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Synthesis of silver-anchored polyaniline–chitosan magnetic nanocomposite: a smart system for catalysis

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A simple route was employed for the fabrication of a polyaniline (PANI)–chitosan (CS)–magnetite (Fe₃O₄) nanocomposite (PANI–CS–Fe₃O₄) via the *in situ* polymerization of aniline in the presence of CS using anhydrous iron(III) chloride as an oxidizing agent. The magnetic character of the nanocomposite results from the presence of iron oxide nanoparticles, which were formed as side products during the synthesis of the PANI–CS nanocomposite. The synthesized PANI–CS–Fe₃O₄ nanocomposite was fully characterized using Fourier transform infrared (FTIR) spectroscopy, X-ray diffraction (XRD), energy dispersive X-ray (EDX), scanning electron microscopy (SEM), transmission electron microscopy (TEM) and vibrating sample magnetometry (VSM). The reduction of silver nitrate by the synthesized nanocomposite enables the anchoring of silver (Ag) nanoparticles onto its surface. The catalytic properties of the Ag-decorated nanocomposite (Ag@PANI–CS–Fe₃O₄) toward the reduction of 4-nitrophenol was investigated using sodium borohydride as a reducing agent.

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1. Introduction

In recent years, noble metal nanoparticles have attracted remarkable attention in different fields of human activities such as thermal therapy, optoelectronics, biological imaging, sensors, biomedicine, energy conversion and catalysis^{1–5} due to their extraordinary chemical, physical and biological properties. The properties and hence the efficacy of these metal nanoparticles depend mainly on their size.^{6–8} Furthermore, there is a growing interest in developing nanoparticles for the catalysis of different types of reactions due to their high specific surface as well as the catalytic performance, which was found to gradually increase with decreasing nanoparticle size.^{6,9} Silver nanoparticles are especially important due to their relative abundance, low cost, high electrical and thermal conductivity, high resistance to oxidation and antimicrobial effects, resulting in their application in the textile industry, food additives, plastics and packaging and for medical instruments and burn dressings.¹⁰ On the other hand, silver nanoparticles have a disadvantage in their aggregation leading to large size aggregates; hence low catalytic efficiency is obtained. To prevent their aggregation,¹¹ researchers aim their efforts to reduce silver nanoparticles on the surface of different

conducting polymers or their nanocomposites such as polyaniline (PANI)–graphene nanocomposite.¹²

Chitosan (CS) is one of the most popular natural biopolymers and is considered to be the second most widespread polymer in nature after cellulose. CS is a linear β-1,4-linked polysaccharide and it is the product of chitin deacetylation.¹³ CS is a cationic polymer that possesses chelating ability due to the presence of active amino and hydroxyl functional groups. The ultimate properties *e.g.* non-toxicity, good water permeability, high mechanical strength, adhesion, biocompatibility, biological activities such as induced disease resistance in plants and antimicrobial effect¹⁴ were the motivation for the application of CS in different fields such as medicine, pharmaceutical industry, food production, plant growing and chemical engineering.^{13,15–17} Despite all these good and attractive properties, CS has relatively poor stability and thus its nanocomposites with other polymers of high stability (such as conducting polymers) were fabricated to make way towards new possible applications.^{17–21}

Recently, conducting polymers such as PANI, polypyrrole, polyacetylene, polyethylene dioxythiophene have been studied by many researchers in different fields as a result of their π-conjugated structures and promising properties.^{22–24} PANI has a special position among these polymers due to its unique properties such as ease of preparation, high conductivity, chemical and environmental stability under ambient conditions, low operational voltage in addition to its unique redox properties^{25,26} which result in directing the research in the last

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years, to use PANI for different applications especially as catalyst supports.^{27–33}

Researchers face a great problem during the separation of the products from the reaction medium; the traditional routes were filtration or centrifugation (especially for nanometer-scaled materials), which are time and energy consuming.^{34,35} Magnetic separation is one of the most promising techniques in separation that has excellent advantages over other methods including high speed, accuracy, ease of control as well as simplicity.³⁶ Recently, a magnetic chitosan–polypyrrole–magnetite nanocomposite was prepared and employed as an impressive adsorbent of an anionic dye from aqueous solution.³⁷

In this work, a facile one step method for the preparation of magnetic nanocomposite (PANI–CS–Fe₃O₄) using PANI, CS and magnetite (Fe₃O₄) is presented. Subsequently, this nanocomposite acts as a reducing agent for silver nitrate to get silver nanoparticles anchored onto its surface.^{31,38} The synthesized magnetic nanocomposite (Ag@PANI–CS–Fe₃O₄) was fully characterized *via* different analysis techniques including FTIR, XRD, SEM, TEM and EDX. The catalytic effect of the synthesized nanocomposite was examined for the reduction of one of the most hazardous and toxic nitroaromatic compounds (4-nitrophenol (4-NP)), which are widely used in different industries.³⁹

2. Experimental

2.1. Chemicals

Aniline (Adwic, Egypt) was distilled twice over zinc dust.⁴⁰ Acetic acid (Adwic, Egypt), chitosan (Acros, USA, molecular weight: 100 000–300 000), anhydrous FeCl₃ 98% (SISCO, India), NaOH pellets (Loba Chemie, India) were used as received. Sodium boron hydride (NaBH₄) (Johnson Matthey, UK), silver nitrate (BDH, UK), 4-nitrophenol (4-NP) (Sigma Aldrich) were used without further purification. Double distilled water was used for all preparations.

2.2. Synthesis of PANI

PANI was fabricated according to the previous protocol reported by Ayad *et al.*⁴¹ Briefly, 0.05 M of aniline monomer was dissolved in 50 mL of 0.1 M HCl with stirring till complete dispersion and homogeneity. 50 mL of anhydrous FeCl₃ solution (0.154 M) was added dropwise to the aniline solution with stirring for 3 hours. The resulting PANI was washed 3 times by distilled water then it was finally washed with methanol. The polymer was left to dry at 50 °C overnight.

2.3. Synthesis of PANI–CS–Fe₃O₄ nanocomposite

The synthesis of PANI–CS–Fe₃O₄ nanocomposite was performed according to the procedures reported by Ayad *et al.*¹⁶ 1 g of CS was dissolved into 100 mL of 2% v/v acetic acid then 0.5 mL of aniline monomer was added. The resulting solution was left under stirring for 1 hour to homogenize it. In an ice bath, 2.51 g of anhydrous FeCl₃ was added to the mixture and left under mechanical stirring overnight. 25 mL of 0.5 M NaOH solution was added dropwise to the mixture. The resulting product was collected and washed several times with distilled water and

ethanol. Eventually, the product was dried in an oven at 50 °C overnight.

2.4. Synthesis of Ag nanoparticles@PANI–CS–Fe₃O₄ nanocomposite

PANI–CS–Fe₃O₄ nanocomposite was added to 50 mL of 0.1 M NH₄OH for full deprotonation, then it was washed with distilled water. 0.2 g of the previously deprotonated PANI–CS–Fe₃O₄ nanocomposite was added to 50 mL of 3 mM of AgNO₃ under mechanical stirring for 3 hours. The product was washed with distilled water and ethanol several times. Finally, it was dried at room temperature for 2 days.

2.5. Catalytic activity of Ag@PANI–CS–Fe₃O₄

In a well stoppered quartz cuvette, 2.5 mL of 7 mM of alkaline solution of 4-NP was added to 1 mg of Ag@PANI–CS–Fe₃O₄ nanocomposite and the UV-VIS absorption spectra were recorded. Afterwards, 0.5 mL of 10 mg mL⁻¹ of NaBH₄ was added to the previous solution and the reaction progress was followed by measuring the UV-VIS absorption spectra over time.

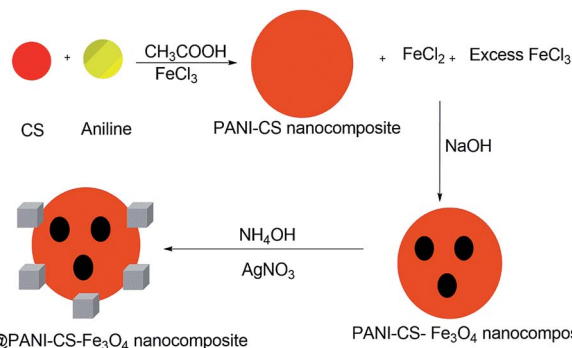
2.6. Characterization

XRD patterns of the prepared samples were measured by X-ray diffractometer (GNR APD-2000 PRO) with CuK α radiation (40 kV, 30 mA) in the step scan mode. Elemental composition of the prepared samples was determined by EDX spectrometer (Bruker Quantax 200 with XFlash 6|10 detector) at 15 kV of accelerating voltage. A Bruker Tensor 27 FTIR (with the frequency range of 4000–400 cm⁻¹) was used to record functional groups and also to record the finger print regions in different steps of the nanocomposite preparation. SEM images were captured on Tescan Mira 3 LMH at accelerating voltage of 30 kV. TEM (JEM-2100F) at 200 kV was used for morphology measurements. UV-VIS absorption spectra were recorded using UVD-2960 (Labomed Inc.) spectrometer. Magnetic properties were measured by vibrating sample magnetometer (VSM) on physical property measurement system (Quantum Design).

3. Results and discussion

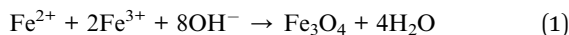
Two steps-based simple method was used for synthesizing Ag@PANI–CS–Fe₃O₄ nanocomposite. *In situ* chemical polymerization of aniline was performed using FeCl₃ as an oxidant in presence of CS. During polymerization, iron(III) chloride was reduced into iron(II) chloride. In addition, sodium hydroxide solution was added to the previous solution to produce hydroxides of Fe²⁺ and Fe³⁺ ions [Fe(OH)₂ and Fe(OH)₃], which resulted in the formation of Fe₃O₄ nanoparticles (as shown in Scheme 1) that grants the nanocomposite with magnetic character.¹⁶ The classical synthesis of Fe₃O₄ *via* co-precipitation method in pH range between 8 and 12 was followed through reaction of stoichiometric ratio of 2 : 1 (Fe³⁺/Fe²⁺) ions as ascribed in eqn (1).⁴² The inclusions of magnetic Fe₃O₄ particles facilitate the separation process. NH₄OH was used to make and ensure the deprotonation process of PANI–CS–Fe₃O₄ nanocomposite in order to activate the lone pair of electrons located





Scheme 1 The formation mechanism of Ag@PANI-CS-Fe₃O₄ nanocomposite.

at amino, imino and hydroxyl groups in polyaniline and chitosan which facilitates the coordination of Ag ions onto these basic active sites.



Generally, reducing agents such as hydrazine and sodium citrate were used for anchoring silver nanoparticles over some surfaces.⁴³ These reductants may cause many problems such as toxicity of a product.⁴⁴ In the present study, silver ions were reduced *via* PANI to silver nanoparticles onto the nanocomposite surface.⁴⁵ Furthermore, CS has an affinity toward silver ions as a result of its primary amines and hydroxyl groups which chelates with the metal cation.⁴⁶

The chemical structures of PANI, CS, and the magnetic nanocomposite PANI-CS-Fe₃O₄ before and after anchoring the silver nanoparticles were investigated by measuring their FTIR spectra. Fig. 1 shows the comparison of the FTIR spectra of PANI-CS-Fe₃O₄ (Fig. 1C) and Ag@PANI-CS-Fe₃O₄ (Fig. 1D) with the FTIR spectra of PANI (Fig. 1A) and CS (Fig. 1B). The main peaks of PANI appear at 1571 cm⁻¹, 1472 cm⁻¹, 1301 cm⁻¹, 1121 cm⁻¹ and 803 cm⁻¹ (Fig. 1A) which are attributed to nitrogen quinone (Q) structure, benzene ring (B) structure vibration, C-N stretching vibration, in plane C-H vibration and out-of-plane C-H bending vibrations, respectively.^{33,47,48} The saccharide structure of CS biopolymer is represented by the peaks at 3440 cm⁻¹, 1655 cm⁻¹, 1372 cm⁻¹, 2861 cm⁻¹, 1155 cm⁻¹ and 1070 cm⁻¹ (Fig. 1B) that are related to its stretching NH₂ groups, bending NH₂, vibrational alcoholic groups C-OH, bending C-OH, anti-symmetric bending of C-O-C bridge and vibrational C-O, respectively.^{18,49} The FTIR spectrum of PANI-CS-Fe₃O₄ nanocomposite (Fig. 1C) exhibits broadening between 3435 cm⁻¹ and 2826 cm⁻¹ which indicates the hydrogen bond interaction between PANI and CS.^{18,50} Moreover, the disappearance of CS band at 1654 cm⁻¹ (Fig. 1B) accompanied by appearance of new one at 1636 cm⁻¹ for PANI-CS-Fe₃O₄ nanocomposite (Fig. 1C) is an effective indication for the interaction between PANI and CS.¹⁶ In addition, presence of pristine magnetite is usually associated with presence of two peaks at 580 cm⁻¹ and 464 cm⁻¹.^{51,52} In Fig. 1C, the new peaks at 595 cm⁻¹ and 449 cm⁻¹ support the presence of magnetite and

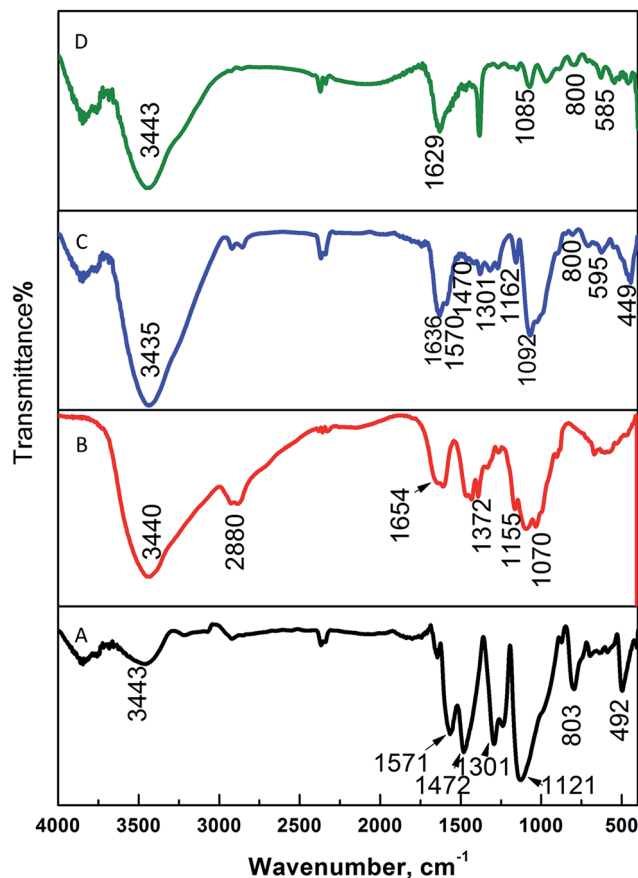


Fig. 1 FTIR spectra of PANI (A), CS (B), PANI-CS-Fe₃O₄ nanocomposite (C), and Ag@PANI-CS-Fe₃O₄ nanocomposite (D).

are related to vibrational Fe-O bond.^{51,53} The shifting of the magnetite peaks from that of parent magnetite peak indicates the interaction of magnetite with PANI and CS particles. Track D shows the finger print of track C with small shift of NH and OH peaks position from 1636 cm⁻¹ and 3435 cm⁻¹ (Fig. 1C) to 1629 cm⁻¹ and 3343 cm⁻¹ (Fig. 1D) due to silver metal reduction its deposition over PANI-CS-Fe₃O₄ nanocomposite. The wave-number shift caused by anchoring silver was observed in the literatures by many authors.^{46,54} Therefore, FTIR suggest good

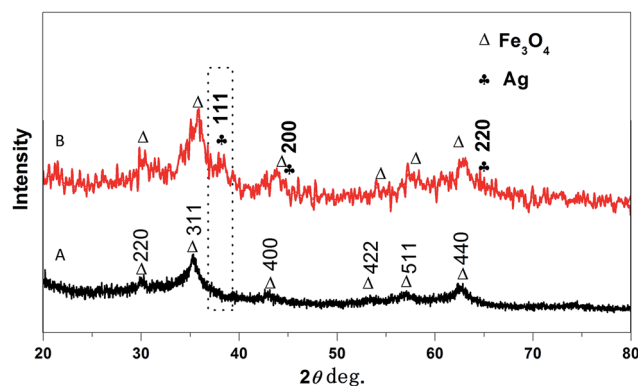


Fig. 2 XRD patterns of the prepared PANI-CS-Fe₃O₄ (A) and Ag@PANI-CS-Fe₃O₄ (B) nanocomposites.



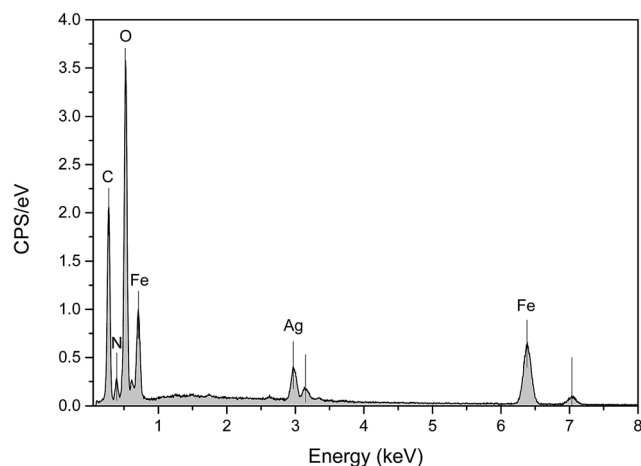


Fig. 3 EDX of Ag@PANI-CS-Fe₃O₄.

Table 1 Average of elements masses in the Ag@PANI-CS-Fe₃O₄ nanocomposite

| Element | Mass norm. % | | Average |
|-----------------|--------------|-----------|---------|
| Measurement no. | 1 | 2 | |
| Oxygen | 39.609918 | 38.52287 | 39.07 |
| Iron | 28.744685 | 33.317434 | 31.03 |
| Carbon | 21.980049 | 18.941147 | 20.46 |
| Silver | 6.1181148 | 6.8474 | 6.48 |
| Nitrogen | 3.5472337 | 2.3710902 | 2.96 |
| | 100 | 100 | 100 |

interaction between CS and PANI, the presence of magnetite and the deposition of silver metal nanoparticles on the PANI-CS-Fe₃O₄ nanocomposite.

X-ray diffraction (XRD) helps to identify the crystallinity and phase of the product. Fig. 2A exhibits the XRD pattern of the prepared nanocomposite PANI-CS-Fe₃O₄ which represents the diffraction patterns of Fe₃O₄ that can be indexed to (*h k l*) reflection peaks of [220], [311], [400], [422], [511] and [440] at 2θ equivalent to 30.2°, 35.74°, 43.12°, 53.51°, 57.19° and 62.78°, respectively for face centered cubic (FCC) phase of magnetite.^{53,55,56} Track B represents PANI-CS-Fe₃O₄ nanocomposite after formation of silver nanoparticles over its surface. Three main diffraction lines were observed at 2θ of 38.2°, 44.1° and 64.5° that can be indexed with (*h k l*) crystallographic planes to [111], [200] and [220], respectively and related to FCC silver crystals.^{57–59} These XRD data match with FTIR spectra and therefore they prove the presence of magnetite and silver nanoparticles on the PANI-CS-Fe₃O₄ nanocomposite.

The EDX spectra of Ag@PANI-CS-Fe₃O₄ nanocomposite were measured to identify the chemical composition (Fig. 3). The analysis result reveals the presence of oxygen, iron, carbon, silver and nitrogen. The average of mass percentages of the elements were determined and calculated twice and then cited in Table 1.

The morphology and the size distribution of the nanocomposite were determined using the SEM technique. Fig. 4A shows the typical SEM image of Ag@PANI-CS-Fe₃O₄ nanocomposite. The image reveals the nanostructure of the synthesized nanocomposite and the spherical shape of the Fe₃O₄-Ag

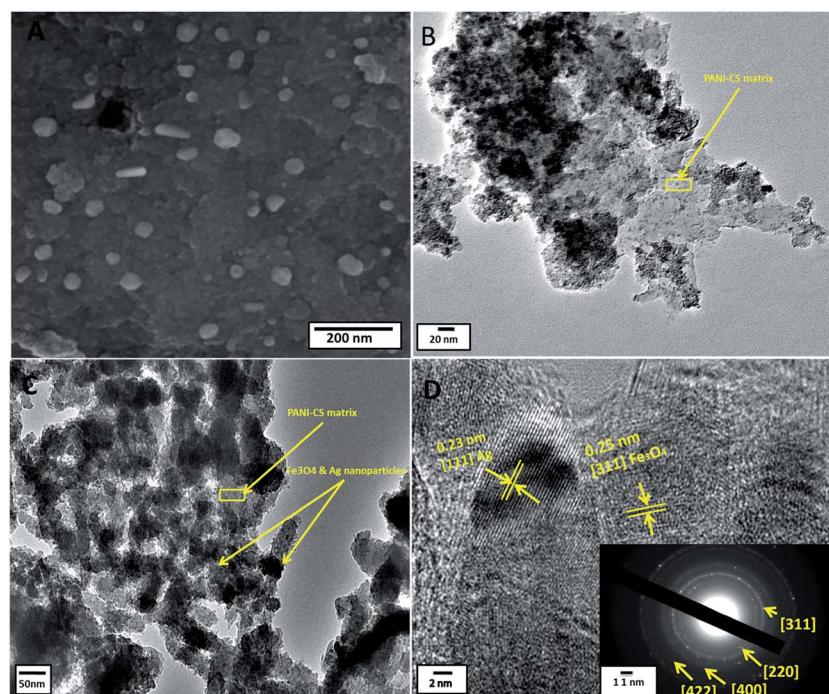


Fig. 4 SEM of Ag@PANI-CS-Fe₃O₄ nanocomposite (A), TEM images of PANI-CS-Fe₃O₄ nanocomposite (B) and Ag@PANI-CS-Fe₃O₄ nanocomposite (C), and HRTEM of Ag@PANI-CS-Fe₃O₄ nanocomposite (D). The inset shows SAED of Ag@PANI-CS-Fe₃O₄ nanocomposite.



nanostructures (without aggregation) on PANI-CS matrix with particle size of about 30–50 nm.

The structure features of Ag@PANI-CS-Fe₃O₄ nanocomposite were investigated *via* the TEM technique. The TEM image of PANI-CS-Fe₃O₄ nanocomposite (Fig. 4B) shows the dispersion of Fe₃O₄ nanoparticles through PANI-CS matrix with low aggregation at high magnification. Fig. 4C is the TEM image of Ag@PANI-CS-Fe₃O₄ nanocomposite; it shows uniform distribution of Fe₃O₄-Ag nanostructures accompanied with low aggregation to some extent. The typical HRTEM image of Ag@PANI-CS-Fe₃O₄ nanocomposite (Fig. 4D) shows that the nanoparticles are crystalline as the lattice fringes spacing are 0.25 nm, which is consistent with the crystal structure of Fe₃O₄,⁶⁰ and also 0.23 nm revealing the crystal structure of Ag nanoparticles.⁶¹ The inset image exhibits the selected area *via* electron diffraction (SAED) of Ag@PANI-CS-Fe₃O₄ nanocomposite, which shows arrays with bright circles confirming the crystallinity of these nanoparticles that is consistent with the data obtained from XRD.

Vibrating sample magnetometer (VSM) system was used to investigate the magnetic properties of the synthesized nanocomposite. Fig. 5 shows non-coercive force property or remanence values at room temperature indicating the ferromagnetic property of PANI-CS-Fe₃O₄@Ag nanocomposite. Saturation mass magnetization (M_s) of the Ag@PANI-CS-Fe₃O₄ nanocomposite observed from Fig. 5 is 0.4 emu g⁻¹ so Ag@PANI-CS-Fe₃O₄ nanocatalyst can be separated easily from the reaction medium by applying external magnetic field.

The reduction reaction of 4-NP to 4-aminophenol (4-AP) was selected as an example for testing the catalytic activity of Ag@PANI-CS-Fe₃O₄ nanocomposite. 4-NP can be reduced through NaBH₄ (the hydrogen source for reduction reaction) as a reducing agent to 4-AP. Without catalyst, the color of 4-NP does not change with time. Therefore, noble metals or their nanocomposites are required as catalysts to accelerate the transfer of electrons from the electron donor (BH₄⁻) to 4-NP as the acceptor and in this case the reduction reaction ends in few minutes.³⁹ The catalyzed reduction reaction was followed easily

via UV-VIS spectrophotometry since 4-NP has a characteristic absorption peak at 400 nm under alkaline conditions. The reduction of 4-NP to 4-AP is accompanied by change of the intense yellow color of 4-NP into colorless 4-AP solution with emergence of another peak at 310 nm, which is related to 4-AP as shown in Fig. 6.⁶² Furthermore, the reduction in the concentration of 4-NP can be found by following the decrease of

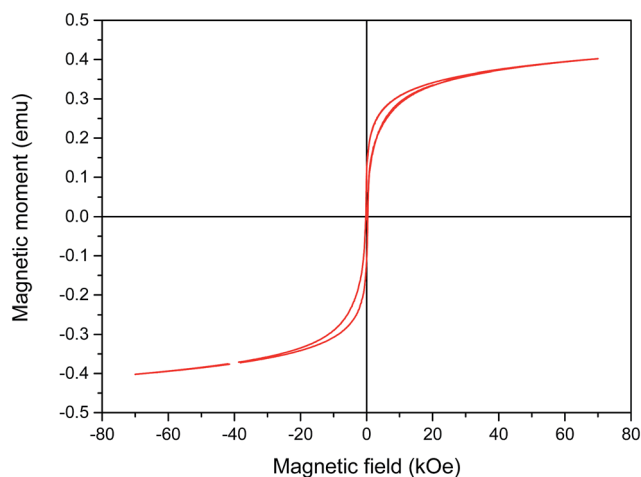


Fig. 5 Magnetic hysteresis loop (M-H) of Ag@PANI-CS-Fe₃O₄.

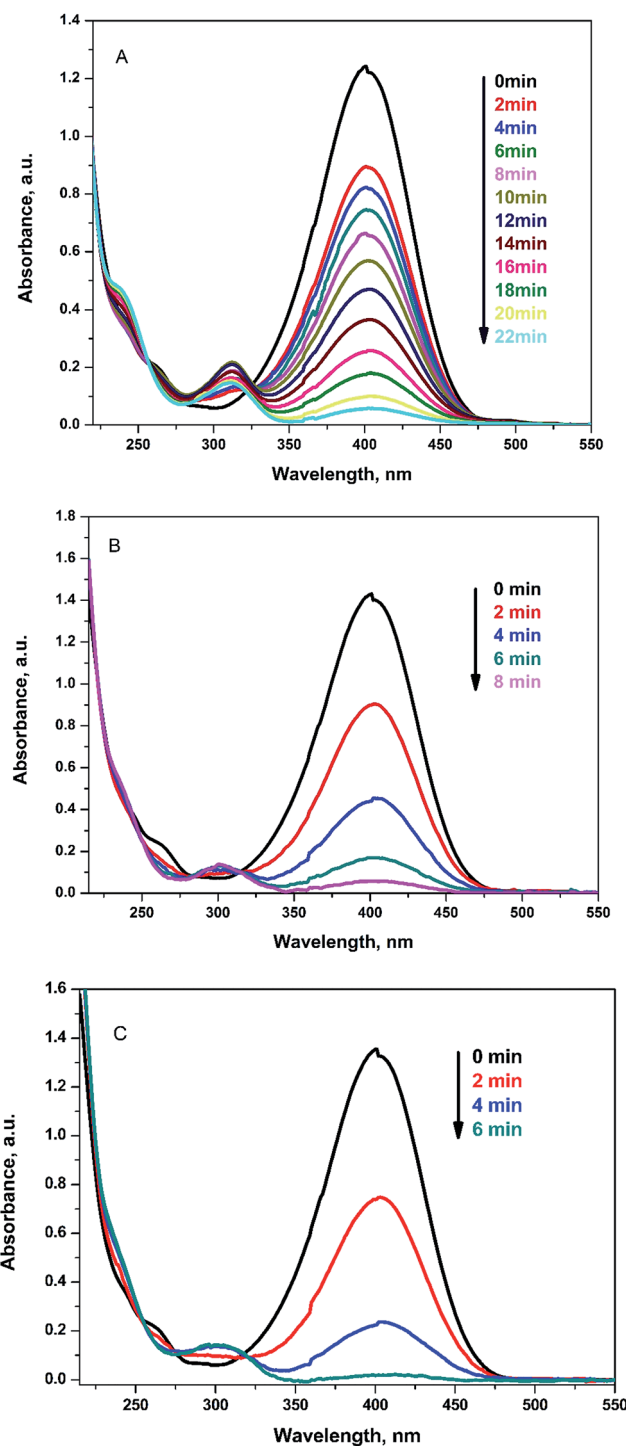


Fig. 6 UV-VIS spectra for reduction of 4-NP to 4-AP by NaBH₄ using 1 mg (A), 2 mg (B), 3 mg (C) of Ag@PANI-CS-Fe₃O₄ as a catalyst.



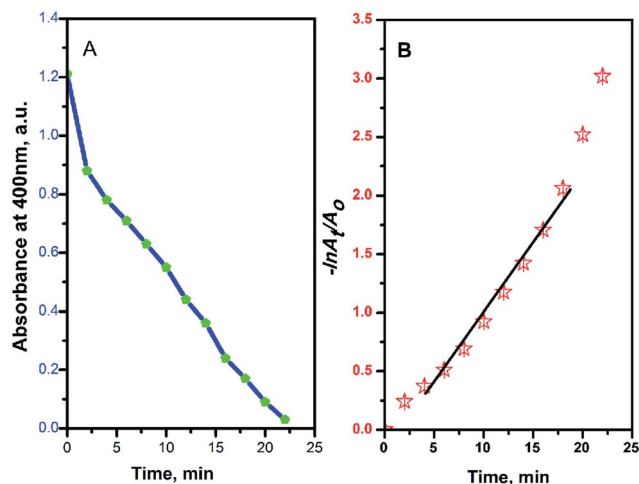


Fig. 7 Absorbance at 400 nm (A) and $-\ln A_t/A_0$ (B) versus the reduction reaction time of 4-NP by NaBH_4 using $\text{Ag@PANI-CS-Fe}_3\text{O}_4$ nanocomposite as a catalyst.

absorbance at 400 nm over time as shown in Fig. 6A. 1 mg of $\text{Ag@PANI-CS-Fe}_3\text{O}_4$ nanocomposite was used in the first period of the catalysis test and the reaction was ended within 22 min as shown in Fig. 6A and 7A. On using 2 mg and 3 mg of the

fabricated catalyst, the reaction finished after only 8 min and 6 min, respectively as presented in Fig. 6B and C.

Due to the high concentration of the reducing agent NaBH_4 compared to 4-NP, pseudo first order assumption was applied to calculate the kinetic rate of this reduction reaction.^{39,63} Fig. 7B shows the linear relation between $-\ln A_t/A_0$ over time, where A_0 is the initial absorbance and A_t is absorbance at time t , to confirm the pseudo first order assumption.

Various metals anchored onto variety of substrates with their kinetic rates calculated from pseudo first order assumption were ascribed in Table 2. By comparing our system with other data reported for other systems in the literature, it can be found that a very small amount (1 mg) of $\text{Ag@PANI-CS-Fe}_3\text{O}_4$ nanocomposite (as compared to large amounts of other substrates) shows a very high catalytic efficacy toward the reduction of 4-NP as well as its ease of separation. This high catalytic activity may be attributed to the small size of silver nanoparticles that are uniformly distributed through the $\text{PANI-CS-Fe}_3\text{O}_4$ nanocomposite, which usually leads to high catalytic activity.

Low catalyst dose with high catalytic efficiency results from the presence of chelating sites in both PANI and CS represented in amino groups as well as hydroxyl groups which are entrapping more Ag nanoparticles leading to an increase in anchoring Ag metal onto a small weight of the catalyst. The ease of

Table 2 Comparison of Ag nanoparticles anchored onto various substrates with their kinetic rates

| Substrate | Dose | Conc. (mol L^{-1}) | Reduction rate (10^{-3} s^{-1}) | Ref. |
|--|------------------------------|--|---|------------------|
| Poly(amidoamine) dendrimer (G4)-Ag nanocomposite | 10 (mmol dm^{-3}) | 0.3 cm^3 of 2 mmol dm^{-3} | 0.59 | 64 |
| Poly(propyleneimine) dendrimer (G4)-Ag nanocomposite | 20 (mmol dm^{-3}) | 0.3 cm^3 of 2 mmol dm^{-3} | 0.413 | 64 |
| $\text{Fe}_3\text{O}_4@ \text{SiO}_2$ -Ag | 1 g | 1.2×10^{-4} | 7.67 | 65 |
| Ag NPs-supported | 7.2 mg | 1.5×10^{-3} | 3.17 | 66 |
| poly[N-(3-trimethoxysilyl)propyl]aniline | 10 mg | 3×10^{-3} | 4.1 | 61 |
| $\text{Ag@egg shell membrane}$ | 1 mg | 7×10^{-3} | 2.0 | The present work |

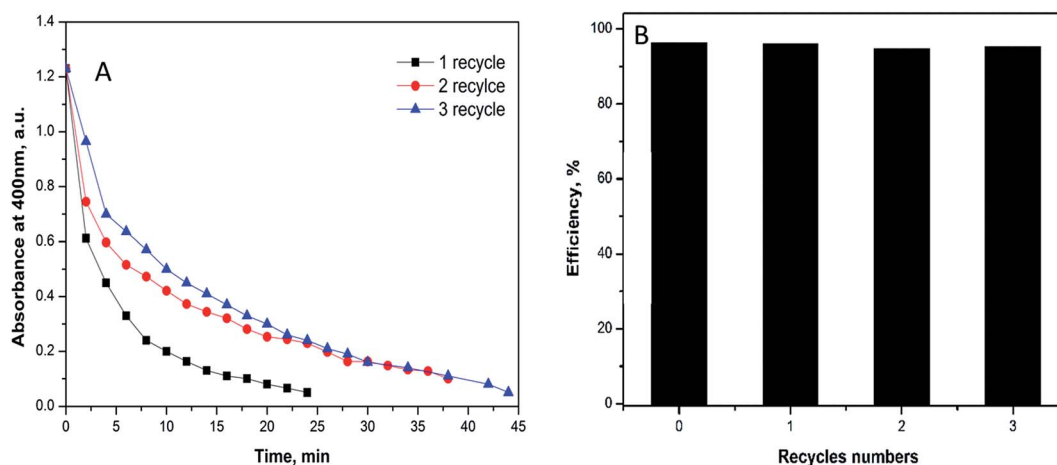


Fig. 8 Reusability of 1 mg of $\text{Ag@PANI-CS-Fe}_3\text{O}_4$ catalyst nanocomposite toward reduction of 4-NP via NaBH_4 as a reducing agent.



separation of the catalyst (magnetically) and the low catalyst dose (1 mg) as compared to other catalyst systems (as seen in Table 2) which results a high catalytic rate is the main reason for calling this system a smart system.

The recovery of the catalyst was tested using 1 mg of the fabricated catalyst under the similar above conditions. For the separation process, the substrate was exposed to magnetic field in the reaction cuvette and the produced aminophenol was drained quietly by syringe. The catalyst was recovered three times without great loss in the efficacy to prove that the catalyst is intact. In the first recycle, the reduction process ended at 25 min while the second and the third recycles last for 38 and 45 minutes, respectively (Fig. 8A). The time difference between the three recycles indicates the small decrease in the efficiency of the catalyst that could be attributed to the minor loss of the substrate during recycling.

The efficiency percentage (α) was calculated as reported by Zhang *et al.*⁶⁷ according to eqn (2):

$$\alpha = \frac{C_o - C_t}{C_o} \times 100\% \quad (2)$$

where, C_o is the initial concentration and C_t is the concentration at the termination stage. Fig. 8B represents efficiency percentages for 4 successive cycles with efficacy more than 95% in the fourth cycle. This means that the same amount of the catalyst can be used many times with negligible loss in the catalytic efficacy.

4. Conclusion

In summary, PANI-CS-Fe₃O₄ nanocomposite was successfully prepared through simple steps method. The prepared nanocomposite acted as a green surface that was decorated with silver nanoparticles. The role of the substrate (PANI-CS nanocomposite) lies in the reducing power of PANI and the availability of amino, imino and hydroxyl groups in PANI and CS which facilitates the coordination of Ag ions onto these basic active sites. The Ag-anchored nanocomposite was fully characterized by FTIR, XRD, EDX, SEM, TEM and VSM. These characterizations proved successful formation of Ag@PANI-CS-Fe₃O₄ nanocomposite with coarse particles of a spherical shape. The UV-Visible spectrophotometry technique proved good catalytic efficacy of the prepared nanocomposite towards reduction of 4-NP. The new as-prepared nanocomposite from conducting polymer (PANI) and natural one (CS) with silver nanoparticles can be considered an eco-friendly catalyst that is characterized by its ease of preparation as well as its magnetic character (for ease of separation) and thus Ag@PANI-CS-Fe₃O₄ can be considered a promising catalysis candidate for industry and other fields.

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