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Synthesis of N-[(dialkylamino)methyl]acrylamides and N-[(dialkylamino)methyl]methacrylamides from Schiff base salts: useful building blocks for smart polymers†

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The traditional thermal Mannich reaction is unsuitable for preparing polymerizable *N*-methylene amino substituted acrylamides and methacrylamides. Herein we provide a facile multi-gram high yield synthesis of these monomeric precursors to stimuli-responsive polymers by the addition of acrylamides and methacrylamides onto *in situ* generated or freshly isolated methylene Schiff base (iminium) salts. The X-ray crystal structure of the hydrated iminium salt, 1-(hydroxymethyl)azocan-1-ium chloride and monomer·HCl salt (*N*-[(azocan-1-yl)methyl]prop-2-enamide hydrochloride) is described.

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Introduction

The three-component Mannich reaction is fundamental, allowing access to β -amino methylated carbonyl compounds. ^1,2 N-[(Dialkylamino)methyl]acrylamide and methacrylamide analogues are valuable monomeric precursors to smart polymers, with dual functionalities of temperature and pH-responsiveness (Fig. 1), however potential applications have not been realised due to problems with their synthesis.

(a)

R

H

O

H

N

methylene Schiff
base salt

R = H, acrylamide

Fig. 1 (a) Synthetic targets and (b) precursors.

Me, methacrylamide

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Literature routes have used one-pot Mannich condensation of (meth)acrylamide with formaldehyde to generate the Schiff base followed by secondary amine addition (Scheme 1). $^{3-6}$ The reaction operates thermally (at ~ 80 °C), and is inefficient in forming the Schiff base *in situ*, with the elevated temperature resulting in premature polymerization of the monomer and intermediates. The reaction has the added difficulty of monomer isolation, which requires vacuum distillation from the aqueous reaction mixture.

The most widely studied temperature-responsive polymers are those with lower critical solution temperature (LCST) close to physiological temperature, such as poly(*N*-isopropylacrylamide) and poly(*N*,*N*-diethylacrylamide) with LCST of 32–34 °C in water.^{7–9} The *N*-dialkyl amino (including saturated nitrogen heterocycle) of substituted acrylamides and methacrylamides can be reversibly ionized allowing for a pH-response that alters polymer hydrophobicity.^{9–15} Amphiphilic block copolymers comprising such monomers can self-assemble into a variety of nano-objects for use as stimuli-responsive

Scheme 1 One-pot thermal Mannich reaction route.

polymersomes for targeted delivery of therapeutics. 11-13 In a recent communication, the synthesis of the selected acrylamides containing N-methylene saturated nitrogen heterocycles, and their incorporation into well-defined water-soluble block copolymer polyacrylamides was realised.¹⁴ In this full paper, we expand on the monomer synthesis by providing efficient multi-gram routes to acrylamides and methacrylamides, including those with dialkyl acyclic and large saturated nitrogen heterocyclic rings. The synthesis involves efficient generation of the methylene Schiff base salt, which was characterized in the hydrated form.

Results and discussion

In contrast to the one-pot thermal Mannich condensation reaction in Scheme 1, our synthesis uses readily accessible aminals made from the condensation of formaldehyde with secondary amines at 0 °C (Scheme 2).16,17 Böhme pioneered the quaternization of the aminal to generate the Schiff base (iminium) salt, and this procedure using acetyl chloride was followed. 17,18 There are numerous accounts of alkylation and nucleophilic addition onto methylene Schiff base salts, 16-28 including by non-vinylic amides. 27,28 The most utilised is commercial N,Ndimethylmethyleneiminium iodide or Eschenmoser's salt.^{20,29} Inspired by the simplicity and low temperatures, acrylamides and methacrylamides were added onto in situ generated methylene Schiff salts to give the monomer hydrochloride salts of morpholine, pyrrolidine and piperidine.

The monomer hydrochloride salts 1a·HCl-3b·HCl were precipitated upon the addition of diethyl ether to the reaction in acetonitrile, which allowed the separation of the soluble N-acetyl cycloamines (Scheme 2). The isolable 1a·HCl-3b·HCl salts are themselves useful as monomeric building blocks in

0 °C, 30 min Schiff base salt aminal n = 0.1 $X = CH_2$ N-acetyl cycloamine monomer HCI salt 1a.HCI-3b.HCI 2a: R = H (66%) 3a: R = H (74%) 1a: R = H (75%) Me (90%) Me (92%)

Scheme 2 Synthesis of N-[(cycloalkylamino)methyl]acrylamides 1a-3a, 14 and N-[(cycloalkylamino)methyl]methacrylamides 1b-3b using the in situ Schiff base salt approach.

aqueous solution polymerizations. 14 Basification of the latter allowed the free N-[(cycloalkylamino)methyl]acrylamides 1a-3a to be isolated on a 20-25 g scale in yields of 66-75% with the N-[(cycloalkylamino)methyl]methacrylamides 1b-3b isolated in higher yields of 82–92% and on a \geq 30 g scale.

Our *in situ* Schiff base salt approach was not applicable for larger cycloamines (azepane and azocane) and acyclic analogues. Isolation of the methylene Schiff base salts was deemed necessary in these cases due to the poor solubility of their aminals in acetonitrile. Seven and eight-membered heterocyclic base-containing monomers are useful for increased hydrophobicity in the ionisable block segment of amphiphilic copolymers promoting sharper pH-sensitivity of micelles. 11,12 In contrast, linear dialkyl amine-containing polyacrylamides generally have greater water solubility in comparison to heterocyclic amine-containing analogues affording higher LCSTs. 10 Treatment of the aminals with acetyl chloride in diethyl ether at 0 °C allowed access to both larger heterocyclic and acyclic methylene Schiff base salts 4a-4f, which were more conveniently characterised as N-hydroxymethyl hydrochloride salt derivatives 5a-5f (Scheme 3).

NMR spectra of iminium salts 4a-4f showed mixtures with their respective hydrated derivatives 5a-5f. For example, the ¹H-NMR spectrum in CD₂Cl₂ gave similar intensity signals for the exo-methylene of N-methylideneazocan-1-ium chloride (4b) at 8.87 ppm and its N-hydroxymethyl derivative 5b exo-methylene at 4.74 ppm (Fig. 2a). Upon recrystallization from acetonitrile, the more stable N-(hydroxymethyl)azocan-1-ium chloride 5b was obtained (Fig. 2b). It was thus more convenient to characterize the moisture sensitive methylene Schiff base salts 4a-4f using NMR in D₂O, as 5a-5f (Fig. 2c). An exception was N,N-dibutylmethaniminium chloride (4f), which appeared less hygroscopic. The NMR spectrum in CD2Cl2 contained only trace amounts of hydrated derivative 5f (Fig. 3a). The exomethylene at 8.58 ppm in CD₂Cl₂ for the methylene Schiff

Scheme 3 Synthesis of methylene Schiff base salts 4a-4f characterised by ¹H NMR as hydrated derivatives 5a-5f.

Me (82%)

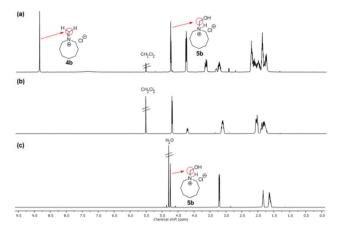


Fig. 2 ¹H-NMR spectrum: (a) of the initially isolated mixture containing N-methylideneazocan-1-ium chloride (4b) and N-(hydroxymethyl) azocan-1-ium chloride (5b) in CD2Cl2 and spectra after recrystallization from MeCN in (b) CD₂Cl₂, and (c) D₂O.

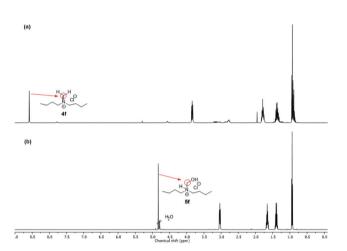
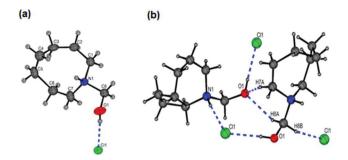


Fig. 3 ¹H-NMR spectrum: (a) of N,N-dibutylmethaniminium chloride (4f) in CD₂Cl₂ and (b) of N-butyl-N-(hydroxymethyl)butan-1-aminium chloride (5f) in D₂O.

base was replaced by the exo-methylene at 4.83 ppm in D₂O for N-butyl-N-(hydroxymethyl)butan-1-aminium chloride (5f in Fig. 3b).

The X-ray crystal structure of N-(hydroxymethyl)azocan-1ium chloride (5b) was obtained (Fig. 4a, Table S1†). The large eight membered ring of 5b was found to be disordered over two equally populated sites with both the N-H and O-H bonds found to be involved in H-bonding to the chloride counter ion (Fig. 4b). Interestingly, a search of the CCDC database for the R₂NH-CH₂-OH moiety gave only one hit, CSD code DIVDET, which was for a pyrimidine salt of tris(hydroxymethyl) ammonium chloride.30 The hydroxymethyl hydrochlorides 5a-5f were however difficult to isolate cleanly due to their susceptibility to decompose to formaldehyde.

Nucleophilic addition of acrylamides or methacrylamides onto the freshly prepared methylene Schiff base salts of azepane and azocane 4a and 4b gave the hydrochloride



The X-ray crystal structure of N-(hydroxymethyl)azocan-1-ium chloride (5b): (a) only one component of the ring disorder shown for clarity and (b) H-bonding interactions (Table S1†).

Scheme 4 Synthesis of seven and eight-membered N-[(cycloalkylamino)methyl]acrylamides 6a-7a and N-[(cycloalkylamino)methyl] methacrylamides 6b-7b from the freshly prepared methylene Schiff base salts.

monomer salts (6a·HCl, 6b·HCl, 7a·HCl and 7b·HCl) after precipitation from diethyl ether (Scheme 4). The monomer HCl salts were suspended in dichloromethane and basified to give the monomers 6a-6b and 7a-7b in high yields of 84-91% (from 4a-4b). Attempts to react acrylamide and methacrylamide with an analytically pure sample of N-(hydroxymethyl) azocan-1-ium chloride (5b) in dried acetonitrile resulted in the isolation of unreacted 5b and some degradation with the release of formaldehyde. It follows that yields of the monomer from addition onto methylene Schiff base salts were determined by the extent of hydration of the latter substrate.

The X-ray crystal structure of N-[(azocan-1-yl)methyl]prop-2enamide hydrochloride (7a·HCl) was obtained with very small fitting errors suggesting that the ring was in the optimal conformation (Fig. 5). The crystal structure showed N-H bonds forming H-bonding interactions with the chloride anions and the oxygen atoms resulting in intermolecular packing with some weaker C-H···Cl and C-H···O (see Fig. S1, S2 and Table S2†).

For the preparation of N-dialkyl amino substituted mono-*N*-[(dialkylamino)methyl]acrylamides N-[(dialkylamino)methyl]methacrylamides **8b-11b**, freshly pre-

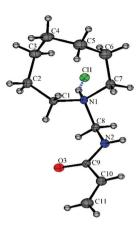


Fig. 5 The X-ray crystal structure of N-[(azocan-1-yl)methyl]prop-2-enamide hydrochloride (7a·HCl) with one molecule from the asymmetric unit shown.

pared acyclic Schiff base salts **4c–4f** were reacted with acrylamides and methacrylamides in acetonitrile at room temperature (Scheme 5). In this case, the isolation of the *N*-dialkyl amino substituted monomer hydrochloride salts proved difficult due to appreciable solubility in the reaction solvent and attempted precipitation solvents (including diethyl ether). Thus basification of the reaction mixture was preferred and the free monomer bases were isolated in multi-gram quantities (22–49 g) in yields of 69–90% without the isolation of the intermediate salts.

$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

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$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

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$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

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$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

$$R^{2} \stackrel{\text{N}}{H} \stackrel{\text{N}}{H} = \text{Me, Et, } ^{\text{n}} \text{Pr and } ^{\text{n}} \text{Bu}$$

Scheme 5 Synthesis of N-[(dialkylamino)methyl]acrylamides 8a-11a and N-[(dialkylamino)methyl]methacrylamides 8b-11b from the freshly prepared Schiff base salts.

Conclusions

Readily accessible methylene Schiff base (iminium) salts have allowed the preparation of eighteen previously inaccessible acrylamides and methacrylamides containing methylene N-amino groups (both heterocyclic and acyclic). Heterocyclic substituted monomer syntheses have the added advantage of allowing the isolation of the monomer hydrochloride salt intermediate useful for polymerizations in water. For the preparation of monomers substituted with azepane, azocane, and acyclic derivatives, the iminium salts should be first isolated, prior to reactions with acrylamides and methacrylamides. Syntheses occur at low or ambient temperatures avoiding premature polymerization of vinyl compounds. Iminium salts are however hygroscopic and X-ray crystal structures of the hydrated eight-membered Schiff base salt, 1-(hydroxymethyl)azocan-1-ium chloride (5b), and the related monomer, N-[(azocan-1-yl)methyl]prop-2-enamide hydrochloride (7a·HCl) are described. Future research will involve controlled radical polymerizations of this new vinyl monomer class to give amphiphilic block copolymers for use as smart stimuli (temperature, pH, CO₂)-responsive materials.

Experimental

General information

Melting points were measured on a Stuart Scientific SMP1 melting point apparatus. Infrared spectra were recorded using a PerkinElmer Spec 1 with ATR attached. 1 H NMR spectra were recorded at 400 or 500 MHz and 13 C NMR were recorded at 101 or 125 MHz using a 400 MHz JEOL ECX and a 500 MHz Varian instrument respectively. The chemical shifts were recorded in ppm relative to Me₄Si. NMR assignments were supported by DEPT. Deuterated solvents were used for homonuclear lock, and the signals were referenced to the deuterated solvent peaks. 1,4-Dioxane was used as a reference for 13 C NMR in D₂O. High resolution mass spectra (HRMS) were recorded using an ESI time-of-flight mass spectrometer (TOFMS) in positive mode. The precision of all accurate mass measurements was better than 5 ppm. All reactions were performed under inert conditions.

Materials

All chemicals were obtained from commercial sources. Aminals, 1,1'-methylenedipyrrolidine, ¹⁶ 1,1'-methylenedipiperidine, ¹⁷ 1,1'-methylenebis(azepane), ³¹ *N,N,N',N'*-tetramethylmethanediamine, ¹⁶ *N,N,N',N'*-tetraethylmethanediamine, ¹⁶ and *N,N,N',N'*-tetrapropyl-methanediamine³¹ were readily prepared in high yields from the reaction of formaldehyde (Sigma-Aldrich, 37 wt% in H₂O) with the appropriate secondary amine according to the literature procedures. Distilled aminals were stored under vacuum and dry atmospheres in desiccators at room temperature. Heptamethyleneimine (Sigma-Aldrich, 98%), acetyl chloride (AcCl, Sigma-Aldrich, 98%), acrylamide (Sigma-Aldrich, 97%), and methacrylamide (Sigma-Aldrich, 98%)) were

used as received. CH₂Cl₂ (Sigma-Aldrich, >99%), CDCl₃ (Sigma-Aldrich, 99.8 atom%), D₂O (Sigma-Aldrich, 99.9 atom%), KOH pellets (Sigma-Aldrich, ≥85%), Na₂CO₃ (Sigma-Aldrich, ≥99%), and MgSO₄ (Sigma-Aldrich, ≥99.99%) were used as received. The synthesis of N-[(morpholin-4-yl)methyl] prop-2-enamide 1a, 2-methyl-N-[(morpholin-4-yl)methyl]prop-2-enamide 1b, N-[(pyrrolidin-1-yl)methyl]prop-2-enamide 2a and N-(piperidin-1-ylmethyl)prop-2-enamide 3a is included in our recent communication.14 For Schiff base salt and monomer synthesis all solvents were freshly distilled, and the reactions were carried out using anhydrous solvents using an inert nitrogen atmosphere. Acetonitrile (MeCN, Sigma-Aldrich, ≥99.9%) was freshly distilled over 3 Å molecular sieves and then CaH₂ (Sigma-Aldrich, 95%) and Et₂O (Et₂O, Sigma-Aldrich, ≥99.5%) were freshly distilled over Na wire and benzophenone (Sigma-Aldrich, 95%).

Synthesis of *N*-[(cycloalkylamino)methyl]methacrylamides using the in situ Schiff base salt approach

AcCl (14.30 mL, 0.20 mol) was added over 30 min to aminal (0.20 mol) in MeCN (40 mL) at ca. 0 °C. Methacrylamide (17.02 g, 0.20 mol) in MeCN (40 mL) was added, and stirred at ca. 20 °C for 2 h. Et₂O (200 mL) was added and the hydrochloride salt of the monomer was precipitated, filtered, and dried under vacuum. The hydrochloride salts (1b·HCl-3b·HCl) were recrystallized, dried, and characterized. An aqueous solution of Na₂CO₃ (100 mL, 3 M) was added to a suspension of the hydrochloride salt in CH₂Cl₂ (100 mL) and stirred for 30 min. The organic layer was separated, and the aqueous layer was washed with CH₂Cl₂ (4 × 250 mL). The combined organic extracts were dried (MgSO₄), filtered, and evaporated to dryness to give the monomer, which was recrystallized.

2-Methyl-N-[(pyrrolidin-1-yl)methyl]prop-2-enamide hydrochloride (2b·HCl). White solid; mp 131-133 °C (recryst. from MeCN); ¹H NMR (400 MHz, DMSO- d_6) δ 1.87–1.94 (m, 7H), 3.05-3.41 (m, 4H), 4.49 (d, J 6.7 Hz, 2H), 5.55-5.57 (m, 1H), 5.92-5.94 (m, 1H), 9.33-9.36 (t, J 6.7 Hz, 1H, NH), 10.61-10.94 (brs, 1H, NH); 13 C NMR (101 MHz, DMSO- d_6) δ 18.4 (Me), 22.9, 50.4, 56.4, 122.0 (all CH₂), 138.4 (C), 168.8 (C=O).

2-Methyl-N-[(pyrrolidin-1-yl)methyl]prop-2-enamide (2b).(30.29 g, 90%), white solid; mp 56-58 °C (recryst. from MeCN); v_{max} (neat, cm⁻¹) 3215, 2962, 2819, 1655, 1619, 1521 (C=O), 1450, 1362, 1356, 1299, 1208, 1134, 1046; ¹H NMR (400 MHz, $CDCl_3$) δ 1.75–1.79 (m, 4H), 1.96 (s, 3H), 2.62 (t, J 6.4 Hz, 4H), 4.24 (dd, J 0.7, 6.2 Hz, 2H), 5.33-5.34 (m, 1H), 5.69-5.70 (m, 1H), 6.17-6.31 (brs, 1H, NH); ¹³C NMR (101 MHz, CDCl₃) δ 18.8 (Me), 23.7, 51.0, 58.6, 119.8 (all CH₂), 140.1 (C), 168.7 (C=O); HRMS (ESI) m/z [M + H]⁺, C₉H₁₇N₂O calcd 169.1341 observed 169.1334.

2-Methyl-*N*-[(piperidin-1-yl)methyl]prop-2-enamide chloride (3b·HCl). White solid; mp 143-145 °C (recryst. from MeCN); ¹H NMR (400 MHz, DMSO- d_6) δ 1.34–1.76 (m, 6H), 1.91 (s, 3H), 2.82-2.85 (m, 2H), 3.26-3.29 (m, 2H), 4.42 (d, J 6.6 Hz, 2H), 5.56 (s, 1H), 5.92 (s, 1H), 9.13 (t, J 6.6 Hz, 1H, NH), 10.12–10.32 (brs, 1H, NH); 13 C NMR (101 MHz, DMSO- d_6)

 δ 18.4 (Me), 21.2, 22.1, 49.7, 59.1, 121.9 (all CH₂), 138.4 (C), 168.7 (C=O).

2-Methyl-N-[(piperidin-1-yl)methyl]prop-2-enamide (33.54 g, 92%), white solid; mp 67-69 °C (recryst. from MeCN); v_{max} (neat, cm⁻¹) 3353, 2934, 2852, 1671 (C=O), 1655, 1615, 1453, 1453, 1440, 1368, 1333, 1306, 1158, 1110, 1034; ¹H NMR (400 MHz, CDCl₃) δ 1.38-1.44 (m, 2H), 1.54-1.59 (m, 4H), 1.95 (s, 3H), 2.45-2.59 (m, 4H), 4.10 (d, J 6.4 Hz, 2H), 5.34 (s, 1H), 5.71 (s, 1H), 6.29-6.38 (brs, 1H, NH); ¹³C NMR (101 MHz, $CDCl_3$) δ 18.8 (Me), 24.2, 25.9, 51.6, 62.4, 119.8 (all CH_2), 140.2 (C), 168.9 (C=O); HRMS (ESI) $m/z [M + H]^+$, $C_{10}H_{19}N_2O$ calcd 183.1497 observed 183.1493.

Synthesis of 1,1'-methylenebis(azocane)

Heptamethyleneimine (15.0 g, 0.13 mol) was added over 30 min to formaldehyde (37 wt% in H₂O, 6.2 mL, 0.07 mol) with stirring at ca. 0 °C. The solution was stirred overnight at ca. 20 °C, after which KOH pellets were added to form a saturated solution, and stirring was continued for 30 min. H₂O (40 mL) was added and the mixture was extracted with Et₂O (4 × 40 mL). The organic layers were combined and washed with H₂O (3 × 20 mL), dried (MgSO₄), and evaporated to dryness. Fractional distillation under reduced pressure gave the title compound as a colorless liquid (14.69 g, 88%); bp 138–140 °C (0.25 mmHg); v_{max} (neat, cm⁻¹) 2915, 2846, 2779, 1657, 1472, 1448, 1358, 1250, 1158, 1094, 1046, 1017; ¹H NMR (400 MHz, CDCl₃) δ 1.51-1.68 (m, 20H), 2.53-2.60 (m, 8H), 3.02 (s, 2H); 13 C NMR (101 MHz, CDCl₃) δ 26.1, 27.9, 28.2, 52.9, 83.8 (all CH₂); HRMS (ESI) m/z [M + H]⁺, C₁₅H₃₁N₂, calcd 239.2487, observed 239.2312.

Synthesis of N,N,N',N'-tetrabutylmethanediamine

Dibutylamine (68.00 mL, 0.40 mol) was added over 30 min to formaldehyde (37 wt% in H2O, 15.00 mL, 0.20 mol) with stirring at ca. 0 °C. The solution was stirred overnight at ca. 20 °C. KOH pellets were added to form a saturated solution, and the drying agent was removed by filtration. Fractional distillation under reduced pressure gave the title compound as a colorless liquid (45.98 g, containing about 10% of suspected (dibutylamino)methanol impurity by ¹H NMR); bp 112–114 °C (0.25 mmHg); 1 H NMR (400 MHz, CDCl₃) δ 0.89 (t, J 7.2 Hz, 12H), 1.28 (m, 8H), 1.33-1.41 (m, 8H), 2.42 (t, J 7.3 Hz, 8H), 2.98 (s, 2H); 13 C NMR (101 MHz, CDCl₃) δ 14.3 (Me), 20.9, 29.5, 52.0, 75.6 (all CH₂). HRMS (ESI) m/z [M + H]⁺, C₁₇H₃₉N₂ calcd 271.3113 observed 271.3143. The title compound was used without further purification to prepare N,N-dibutylmethaniminium chloride (4f).

Synthesis of Schiff base salts

AcCl (21.33 mL, 0.3 mol) was added over 30 min to a stirred solution of aminal (0.3 mol) in Et₂O (150 mL) at ca. 0 °C, and the resulting white precipitate was stirred for an additional 30 min. Et₂O (200 mL) was added and the precipitate was filtered, and dried under vacuum to give the methylene Schiffbase salt (4a-4f). Iminium salts 4a-4f were immediately used

in addition reactions with acrylamides and methacrylamides due to their hygroscopic nature.

1-Methylideneazepan-1-ium chloride (4a) (white solid, 43.85 g, 99%). 1-Methylideneazepan-1-ium chloride (4a) (white solid, 43.85 g, 99%) was characterized as N-(hydroxymethyl) azepan-1-ium chloride (5a)

 1 H NMR (400 MHz, D₂O) δ 1.63–1.66 (m, 4H), 1.78–1.85 (brs, 4H), 3.17–3.21 (m, 4H), 4.77 (d, J 0.8 Hz, 2H); 13 C NMR (101 MHz, D₂O, 1,4-dioxane added) δ 25.2, 26.6, 46.8, 82.4 (all CH₂).

1-Methylideneazocan-1-ium chloride (4b) (white solid, 47.04 g, 97%). 1-Methylideneazocan-1-ium chloride (**4b**) (white solid, 47.04 g, 97%) was characterized as *N*-(hydroxymethyl) azocan-1-ium chloride (**5b**)

¹H NMR (500 MHz, D₂O) δ 1.57–1.67 (m, 6H), 1.81–1.86 (m, 4H), 3.21 (t, J 5.8 Hz, 4H), 4.74 (s, 2H); ¹³C NMR (125 MHz, D₂O, 1,4-dioxane added) δ 23.9, 24.8, 25.2, 45.8, 82.4 (all CH₂).

N,N-Dimethylmethaniminium chloride (4c)³² (white solid, 23.85 g, 85%). N,N-Dimethylmethaniminium chloride (4c)³² (white solid, 23.85 g, 85%) was characterized as hydroxy-N,N-dimethylmethanaminium chloride (5c)

¹H NMR (400 MHz, D₂O) δ 2.79 (s, 6H), 4.56 (s, 2H); ¹³C NMR (101 MHz, D₂O, 1,4-dioxane added) δ 35.2 (Me), 82.4 (CH₂).

N,N-Diethylmethaniminium chloride $(4d)^{33}$ (white solid, 31.74 g, 87%). N,N-Diethylmethaniminium chloride $(4d)^{33}$ (white solid, 31.74 g, 87%) was characterized as N-ethyl-N-(hydroxymethyl)ethanaminium chloride (5d)

¹H NMR (400 MHz, D₂O) δ 1.23 (t, J 7.3 Hz, 6H), 3.00–3.07 (m, 4H), 4.78 (s, 2H); ¹³C NMR (101 MHz, D₂O, 1,4-dioxane added) δ 11.2 (Me), 42.9, 82.4 (both CH₂).

N,N-Dipropylmethaniminium chloride (4e)^{34,35} (white solid, 40.85 g, 91%). *N,N*-Dipropylmethaniminium chloride (4e)^{34,35} (white solid, 40.85 g, 91%) was characterized as *N*-(hydroxymethyl)-*N*-propylpropan-1-aminium chloride (5e)

 1 H NMR (400 MHz, D₂O) δ 0.92 (t, J 7.6 Hz, 6H), 1.65 (sext, J 7.6 Hz, 4H), 2.95 (t, J 7.6 Hz, 4H), 4.78 (s, 2H); 13 C NMR (101 MHz, D₂O, 1,4-dioxane added) δ 10.8 (Me), 19.7, 49.7, 82.4 (all CH₂).

N,N-Dibutylmethaniminium chloride (4f)³⁵ (white solid, 44.78 g, 84%). N,N-Dibutylmethaniminium chloride (4f)³⁵ (white solid, 44.78 g, 84%) was characterized as N-butyl-N-(hydroxymethyl)butan-1-aminium chloride (5f)

¹H NMR (400 MHz, D₂O) δ 0.93 (t, J 6.0 Hz, 6H), 1.39 (sext, J 6.0 Hz, 4H), 1.66 (quint, J 6.0 Hz, 4H), 3.04 (t, J 6.0 Hz, 4H), 4.83 (s, 2H); ¹³C NMR (101 MHz, D₂O, 1,4-dioxane added) δ 13.4 (Me), 19.8, 28.2, 47.9, 82.4 (all CH₂).

Synthesis of seven and eight-membered N-[(cycloalkylamino)-methyl]acrylamides and N-[(cycloalkylamino)methyl] methacrylamides

A solution of acrylamide or methacrylamide (0.03 mol) in MeCN (10 mL) was added to a solution of freshly prepared Schiff base salt 4a or 4b (0.04 mol) in MeCN (30 mL) and stirred at ca. 20 °C for 4 h. Et₂O (200 mL) was added and the hydrochloride salt of the monomer was precipitated, filtered,

and dried under vacuum. The hydrochloride salts ($6a \cdot HCl - 6b \cdot HCl$ and $7a \cdot HCl - 7b \cdot HCl$) were recrystallized, dried, and characterized. An aqueous solution of Na_2CO_3 (15 mL, 3 M) was added to a suspension of the hydrochloride salt in CH_2Cl_2 (20 mL) and left to stir for an additional 30 min and extracted with CH_2Cl_2 (4×50 mL). The organic layer was dried (MgSO₄), filtered and evaporated to dryness to give the corresponding monomers 6a - 6b and 7a - 7b.

N-[(Azepan-1-yl)methyl]prop-2-enamide hydrochloride (6a·HCl). White solid; mp 136–138 °C (recryst. from MeCN); 1 H NMR (400 MHz, DMSO- d_6) δ 1.55–1.62 (m, 4H), 1.79–1.82 (m, 4H), 3.03–3.09 (m, 2H), 3.23–3.32 (m, 2H), 4.49 (d, *J* 6.8 Hz, 2H), 5.80 (dd, *J* 1.9, 10.2 Hz, 1H), 6.26 (dd, *J* 1.9, 17.2 Hz, 1H), 6.41 (dd, *J* 10.2, 17.2 Hz, 1H), 9.53 (t, *J* 6.8 Hz, 1H, NH), 10.46–10.63 (brs, 1H, NH); 13 C NMR (101 MHz, DMSO- d_6) δ 22.9, 26.1, 51.3, 59.2, 128.2 (all CH₂), 130.4 (CH), 166.2 (C=O).

N-[(Azepan-1-yl)methyl]prop-2-enamide (6a). (4.81 g, 88%) colourless liquid; bp 134–136 °C (0.25 mmHg); $\nu_{\rm max}$ (neat, cm⁻¹) 3278, 2922, 2852, 2852, 1656 (C=O), 1623, 1539, 1452, 1405, 1365, 1309, 1227, 1133, 1080; ¹H NMR (400 MHz, CDCl₃) δ 1.52–1.61 (m, 8H), 2.68 (t, *J* 5.6 Hz, 4H), 4.23 (d, *J* 6.2 Hz, 2H), 5.61 (dd, *J* 1.6, 10.2 Hz, 1H), 6.11 (dd, *J* 10.2, 17.0 Hz, 1H), 6.25 (dd, *J* 1.6, 17.0 Hz, 1H), 6.31–6.40 (brs, 1H, NH); ¹³C NMR (101 MHz, CDCl₃) δ 26.9, 28.6, 53.1, 62.6, 126.7 (all CH₂), 131.1 (CH), 166.1 (C=O); HRMS (ESI) m/z [M + H]⁺, C₁₀H₁₉N₂O calcd 183.1497 observed 183.1516.

N-[(Azepan-1-yl)methyl]-2-methylprop-2-enamide hydrochloride (6b·HCl). White solid; mp 88–90 °C (recryst. from THF); 1 H NMR (400 MHz, DMSO- d_6) δ 1.53–1.64 (m, 4H), 1.79–1.81 (m, 4H), 1.91 (s, 3H), 3.02–3.15 (m, 2H), 3.23–3.30 (m, 2H), 4.46 (d, *J* 4.3 Hz, 2H), 5.57 (s, 1H), 5.92 (s, 1H), 9.19 (m, 1H, NH), 10.28–10.44 (brs, 1H, NH); 13 C NMR (101 MHz, DMSO- d_6) δ 18.4 (Me), 22.8, 26.2, 51.4, 59.7, 122.0 (all CH₂), 138.4 (C), 168.7 (C=O).

N-[(Azepan-1-yl)methyl]-2-methylprop-2-enamide (6b). (5.36 g, 91%) colourless liquid; bp 139–141 °C (0.25 mmHg); $\nu_{\rm max}$ (neat, cm⁻¹) 3328, 2923, 2852, 1655, 1616 (C=O), 1526, 1373, 1313, 1201, 1133, 1088, 1020; ¹H NMR (400 MHz, CDCl₃) δ 1.56–1.68 (m, 8H), 1.96 (s, 3H), 2.72 (t, *J* 5.5 Hz, 4H), 4.24 (d, *J* 6.1 Hz, 2H), 5.33 (s, 1H), 5.69 (s, 1H), 6.12–6.22 (brs, 1H, NH); ¹³C NMR (101 MHz, CDCl₃) δ 18.8 (Me), 27.0, 28.6, 53.2, 62.7, 119.6 (all CH₂), 140.3 (C), 168.8 (C=O); HRMS (ESI) m/z [M + H]⁺, C₁₁H₂₁N₂O calcd 197.1654 observed 197.1708.

N-[(Azocan-1-yl)methyl]prop-2-enamide hydrochloride (7a·HCl). White solid; mp 87–89 °C (recryst. from EtOAc); 1 H NMR (400 MHz, DMSO- d_6) δ 1.43–1.70 (m, 6H), 1.76–1.96 (m, 4H), 3.10–3.16 (m, 2H), 3.22–3.32 (m, 2H), 4.48–4.68 (m, 2H), 5.69 (d, *J* 10.1 Hz, 1H), 6.25 (d, *J* 17.1 Hz, 1H), 6.43 (dd, *J* 10.1, 17.1 Hz, 1H), 9.58–9.67 (m, 1H, NH), 10.25–10.38 (brs, 1H, NH); 13 C NMR (101 MHz, DMSO- d_6) δ 22.1, 24.0, 25.1, 48.8, 59.2, 128.2 (all CH₂), 130.4 (CH), 166.2 (C=O).

N-[(Azocan-1-yl)methyl]prop-2-enamide (7a). (5.30 g, 90%) colourless oil; $\nu_{\rm max}$ (neat, cm⁻¹) 3328, 2917, 2850, 1657 (C=O), 1624, 1536, 1363, 1232, 1162, 1095, 1060; ¹H NMR (400 MHz, CDCl₃) δ 1.50–1.62 (m, 10H), 2.62–2.70 (m, 4H), 4.27 (d,

J 6.0 Hz, 2H), 5.65 (d, J 10.2 Hz, 1H), 5.91-6.02 (brs, 1H), 6.10 (dd, J 10.2, 17.0 Hz, 1H), 6.28 (d, J 17.0 Hz, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 26.1, 27.7, 28.0, 51.6, 62.6, 126.7 (all CH₂), 131.2 (CH), 166.0 (C=O); HRMS (ESI) m/z [M + H]⁺, C₁₁H₂₁N₂O, calcd 197.1656, observed 197.1654.

N-[(Azocan-1-vl)methyl]-2-methylprop-2-enamide hydrochloride (7b·HCl). White solid; mp 128-130 °C (recryst. from EtOAc); ¹H NMR (400 MHz, DMSO- d_6) δ 1.46–1.75 (m, 6H), 1.81-1.99 (m, 7H), 3.07-3.18 (m, 2H), 3.23-3.35 (m, 2H), 4.45-4.53 (m, 2H), 5.70 (s, 1H), 5.93 (s, 1H), 9.17-9.27 (brs, 1H, NH), 9.94–10.09 (brs, 1H, NH); 13 C NMR (101 MHz, DMSO- d_6) δ 18.4 (Me), 22.2, 24.0, 25.0, 48.9, 59.8, 122.0 (all CH₂), 138.4 (C), 168.6 (C=O).

N-[(Azocan-1-vl)methyl]-2-methylprop-2-enamide (5.30 g, 84%) colourless oil; ν_{max} (neat, cm⁻¹) 3324, 2918, 2850, 1655, 1618 (C=O), 1523, 1452, 1363, 1201, 1162, 1095, 1060; ¹H NMR (400 MHz, CDCl₃) δ 1.49–1.59 (m, 10H), 1.93 (s, 3H), 2.61-2.66 (m, 4H), 4.21 (t, J 4.3 Hz, 2H), 5.28 (s, 1H), 5.64 (s, 1H), 6.12-6.26 (brs, 1H, NH); ¹³C NMR (101 MHz, CDCl₃) δ 18.8 (Me), 26.0, 27.7, 28.0, 51.5, 62.7, 119.2 (all CH₂), 140.4 (C), 168.9 (C=O); HRMS (ESI) m/z [M + H]⁺, $C_{12}H_{23}N_2O$, calcd 211.1838, observed 211.1810.

Synthesis of N-[(dialkylamino)methyl]acrylamides and N-[(dialkyl-amino)methyl]methacrylamides

A solution of acrylamide or methacrylamide (0.25 mol) in MeCN (50 mL) was added to a stirred solution of freshly prepared Schiff base salt 4c-4f (0.25 mol) in MeCN (50 mL) and stirred at ca. 20 °C for 3 h. An aqueous solution of Na₂CO₃ (150 mL, 3 M) was added and the solution was stirred for an additional 30 min and extracted with CH₂CL₂ (4 × 250 mL). The organic layer was dried (MgSO₄), filtered and evaporated to give the corresponding acrylamides 8a-11a and methacrylamides 8b-11b.

N-[(Dimethylamino)methyl]prop-2-enamide (8a). (22.11 g, 69%) colourless liquid; bp 64–66 °C (760 mmHg); v_{max} (neat, cm⁻¹) 3281, 2942, 2827, 2780, 1659 (C=O), 1625, 1536, 1407, 1230, 1029; ¹H NMR (400 MHz, CDCl₃) δ 2.24 (s, 6H), 4.05 (d, J 6.4 Hz, 2H), 5.62 (dd, J 1.6, 10.2 Hz, 1H), 6.12 (dd, J 10.2, 17.0 Hz, 1H), 6.26 (dd, J 1.6, 17.0 Hz, 1H), 6.71-6.82 (brs, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 41.8 (Me), 61.5, 126.0 (both CH₂), 130.7 (CH), 166.2 (C=O); HRMS (ESI) $m/z [M + H]^+$, $C_6H_{13}N_2O$, calcd 129.1028, observed 129.1026.

N-[(Dimethylamino)methyl]-2-methylprop-2-enamide (8b).(32.10 g, 90%) colourless liquid, bp 60-62 °C (0.25 mmHg); ν_{max} (neat, cm⁻¹) 3323, 2942, 2827, 1658 (C=O), 1619, 1523, 1453, 1311, 1196, 1049, 1033; ¹H NMR (400 MHz, CDCl₃) δ 1.92 (s, 3H), 2.23 (s, 6H), 4.03 (d, J 6.3 Hz, 2H), 5.30 (s, 1H), 5.66 (s, 1H), 6.31-6.45 (brs, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 18.7, 42.3 (both Me), 62.2, 119.5 (both CH₂), 140.1 (C), 169.0 (C=O); HRMS (ESI) m/z [M + H]⁺, C₇H₁₅N₂O calcd 143.1184, observed 143.1180.

N-[(Diethylamino)methyl]prop-2-enamide (9a). (32.39 g, 83%) yellow oil; bp 65–67 °C (0.25 mmHg); ν_{max} (neat, cm⁻¹) 3289, 2969, 2828, 1657 (C=O), 1624, 1536, 1464, 1233, 1206, 1067; ¹H NMR (400 MHz, CDCl₃) δ 1.08 (t, J 7.2 Hz, 6H), 2.56 (q, J 7.2 Hz, 4H), 4.29 (d, J 6.1 Hz, 2H), 5.64 (dd, J 1.4, 10.2 Hz, 1H), 5.90-5.99 (brs, 1H), 6.09 (dd, J 10.2, 17.0 Hz, 1H), 6.28 (dd, / 1.4, 17.0 Hz, 1H); 13 C NMR (101 MHz, CDCl₃) δ 12.7 (Me), 45.4, 56.9, 126.6 (all CH₂), 131.0 (CH), 166.1 (C=O); HRMS (ESI) m/z [M + H]⁺, C₈H₁₇N₂O, calcd 157.1341, observed 157.1337.

N-[(Diethylamino)methyl]-2-methylprop-2-enamide (9b). (33.21 g, 78%) colourless liquid, bp 72-74 °C (0.25 mmHg); v_{max} (neat, cm⁻¹) 3344, 2970, 2827, 1656 (C=O), 1617, 1522, 1455, 1375, 1197, 1066, 1046; ¹H NMR (400 MHz, CDCl₃) δ 1.03 (t, J 7.2 Hz, 6H), 1.90 (s, 3H), 2.52 (q, J 7.2 Hz, 4H), 4.22 (d, J 6.0 Hz, 2H), 5.27 (s, 1H), 5.63 (s, 1H), 6.11-6.21 (brs, 1H); 13 C NMR (101 MHz, CDCl₃) δ 12.7, 18.8 (both Me), 45.4, 57.3, 119.5 (all CH₂), 140.2 (C), 168.9 (C=O); HRMS (ESI) m/z $[M + H]^+$, $C_9H_{19}N_2O$ calcd 171.1497, observed 171.1789.

N-[(Dipropylamino)methyl]prop-2-enamide (10a). (37.80 g, 82%) colourless plates, mp 25–26 °C; ν_{max} (neat, cm⁻¹) 3269, 2959, 2930, 1657 (C=O), 1623, 1550, 1457, 1246, 1185, 1069; ¹H NMR (500 MHz, CDCl₃) δ 0.82 (t, J 7.4 Hz, 6H), 1.44 (sext, J 7.4 Hz, 4H), 2.39 (t, J 7.4 Hz, 4H), 4.23 (d, J 6.0 Hz, 2H), 5.58 (dd, J 1.6, 10.2 Hz, 1H), 6.11 (dd, J 10.2, 17.0 Hz, 1H), 6.22 (dd, J 1.6, 17.0 Hz, 1H), 6.28-6.39 (brs, 1H); ¹³C NMR (125 MHz, $CDCl_3$) δ 11.9 (Me), 20.9, 54.0, 58.1, 126.5 (all CH_2), 131.1 (CH), 166.1 (C=O); HRMS (ESI) m/z [M + H]⁺, C₁₀H₂₁N₂O calcd 185.1654, observed 185.1663.

N-[(Dipropylamino)methyl]-2-methylprop-2-enamide (10b). (43.62 g, 88%) colourless liquid, bp 86-88 °C (0.25 mmHg); v_{max} (neat, cm⁻¹) 3316, 2959, 2934, 2873, 1655 (C=O), 1619, 1524, 1456, 1374, 1183, 1075, 1052; ¹H NMR (400 MHz, CDCl₃) δ 0.85 (t, J 7.4 Hz, 6H), 1.46 (sext, J 7.4 Hz, 4H), 1.93 (s, 3H), 2.42 (t, J 7.4 Hz, 4H), 4.22 (d, J 6.0 Hz, 2H), 5.29 (s, 1H), 5.65 (s, 1H), 6.02–6.15 (brs, 1H); 13 C NMR (101 MHz, CDCl₃) δ 11.9, 18.8 (both Me), 20.9, 54.1, 58.5, 119.4 (all CH₂), 140.3 (C), 168.9 (C=O); HRMS (ESI) m/z [M + H]⁺, C₁₁H₂₃N₂O calcd 199.1810, observed 199.1800.

N-[(Dibutylamino)methyl]prop-2-enamide (11a). (44.56 g, 84%) colourless liquid, bp 124-126 °C (0.25 mmHg); $\nu_{\rm max}$ (neat, cm $^{-1}$) 3281, 3069, 2957, 2863, 1658 (C=O), 1625, 1542, 1456, 1459, 1366, 1180, 1071; ¹H NMR (400 MHz, CDCl₃) δ 0.89 (t, J 7.3 Hz, 6H), 1.24–1.33 (m, 4H), 1.40–1.47 (m, 4H), 2.45 (t, J 7.5 Hz, 4H), 4.26 (d, J 6.0 Hz, 2H), 5.63 (dd, J 1.5, 10.2 Hz, 1H), 5.88-6.00 (brs, 1H), 6.10 (dd, J 10.2, 17.0 Hz, 1H), 6.27 (dd, J 1.5, 17.0 Hz, 1H); 13 C NMR (101 MHz, CDCl₃) δ 14.1 (Me), 20.7, 30.0, 51.9, 58.3, 126.7 (all CH₂), 131.0 (CH), 166.0 (C=O); HRMS (ESI) m/z [M + H]⁺, $C_{12}H_{25}N_2O$ calcd 213.1967, observed 213.1952.

N-[(Dibutylamino)methyl]-2-methylprop-2-enamide (49.21 g, 87%) colourless liquid, bp 133-135 °C (0.25 mmHg); v_{max} (neat, cm⁻¹) 3325, 2957, 2931, 2872, 1625 (C=O), 1525, 1456, 1374, 1296, 1179, 1083, 1034; ¹H NMR (400 MHz, CDCl₃) δ 0.89 (t, J 7.4 Hz, 6H), 1.25–1.34 (m, 4H), 1.40–1.47 (m, 4H), 1.95 (s, 3H), 2.46 (t, J 7.4 Hz, 4H), 4.24 (d, J 5.9 Hz, 2H), 5.32 (s, 1H), 5.66 (s, 1H), 5.98-6.06 (brs, 1H); ¹³C NMR (101 MHz, CDCl₃) δ 14.1, 18.8 (both Me), 20.7, 30.0, 51.9, 58.6, 119.4 (all CH_2), 140.4 (C), 168.9 (C=O); HRMS (ESI) m/z [M + H]⁺, $C_{13}H_{27}N_2O$ calcd 227.2123, observed 227.2129.

X-ray crystallographic studies

Single crystal X-ray diffraction data were collected using an Oxford Diffraction Xcalibur system operated using the CrysAlisPro software³⁶ and the data collection temperature was controlled at 150 K using a Cryojet system from Rigaku Oxford Diffraction. The crystals were hygroscopic and were first coated in cold paraffin oil before being transferred to the cold stream on the diffractometer. The crystal structures were solved using ShelxT version 2014/5,³⁷ and refined using ShelxL version 2017/1³⁸ both of which were operated within the Oscail software package.³⁹

Crystal refinement data for 1-(hydroxymethyl)azocan-1-ium chloride (5b). Colourless crystals, $C_8H_{18}CINO$, M=179.68, monoclinic, space group $P2_1/c$, a=11.3190(18), b=10.9194(16), c=7.7658(10) Å, $\alpha=90$, $\beta=90.269(13)$, $\gamma=90^\circ$, V=959.8(2) Å³, Z=4, T=150.0(1) K, $\rho_{\rm calcd}=1.243$ g cm⁻³, refinement of 147 parameters on 2345 independent reflections out of 7528 measured reflections ($R_{\rm int}=0.0709$) led to $R_1=0.0857$ ($I>2\sigma(I)$), w $R_2=0.2182$ (all data), and S=1.119 with the largest difference peak and hole of 0.396 and -0.398 e Å⁻³.

Crystal refinement data for *N*-[(azocan-1-yl)methyl]prop-2-enamide hydrochloride (7a-HCl). Colourless needle crystals, $C_{11}H_{21}ClN_2O$, M=232.75, triclinic, space group $P\bar{1}$, a=10.1121(7), b=10.4420(6), c=12.0205(14) Å, $\alpha=95.695(8)$, $\beta=91.086(8)$, $\gamma=97.671(5)^\circ$, V=1251.02(19) Å³, Z=4, T=150.0(1) K, $\rho_{calcd}=1.236$ g cm⁻³, refinement of 271 parameters on 4487 independent reflections out of 7456 measured reflections ($R_{int}=0.0638$) led to $R_1=0.0684$ ($I>2\sigma(I)$), w $R_2=0.2128$ (all data), and S=0.979 with the largest difference peak and hole of 0.852 and -0.705 e Å⁻³.

Crystallographic data for compounds **5b** and **7a·HCl** have been deposited with the Cambridge Crystallographic Data Centre with deposition numbers CCDC 1819145 and 1819144 respectively.†

Conflicts of interest

There are no conflicts to declare.

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