



Cite this: *RSC Adv.*, 2017, 7, 44474

The origin of Mo promotion during H₂ pretreatment on an Fe catalyst for Fischer–Tropsch synthesis†

Liping Li,^a Caixia Hu,^b Wen Liu,^a Peng Fei,^a Xiaojing Cui,^{*c} Yongwang Li^{bc} and Jian Xu^b

It is of vital importance but remains a grand challenge to understand comprehensively the effect of promoter elements on the active sites. Here, we report the experimental evidence of the origin of the promotion of molybdenum (Mo) during H₂ pretreatment on iron (Fe) catalysts for Fischer–Tropsch synthesis (FTS). By combining *in situ* laser Raman spectroscopy, Mössbauer spectroscopy, electron microscopy and *in situ* infrared spectroscopy, the promotion is related to the dispersion of Mo on the Fe surface during H₂ pretreatment, which inhibits the agglomeration of Fe and favors the formation of small Fe nanoparticles (NPs). The Mo coverage showed a strong dependency on the pretreatment temperature and the Mo amount in the FeMo catalyst. The strong Fe–Mo interaction caused by the Mo coverage weakened the activation of CO molecules on active Fe sites, which primarily accounts for the decline in the intrinsic activity (TOF_{CO}) of active Fe sites.

Received 3rd July 2017
 Accepted 11th September 2017

DOI: 10.1039/c7ra07338k

rsc.li/rsc-advances

1. Introduction

The Fischer–Tropsch synthesis (FTS) process, which converts syngas into clean fuels, has been considered as an important and practical strategy to cope with the fuel shortage.^{1,2} Iron-based catalysts are commonly used as catalysts for the industrial Fischer–Tropsch synthesis process.^{3,4} Several metal elements are usually applied as promoters in iron-based catalysts, and they could tune the catalyst activity and selectivity remarkably.^{3,5–14} Much work has been done to understand the promotional effect of the added metal elements, which has been demonstrated to originate from the electronic modification and/or the morphological change of the catalytically active iron centers.^{5–14}

The iron-based catalysts are subjected to a pretreatment process before use. As the metal promoters exist commonly in the form of oxides in the prepared iron-based catalyst systems, they may be reduced and undergo structure reconstruction during the pretreatment process. Therefore, it is of vital importance to elucidate the dynamical evolutions of the metal promoters during the pretreatment and FTS processes in order

to understand comprehensively their promotional effect. *In situ* characterizations provide possibilities to clearly understand the dynamic changes in the chemistry of the metal promoters in the iron-based FTS catalysts. However, this remains grand challenge for most of the *in situ* characterizations including *in situ* HRTEM and XPS that are sensitive to the structure and valence of the catalysts are commonly performed under conditions that are far from the FTS working conditions (such as vacuum condition and low temperatures).^{15,16} Adding to this difficulty, the amounts of the metal promoters are usually minor in the iron-based FTS catalysts, which are near or below the detection limits for most characterization methods.^{3,5–14}

Molybdenum nitride¹⁷ and carbide^{17,18} were reported to show excellent hydrogenation/isomerization activity and moderate FTS activity. In addition, molybdenum is applied as a promoter in the iron-based catalysts for coal indirect liquefaction and the FTS process.^{19–24} Particularly for the iron-based FTS catalysts, the promotion of Mo has been demonstrated to shift the product spectrum to light hydrocarbons and reduce the catalyst deactivation caused by coke.^{19–24} Many efforts are being paid to comprehensively understand the origin of this Mo promotion,^{19–26} particularly at H₂ pretreatment.^{19,20,26} Besides, the changes in the covalent state and morphology of Mo promoter during H₂ pretreatment and their effects on the structure and chemisorption behaviors of Rh were studied on supported Rh/ZrO₂ and Rh/SiO₂ catalysts for CO hydrogenation.^{27–29} Agglomeration of Mo during pretreatment in CO and syngas (H₂/CO = 0.67) has been demonstrated in our previous studies, which caused the sintering of iron carbides and a loss in the activity.²⁵ In the present work, by combining *in situ* laser Raman

^aCollege of Chemistry and Environmental Engineering, Shanxi Datong University, Datong, Shanxi 037009, People's Republic of China

^bSynfuels China Technology Co. Ltd., Leyuan South Street II, No. 1, Yanqi Economic Development Zone C#, Huairou District, Beijing, 101407, People's Republic of China

^cState Key Laboratory of Coal Conversion, Institute of Coal Chemistry, Chinese Academy of Sciences, Taiyuan, 030001, People's Republic of China. E-mail: cuijx@sxicc.ac.cn

† Electronic supplementary information (ESI) available. See DOI: 10.1039/c7ra07338k



spectroscopy, Mössbauer spectroscopy, electron microscopy and *in situ* infrared spectroscopy, we show the promotion of Mo during pretreatment in H₂ and how it affects the Fischer-Tropsch synthesis over iron catalyst.

2. Experimental section

2.1 Catalyst preparation

Iron–molybdenum catalysts were prepared by the same co-precipitation method reported in ref. 25 with iron nitrate Fe(NO₃)₃·9H₂O and ammonium heptamolybdate (NH₄)₆-Mo₇O₂₄·4H₂O. In brief, the iron nitrate solution was added into a solution of ammonium heptamolybdate (pH = 2). NH₄OH was then added dropwisely at 80 °C into the mixed solution until a pH of 6 was reached. The resulted iron and molybdenum precipitate was aged under vigorous stirring at 90 °C for 3 h, followed by filtering and drying at 120 °C for 48 h. The catalyst samples were then calcinated at 375 °C for 10 h. The unpromoted iron catalyst was obtained by precipitated nitrate of iron according to the method described above. The prepared catalysts were designated as 100Fe for the unpromoted iron catalyst, and 100Fe₂Mo, 100Fe₅Mo, 100Fe₈Mo and 100Fe₁₀Mo (the molar ratio of Fe/Mo = 100 : 2, 100 : 5, 100 : 8 and 100 : 10) respectively for the iron–molybdenum bimetallic catalyst precursors.

2.2 Catalyst characterization

The BET surface area, pore volume and pore size distribution of the catalyst precursors were determined *via* nitrogen physisorption at the normal boiling point of N₂ (−196 °C) using an ASAP 2420 (Micromeritics, USA).

Powder X-ray diffraction (XRD) measurements of the catalyst precursors were carried out using a D/max-RA X-ray diffractometer (Rigaku, Japan), equipped with Cu K α radiation (λ = 1.5406 Å) at 40 kV and 150 mA. The patterns were scanned at a rate of 2° min^{−1} from 2θ = 10° to 80°.

HRTEM characterization was performed at a JEOL 2010 HRTEM (JEOL, Japan) using an accelerating voltage of 200 kV. The samples were dispersed in ethanol and mounted on a carbon foil supported on a copper grid. TEM images and EDS mapping of Fe and Mo in calcined 100Fe₁₀Mo were obtained using a FEI Tecnai 20 TEM with an accelerating voltage of 200 kV.

H₂ temperature programmed desorption (H₂-TPD) characterization was performed in a quartz tube on an AutoChem II 2920 chemisorption analyzer. In each experiment, 100 mg of the sample was pretreated *in situ* in a flow of 5% H₂/95% Ar at 350 °C for 12 h (30 mL min^{−1}). After purging with a Ar flow of 30 mL min^{−1} for 0.5 h at 350 °C to exclude physisorbed H₂, the sample was cooled down to 50 °C and 10% H₂/90% Ar was purged into the quartz microreactor with a flow rate of 30 mL min^{−1} and kept for 0.5 h. Then, the sample was purged in Ar at 50 °C for 0.5 h, and heated from 50 °C to 850 °C at a rate of 10 °C min^{−1}. The desorbed H₂ was monitored by a thermal conductivity detector (TCD). The H₂-TPD profiles of 100Fe₅Mo and 100Fe₁₀Mo were fitted using a nonlinear least-squares method with a Gaussian function.

LRS spectra of catalyst precursors and *in situ* Laser Raman spectra (LRS) were obtained by a Horiba-Jobin Yvon LabRam HR Raman System using a UV-sensitive liquid N₂ cooled CCD detector (Horiba-Jobin Yvon CCD-3000V) and a UV laser (λ = 325 nm) as the ray source which was set to an output power of 30 mW. The laser was focused on the samples with a confocal microscope equipped with a 15 \times objective (OFR LMU-15X-NUV). An appropriate homemade stainless cell was designed with a double-walled quartz window at the top and an internal heating system. One set of stainless steel gas lines was connected to the cell, which allows *in situ* pretreatment. The catalyst samples which was pressed and sieved to 60–80 mesh was loaded in a stainless reactor and was then mounted in vertical position inside the cell. The catalyst sample was *in situ* pretreated in 5% H₂/95% Ar (by mole basis) at a rate of 10 °C min^{−1} to 350 °C and held for 200 min. The Raman spectra were taken at 350 °C.

The Mössbauer spectra (MES) at 20 K were collected using a CANBERRA series 40 MCA constant-acceleration drive with a triangular reference signal. The γ -ray source was a ⁵⁷Co in Pd matrix. The Mössbauer spectra were analyzed using a nonlinear least squares fitting procedure with a set of independent Lorentzian lines including singlets, quadruple doublets, and/or magnetic sextets.

In situ CO-Diffuse Reflectance Fourier Transform Infrared spectroscopy (CO-DRFTIR) spectra were recorded with a resolution of 4 cm^{−1} on an FT-IR spectrometer supplied with a detector and a diffuse reflectance attachment. A stainless cell was designed with two ZnSe windows at the top sphere and an internal heating system. It was connected with one set of stainless steel gas lines, allowing *in situ* pretreatment and CO chemisorption. About 30 mg catalyst was *in situ* pretreated in flowing 5% H₂/95% Ar or 5% CO/95% He at 280 or 350 °C for 12 h. For H₂ pretreatment, the sample was purged with Ar for 0.5 h and cooled down to 20 °C in Ar; for CO pretreatment, the sample was purged with He for 0.5 h and cooled down to 20 °C in He. A set of experiments was performed at 20 °C on the *in situ* pretreated samples by gradually pulsing different amounts (0.1–4 mmol) of CO and recording the spectra after each dosage. After CO adsorption on the sample reached saturation, the flowing He was passed through the sample until no adsorption of molecular CO was detected. The final spectrum at the end of He purging process was recorded.

2.3 Catalyst testing

2 g of the catalyst precursor was mixed with 20–40 mesh quartz granules up to 3 cm³. The mixture was loaded into the isothermal section of a fixed-bed reactor. The catalyst pretreatment was carried out *in situ* with a stream of H₂ under 280 °C or 350 °C, 1 atm and 6 NL per g-cat per h for 12 h. The reactor was cooled down to 200 °C and then pressurized up to 1.5 MPa. The temperature was gradually increased to 280 °C. FTS reaction was carried out in a flow of syngas (H₂/CO = 1.6) at 280 °C and 3 NL per g-cat per h. Both the purified feed gases and the tail gas were analyzed by on-line gas chromatographs (GCs, models 6890N and 4890D; Agilent) and its flow rate was measured by a wet-gas flowmeter.



3. Results and discussion

As shown in Table S1 in ESI,† with the molar ratio of Mo/Fe in the catalyst increasing from 2/100 to 10/100, the BET surface area increased from 41 to 157 m² g⁻¹ while the average pore size decreased from 5.5 to 3.3 nm. The average crystallite sizes of α -Fe₂O₃ in the FeMo catalyst precursors were calculated using Scherer's equation taking diffraction peak at $2\theta = 33^\circ$.³⁰ As shown in Table S1 and Fig. S1 in ESI,† the particle size of α -Fe₂O₃ decreased continuously with the increase of Mo loading level. As indicated by XRD, the particle size of α -Fe₂O₃ in 100Fe was estimated to be 32 nm, which was decreased to 30, 17 and 14 nm in 100Fe₂Mo, 100Fe₅Mo and 100Fe₈Mo, respectively. 100Fe₁₀Mo, however, can't be accurately estimated by the Scherer's equation since its diffraction peaks were poorly resolved. For further evaluation of size distributions of α -Fe₂O₃ in the FeMo catalyst precursors, HRTEM characterization were carried out, as shown in Table S1 and Fig. S2 in ESI.† The average particle sizes of α -Fe₂O₃ estimated by HRTEM decreased from 23 and 6 nm as a function of Mo loading level (from 100Fe₂Mo to 100Fe₁₀Mo). Furthermore, the evolution of Mo in 100Fe₁₀Mo during the preparation process was investigated by LRS (Fig. S3 and Table S2 in ESI.†). Fe(NO₃)₃·9H₂O and (NH₄)₆MoO₂₄·4H₂O were also studied for the accurate assignment of LRS peaks. No bands of Mo were detected after precipitation. A band at 947 cm⁻¹ appeared after drying. This band can be attributed to Mo=O vibration in Mo₇O₂₄⁶⁻ compared with the result of (NH₄)₆MoO₂₄·4H₂O, in accordance with the literature.³¹ After calcination, the bands of polymer Mo species and MoO₃ particles were observed. This result indicated the agglomeration of Mo (from highly dispersed state into polymerized/crystallite state) during the preparation. MoO₃ in the FeMo catalysts were, as indicated by HRTEM, nanoparticles with an average particle size smaller than 8 nm (Fig. S4 in ESI.†). The uniform distribution of Mo in the catalyst precursor was verified by EDS analysis (Fig. S5 in ESI.†).

The FTS performance of all the H₂ pretreated catalysts was tested in a fixed bed reactor. The CO conversion is used as a measurement of FTS reactivity (Table 1 and Fig. S6 in ESI.†). No

activity was observed on MoO₃ reduced under the same conditions with the FeMo catalysts. Therefore, the variety in the catalyst activities should result from the difference in the nature of active iron particles. The initial activity of 100Fe was nearly 50% (TOS = 24 h), which declined quickly and reached steady-state after TOS = 72 h (Fig. S6 in ESI.†). For the FeMo catalysts, the induction period were about 24 to 48 h (Fig. S6 in ESI.†). On the basis of this result, the activities of all the catalysts were compared at a TOS of 72 h. 100Fe₂Mo catalyst showed highest activity among all the catalysts and its activity was about thrice as high as that of 100Fe. The activity declined with the further increment in the Mo loading level. Although the activity of 100Fe₁₀Mo was lowest among all the FeMo catalysts, it was about twice as high as that of 100Fe. The enhancement effect of Mo on the activity was also obvious after reaction for 192 h. The strong interdependency can be observed between the product distribution of the FeMo catalysts and the amount of Mo. The selectivity to lighter hydrocarbons, *i.e.*, CH₄ and C₂-C₄, was increasingly promoted while that of C₅⁺ hydrocarbons was depressed by the increment in the Mo amount (Table 1). Besides, the addition of Mo largely promoted the selectivity of CO₂, which was two or three times of that of 100Fe catalyst. The effect of Mo on promoting the light hydrocarbons and CO₂ has also been demonstrated.¹⁹⁻²⁶

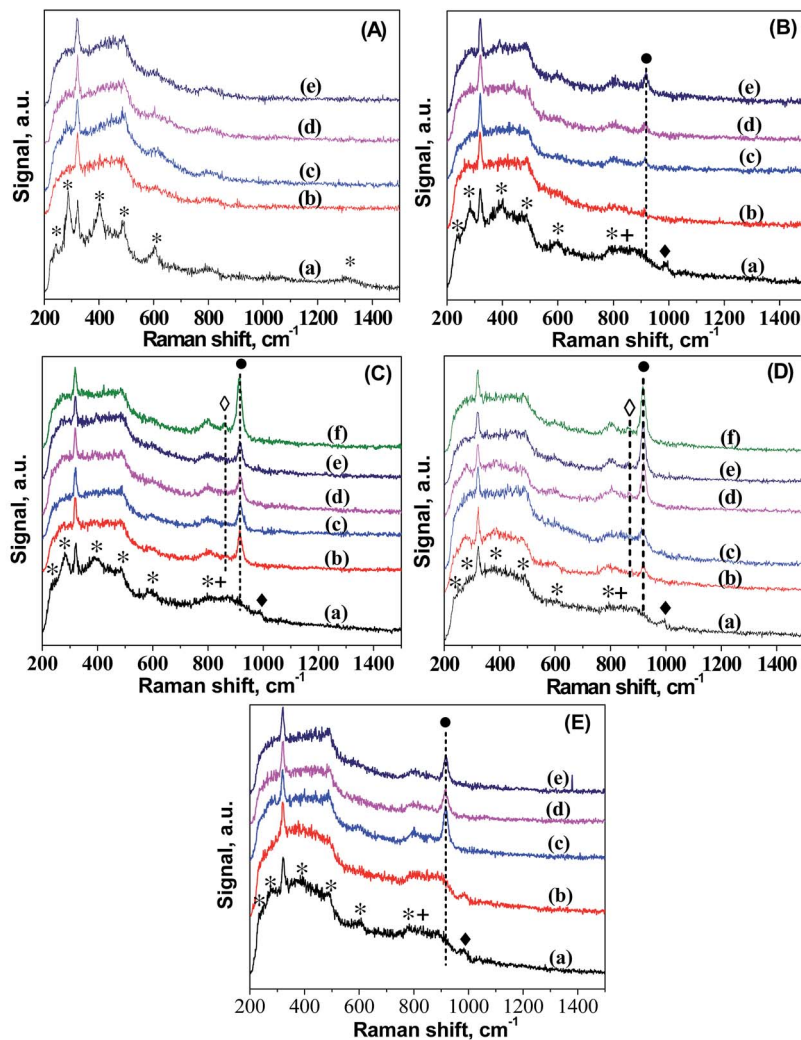
To understand the origin of the catalytic reactivity over FeMo catalysts, we further investigated the dynamic changes in the structure and morphology of Fe and Mo in the catalysts during pretreatment in H₂. The dynamic migration of Mo during the H₂ pretreatment was detailed by *in situ* LRS (Fig. 1). For better comparison, the LRS characterization of all the catalyst precursors was also performed. The band at *ca.* 323 cm⁻¹ in the spectra of all the catalysts was caused by the laser (325 nm). The bands characteristic of hematite was observed in the spectrum of 100Fe catalyst precursor.³² A small band at 990 cm⁻¹ and a broad band in the 760-950 cm⁻¹ region showed up in the spectra of the FeMo catalyst precursors, which are assigned to crystalline MoO₃ and a combination of the bands of hematite (803 cm⁻¹) with the surface molybdates (Mo-O-Mo functionalities).³³ The reduction of 100Fe in H₂ at 350 °C caused the

Table 1 The FTS performances of iron and iron-molybdenum catalysts^a

| Catalyst | Particle size ^b (nm) | | CO conv.% | TOF ^c | Hydrocarbon selectivity, wt% | | | | | | |
|------------------------|---------------------------------|------------------|-----------|--|------------------------------|----------------|----------------|----------------|-----------------------------|----------------------|---|
| | XRD ^c | TEM ^d | | mol _{CO} per mmol _{Fe} h | CH ₄ | C ₂ | C ₃ | C ₄ | C ₅ ⁺ | CO ₂ mol% | |
| MoO ₃ | — | — | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 100Fe | 36 | 29 | 33.6 | 1164.9 | 11.6 | 13.5 | 19.2 | 14.0 | 41.7 | 19.6 | |
| 100Fe ₂ Mo | 28 | — | 94.4 | 2306.6 | 21.3 | 15.2 | 19.2 | 11.6 | 32.7 | 44.9 | |
| 100Fe ₅ Mo | 20 | 14 | 75.8 | 852.8 | 23.3 | 17.3 | 20.3 | 13.0 | 26.1 | 36.6 | |
| 100Fe ₈ Mo | 19 | — | 80.6 | 537.6 | 24.9 | 19.6 | 21.6 | 12.4 | 21.5 | 45.0 | |
| 100Fe ₁₀ Mo | 13 | 10 | 68.4 | 475.6 | 31.4 | 17.5 | 19.2 | 10.9 | 21.0 | 45.0 | |

^a Reaction condition: 280 °C, H₂/CO = 1.6, GHSV = 3 NL per g-cat per h, TOS = 72 h. ^b The catalysts after pretreatment in H₂ at 350 °C for 12 h. ^c The average size of α -Fe in the pretreated catalysts was calculated using Scherer's equation taking the diffraction peak at $2\theta = 42.9^\circ$. ^d The average iron crystallite size of the pretreated catalysts was calculated from HRTEM data. ^e TOF = mmol converted_{CO}/(mmol_{Fe} h), where mmol_{Fe} represents the mole of the total surface Fe atoms in each catalyst which are obtained based on XRD result, the mol_{Fe} values of the catalysts are calculated and listed in Table S5 in ESI.





* α -Fe₂O₃ □ Surface molybdates ◆ Small crystalline MoO₃ ● Tetrahedral surface molybdates ◇ Octahedral surface molybdates

Fig. 1 *In situ* LRS results of: (A) 100Fe after calcination (a), and reduced in H₂ at 350 °C for (b) 120 min, (c) 175 min, (d) 180 min, (e) 200 min; (B) 100Fe₅Mo after calcination (a), and reduced in H₂ at 350 °C for (b) 55 min, (c) 72 min, (d) 98 min, (e) 188 min; (C) 100Fe₈Mo after calcination (a), and reduced in H₂ at 350 °C for (b) 102 min, (c) 182 min, (d) 193 min, (e) 204 min (f) 219 min; (D) 100Fe₁₀Mo after calcination (a), and reduced in H₂ at 350 °C for (b) 55 min, (c) 65 min, (d) 100 min, (e) 130 min, (f) 195 min; (E) 100Fe₁₀Mo after calcination (a), and reduced in H₂ at 280 °C for (b) 85 min, (c) 182 min, (d) 204 min, (e) 217 min.

gradual disappearance of some hematite bands, indicating the reduction of hematite. For FeMo catalysts, the band of MoO₃ diminished, followed by the formation of a new band at 918 cm⁻¹ that can be assigned to symmetric stretching mode of Mo=O bond in tetrahedral surface molybdates (isolated).³⁴⁻³⁷ This result indicated the dispersion of crystalline MoO₃ in the FeMo catalysts during reduction in H₂, forming isolated molybdate species. This Mo dispersion was more obvious at higher Mo loading levels, as indicated by the higher band intensity of isolated molybdate species. For 100Fe₈Mo and 100Fe₁₀Mo catalysts, a band at 864 cm⁻¹ appeared as the reduction time prolonged, which was attributed to the asymmetric stretching of Mo–O–Mo bond in octahedral surface

molybdates (polymerized).^{34,35,38-40} It seems that the enrichment in the surface isolated molybdates caused the formation of polymerized molybdates. Besides, the pretreatment at high temperatures accelerated the spreading of Mo in the FeMo catalysts (Fig. 1D and E).

The spreading of MoO₃ on oxide supports has been studied by *in situ* LRS.³⁴ It was interpreted as a solid–solid wetting process driven by the surface free energy reduction, *i.e.*, “carpet unrolling” mechanism, and its spreading rate was found to be accelerated by the water vapor.⁴¹ To explain this, the spreading process was suggested to following eqn (1) and (2), that is crystalline MoO₃ interacted with water to form the mobile species-oxyhydroxide (MoO₂(OH)₂)^{42,43} which interacted with



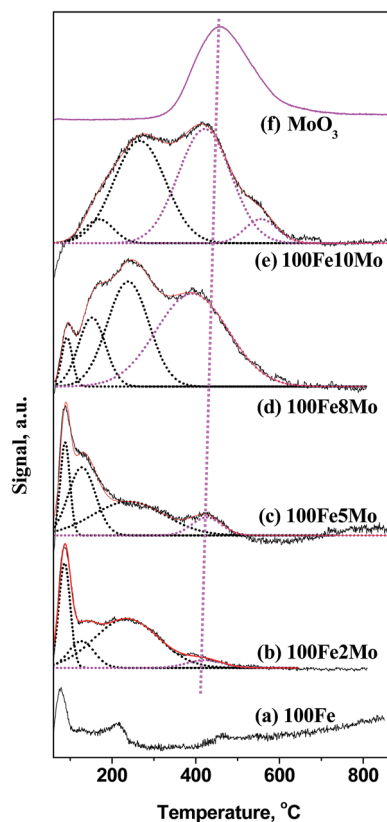
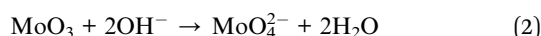
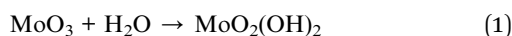


Fig. 2 H₂-TPD profiles of iron and iron–molybdenum catalysts.

surface hydroxyls to form isolated surface molybdates (MoO_4^{2-}).^{43,44} A further increase in the surface concentration of these isolated molybdates would lead to the formation of polymerized molybdates. This explanation correlated well with our *in situ* LRS observations. This is reasonable since a large amount of water vapor would form during reduction of the FeMo catalyst precursor in H₂, particularly at high temperatures. The formed water vapor would facilitate the spreading of MoO₃ on the surface of the iron species.



Once the pretreatment started, the band intensities of mono- and poly-molybdates developed rapidly to high levels particularly for 100Fe₈Mo and 100Fe₁₀Mo catalysts. Note that the increment in the intensities of these two bands is much larger than the decrement in that of MoO₃ in the FeMo catalysts. It is therefore possible that the enrichment of Mo species from the bulk to the surface of the catalysts occurred during the reduction, resulting in a catalyst surface richer in Mo species.

H₂-TPD experiments were carried out to verify further the Mo coverage on the Fe surface during H₂ pretreatment (Fig. 2). For 100Fe catalyst, the two desorption peaks appeared at about 75 and 210 °C, which can be attributed to the adsorbed hydrogen on metallic iron and reduced iron oxides respectively.^{45,46} The high-temperature desorption peaks (>300 °C) that was absent

on the profile of 100Fe, appeared at the profiles of the FeMo catalysts. Therefore, the high-temperature desorption peaks likely attributed to the hydrogen species that adsorbed on the reduced Mo surface. To verify this assumption, the H₂-TPD profile of MoO₃ was also performed. As expected, all the desorption peaks for pure Mo surface (MoO₃) showed up at a temperature range of 300–600 °C, in good accordance with the literature.⁴⁷ The large difference in the chemisorption temperatures of hydrogen on the reduced surface Mo and Fe sites facilitates the distinction of surface Mo from surface Fe in the FeMo catalysts.

Based on the literature^{45–47} and our H₂-TPD analysis, the desorption peaks below 300 °C were assigned to the hydrogen species on the surface Fe sites, while those above 300 °C were originated from the hydrogen species on the surface Mo sites. Notably, the H₂ chemisorbed on the surface Mo sites appeared in 100Fe₂Mo and became dominant in 100Fe₁₀Mo. This result implied that the coverage effect of Mo was largely promoted with the increase in the Mo loading levels, consistent with the *in situ* LRS result. The H₂-TPD profiles of the FeMo catalysts were further fitted to acquire the relative amount of surface Fe and Mo sites and the coverage ration of Mo (θ_{Mo}) (Table S3 in ESI†). The θ_{Mo} for 100Fe₂Mo and 100Fe₅Mo were below 10%, which increased to round 50% for 100Fe₈Mo and 100Fe₁₀Mo. The unexpected high coverage of Mo on the Fe surface correlated well with the *in situ* LRS results, *i.e.*, the migration of Mo from the bulk to the surface of the FeMo catalysts.

The effect of Mo dispersion on the morphology and electronic properties of active iron particles were further investigated. Much smaller α -Fe particles were formed in FeMo catalysts than 100Fe catalyst, as indicated by HRTEM (Fig. S7 in ESI†) and XRD (Fig. S8 in ESI†). The average size of α -Fe estimated by XRD and HRTEM declined with the enhancement in the Mo loading level (Table 1). As indicated by *in situ* LRS results, the spreading of Mo during the pretreatment occurred. The Mo dispersion enhanced the segregation effect of Mo on the iron particles, which inhibited effectively the agglomeration of Fe and favored the formation of small Fe particles. MES was performed at 20 K to accurately identify the distributions of iron

Table 2 Mössbauer parameters at 20 K of Fe and FeMo catalysts after H₂ pretreatment and after FTS reaction

| Procedure | Phases | Area (%) | | | |
|--------------------------------------|---|-------------------|-----------------------|-----------------------|------------------------|
| | | 100Fe | 100Fe ₅ Mo | 100Fe ₈ Mo | 100Fe ₁₀ Mo |
| H ₂ , 280 °C ^a | α -Fe | 67.3 | 2.7 | 1.1 | 24.8 |
| Reduced | Fe ₃ O ₄ | 32.7 | 97.3 | 98.9 | 75.2 |
| H ₂ , 350 °C ^b | α -Fe | 100.0 | 59.8 | 26.7 | 34.1 |
| Reduced | Fe ₃ O ₄ | — | 40.2 | 73.3 | 65.9 |
| H ₂ , 280 °C ^c | $\acute{\epsilon}$ -Fe _{2.2} C | 14.3 ^e | 22.3 | 10.5 | 37.2 |
| Used | Fe ₃ O ₄ | 85.7 | 77.7 | 89.5 | 62.8 |
| H ₂ , 350 °C ^d | $\acute{\epsilon}$ -Fe _{2.2} C | 16.8 ^e | 31.9 | 65.4 | 57.9 |
| Used | Fe ₃ O ₄ | 83.2 | 68.1 | 34.6 | 42.1 |

^a Pretreated in H₂ at 280 °C for 12 h. ^b Pretreated in H₂ at 350 °C for 12 h.

^c Pretreated in H₂ at 280 °C for 12 h, followed by FTS reaction for 72 h.

^d Pretreated in H₂ at 350 °C for 12 h, followed by FTS reaction for 72 h.

^e The iron carbide for the used 100Fe catalyst was χ -Fe₅C₂.



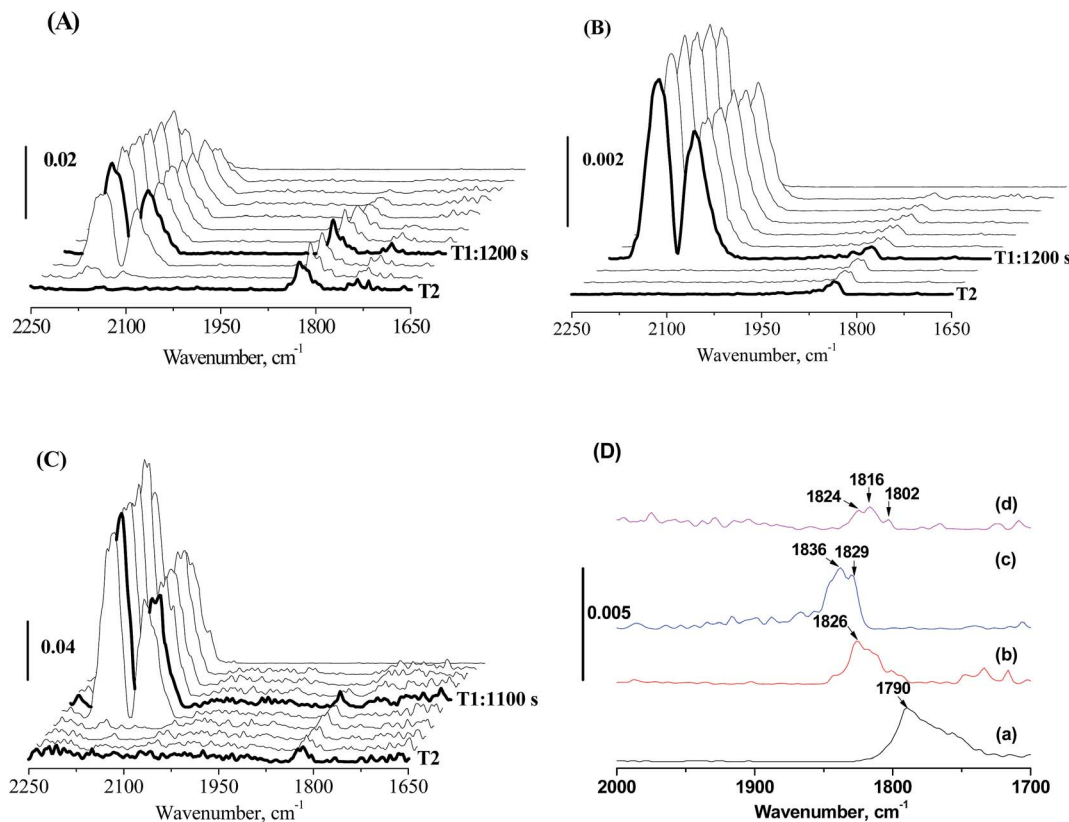


Fig. 3 *In situ* CO-FTIR profiles of 100Fe₁₀Mo pretreated in 5% H₂/95% Ar for 12 h at (A) 280 °C and (B) 350 °C, (C) pretreated in 5% CO/95% He for 12 h at 350 °C and (D) the profiles at 1700–2000 cm⁻¹ region at T2: (a) 100Fe pretreated in H₂ at 350 °C, 100Fe₁₀Mo pretreated in H₂ at (b) 280 °C and (c) 350 °C, and (d) 100Fe₁₀Mo pretreated in CO at 350 °C. T1, when CO adsorption was saturated; T2, when molecule CO adsorption was completely removed.

phases in the pretreated and used catalysts (Tables 2, S4 and Fig. S9–S12 in ESI[†]). Notably, after pretreatment at 350 °C in H₂, the α -Fe content of 100Fe₈Mo and 100Fe₁₀Mo catalysts were lower than that of 100Fe₅Mo catalyst. Although several experimental observations have shown the inhibition effect of Mo on the reduction of iron FTS catalyst,^{19–26} the origin of this phenomenon are not comprehensively understood. The Mo dispersion occurred during pretreatment inevitably caused the coverage of Mo on the catalyst surface. As the Mo dispersion was boosted by the rise of the Mo loading level, the coverage effect of Mo would be more severe at high Mo loading levels. This coverage effect of Mo hindered the reduction of Fe₂O₃ to α -Fe. During the FTS reaction, α -Fe phase in the FeMo catalysts transformed into $\acute{\epsilon}$ -Fe_{2.2}C while χ -Fe₅C₂ was formed in 100Fe. The amount of χ -Fe₅C₂ in the used 100Fe was much lower than that of α -Fe in the reduced 100Fe. In contrast, the amount of $\acute{\epsilon}$ -Fe_{2.2}C in the used FeMo catalysts maintained. This result implied the superior stability of iron carbides in the FeMo catalysts, which is likely resulted from the coverage effect of Mo.

As a first approximation, one can assume that the active Fe crystallites in pretreated 100Fe and FeMo catalysts possess a particle size identical to the average size estimated by XRD (Table 1 and Fig. S8 in ESI[†]). Furthermore, the active Fe sites in FeMo catalysts own the Mo coverage (θ_{Mo}) estimated by H₂-TPD (Table S3 in ESI[†]). Given this assumption, we estimate the total

amounts of the pure surface iron species in all the catalysts (Table S5 in ESI[†]) and the corresponding intrinsic activity for CO (TOF_{CO}). As listed in Table 1, TOF_{CO} was promoted at low amount of Mo (100Fe₂Mo) and largely declined with the increment in the Mo amount. Particularly for 100Fe₅Mo, 100Fe₈Mo and 100Fe₁₀Mo, although the addition of Mo promoted the overall activity, it caused a loss in TOF_{CO}. This result implied the detrimental effect of Mo on the intrinsic activity of Fe at high Mo amount.

This decline in the intrinsic activity at high Mo loading levels indicated the strong modification of Mo on the electronic properties of active Fe sites. The strong modification of Mo likely originates from pretreatment-induced coverage effect of Mo. With MoO_x species/layers covering part of the Fe nanoparticles, the interaction of Fe with Mo becomes strong. To prove this assumption, *in situ* CO-FTIR experiments was performed to explore the chemisorption behaviors of CO on 100Fe and 100Fe₁₀Mo catalyst (Fig. 3). This is based on the understanding that the adsorption of reactants on the active Fe sites that were strongly interacted with Mo would be different from those with weak and no Fe–Mo interactions. 100Fe₁₀Mo catalyst was chosen as a representative of the FeMo catalysts. The Fe–Mo interaction can be tuned simply by regulating the pretreatment protocols. As indicated by the *in situ* LRS, for H₂ pretreatment, the Fe–Mo interaction can be tuned by regulating the



pretreatment temperature, and a stronger Fe–Mo interaction can be achieved at 350 °C than at 280 °C. Besides, the agglomeration of Mo and the consequent phase separation of Fe and Mo was identified during CO pretreatment.²⁵ In such conditions the Fe–Mo interaction would be largely weakened.

No CO adsorption bands were observed in the *in situ* CO-FTIR spectra of MoO₃, indicating that CO only adsorbed on the iron sites. The bands at about 1790 cm⁻¹ on 100Fe can be attributed to the multiply bridge-bonded CO on deep hollow Fe sites,^{48,49} while these bands were shifted largely towards the higher wavenumber direction to 1843–1816 cm⁻¹ for 100Fe₁₀Mo catalysts (Fig. 3D). The frequencies of these bands located at about 1826 cm⁻¹ when 100Fe₁₀Mo was pretreated in H₂ at 280 °C, which moved towards high wavenumber direction (1836 and 1829 cm⁻¹) when pretreated in H₂ at 350 °C (Fig. 3A, B and D). Similarly, in comparison with CO pretreatment, a blue shift was observed for the catalyst pretreated in H₂ (Fig. 3B–D). According to Blyholder's model,⁵⁰ the blue shift can be interpreted as a decrease in the backbonding from the iron d orbital into the CO 2π orbital. Namely, the activation of carbon–oxygen bond in CO becomes less efficient with the blue shift in wavenumber. This result indicated that the strong interaction of Fe and Mo disfavored the activation of CO on the Fe active sites, which primarily accounts for the loss in the intrinsic activity of active Fe sites at high Mo loading levels.

4. Conclusion

For the FeMo catalysts, a migration of MoO_x from the bulk of the FeMo catalyst followed by dispersion along the catalyst surface into mono- and polymolybdates occurred during pretreatment in H₂. The Mo coverage was promoted by the rise of pretreatment temperature and the Mo amount in the catalyst. The Mo coverage facilitated the formation of small iron particles and stabilized these nano iron particles during the FTS reaction. Meanwhile it disfavored the reduction of hematite into α-Fe during the activation step and caused a strong Fe–Mo interaction particularly at high Mo amount. The strong Fe–Mo interaction weakened the activation of CO molecule on active Fe sites, which primarily accounts for the decline in the intrinsic activity (TOF_{CO}) of active Fe sites.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

We thank the National Outstanding Young Scientists Foundation of China (20625620) and the National Natural Science Foundation of China (20703054 and 20590361). This work is also supported by Synfuels China Co., Ltd.

References

- 1 G. P. Van Der Laan and A. Beenackers, *Catal. Rev.: Sci. Eng.*, 1999, **41**, 255–318.

- 2 H. Schulz, *Appl. Catal., A*, 1999, **186**, 3–12.
- 3 H. Jahangiri, J. Bennett, P. Mahjoubi, K. Wilson and S. Gu, *RSC Adv.*, 2015, **5**, 2210–2229.
- 4 O. O. James, B. Chowdhury, M. A. Mesubi and S. Maity, *RSC Adv.*, 2012, **2**, 7347–7366.
- 5 Y. Zhang, M. Ding, L. Ma, T. Wang and X. Li, *RSC Adv.*, 2015, **5**, 58727–58733.
- 6 Y. Zhang, L. Ma, T. Wang and X. Li, *RSC Adv.*, 2015, **5**, 45426–45430.
- 7 Y. Yang, H. W. Xiang, Y. Y. Xu, L. Bai and Y. W. Li, *Appl. Catal., A*, 2004, **266**, 181–194.
- 8 C. H. Zhang, Y. Yang, B. T. Teng, T. Z. Li, H. Y. Zheng, H. W. Xiang and Y. W. Li, *J. Catal.*, 2006, **237**, 405–415.
- 9 Y. Liu, J.-F. Chen and Y. Zhang, *RSC Adv.*, 2015, **5**, 29002–29007.
- 10 J. Wu, L. Qin, C. Wang, B. Lv, L. Wang, J. Chen and Y. Xu, *RSC Adv.*, 2016, **6**, 38356–38364.
- 11 M. Qing, Y. Yang, B. S. Wu, J. Xu, C. H. Zhang, P. Gao and Y. W. Li, *J. Catal.*, 2011, **279**, 111–122.
- 12 H. M. T. Galvis, A. C. J. Koeken, J. H. Bitter, T. Davidian, M. Ruitenbeek, A. Iulian Dugulan and K. P. de Jong, *J. Catal.*, 2013, **303**, 22–30.
- 13 C. F. Huo, B. S. Wu, P. Gao, Y. Yang, Y. W. Li and H. Jiao, *Angew. Chem., Int. Ed.*, 2011, **50**, 7403–7406.
- 14 X. Chen, D. Deng, X. Pan, Y. Hu and X. Bao, *Chem. Commun.*, 2015, **51**, 217–220.
- 15 M. D. Shroff, D. S. Kalakkad, K. E. Coulter, S. D. Kohler, M. S. Harrington, N. B. Jackson, A. G. Sault and A. K. Datye, *J. Catal.*, 1995, **156**, 185–207.
- 16 E. de Smita and B. M. Weckhuysen, *Chem. Soc. Rev.*, 2008, **37**, 2758–2781.
- 17 G. S. Ranhotra, A. T. Bell and J. A. Reimer, *J. Catal.*, 1987, **108**, 40–49.
- 18 S. T. Liu, A. C. Gujar, P. Thomas, H. Toghiani and M. G. White, *Appl. Catal., A*, 2009, **357**, 18–25.
- 19 W. P. Ma, E. L. Kugler, J. Wright and D. B. Dadyburjor, *Energy Fuels*, 2006, **20**, 2299–2307.
- 20 W. P. Ma, E. L. Kugler and D. B. Dadyburjor, *Stud. Surf. Sci. Catal.*, 2007, **163**, 125–140.
- 21 N. Lohitharn, J. G. Goodwin Jr and E. Lotero, *J. Catal.*, 2008, **255**, 104–113.
- 22 S. D. Qin, C. H. Zhang, J. Xu, B. S. Wu, H. W. Xiang and Y. W. Li, *J. Mol. Catal. A: Chem.*, 2009, **304**, 128–134.
- 23 R. M. M. Abbaslou, J. Soltan and A. K. Dalai, *Fuel*, 2011, **90**, 1139–1144.
- 24 S. D. Qin, C. H. Zhang, J. Xu, Y. Yang, H. W. Xiang and Y. W. Li, *Appl. Catal., A*, 2011, **392**, 118–126.
- 25 X. Cui, J. Xu, C. H. Zhang, Y. Yang, P. Gao, B. Wu and Y. W. Li, *J. Catal.*, 2011, **282**, 35–46.
- 26 W. P. Ma, E. L. Kugler and D. B. Dadyburjor, *Energy Fuels*, 2010, **24**, 4099–4110.
- 27 J. Y. Shen, T. Matsuzaki, T. Hanaoka, K. Takeuchi and Y. Sugi, *Catal. Lett.*, 1994, **28**, 329–336.
- 28 E. Guglielminotti, E. Giamello, F. Pinna, G. Strukul, S. Martinengo and L. Zanderighi, *J. Catal.*, 1994, **146**, 422–436.



- 29 P. Reyes, J. Fernández, I. Concha and G. Pecchi, *Catal. Lett.*, 1995, **34**, 331–341.
- 30 J. Y. Park, Y. J. Lee, P. K. Khanna, K. W. Jun, J. W. Bae and Y. H. Kim, *J. Mol. Catal. A: Chem.*, 2010, **323**, 84–90.
- 31 O. F. Oyerinde, C. L. Weeks, A. D. Anbar and T. G. Spiro, *Inorg. Chim. Acta*, 2008, **361**, 1000–1007.
- 32 D. L. A. de Faria, S. V. Silva and M. T. de Oliveira, *J. Raman Spectrosc.*, 1997, **28**, 873–878.
- 33 C. G. Hill Jr and J. H. Wilson III, *J. Mol. Catal.*, 1990, **63**, 65–94.
- 34 G. Mestl and T. K. K. Srinivasan, *Catal. Rev.: Sci. Eng.*, 1998, **40**, 451–570.
- 35 C. Li, *J. Catal.*, 2003, **216**, 203–212.
- 36 H. J. Tian, C. A. Roberts and I. E. Wachs, *J. Phys. Chem. C*, 2010, **114**, 14110–14120.
- 37 K. V. R. Chary, K. R. Reddy, G. Kishan, J. W. Niemantsverdriet and G. Mestl, *J. Catal.*, 2004, **226**, 283–291.
- 38 A. Christodoulakis, E. Heracleous, A. A. Lemonidou and S. Boghosian, *J. Catal.*, 2006, **242**, 16–25.
- 39 Z. Li, Y. Fu, M. Jiang, T. Hu, T. Liu and Y. Xie, *J. Catal.*, 2001, **199**, 155–161.
- 40 D. S. Kim, K. Segawa, T. Soeya and I. E. Wachs, *J. Catal.*, 1992, **136**, 539–553.
- 41 J. Leyrer, *Surf. Sci.*, 1988, **201**, 603–623.
- 42 H. G. Wendlandt and O. Glemser, *Angew. Chem.*, 1963, **75**, 949–957.
- 43 O. Glemser and R. V. Haeseler, *Z. Anorg. Allg. Chem.*, 1962, **316**, 168–181.
- 44 J. Leyrer, M. I. Zaki and H. Knözinger, *J. Phys. Chem.*, 1986, **90**, 4775–4780.
- 45 K. V. R. Chary, K. R. Reddy, G. Kishan, J. W. Niemantsverdriet and G. Mestl, *J. Catal.*, 2004, **226**, 283–291.
- 46 A. Christodoulakis, E. Heracleous, A. A. Lemonidou and S. Boghosian, *J. Catal.*, 2006, **242**, 16–25.
- 47 J. Wang, W. Li, C. Yu, Y. Chen and Y. Zhang, *React. Kinet. Catal. Lett.*, 1997, **62**, 217–224.
- 48 M. Jiang, N. Koizumi and M. Yamada, *J. Phys. Chem. B*, 2000, **104**, 7636–7643.
- 49 E. Boellaard, A. M. van de Kraan and J. W. Geus, *Appl. Catal., A*, 1996, **147**, 207–227.
- 50 G. Blyholder, *J. Phys. Chem.*, 1964, **68**, 2772–2777.

