## **RSC Advances**

## PAPER

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Cite this: RSC Adv., 2018, 8, 24036

Received 1st June 2018 Accepted 27th June 2018 DOI: 10.1039/c8ra04686g rsc.li/rsc-advances

## 1. Introduction

Water and energy are the two biggest challenges in world today. A lot of effort has been made to address these two issues. Among the various methods and techniques developed or being developed, ion exchange membranes have demonstrated their capacity in dealing with these issues. Actually, ion exchange membranes are widely used in many applications, such as conventional fuel cells,1 microbial fuel cells,2 conventional electrodialysis,3 bipolar membrane electrodialysis,4 reverse electrodialysis,5 electrolysis for hydrogen production,6 redox flow batteries,7 diffusion dialysis,8 membrane capacitive deionization,9 and electrodeionization.10 Generally, ion exchange membranes are classified into two major types, namely cation exchange membranes and anion exchange membranes.11-13 Bipolar membrane is another kind of ion exchange membrane that combines cationic functional groups and anionic functional groups which are possessed by anion exchange membranes and cation exchange membranes, respectively.14,15 Proton exchange membrane, also known as polymer electrolyte membrane, is a common type of cation exchange membrane which is widely used in fuel-cell applications.16,17 Another special category of ion exchange membranes

# A scientometric study of the research on ion exchange membranes<sup>†</sup>

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A comprehensive scientometric approach was adopted to study the research on ion exchange membranes. The statistical analysis was conducted based on 21 123 publications which were related to the topic of ion exchange membranes. Specifically, from 2001 to 2016, over 18 000 articles were published on ion exchange membranes, indicating researchers' great interest in this topic. Especially, compared to 2001, the number of articles published in 2016 increased approximately six-fold. This trend continued in 2017 since over 2000 articles were published in the year of 2017. Also, these articles were spread across over 1000 different journals, near 100 countries/regions and over 5000 research institutes, revealing the importance of ion exchange membrane as well as the broad research interest in this field. Besides, the properties and applications of ion exchange membranes were also discussed statistically. Furthermore, keywords analysis indicated that fuel cell and proton exchange membrane had the highest cooccurrence frequency. Finally, research areas analysis revealed that ion exchange membranes had a close relation with chemistry, energy and materials.

is named monovalent-ion-selective membranes, which, as indicated by its name, has the ability to separate monovalent ions from solutions and retain multivalent ions in solutions.<sup>18</sup> For example, it can be used to remove arsenic and nitrate ions from groundwater,<sup>19</sup> to concentrate reverse osmosis brines by electrodialysis,<sup>20</sup> to generate energy through reverse electrodialysis,<sup>21</sup> and so on. Besides, many different kinds of polymers have been investigated by researchers as potential ion exchange membranes *via* various synthesis methods.<sup>22-24</sup> In a nutshell, the research in the field of ion exchange membranes is prosperous.

Meanwhile, in the age of big data, a lot of useful information can be obtained through data analysis. Therefore, instead of making decisions based solely on subjective experience, we can make decisions more scientifically with the help of data analysis. In other words, we can now conduct quantitative analysis as an insightful supplement to conventional qualitative analysis or review. As discussed above, a lot of work has been done on the topic of ion exchange membranes. Given researchers' great interest, it is necessary and important to give a timely update on this field so readers will not get lost in front of thousands of new papers published every year in this field. Although quite a few review papers have been published on the topic of ion exchange membranes, they are mainly based on the authors' subjective experience. There are very limited, if not zero, number of publications on the topic of ion exchange membranes using comprehensive statistical approach, or quantitative data analysis. Now the question is, how to carry out quantitative analysis on ion exchange membranes? Scientometrics is a quantitative

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<sup>†</sup> Electronic supplementary information (ESI) available. See DOI: 10.1039/c8ra04686g

Table 1 Examples of search terms for topic

Search term	Separate term	Examples of separate term
"*Ion* exchange* membrane*"	*Ion*	Ion, cation, anion, ionic, cationic, anionic
C C	Exchange*	Exchange, exchanger, exchangeable, exchanged
	Membrane*	Membrane, membranes
"*Bipolar membrane*"	*Bipolar	Bipolar, ambipolar
•	Membrane*	Membrane, membranes
"Proton* exchange* membrane*"	Proton*	Proton, protonic
C C	Exchange*	Exchange, exchanger, exchangeable,
	Membrane*	exchanged Membrane, membranes
"*Polymer* electrolyte* membrane*"	*Polymer*	
Polymer electrolyte memorane	Electrolyte*	Polymer, copolymer, polymeric Electrolyte, electrolytes
	Membrane*	Membrane, membranes
"*Ion* *selective membrane*"	*Ion*	
""ION" "selective memorane"	*Selective	Ion, cation, anion, ionic, cationic, anionic
	Membrane*	Selective, permselective
"*Ion* conduct* membrane*"	*Ion*	Membrane, membranes
fon conduct membrane	Conduct*	Ion, cation, anion, ionic, cationic, anionic
"Proton* conduct* membrane*"	Proton*	Conducting, conductive
Proton Conduct Internatione	Conduct*	Proton, protonic
	Membrane*	Conducting, conductive
"**** £l*"	*Ion*	Membrane, membranes
"*Ion* exchange* film*"	*10n* Exchange*	Ion, cation, anion, ionic, cationic, anionic Exchange, exchanger, exchangeable, exchanged
	Film*	Film, films

study of the progress of science and scientific research,<sup>25</sup> and is being widely used by researchers in various fields, such as sustainability,<sup>26</sup> building information modelling,<sup>27</sup> antibiotics,<sup>28</sup> and so on. This paper aims to provide a comprehensive statistical study on the topic of ion exchange membranes through scientometric approach.

## 2. Materials and methods

The data used in this study was obtained from the database of Web of Science Core Collection with time span of 2001–2016, with citation index of Science Citation Index Expanded (SCI-EXPANDED) and with the following search terms for topic:

("\*ion\* exchange\* membrane\*" or "\*bipolar membrane\*" or "proton\* exchange\* membrane\*" or "\*polymer\* electrolyte\* membrane\*" or "\*ion\* \*selective membrane\*" or "\*ion\* conduct\* membrane\*" or "proton\* conduct\* membrane\*" or "\*ion\* exchange\* film\*")

Examples of search terms were listed in Table 1. For example, "\*ion\* exchange\* membrane\*" included terms like

"ion exchange membrane", "ion exchange membranes", "cation exchange membrane", "anionic exchange membrane", and so on. A total of 21 123 publications met this search criteria. Full record of these publications was downloaded as .txt files and analyzed by software programs including Microsoft Excel, SPSS, ATLAS.ti, BibExcel, and Gephi. As an alternative, python programming skills can be helpful to process the results. The parts of full record data studied included title, address, publication name, language, document type, keywords, abstract, citations, yeas published, and research areas. Raw data was provided in Data repository and detailed data processing procedures were provided in ESI.<sup>†</sup>

## 3. Results and discussion

#### 3.1 Document types

The publications were divided into 10 document types, where article was the dominating type accounting for 86.0% of the total. As shown in Fig. 1, the next two types were proceedings paper and review, which had a percentage of 8.0% and 3.7%,

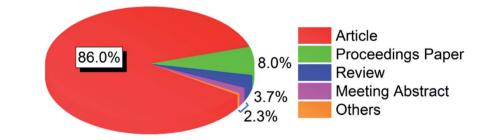


Fig. 1 Percentage distribution of document types.

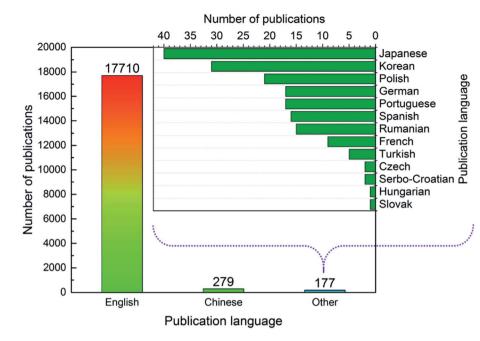


Fig. 2 Number of publications in different languages.

respectively. The fourth document type was meeting abstract, which accounted for 1.7% of the total. The remaining six document types with a total percentage of 0.6% were correction, book chapter, editorial material, letter, news item, and retracted publication, respectively. The following analysis was based on articles only since it was the main document type with a total number of 18 166.

#### 3.2 Publishing languages

As shown in Fig. 2, most articles were published in English (97.5%), followed by Chinese (1.5%). Articles published in other languages (*e.g.*, Japanese, Korean) made up only 1.0% of the total articles. Given that the most common publishing journals for ion exchange membrane research were English-language journals (see 3.4), it was expected that English was the most common publication language.

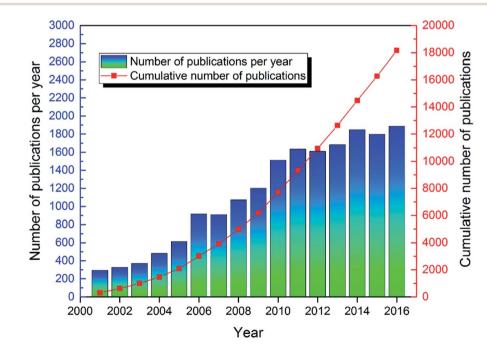


Fig. 3 Number of publications per year and cumulative number of publications on ion exchange membranes since 2001.

Table 2 Top 20 most publishing journals<sup>a</sup>

ID No.	Journal name	Publisher
1	Journal of Power Sources	Elsevier
2	International Journal of Hydrogen Energy	Elsevier
3	Journal of Membrane Science	Elsevier
4	Journal of the Electrochemical Society	ECS
5	Electrochimica Acta	Elsevier
6	Journal of Applied Polymer Science	John Wiley & Sons
7	RSC Advances	RSC
8	Fuel Cells	John Wiley & Sons
9	Desalination	Elsevier
10	Journal of Fuel Cell Science and Technology	ASME
11	Macromolecules	ACS
12	Polymer	Elsevier
13	Journal of Materials Chemistry A	RSC
14	Journal of Physical Chemistry C	ACS
15	Journal of Physical Chemistry B	ACS
16	Electrochemistry Communications	Elsevier
17	Solid State Ionics	Elsevier
18	Separation and Purification Technology	Elsevier
19	ACS Applied Materials & Interfaces	ACS
20	Physical Chemistry Chemical Physics	RSC

<sup>*a*</sup> ECS refers to Electrochemical Society; RSC refers to Royal Society of Chemistry; ASME refers to American Society of Mechanical Engineers; ACS refers to American Chemical Society.

#### 3.3 Publishing trend

As shown in Fig. 3, from 2001 to 2016, over 18 000 articles were published on the topic of ion exchange membranes, indicating researchers' great interest in this topic. Specifically, compared to 2001, the number of articles published in 2016 increased approximately six-fold. From 2001 to 2011 there was a rapid increase in the annual number of articles published on this topic. Then, the speed slowed down. From 2011 to 2013, and from 2014 to 2016, the increase in number of annual publications seemed to reach a plateau around 1600 and 1800, respectively. This might suggest that the early 2000s was a period of rapidly evolving research on ion exchange membranes that stabilized somewhat recently. Despite this, the topic of ion exchange membranes is still an active research topic given that since 2011, over 1600 articles were published annually. This trend continued in 2017 since over 2000 articles were published in the year of 2017. Actually, in recent years, there were some quite exciting and new studies in the field of ion exchange membranes, which were discussed in detail in the following sections.

#### 3.4 Publishing journals

The 18 166 articles in this study were spread across 1092 different journals, which indicated the popularity and diversity

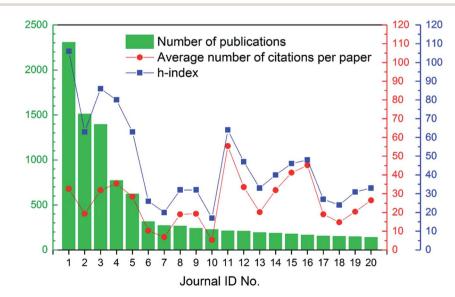
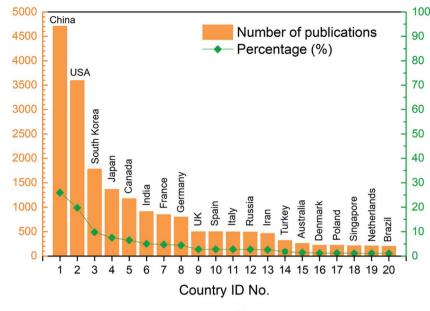


Fig. 4 Number of publications, average number of citations per paper, and h-index of the top 20 most publishing journals.



ig. 5 Number of publications and corresponding percentage of the top 20 most publishing countries.

of this research field. On the other hand, 80.0% of the journals had eight or fewer articles published on the topic of ion exchange membranes (see Fig. S1 in ESI<sup>†</sup>). The top twenty most publishing journals were summarized in Table 2. Interestingly, these twenty journals accounted for 53.3% of all articles published in the 16 year time span. Besides, as revealed by Table 2, Elsevier, American Chemical Society (ACS), and Royal Society of Chemistry (RSC) were the top three most common publishers. As shown by Fig. 4, in general, h-index was higher than average number of citations per paper. But the really interesting thing was that Fig. 4 revealed a positive correlation between h-index

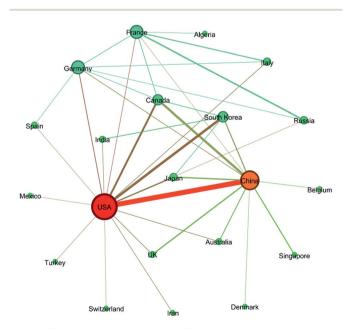


Fig. 6 Network graph showing collaborations between countries. Countries with collaborations of more than 20 times were connected with lines.

and citations, which was comprehensible as h-index was a composite of the number of papers and citations (namely impact). To sum up, as revealed by the journals analysis, the field of ion exchange membranes was quite popular and diversified, but it did have its own focused-areas. In fact, as discussed below, ion exchange membranes had many important applications, with water and energy being the two most concerned ones.

#### 3.5 Publishing countries/regions

In general, 98 countries/regions in total had contributions to these articles, which revealed that the field of ion exchange membranes was of global interest. Among these countries/ regions, 40 countries/regions published more than 40 articles and 30 countries/regions published more than 100 articles during the 16 year period (see Table S2 in ESI†). As revealed by

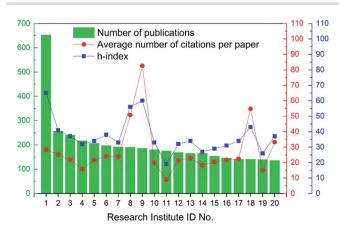


Fig. 7 Number of publications, average number of citations per paper, and h-index of the top 20 most publishing research institutes.

Table 3 Top 20 most publishing research institutes

ID No.	Research Institute		
1	Chinese Academy of Sciences		
2	University of Science and Technology of China		
3	Jilin University		
4	Shanghai Jiao Tong University		
5	Seoul National University		
6	Tsinghua University		
7	Korea Institute of Science and Technology		
8	National Research Council Canada		
9	Pennsylvania State University		
10	Wuhan University of Technology		
11	Russian Academy of Sciences		
12	Indian Institutes of Technology		
13	Hanyang University		
14	Tianjin University		
15	Yuan Ze University		
16	Tokyo Institute of Technology		
17	Dalian University of Technology		
18	University of South Carolina		
19	Kuban State University		
20	University of Connecticut		

Fig. 5, China and USA were the top two most publishing countries. The following three countries whose article number exceeded 1000 were South Korea, Japan and Canada. On the other hand, 17.28% of the articles were published as a result of collaborations between two or more countries/regions. As shown in Fig. 6, around 40 pairs of countries published more than 20 articles together, where the USA/China pair had the most fruitful collaborations (also see Table S4 in ESI<sup>†</sup>).

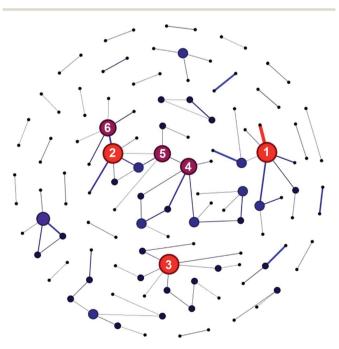


Fig. 8 Research institute collaboration network graph. Institutes whose collaborations exceeded 10 times were connected with lines. Note: (1) Chinese Academy of Sciences; (2) Korea Institute of Science and Technology; (3) National Taiwan University; (4) National Research Council Canada; (5) Hanyang University; (6) Seoul National University.

Table 4	Top 20	most-cited	articles
Table 4	100 20	most-cited	articles

No.	Articles	TC	PY	Research category
1	V. R. Stamenkovic <sup>29</sup>	2096	2007	PEMFC
2	B. Lim <i>et al.</i> <sup>30</sup>	1811	2009	PEMFC
3	M. Lefèvre <i>et al.</i> <sup>31</sup>	1512	2009	PEMFC
4	J. Greeley <i>et al.</i> <sup>32</sup>	1118	2009	PEMFC
5	G. Nagel et al. <sup>33</sup>	1083	2003	CSM
6	H. Liu <i>et al.</i> <sup>34</sup>	1017	2004	MFC
7	F. Wang <i>et al.</i> <sup>35</sup>	868	2002	PEMFC
8	E. J. Popczun <i>et al.</i> <sup>36</sup>	859	2013	HER
9	D. B. Levin <i>et al.</i> <sup>37</sup>	816	2004	PEMFC
10	P. J. Ferreira <i>et al.</i> <sup>38</sup>	781	2005	PEMFC
11	K. Schmidt-Rohr <i>et al.</i> <sup>39</sup>	706	2008	PEMFC
12	C. G. Van de Walle <i>et al.</i> <sup>40</sup>	666	2003	$PEMFC^{b}$
13	J. H. Nam <i>et al.</i> <sup>41</sup>	627	2003	PEMFC
14	C. Wang <i>et al.</i> <sup>42</sup>	625	2004	PEMFC
15	P. Xing et al. <sup>43</sup>	622	2004	PEMFC
16	Z. H. Wang et al. <sup>44</sup>	609	2001	PEMFC
17	B. Logan <i>et al.</i> <sup>45</sup>	603	2007	MFC
18	S. Cheng <i>et al.</i> <sup>46</sup>	594	2006	MFC
19	S. M. Haile <i>et al.</i> <sup>47</sup>	591	2001	SAFC
20	C. Rice <i>et al.</i> <sup>48</sup>	537	2002	DFAFC

<sup>a</sup> TC refers to total citations; PY refers to publishing year; PEMFC refers to proton exchange membrane fuel cell or polymer electrolyte membrane fuel cell; CSM refers to cation selective membrane; MFC refers to microbial fuel cell; SAFC refers to solid acid fuel cell; HER refers to hydrogen evolution reaction; DFAFC refers to direct formic acid fuel cell. <sup>b</sup> The more direct research topic of this paper was hydrogen, understanding of which is important for PEMFC development.

#### 3.6 Publishing institutions

In general, over 5000 research institutes had contributions to these articles, which again uncovered the broad research interest in the field of ion exchange membranes. Specifically, among these institutes, 34 institutes published 100 articles or more during the 16 year period (see Table S5 in ESI<sup>+</sup>). As shown in Fig. 7 and Table 3, Chinese Academy of Sciences was the no. 1 most publishing research institute (over 650 articles), followed by University of Science and Technology of China. From another perspective, it should be pointed out that institutes like Chinese Academy of Sciences, Indian Institutes of Technology, and so on are centrally funded clusters of research institutes, which enabled their high production. In other words, the institutes listed in Table 3 can be roughly divided into two groups, namely independent universities such as Jilin University and "institute clusters" such as Chinese Academy of Sciences. Actually, there are quite a few research centres/groups in Chinese Academy of Sciences that focus on the field of ion exchange membranes as well as membrane applications, including but not limited to fuel cells, electrodialysis and electrolysis.

Besides, 48.13% of the articles were published as a result of collaborations between two or more research institutes. Furthermore, there were around 1000 pairs of research institutes that published two or more articles together. Chinese Academy of Sciences and University of Chinese Academy of Sciences had the most fruitful collaborations with each other (see Table S7 in ESI<sup>†</sup>). As revealed by Fig. 8, Chinese Academy of

Paper

solution evaluation studies operation oxidation surface nanoparticles anode different proton-exchange numerical production sulfone low highly development temperature preparation power degradation materials investigation modified design reduction direct composite flow high carbon electrodesystems generation groups method alkaline anion performance bipolar experimenta electrodes model exchange membrane effects control optimization electrodialysis ion-selective plates porous analysis cation enhanced hydrogen based pem cellfue oxide sulfonated applications nanocomposite metal modeling copolymers transport acid co cells in cells in cells in cells in certains acid co cells in certains acid certains acid co cells in certains acid co cells in certains acid co cells in certains acid certains stability ketonestudy polymerpemfc oxygen new electrolytes properties membranes electrolyte hybrid pt layers supported reaction characteristics layer poly(ether operating current gas using ether ion cathodesimulation characterization proton water synthesis conductivity conditions energy microbial methanol behavior process catalyst electrochemical application system dynamic nanotubes solutions stack catalysts diffusion novel poly(arylene containing nation liquid platinum separation structure removal recovery poly electrocatalysts redox influence anion-exchange conducting thermal selective prepared distribution activity pemfcs solid

Fig. 9 Word cloud generated from titles with frequency no less than 200

Sciences, Korea Institute of Science and Technology, and National Taiwan University ranked top three in terms of number of collaborating institutes. To be specific, take Chinese Academy of Sciences for example, it had collaborations with 6 different research institutes and published more than 10 articles together with each of these six institutes.

#### 3.7 Most-cited papers

The top twenty most-cited articles on the topic of ion exchange membranes since 2010 were summarized in Table 4, including total citations, year published as well as research direction. It should be pointed out that the research directions were not necessarily mutually exclusive. For example, direct formic acid fuel cell (DFAFC) was a subcategory of proton exchange membrane fuel cell or polymer electrolyte membrane fuel cell (PEMFC). Among the articles listed in Table 4, it seemed that although ion exchange membranes had many applications, fuel cells were the most studied ones, which corresponded well with the following title and abstract analysis.

without porous significantly microscopy similar values applied present electrodes pressure exhibited degradation temperatures humidity well ions mechanical electron alkaline improved application layers direct operating obtained observed synthesized work characterized within material developed phase study air concentration uptake liquid (pemfc) area pem potential layer carbon prepared transport reaction time respectively shows voltage surface new propertiespaper pemfcdistribution increasing experimental ph good and based higher cells performance low power electrochemical manoparticles significant loading method polymer showed model wt Cell membranes can stability reduction applications density oxygen studied. operation density oxygen studied transfer presence materials effects conditions results effects conditions results membrane due acid hydrogen catalysts electrode catalyst membrane due acid hydrogen catalysts rate lower anion solutions rate loweranion control formation chemical gas conductivity fue highion exchange different efficiency novel (pem) however groups solution used one energy electrolyte using water proton nation found increased systems parameters use mass compared system pt degrees temperature diffusion increase ether content investigated cathode composite anode show bipolar channel various containing igated activity effect structure order single oxidation spectroscopy resistance maximum measured proposed permeability measurements addition x-ray data design electrical commercial

Fig. 10 Word cloud generated from abstracts with frequency no less than 1000

 Table 5
 Common applications of ion exchange membranes<sup>a</sup>

Application	Number of abstracts		
Fuel cell	10 261		
Electrodialysis	843		
Electrolysis	447		
Desalination	256		
Redox flow battery	225		
Bipolar membrane electrodialysis	182		
Diffusion dialysis/Donnan dialysis	157		
Water treatment	104		
Reverse lectrodialysis	82		
Capacitive deionization	52		
Electrodeionization	43		
Water purification	31		
Electro-electrodialysis	25		

 $^{\it a}$  The applications listed in this table were not necessarily mutually exclusive.

#### 3.8 Title analysis

As shown in Fig. 9, fuel was the most common word in titles, which had a frequency of 7515, meaning that over 40% of the articles contained the word "fuel" in their titles. Following fuel were membrane, cell and membranes, which ranked 2<sup>nd</sup>, 3<sup>rd</sup>, and 4<sup>th</sup>, respectively. There was no surprise that the two words "membrane" and "membranes" had top rankings in terms of frequency. A further analysis revealed that 7350 articles out of the 18 166 articles contained fuel cell or fuel cells, which indicated that fuel cell(s) was the most frequently studied subfield in the field of ion exchange membranes. The following two were exchange and proton. Similarly, a further analysis showed that 2901 articles contained proton exchange membrane or proton exchange membranes, which indicated that proton exchange membrane(s) was the most frequently studied membrane type of ion exchange membranes. Polymer and electrolyte were another two common words appearing in the titles. A further

Table C			ofion		membranes <sup>a</sup>
Table 6	Common	properties	011011	exchange	membranes

Property	Number of abstracts		
Conductivity	4952		
Stability	3301		
Water uptake	2175		
Resistance	2158		
Ion exchange capacity	1600		
Permeability	1465		
Morphology	1150		
Thermal stability	1145		
Swelling	1033		
Hydrophilic	979		
Hydrophobic	874		
Mechanical	833		
properties			
Chemical properties	519		
Chemical stability	466		
Oxidative stability	337		
Dimensional stability	306		

<sup>*a*</sup> The properties listed in this table were not necessarily mutually exclusive.

analysis revealed that polymer electrolyte membrane(s) was contained in the titles of 1404 articles. In fact, polymer electrolyte membrane fuel cells (PEMFCs) was often used as a whole. Furthermore, 141 titles contained cation exchange membrane(s) while 517 titles contained anion exchange membrane(s). However, this did not necessarily mean that cation exchange membranes were less popular compared to anion exchange membranes. Another noteworthy highfrequency word was "sulfonated", which was contained in the titles of 1624 articles out of the 18 166 articles. Given the high frequency of proton exchange membrane(s) which was a kind of cation exchange membranes, it was understandable that sulfonate also had a high frequency as well, since sulfonate group was the most common functional group for cation exchange membranes. On the other hand, it indicated that a lot of studies on sulfonated polymers had been done, which was further verified by the fact that 1252 articles contained "sulfonated poly", among which sulfonated poly(ether ether ketone) (SPEEK) was the most studied one (Nafion was excluded from this comparison and was analyzed specifically below).

#### 3.9 Abstract analysis

Fig. 10 showed similar frequency distributions as Fig. 9. The word "water" appeared more frequently in the abstracts than in the titles. To be specific, "water" was the fifth most common word in abstracts, which appeared in 6689 abstracts, revealing the important relationship between water and ion exchange membranes. As shown in Table 5, fuel cell was the most common application of ion exchange membranes, followed by electrodialysis. As revealed by Fig. 10 and Table 6, conductivity was the most studied membrane property, indicating its important position in ion exchange membranes. Besides, stability was another most studied membrane property. In order to make membranes commercially feasible and more competitive, it is crucial that excellent membrane stability is guaranteed. Furthermore, the word "Nafion" appeared 3143 times in these abstracts, meaning that 17.40% of the abstracts contained "Nafion", which indicated its important role in the field of ion exchange membranes. Nafion is a sulfonated tetrafluoroethylene based perfluorinated polymer49 which is widely used in many applications such as fuel cells.<sup>50</sup> Other common studied polymers included poly(ether ether ketone) (PEEK), polybenzimidazole (PBI), and so on (see Table S8 in ESI† for more details).

From another perspective, the above analysis is mainly focused on the statistical aspect of ion exchange membranes. In other words, it is powerful in revealing the "major trend" or "broad interest" of this field but is less powerful to reveal the latest research breakthroughs or issues. Therefore, it is important to give a "human-knowledge-based" analysis on this topic, as a supplement. For example, bipolar membrane is gaining more research interest in recent years due to its high energyefficiency as well as environmental benefits. One special research interest is bipolar membrane water splitting.<sup>51</sup> In addition to conventional preparation methods (*e.g.*, casting technique), researchers are also exploring other novel

#### Table 7 Top 20 most used keywords for ion exchange membranes

Keyword	Number of articles	Percentage (%)	Rank
Fuel cell	1386	9.86	1
PEMFC	824	5.86	2
Proton exchange membrane	789	5.61	3
Proton exchange membrane fuel cell	743	5.29	4
Fuel cells	709	5.04	5
Proton conductivity	699	4.97	6
PEM fuel cell	575	4.09	7
Electrodialysis	504	3.59	8
Membranes	369	2.63	9
Proton exchange membrane fuel cells	346	2.46	10
Polymer electrolyte membrane	326	2.32	11
Nafion	325	2.31	12
Membrane	323	2.30	13
Direct methanol fuel cell	315	2.24	14
Polymer electrolyte membrane fuel cell	310	2.21	15
Anion exchange membrane	307	2.18	16
Oxygen reduction reaction	297	2.11	17
Gas diffusion layer	270	1.92	18
PEM fuel cells	232	1.65	19
Durability	222	1.58	20

technologies, such as electrospinning to control the layer thickness precisely.<sup>52</sup> Another very promising topic is water electrolysis membranes. This technology is gaining growing interest due to its capacity to produce hydrogen from cheap and readily available resources, *i.e.*, water. However, it does not mean the hydrogen production process is cheap. So one research interest is to reduce high capital cost as well as uncertainty related to this process.<sup>53</sup> Besides, another interesting aspect of water electrolysis membranes is product gas crossover.<sup>54</sup> Finally, researchers are also developing new membranes, including mixed matrix membranes,<sup>55</sup> short side chain perfluorosulfonic acid membranes,<sup>56</sup> and so on. However, more work needs to be done to make these membranes more robust. For example, the mechanical stabilities of mixed matrix membranes could be a problem due to the addition of particles.

#### 3.10 Keywords analysis

As revealed by Table 7, Fuel cell was obviously the keyword with highest frequency. This result agreed well with the above discussions. In brief, the development of ion exchange membranes was mainly driven by two worldwide issues/ concerns, *i.e.* energy and water. Fuel cell was on the energy side. Besides, Fuel cell and Proton exchange membrane had the highest cooccurrence frequency, followed by Fuel cell and

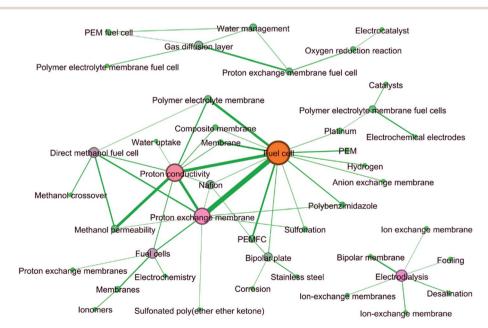


Fig. 11 Keywords network graph. Keywords whose cooccurrence exceeded 30 times were connected with lines.

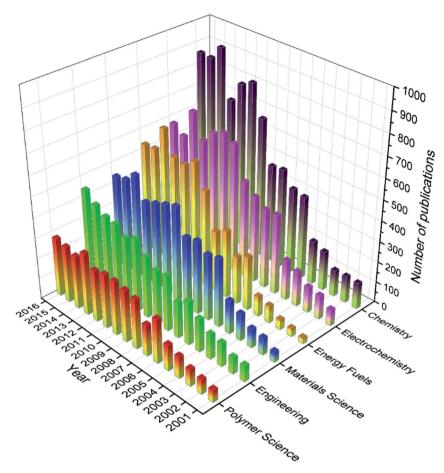


Fig. 12 Number of publications in the top six research areas every year from 2001 to 2016.

Proton conductivity. Interestingly, as shown in Fig. 11, there were three independent keywords networks. The Fuel cellcentered network and the Electrodialysis-centered network revealed the two most studied applications of ion exchange membranes. This result was consistent with the analysis from the previous sections.

#### 3.11 Research areas analysis

The research areas discussed in this section referred to the categories in the SC attribute in the database where SC was short for research areas as defined by Web of Science. The 18 166 articles were categorized into 68 research areas, and these research areas appeared 37 873 times in total, meaning that one article were categorized into two research areas on average. Specifically, 18 of the 68 research areas had 100 articles or more, and only 8 out of the 68 research areas had 1000 articles or more (see Fig. S2 in the ESI<sup>†</sup>). Interestingly, there seemed to be a big gap between the 8<sup>th</sup> research area and the 9<sup>th</sup> research area, where the former had more than 1000 articles while the latter had less than 500 articles. Moreover, from 1<sup>st</sup> to 8<sup>th</sup>, the number of publications decreased very quickly compared to that from 8<sup>th</sup> to the last one. The most common research area was Chemistry, and 8227 articles were categorized into this area. In other words, 45.3% of the total articles were categorized into Chemistry. The next top five research areas

were Electrochemistry (36.6%, 2<sup>nd</sup>), followed by Energy & Fuels (29.2%, 3<sup>rd</sup>), Materials Science (27.7%, 4<sup>th</sup>), Engineering (22.3%, 5<sup>th</sup>), and Polymer Science (17.6%, 6<sup>th</sup>). As revealed by Fig. 12, almost all of these research areas (except Engineering) seemed to reach a plateau, some of which even showed a tendency to decrease. These trends were generally in line with the overall publication trend discussed in 3.3.

## 4. Conclusion

A comprehensive statistical study on the research of ion exchange membranes was conducted *via* a scientometric approach. Based on statistical analysis of the 21 123 publications which were related to the topic of ion exchange membranes, it was found that article was the dominating type for these publications and accounted for 86.0% of the total. English was the dominating publishing language for these articles. Specifically, from 2001 to 2016, over 18 000 articles were published on ion exchange membranes, indicating researchers' great interest in this topic. Especially, compared to 2001, the number of articles published in 2016 increased approximately six-fold. This trend continued in 2017 since over 2000 articles were published in the year of 2017. Also, these articles were spread across over 1000 different journals, near 100 countries/regions and over 5000 research institutes, revealing the importance of ion exchange membrane as well as the broad research interest in this field. Besides, the properties and applications of ion exchange membranes were also discussed statistically. Furthermore, keywords analysis indicated that fuel cell and proton exchange membrane had the highest cooccurrence frequency. Finally, research areas analysis revealed that ion exchange membranes had a close relation with chemistry, energy and materials. To conclude, this scientometric study provides a statistical analysis on ion exchange membranes and may provide an avenue for future research work in this field.

## Data repository

All raw data used in this study is available from the open access repository: https://doi.org/10.5281/zenodo.1227129.

## Conflicts of interest

The authors declare no conflict of interest.

## Acknowledgements

B. P. Ladewig gratefully acknowledges financial support from Imperial College London (ICL). S. Jiang gratefully acknowledges financial support from the Dept. of Chemical Engineering at ICL. K. F. L. Hagesteijn gratefully acknowledges financial support from the Dept. of Chemical Engineering at ICL and Statoil. J. Ni gratefully acknowledges the China Scholarship Council for financial support.

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