)	Leaching Fire Dust Fire	Land Natural waters Air	– Microplastics accumulation
Binder	– PDVF	– HF		Air	– Toxic to humans if breathed – Toxic to humans if in contact
Electrolyte	– Ethylene carbonate	– HF	Fire	Air	– Toxic to humans if breathed
	– Propylene carbonate	– SO _x	Vapours/gases	Land	– Toxic to humans if in contact
	– Dimethyl carbonate	– HCN	Leaching	Natural waters	– Toxic to wildlife
	– Diethyl carbonate	– H ₂			– Accumulation in soils
	– Salts: LiPF ₆	– CO			
	– Additives	– CO ₂ – NO _x – COS – HCl – Degradation products of electrolyte (<i>i.e.</i> C ₂ H ₄ ; CH ₃ COCHO <i>etc.</i>) – Ionic liquids – Unknown additives/ degradation products			

(8) What is the circulation and interactions of battery pollutants among the land–water–air–emission pathways and the wildlife nexus?

(9) What is the (eco)toxicity and (bio)accumulation of LIBs materials to various organisms and humans?

(10) How should or would environmental studies support the design and disposal of spent LIBs?

Although, some of these questions could be partially answered already based on approximations *i.e.* prospective volumes are estimated on sales number; but there is an urgent need for reliable and verified data. Obtaining reliable and accurate data will have serious implications for the safety of the recycling and disposal facilities and helps to shape, implement and regulate appropriate practices and legislations. The real data should be supported by various Life Cycle Assessments methodology, cost-benefit studies and the use of more modelling in the prediction of *i.e.* life cycle of the specific battery in a given application.

As the growing demand for new LIBs will result in increased numbers of spent batteries, we recommend that this quantity must be appropriately managed and controlled across the various disposal routes. The best-case scenario assumes high collection rates of spent batteries with an almost full recovery of materials that can be reused (boosting the circular economy).

It is evident that domestic *i.e.* decentralised recycling will be more profitable than centralised recycling, however, it will take time for the industry to scale up collection, processes and infrastructures.⁶ It is also argued that latecomers will be threatened by the existing industry that may benefit more quickly from the larger economies of scale. Decentralised systems do require a substantial amount of spent LIBs (especially large EV) to reach economy of scale as it was estimated that recycling costs will decrease if between 1000 and 15 000 tonnes per year are recycled at one plant.⁶ Collection of spent and “second-life” large batteries, might be linked with some business model *e.g.* sale of the car but the lease of battery – then the responsibility is on dealer/seller or can be governed by local councils with *i.e.* specialized collection centre – responsibility on the user. To improve the collection and later decision on the re-use, recycling or landfilling knowing the usage history of “first life” of EV/BESS batteries would be of great use – the battery's condition can be determined much faster and more economically. That will speed up the streamlining of LIBs to an accurate route of processing. However, we must bear in mind that modules in the pack can age differently²⁸⁸ – so possible that the selection will be on the modules not pack level. Nevertheless, improving the reuse of the materials could reduce the environmental, economic and social burden of the existing



battery supply chain including disposal practices is inevitable. However, the challenges in the collection, dismantling and recycling of LIBs must be overcome. It is of crucial importance to develop innovative technologies to lower the cost of material recovery and reduce the environmental impacts of this industry.⁶ Furthermore, illegal disposal and informal processing that leads to serious pollution must be prevented. This could be achieved through better collection schemes, expansions, and improvements in the current recycling infrastructure and posing legal obstacles for exporting second-hand EVs or LIBs. The last anybody wants is that LIBs to become, for instance, a source of soil pollution by heavy metals. Moreover, there should be a constant drive to produce LiBs containing less hazardous and more “green” materials²⁸⁹ that not only improve the capacity and efficiency of the battery but also prevent destructive behaviour and have minimal negative impact on the environment if improperly disposed of.²⁹⁰ New LIBs should be designed for recycling meaning the materials can be easily separated from each other and able to be re-used in new batteries (direct recycling). That links to new technologies of material recovery that are less energy intensive, cheaper and produce less or no secondary pollution.

The improvements must be guided by appropriate legislation, regulations and management structures. These must encourage customers and manufacturers to properly handle spent batteries, highlighting the benefits of recycling (in light of the obligations for economic operators as regards the sourcing of raw materials) and promote the circular economy model and finally, must also clearly ensure where each liability lays.⁴⁸

Finally, we must address the problem of penetration of large “2nd life” LIBs into society. There is a general perception, particularly in Europe, that the re-use (using an EV battery without change in an EV), remanufacture (using an EV battery after replacing defective modules in an EV) and repurposing (using modules from an EV at end-of-life to assemble a battery for a purpose other than traction, *e.g.* stationary storage) of LIBs can make a positive contribution to the decarbonization of the planet.⁴⁸ The safety of new cells, modules and battery packs can be assessed using the “type tests” that form the basis of all codes, standards and regulations governing, for example, domestic and industrial battery energy storage systems. Type testing relies on testing a sample of cells from a batch, usually to destruction, and accepting the result as representative of the batch. The use of type testing on new cells is valid due to the extremely tight quality control of their manufacture, however, such type testing is now accepted as inappropriate to assess the safety of second life LIBs due to the wide variation in SoH across an EV pack during its life and possible exposure to extremes of temperature, overcharging and/or charging at high currents,^{291–293} all of which can increase the potential for thermal runaway.^{294,295} The draft standards IEC63330²⁹⁶ (Requirements for reuse of secondary batteries) and IEC63338²⁹⁷ (General guidance for reuse of secondary cells and batteries) fully acknowledge the fact that type tests cannot be employed to assess the safety of second life LiBs. The key challenge is determining the SoH, or more correctly, the State-of-Safety of second life LIBs.²⁹⁸

A part of the latter must be full knowledge of the first life of the LIB in the EV, including full details of any abuse (*e.g.* overcharging) maximum charge and discharge currents & operational temperatures. The draft standards IEC63330 and IEC63338 were intended to address this problem and hence facilitate the safe application of second life LiBs, but have failed to do so, as they do not require any testing and rely completely on the original manufacturers of the EVs passing on full BMS data (and hence potentially valuable intellectual property) to remanufacturers & repurposers, which is perceived as highly unlikely. The draft EU Batteries Regulation also sidesteps the safety issue of second-life batteries by requiring only that BMS data is made fully available.

It is generally accepted that the re-use, remanufacturing and repurposing of complete packs where the original EV manufacturer is retained in the supply chain is of low risk.²⁹⁹ However, second life cells, modules and even full battery packs are freely available from online retailers, such that inexperienced organisations and even the general public can repurpose LIBs. Thus, a major concern is the use of these suppliers by homeowners to build do-it-yourself domestic BESS: domestic battery energy storage systems are currently completely unregulated in the UK with respect to the application of lithium-ion batteries. Concerns over the hazards posed by such systems in the home environment have been addressed in other countries: thus the US NFPA 855 standard³⁰⁰ and the draft DR2 AS/NZS 5139:2019 Australian and New Zealand standard³⁰¹ do not permit domestic lithium-ion BESS inside the home, and NFPA 855 does not permit do-it-yourself lithium-ion BESS at all.

The online trade-in 2nd life LIBs is completely unregulated, and delivery of these devices is often offered by means illegal under UN 38.3³⁰² as they are classified as dangerous goods and hence require transportation in accordance with the European agreement “Accord européen relatif au transport international des marchandises dangereuses par route” (ADR) requirements.³⁰³

5. Conclusion

There is no doubt that the urgent need to decarbonise transportation puts LIBs at the forefront of the action. However, the growing stream of spent LIBs would impose an enormous threat to the natural environment and human health, as batteries contain hazardous materials. In this review, the current, possible and likely waste management practices of LIBs were identified – from collection and recycling to land-filling, through the EoL incidents up to illegal disposal. Currently, landfilling is the most common practice but there is a growing share of recycling. The current review also assessed the most likely hazards and incidents during each EoL practice. The fire and explosion incidents are currently the most common events that have been evidenced by real-life incidents. Leaching is another pollution pathway that will co-dominate in the future. Identified hazards released from LIBs contain vapours and gases (*i.e.* HF, CO or HCN), metal nanooxides (*i.e.* LMO, NMC), degradation products of the electrolyte



(alkylfluorophosphates) and possible traces of additives. These pollutants may be released to soil, water (groundwater) and air, depending on recycling, disposal method or abuse incident. Released pollutants may pose a serious threat to wildlife and humans with often immediate effects like in the case of contact with HF during EV fire. Degradation of the battery content (especially electrolyte) in some cases may lead to the emergence of chemicals structurally similar to chemical warfare agents. The initial studies on the (eco)toxicity of the cathode nanomaterials showed that LIBs may pose a threat to living organisms and human health. But the replacement of toxic metals (Co and Ni) with less toxic ones (Mn) may increase the environmental compatibility and sustainability of the next generation of lithium battery materials. Finally, we identified several urgent knowledge gaps that need to be covered to mitigate the negative impact on the environment of LIBs, and recommended some actions to tackle these issues.

Author contributions

Wojciech Mrozik: writing – original draft, writing – review & editing, conceptualization, visualization, investigation; methodology; Mohammad Ali Rajaeifar: writing – original draft, writing – review & editing; Oliver Heidrich: writing – original draft, writing – review & editing, conceptualization, funding; Paul Christensen: writing – original draft, writing – review & editing, funding.

Abbreviations

Aging	The loss of capacity due to, <i>e.g.</i> loss of lithium ions or spallation of the anodes. This can be due to use (charging and discharging) and/or sitting at open circuit (calendar aging)
Anode	The negative electrode. In lithium-ion batteries this is most typically small particles of graphite
Battery (pack)	The complete energy storage unit consisting of a number of modules
BESS	Battery energy storage system
Cathode	The positive electrode. These typically comprise lithium plus metal oxides: <i>e.g.</i> lithium nickel manganese cobalt oxide ($\text{LiNi}_{0.33}\text{Mn}_{0.33}\text{Co}_{0.33}\text{O}_2$)
Cell	The smallest unit of a battery
Electrolyte	In electrochemistry, this term is ambiguous as it can refer to the inorganic salt (<i>e.g.</i> LiPF_6) or to the salt + organic solvent
End of Life (EoL)	The point at which a battery ceases to be suitable for its current application. For automotive batteries this is typically 75–80% State-of-Health
GHG	Greenhouse gases, gases that cause the greenhouse effect <i>e.g.</i> CO_2 and CH_4

Landfill	A site for the disposal of waste materials
LCO cathode	Lithium cobalt oxide, LiCoO_2
LIB	Lithium-ion battery
LIBESS	Lithium-ion battery energy storage system
LFP cathode	Lithium iron (ferrous) phosphate, LiFePO_4
LMO cathode	Lithium manganese oxide LiMnO_2
LTO anode	Lithium titanium oxide $\text{Li}_4\text{Ti}_5\text{O}_{12}$
MRF	Material recovery facilities; solid-waste management plant that processes recyclable materials to sell to manufacturers as raw materials for new products
NCA cathode	(lithium) Nickel cobalt aluminium oxide, <i>e.g.</i> $\text{LiNi}_{0.8}\text{Co}_{0.15}\text{Al}_{0.05}\text{O}_2$
NMC cathode	(lithium) Nickel manganese cobalt oxide, <i>e.g.</i> $\text{LiNi}_{0.33}\text{Mn}_{0.33}\text{Co}_{0.33}\text{O}_2$ (NMC 111), $\text{LiNi}_{0.6}\text{Mn}_{0.2}\text{Co}_{0.2}\text{O}_2$ (NMC 622)
PAHs	Polycyclic aromatic hydrocarbons; made up of fused aromatic rings molecules
Recycling	The process of converting waste materials into new materials and objects
Separator	A plastic film permeable to lithium and hexafluorophosphate ions that prevents the anode and cathode from touching and causing a short-circuit
Solid Electrolyte Interphase (SEI)	The protective layer that forms on the anode during the first charge from reduction of the LiPF_6 and solvent which prevents further, explosive degradation of the electrolyte and thermal runaway
Solvent	Mixture of organic carbonates, containing ethylene carbonate, as this is essential for the formation of the SEI. Ethylene carbonate is a solid at room temperature and other carbonates are essential to reduce viscosity
State of Charge (SoC)	The amount of charge stored compared to that equivalent to full charge, expressed as %
State of Health (SoH)	The amount of charge stored currently when fully charged compared to that stored (when fully charged) at the beginning of the cell or battery life, expressed as %
VOCs	Volatile organic compounds; compounds that have a high vapour pressure and low water solubility

Conflicts of interest

There are no conflicts to declare.

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