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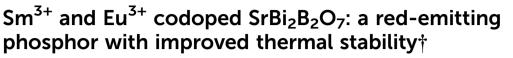
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1. Introduction In high-power w-LEDs, when they are working the temperature of the layer deposited on the chip can rise to more than 150 °C because of the thermal effect from the p-n junction and the phosphor layer. Thus, the thermal stability of the phosphor has a great influence on the light output and color rendering index, and it is a vital factor for the application of w-LEDs. At about 150 °C, lots of the phosphors cannot show good thermal stability

150 °C, lots of the phosphors cannot show good thermal stability compared with those kept at room temperature. Up-to-now, some nitrides or oxynitrides have been proved to be good performance red phosphors because of their good thermal stability.^{1,2} However, the synthesis of those phosphors requires a very high nitrogen pressure and high sintering temperature, which often results in much higher production costs. Therefore, it is highly desirable to develop new phosphors, especially red emitting phosphors, with excellent thermal stability and lower cost for warm white-light emission.

As a kind of rare earth ions, Sm^{3+} ions generate intense reddish orange emitting light because it can be excited to its ${}^{4}\text{F}_{7/2}$ energy



Liwei Wu,^a Yuxing Bai,^a Li Wu,^{*a} Huan Yi,^a Yongfa Kong,^a Yi Zhang^{*b} and Jingjun Xu^a

The thermal stability of luminescence is very critical for white light-emitting diodes. However, it is a continuous challenge to improve the thermal stability of red phosphors. In this study, Sm^{3+} and Eu^{3+} codoped $SrBi_2B_2O_7$ was synthesized by a high temperature solid state reaction method. It was found that the thermal stability of the synthesized phosphors was improved as Sm^{3+} was used as the sensitizer for Eu^{3+} doped into $SrBi_2B_2O_7$. Combined with a local crystal environment study and the first-principles calculations, the origin of the improvement of this thermal stability was studied in detail. The doped Sm^{3+} and Eu^{3+} ions were inclined to occupy Bi(1) (6c) and Bi(2) (6c) sites simultaneously and the crystal structure of the $SrBi_2B_2O_7$: Sm^{3+} , Eu^{3+} was more compact at high temperature than that at room temperature. Thus, the defect formation energy was very low in the Sm^{3+} and Eu^{3+} codoped $SrBi_2B_2O_7$ phosphor, which is the main reason to improve the thermal stability with Sm^{3+} and Eu^{3+} codoped into $SrBi_2B_2O_7$. This study provides a new idea for developing a new method to improve the thermal stability of red-emitting phosphors.

level and then relaxed to the ${}^{4}G_{5/2}$ energy level through the nonradiative transition.³⁻⁵ Eu³⁺ ions have been widely studied as an activator for red light emitting materials due to the ${}^{5}D_{0} \rightarrow {}^{7}F_{J}$ (J =0, 1, 2, 3, 4) transition of Eu³⁺.⁶⁻⁸ Presently most of used red phosphors are single doped by Sm³⁺ or Eu³⁺, such as Y₂O₂S:Eu³⁺,⁹ Y₂O₃:Eu³⁺,¹⁰ BaMoO₄:Sm³⁺,¹¹ SrCaMoO₆:Sm^{3+ 12} *et al.* However, the majority of them show limited thermal stability.

As for the low-cost phosphors, rare-earth ions doped borates phosphors is a potential candidate because of their low synthesis temperature and high chemical and physical stability,¹³ such as Ba₂Tb(BO₃)₂Cl:Eu³⁺,¹⁴ and KSr₄(BO₃)₃:Sm³⁺.¹⁵ As Sm³⁺ and Eu³⁺ codoped into hosts, energy transfer from Sm³⁺ to Eu³⁺ can enhance the emission of the Eu³⁺ ions and extend the excitation spectrum. Thus energy transfer between Sm³⁺ and Eu³⁺ is important to adjust the photoluminescence properties. Up to now, this energy transfer has been investigated in some phosphors.¹⁶⁻¹⁸ However, Sm³⁺ and Eu³⁺ codoped into suitable borates material, thus appearing energy transfer, especially improving thermal stability of the phosphor has not been reported to our knowledge.

In this study, $SrBi_2B_2O_7$ was considered as the host. $SrBi_2B_2O_7$, synthesized by J. Barbier's group in 2006,¹⁹ is crystallized in the hexagonal $P6_3$ space group. This is a non-centrosymmetric structure containing three crystallographic positions of cations: seven-fold coordinated Sr^{2+} (6c) sites, eight-fold coordinated Bi(1) (6c) sites, and eight-fold coordinated Bi(2) (6c) sites. Plenty of crystallographic sites are afforded for doped ions to occupy, thus $SrBi_2B_2O_7$ is a promising host to prepare phosphor with good luminescence properties. In this work, the new red-emitting borate phosphor $SrBi_2B_2O_7$: Sm^{3+} , Eu^{3+} , which has high thermal



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^aKey Laboratory of Weak-Light Nonlinear Photonics, Ministry of Education, School of Physics, Nankai University, Tianjin 300071, China. E-mail: lwu@nankai.edu.cn; Fax: +86-22-23505409; Tel: +86-22-23506257

^bCollege of Electronic Information and Optical Engineering, Tianjin Key Laboratory of Photo-electronic Thin Film Devices and Technology, Nankai University, Tianjin 300071, China. E-mail: yizhang@nankai.edu.cn; Fax: +86-22-23508912; Tel: +86-22-23508572 extn 8018

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Paper

stability, is reported for the first time and the high thermal stability mechanism was discussed through defect formation energy calculations. The photoluminescence properties, the energy transfer from Sm^{3+} to Eu^{3+} and the preferred occupancy of the dopant were also investigated in detail.

2. Experimental

2.1 Materials and synthesis

The phosphor samples $SrBi_2B_2O_7:Sm^{3+}$, $SrBi_2B_2O_7:Eu^{3+}$, and $SrBi_2B_2O_7:Sm^{3+}$, Eu^{3+} were prepared by high temperature solidstate reaction method. Analytical reagent $SrCO_3$, Bi_2O_3 , H_3BO_3 , and high purity (99.99%) Sm_2O_3 and Eu_2O_3 were used as raw materials. These powders were weighed out, well-mixed and ground thoroughly in an agate mortar. The mixtures were first heated at 500 °C for 24 h to decompose the carbonate and eliminate the water. When cooling down to the room temperature, the presintered samples were ground respectively and heated at 650 °C for 72 h, then cooling down to room temperature with the furnace cooling.

2.2 Characterization

X-ray diffraction (XRD) data for phase identification and structural refinement of as-prepared powders were collected by PANalytical powder X-ray diffractometer X'Pert Pro with Cu Ka radiation (40 kV, 40 mA) and the data were collected over a 2θ range from 10° to 140° at an interval of 0.017° with a counting time of 1 s per step. The temperature-dependent XRD patterns were measured on a Rigaku SmartLab X-ray Diffractometer with Cu Ka radiation (40 kV, 180 mA). Those samples to collect XRD data at high temperature are heated from RT to 150 °C with an intermittent heating rate of 3 °C min⁻¹ and then kept for 5 min at 150 °C before XRD data collection. High temperature XRD data were collected with a measurement time of 30 min. Photoluminescence (PL), photoluminescence excitation (PLE) spectra were recorded using a spectrofluorometer (Edinburgh Instruments, FLS920) equipped with a Xe light source and double excitation monochromators. Emitted fluorescence was detected by a photomultiplier (R928P) perpendicular to the excitation beam. A cutoff filter was used to eliminate the second-order emission of the source radiation. The luminescence decay was measured by a µF900 lamp (100 W) as a light source and a photomultiplier (R928P) was used as detector. The temperaturedependent luminescence properties were measured on the spectrofluorometer (Edinburgh Instruments, FLS920), combined with a self-made heating attachment (TAP-02). The internal quantum efficiency of optimized-composition phosphors SrBi2B2O7:0.04-Sm³⁺, SrBi₂B₂O₇:0.06Eu³⁺ and SrBi₂B₂O₇:0.04Sm³⁺, 0.06Eu³⁺ was determined on a standard Edinburgh Instruments FLS920 spectrometer equipped with an integrating sphere attachment.

2.3 Computational details

All the calculations were conducted by first-principles calculations, as implemented in the Vienna *ab initio* simulation package (VASP).^{20,21} The projector augment wave (PAW) pseudopotential method was used to describe the interactions of elements. Electronic valence configurations of Sr, Bi, B, O, Sm and Eu were set as 5s², 6s²6p³, 2s²2p¹, 2s²2p⁴, 4f⁶5s²5p⁶6s², 4f⁷5s²5p⁶6s², respectively. The exchange–correlation potential used the Perdew-Burke-Ernzerhof (PBE) functional within the spin-polarized generalized gradient approximation (GGA).^{22,23} A plane wave basis with cutoff energy of 400 eV was employed. The k-point sampling for Brillouin zone was generated using a 4×4 $\times 2\Gamma$ -centered grid. In structural optimized process, the energy change, maximum residual force acting on each ion was set as 1 \times 10⁻⁴ eV per atom, 0.05 eV Å⁻¹, respectively. As for the formation of defects, they were all obtained through the process that Bi³⁺ ions are replaced equivalently by Sm³⁺, Eu³⁺ ions or both of them (Sm_{Bi}, Eu_{Bi}) in the conventional cell of SrBi₂B₂O₇ whose real stoichiometric formula is Sr₆Bi₁₂B₁₂O₄₂.²⁴ The formation energies of single defect such as Sm_{Bi} as well as Eu_{Bi} and the composite one Sm_{Bi} + Eu_{Bi} were calculated in our paper.

3. Results and discussion

3.1 Crystal structure

XRD patterns of phosphors $SrBi_2B_2O_7:Sm^{3+}$, $SrBi_2B_2O_7:Eu^{3+}$ and $SrBi_2B_2O_7:Sm^{3+}$, Eu^{3+} are shown in Fig. 1. All XRD patterns are found to agree well with that reported in the Inorganic Crystal Structure Database (ICSD #245017), indicating that the doped Sm^{3+} and Eu^{3+} ions do not generate any impurity or induce significant changes in the host structure.

3.2 Luminescence properties of SrBi₂B₂O₇:Sm³⁺,Eu³⁺

The PL and PLE spectra of SrBi₂B₂O₇:0.04Sm³⁺ are shown in Fig. 2(a). The strongest peak located at 403 nm in the excitation spectrum monitored at 598 nm is attributed to ${}^{6}H_{5/2} \rightarrow {}^{4}F_{7/2}$ transition. Under the 403 nm excitation, the emission spectra of Sm³⁺ show emission band at 561, 598, 644 and 704 nm due to the ${}^{4}G_{5/2} \rightarrow {}^{6}H_{J/2}$ (J = 5, 7, 9, 11) transitions (red curve in Fig. 2(a)). The quenching concentration of SrBi₂B₂O₇:Sm³⁺ is 4 mol%, as is

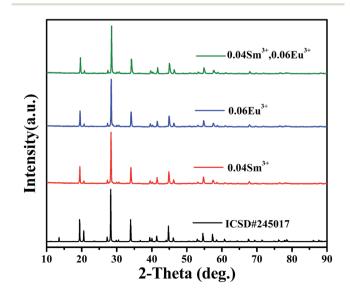


Fig. 1 XRD patterns of $SrBi_2B_2O_7$: Sm^{3+} , $SrBi_2B_2O_7$: Eu^{3+} , $SrBi_2B_2O_7$:- Sm^{3+} , Eu^{3+} and the ICSD (#245017) of $SrBi_2B_2O_7$.

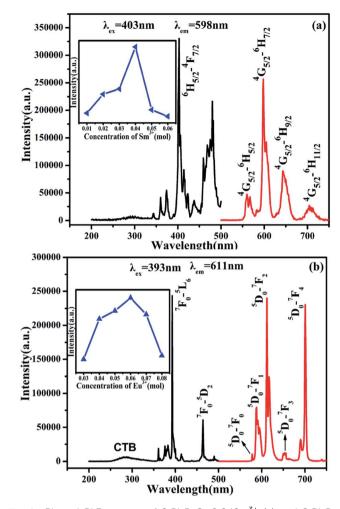


Fig. 2 PL and PLE spectra of $SrBi_2B_2O_7{:}0.04Sm^{3+}$ (a) and $SrBi_2B_2{-}O_7{:}0.06Eu^{3+}$ (b). Inset: the dependence of the intensity on Sm^{3+} (a) and Eu^{3+} (b) concentration.

shown in the inset of Fig. 2(a). Furthermore, the PL and PLE spectra of SrBi₂B₂O₇:0.06Eu³⁺ are shown in Fig. 2(b). Excited at 393 nm, two main emission bands at 611 nm and 701 nm are attributed to ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$ transition, and the three weak emission bands of the ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$ (J = 0, 1, 3) are located at around 578 nm, 587 nm and 653 nm. The excitation spectrum consists of the charge transfer band (CTB) and two excitation peaks at 393 and 464 nm, which are mainly caused by the strong f–f transition of ${}^{7}F_{0} \rightarrow {}^{5}L_{6}$ and ${}^{7}F_{0} \rightarrow {}^{5}D_{2}$, respectively. The quenching concentration of SrBi₂B₂O₇:Eu³⁺ is 6 mol%, as shown in the inset of Fig. 2(b).

The PL and PLE spectra of Sm³⁺ and Eu³⁺-codoped SrBi₂B₂O₇ phosphor are shown in Fig. 3(a). The PLE spectrum monitored at 598 nm shows two strong excitation peaks at 393 nm and 403 nm, which correspond to the ${}^{7}F_{0} \rightarrow {}^{5}L_{6}$ transition of Eu³⁺ and ${}^{6}H_{5/2} \rightarrow {}^{4}F_{7/2}$ transition of Sm³⁺, respectively. In the PL spectrum excited at 403 nm, seven significant emission peaks located at 561, 598, 644, 578, 587, 611, 701 nm are observed, which are attributed to ${}^{4}G_{5/2} \rightarrow {}^{6}H_{5/2} \rightarrow {}^{6}H_{7/2}$ and ${}^{4}G_{5/2} \rightarrow {}^{6}H_{9/2}$ transition of Sm³⁺ and ${}^{5}D_{0} \rightarrow {}^{7}F_{1}$, ${}^{5}D_{0} \rightarrow {}^{7}F_{2}$ and ${}^{5}D_{0} \rightarrow {}^{7}F_{4}$ transition of Eu³⁺, respectively. Fig. 3(b)

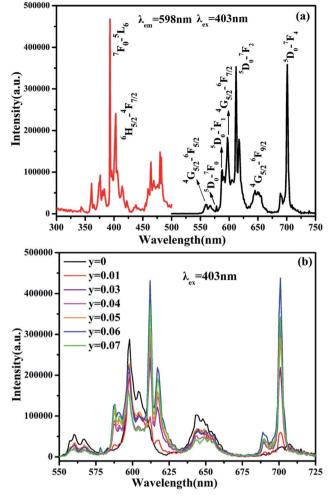


Fig. 3 (a) PLE (left) and PL (right) spectra of $SrBi_2B_2O_7:0.04-Sm^{3+},0.06Eu^{3+}$ phosphor. (b) PL spectra of $SrBi_2B_2O_7:0.04Sm^{3+}, yEu^{3+}$ phosphor excited at 403 nm.

shows the PL spectra of $SrBi_2B_2O_7$:0.04 Sm^{3+} , yEu^{3+} (y = 0.01-0.07) phosphors excited at 403 nm. All of the characteristic peaks of Sm^{3+} and Eu^{3+} can be observed in the PL spectra of $SrBi_2B_2O_7$: Sm^{3+} , Eu^{3+} .

3.3 Thermal stability of SrBi₂B₂O₇:Sm³⁺,Eu³⁺

Thermal stability of the phosphors is very important for the application of w-LEDs, especially for the high-power one. Temperature-dependent PL spectra (excited with $\lambda_{ex} = 403$ nm) of SrBi₂B₂O₇:0.04Sm³⁺, 0.06Eu³⁺ at the temperature range of 25–300 °C are shown in Fig. 4(a). Compared to the emission intensity at room temperature, the integrated emission intensities of the characteristic peaks of Sm³⁺ and Eu³⁺ under the excitation of 403 nm at 150 °C were still remained about 87.9% and 83.4% of the initial value, which indicates that the thermal stability of SrBi₂B₂O₇:0.04 Sm³⁺, 0.06Eu³⁺ phosphor is good. The temperature dependent PL spectra of Sm³⁺ doped SrBi₂B₂O₇ and Eu³⁺ doped SrBi₂B₂O₇:em³⁺, Eu³⁺, SrBi₂B₂O₇:Sm³⁺, and SrBi₂B₂O₇:Eu³⁺. The PL intensities of the commercial

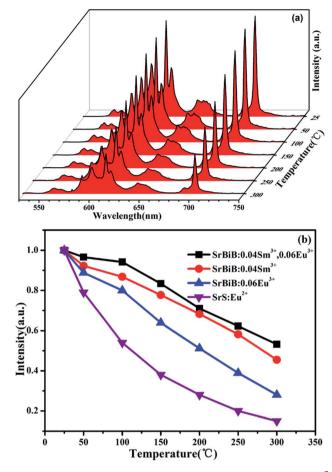


Fig. 4 (a) Temperature-dependent PL spectra of SrBi₂B₂O₇:0.04Sm³⁺, 0.06Eu³⁺ phosphor ($\lambda_{ex} = 403 \text{ nm}$). (b) The comparison results of PL intensities of SrBi₂B₂O₇ (SrBiB):0.04Sm³⁺, 0.06Eu³⁺ ($\lambda_{ex} = 403 \text{ nm}$), SrBi₂B₂O₇:0.04Sm³⁺ ($\lambda_{ex} = 403 \text{ nm}$), SrBi₂B₂O₇:0.04Sm³⁺ ($\lambda_{ex} = 403 \text{ nm}$), SrBi₂B₂O₇:0.06Eu³⁺ ($\lambda_{ex} = 393 \text{ nm}$) as a function of temperature. As a comparison, thermal quenching data of SrS:Eu²⁺ excited at 460 nm are also measured.

red phosphor $SrS:Eu^{2+}$ is also shown in Fig. 4(b). It is very interesting that the thermal stability of Sm^{3+} and Eu^{3+} codoped phosphor is better than those of Sm^{3+}/Eu^{3+} single doped phosphors, which are all superior to that of $SrS:Eu^{2+}$.

Why the thermal stability is enhanced as Sm^{3+} and Eu^{3+} codoped into the $SrBi_2B_2O_7$? Up to date, the mechanism of high thermal stability enhanced by rare ions codoping is rarely investigated.

To clarify this question, we first study the local crystal environment of Sm³⁺ and Eu³⁺ in SrBi₂B₂O₇. The host SrBi₂B₂O₇ crystallizes in the hexagonal space group *P*6₃ with *a* = 9.1404(4) Å, *c* = 13.0808(6) Å, *V* = 946.44(7) Å³ and *Z* = 6. In the non-centrosymmetric structure, the Bi atoms are weakly bonded to the O atoms with strongly asymmetric eight-fold coordination environment.

The BiO₈ coordination polyhedra and alternating BO₃ triangles are in one layer and linked by edge-sharings, while Sr atoms are in the adjacent layer, as is shown in Fig. 5. There are three crystallographic positions of cations in the unit cell: seven-fold coordinated Sr^{2+} (6c) sites, eight-fold coordinated Bi(1) (6c) sites, and

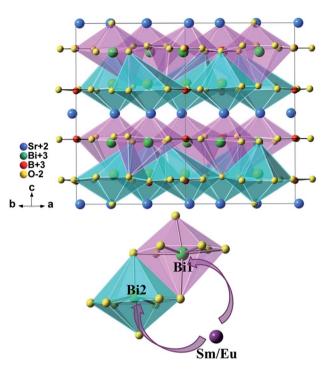


Fig. 5 Crystal structure of SrBi₂B₂O₇ and site occupancy preference of Sm³⁺/Eu³⁺ ions to Bi1 and Bi2 in SrBi₂B₂O₇.

eight-fold coordinated Bi(2) (6c) sites. As reported by Shannon,²⁵ the effective ionic radius (*r*) of Sm³⁺, Eu³⁺ and Bi³⁺ is 1.08 Å, 1.07 Å and 1.17 Å, respectively as the coordination number (CN) equals 8, whereas $r_{\rm Sm^{3+}} = 1.02$ Å, $r_{\rm Eu^{3+}} = 1.01$ Å and $r_{\rm Sr^{2+}} = 1.21$ Å as CN = 7. Considering the *r* and CN, it seems that all the three sites can be occupied by Sm³⁺ and Eu³⁺.

To clarify the structure and the local crystal environment of Sm³⁺ and Eu³⁺ in SrBi₂B₂O₇, the refinement on the XRD patterns of SrBi_{1.96}Sm_{0.04}B₂O₇, SrBi_{1.94}Eu_{0.06}B₂O₇, and SrBi_{1.90}Sm_{0.04}-Eu_{0.06}B₂O₇ are performed by Rietveld method^{26,27} within the Fullprof Program.²⁸ The final agreement factors converged to $R_p = 8.50\%$, $R_{wp} = 9.60\%$, and $R_{exp} = 3.90\%$ for SrBi_{1.94}Eu_{0.06}B₂O₇, $R_p = 7.40\%$, $R_{wp} = 9.79\%$, and $R_{exp} = 4.03\%$ for SrBi_{1.94}Eu_{0.06}B₂O₇, and $R_p = 7.39\%$, $R_{wp} = 9.64\%$, and $R_{exp} = 3.97\%$ for SrBi_{1.90}Cm_{0.04}B₂O₇, a = 9.1215(2)Å, c = 13.0550(9)Å, and V = 940.67(4)Å³ for SrBi_{1.96}Sm_{0.04}B₂O₇; a = 9.1128(3)Å, c = 13.0492(5)Å, and V = 938.47(6)Å³ for SrBi_{1.94}Eu_{0.06}B₂O₇; a = 9.1084(7)Å, c = 13.0452(6)Å, and V = 937.28(6)Å³ for SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇.

Fig. 5 shows the crystal structure of $SrBi_2B_2O_7$. The final refinement patterns are given in Fig. 6. The crystallographic data, fractional atomic coordinates and occupancy are listed in Tables 1 and S1.[†]

The final compositions determined by refinements are in good agreement with the nominal composition of the starting materials, as shown in Table S1.[†] It can be seen that the doped cations are preferred to occupy the Bi(1) (6c) sites and Bi(2) (6c) sites simultaneously for all of the Sm³⁺/Eu³⁺ single doped samples or codoped samples. This site occupancy is quite different from that of ZnBi₂B₂O₇:Eu³⁺,⁶ in which the Eu³⁺ ions

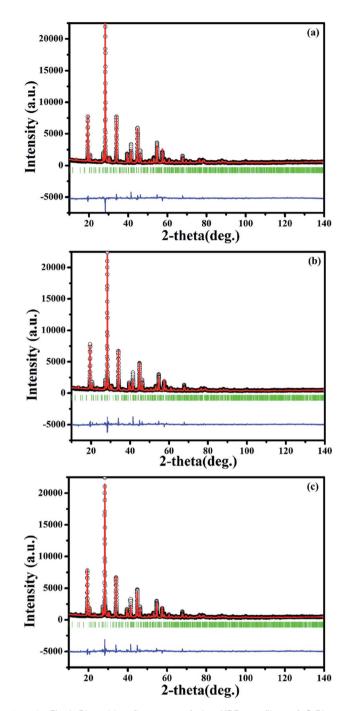


Fig. 6 Final Rietveld refinement of the XRD profiles of SrBi_{1.96}-Sm_{0.04}B₂O₇ (a), SrBi_{1.94}Eu_{0.06}B₂O₇ (b) and SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇ (c) at room temperature. Small black circles and the red continuous lines represent the experimental and the calculated values respectively; vertical bars (|) indicate the position of Bragg peaks. The blue bottom trace depicts the corresponding residuals between the experimental and the calculated intensity values.

are preferred to only occupy the Zn site instead of Bi sites. $ZnBi_2B_2O_7$ and $SrBi_2B_2O_7$ are nearly the same in the chemical formula. However, their structures are different. $ZnBi_2B_2O_7$ adopts an orthorhombic structure with space group *Pba2* and *Z* = 4. The Bi³⁺ cations in $ZnBi_2B_2O_7$ occupy two distinct interlayer sites with asymmetric six-fold coordination environments. The

Table 1 Crystallographic data and Rietveld refinement data for $SrBi_{2-x-v}Sm_xEu_vB_2O_7$ at room temperature

Chemical formula	x = 0.04,	x = 0,	x = 0.04,
	y = 0	y = 0.06	y = 0.06
Crystal system	Hexagonal	Hexagonal	Hexagonal
Space group	$P6_3$	$P6_3$	$P6_3$
a/Å	9.1215(2)	9.1128(3)	9.1084(7)
c/Å	13.0550(9)	13.0492(5)	13.0452(6)
$V/\text{\AA}^3$	940.67(4)	938.47(6)	937.28(6)
Ζ	6	6	6
$R_{\rm p}$ (%)	8.50	7.40	7.39
$R_{\rm wp}$ (%)	9.60	9.79	9.64
R_{\exp} (%)	3.90	4.03	3.97
$R_{\mathrm{Bragg}}(\%)$	8.61	9.52	9.86

bond valence sum for Bi(1) and Bi(2) in $\text{ZnBi}_2\text{B}_2\text{O}_7$ is 2.93 and 2.99, respectively,²⁹ which is close to the theoretical value of 3. However, the Bi³⁺ cations and O²⁻ anions are weakly bonded in SrBi_2B_2O_7. The weak bonding interactions can result in the fragility and easy cleavage. The bond valence sum for Bi(1) and Bi(2) in SrBi_2B_2O_7 is 2.39 and 2.29, respectively,¹⁹ which is much lower than those in ZnBi_2B_2O_7 and indicates a significant underbonding. Thus, the Bi³⁺ cations in SrBi_2B_2O_7 are much more unstable than that in ZnBi_2B_2O_7. Then the different occupancy preferences of the dopants are observed in ZnBi_2-B_2O_7 and SrBi_2B_2O_7.

On this basis, the refinement on the XRD patterns of SrBi_{1.96}-Sm_{0.04}B₂O₇, SrBi_{1.94}Eu_{0.06}B₂O₇ and SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇ at 150 °C are further performed by Rietveld refinement within the Fullprof Program to clarify the change of the local crystal environment of Sm³⁺ and Eu³⁺ in SrBi₂B₂O₇. The final agreement factors converged to $R_p = 7.91\%$, $R_{wp} = 12.10\%$ and $R_{exp} = 3.96\%$ for $SrBi_{1.96}Sm_{0.04}B_2O_7$, $R_p = 8.90\%$, $R_{wp} = 12.90\%$ and $R_{exp} =$ 4.03% for SrBi_{1.94}Eu_{0.06}B₂O₇, and $R_p = 9.06\%$, $R_{wp} = 13.10\%$ and $R_{exp} = 3.97\%$ for SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇. Lattice parameters are refined to a = 9.1194(3) Å, c = 13.0520(4) Å, and V = 940.02(5) Å³ for SrBi_{1.96}Sm_{0.04}B₂O₇, a = 9.1100(3) Å, c = 13.0440(5) Å, and V =937.51(5) Å³ for SrBi_{1.94}Eu_{0.06}B₂O₇, and a = 9.1057(3) Å, c =13.0406(5) Å, and V = 936.40(6) Å³ for SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇. The final refinement patterns are given in Fig. 7. The crystallographic data, fractional atomic coordinates and occupancy are listed in Tables 2 and S2;† selected average bond lengths (Å) of Bi-O are reported in Table S3.[†]

As comparing the refined lattice parameters at 150 °C with those at room temperature, it is very interesting that the lattice parameters *a*, *c*, and *V* become smaller for both codoped and single doped samples. This unusual phenomenon is contrary to the rule of thermal expansion and contraction. Furthermore, as indicated in Table S3,† for the codoped and single doped phosphors, the average bond lengths between Bi (6c) and O (6c) sites at 150 °C is shorter than that at room temperature. Also, the average bond lengths of Bi–O in codoped phosphors at high temperature or RT is shorter than those in single doped phosphors at the same temperature. The above results indicates that the crystal structure of the codoped and single doped phosphors at high temperature is more compact than those of the

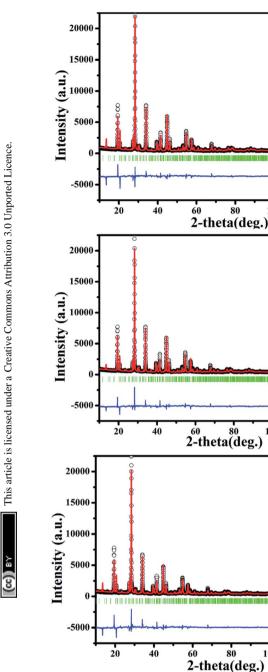


Fig. 7 Final Rietveld refinement of the XRD profiles of SrBi_{1.96}-Sm_{0.04}B₂O₇ (a), SrBi_{1.94}Eu_{0.06}B₂O₇ (b) and SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇ (c) at 150 °C.

phosphors at room temperature, which should contribute to the improved thermal stability as Sm^{3+} and Eu^{3+} codoped into $\text{SrBi}_2\text{B}_2\text{O}_7$.

In addition, to investigate whether the high thermal stability is related with the electronic band gap, the electronic band structures of Sm³⁺/Eu³⁺ singled doped SrBi₂B₂O₇, Sm³⁺ and Eu³⁺ codoped SrBi₂B₂O₇ and undoped SrBi₂B₂O₇ are computed with VASP and shown in Fig. 8. The electronic band gap of SrBi₂B₂-O₇:Eu³⁺, SrBi₂B₂O₇:Sm³⁺, SrBi₂B₂O₇:Sm³⁺, Eu³⁺ and SrBi₂B₂O₇ are 2.57, 2.78, 2.60 and 2.81 eV, respectively. They are different

Table 2 Crystallographic data and Rietveld refinement data for ${\rm SrBi}_{2-x-v}{\rm Sm}_x{\rm Eu}_v{\rm B}_2{\rm O}_7$ at 150 °C

(a)

100

100

100

120

140

120

140

(c)

120

140

(b)

Chemical formula	x = 0.04,	x = 0,	x = 0.04,
	y = 0	y = 0.06	y = 0.06
Crystal system	Hexagonal	Hexagonal	Hexagonal
Space group	$P6_3$	$P6_3$	$P6_3$
a/Å	9.1194(3)	9.1100(3)	9.1057(3)
c/Å	13.0520(4)	13.0440(5)	13.0406(5)
$V/Å^3$	940.02(5)	937.51(5)	936.40(6)
Ζ	6	6	6
$R_{\rm p}$ (%)	7.91	8.90	9.06
$R_{\rm wp}$ (%)	12.10	12.90	13.10
R_{\exp} (%)	3.96	4.03	3.97
$R_{\mathrm{Bragg}}(\%)$	9.87	10.10	10.35

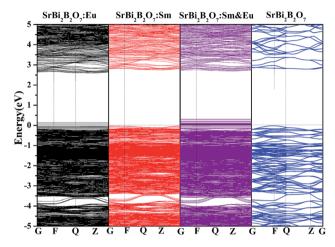


Fig. 8 Electronic band structures of undoped and doped $SrBi_2B_2O_7.$ The Fermi level is set to 0 eV.

somewhat. However, the difference among these electronic band gaps are small, which means that the electronic band structure should not the main reason to enhance the thermal stability as Sm^{3+} and Eu^{3+} codoped into $\text{SrBi}_2\text{B}_2\text{O}_7$.

As rare earth ions doped into the host, the corresponding defects will be formed. As studied on the site occupancy of the doped ions in this study, Sm^{3+} and Eu^{3+} ions are preferred to occupy Bi sites, thus the formed defects should mainly Sm_{Bi} and Eu_{Bi} . For the formed defects, the defect formation energy (E_f) will be different because of the different doped ions. In this study, to clarify the difference of E_f among Sm^{3+} , Eu^{3+} single doped and codoped $\text{SrBi}_2\text{B}_2\text{O}_7$. E_f of $\text{SrBi}_{1.90}\text{Sm}_{0.04}\text{Eu}_{0.06}\text{B}_2\text{O}_7$, $\text{SrBi}_{1.94}\text{Sm}_{0.06}\text{B}_2\text{O}_7$ and $\text{SrBi}_{1.96}\text{Eu}_{0.04}\text{B}_2\text{O}_7$ defined as the following formula,^{30,31} are calculated with VASP.

$$E_{\rm f} = E({\rm Sr}_6{\rm Bi}_{12-x-y}{\rm B}_{12}{\rm O}_{42}{\rm Sm}_x{\rm Eu}_y) - E({\rm Sr}_6{\rm Bi}_{12}{\rm B}_{12}{\rm O}_{42}) - x\mu_{\rm Sm} - y\mu_{\rm Eu} + (x+y)\mu_{\rm Bi}$$
(1)

where $E(\text{Sr}_6\text{Bi}_{12-x-y}\text{B}_{12}\text{O}_{42}\text{Sm}_x\text{Eu}_y)$ and $E(\text{Sr}_6\text{Bi}_{12}\text{B}_{12}\text{O}_{42})$ are the total energy of the rare earth doped compound and pure compound, respectively. μ_{Sm} , μ_{Eu} and μ_{Bi} are the chemical potentials of bulk Sm, Eu and Bi, respectively. The total energy (E_{tot}) and defect formation energy (E_f) of the Sr(Bi,M)_2B_2O_7 (M =

Table 3 Total energy ($E_{\rm tot})$ and formation energy ($E_f)$ of the Sr(Bi,M)_2B_2O_7 (M = Sm, Eu)

Sample compositions	$E_{\rm tot}$ (eV)	$E_{\rm f}~({\rm eV})$
SrBi _{1.90} Sm _{0.04} Eu _{0.06} B ₂ O ₇ SrBi _{1.94} Sm _{0.06} B ₂ O ₇ SrBi _{1.96} Eu _{0.04} B ₂ O ₇	-530.84 -517.67 -510.15	$-5.47 \\ -5.20 \\ 0.30$

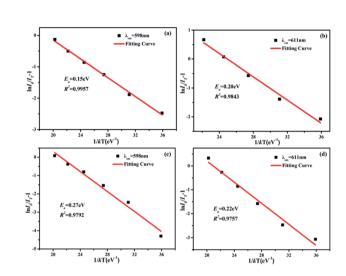


Fig. 9 The $ln(I_0/I_T - 1)$ vs. 1/kT activation energy graph for thermal quenching of the characteristic emission of Sm³⁺ (a) in SrBi₂B₂-O₇:0.04Sm³⁺ phosphor, Eu³⁺ (b) in SrBi₂B₂O₇:0.06Eu³⁺ phosphor, Sm³⁺ (c) and Eu³⁺ (d) in SrBi₂B₂O₇:0.04Sm³⁺, 0.06Eu³⁺ phosphor.

Sm, Eu) are listed in Table 3, in which case A, B, C represents SrBi_{1.90}Sm_{0.04}Eu_{0.06}B₂O₇, SrBi_{1.94}Sm_{0.06}B₂O₇ and SrBi_{1.96}Eu_{0.04}-B₂O₇, respectively. It is indicated that the defect formation energy of the case A (*i.e.* Sm³⁺ and Eu³⁺ codoped sample) is -5.47 eV, which is the lowest value among case A, B and C (the defect formation energies of case B and case C are -5.20 eV and 0.30 eV, respectively). The defect formation energies of Sm^{3+} and Eu³⁺ co-doped and Sm³⁺ single doped phosphors are \sim 5.77 eV and \sim 5.50 eV lower than that of Eu³⁺ single doped phosphor, respectively. These big obvious energy differences indicate that it is much easier to form the double defects like Sm_{Bi} and Eu_{Bi} than single ones. For the single defect, Sm_{Bi} is much easier to form than Eu_{Bi}. From the total energy of the case A, B, and C, they also have the same trend as formation energy. Thus, as the phosphors were heated to high temperature, the double defects like Sm_{Bi} and Eu_{Bi} will be more stable than the single ones. So the improvement of thermal stability of Sm³⁺ and Eu³⁺ codoped into SrBi₂B₂O₇ should mainly because of the large defect formation energy of double defects.

The active energy of Sm^{3+} and Eu^{3+} codoped $\mathrm{SrBi_2B_2O_7}$ phosphor was also studied. It is well known that the decrease of the emission intensity at different temperature can be described by the Arrhenius equation:³²

$$I_{\rm T} = I_0 / [1 + \exp(-E_{\rm a}/kT)]$$
(2)

where I_0 and I_T are the luminescence intensities of SrBi₂B₂-O₇:0.04Sm³⁺,0.06Eu³⁺ at room temperature and the testing temperature, respectively. E_a is the activation energy and k is the Boltzmann constant (8.617 × 10⁻⁵ eV K⁻¹). As is displayed in Fig. 9, E_a of Sm³⁺ and Eu³⁺ in SrBi₂B₂O₇:Sm³⁺, Eu³⁺ obtained to be 0.27 eV and 0.22 eV are bigger than the E_a of Sm³⁺ in SrBi₂-B₂O₇:Sm³⁺ and Eu³⁺ in SrBi₂B₂O₇:Eu³⁺, which are calculated to be 0.15 eV and 0.20 eV, respectively. These results further indicate that the Sm³⁺ and Eu³⁺ codoped phosphor has good thermal stability.

3.4 Quantum efficiency

Quantum efficiency is an important parameter for LED phosphor. To determine the absolute quantum efficiency of photoconversion for the SrBi₂B₂O₇:Sm³⁺, Eu³⁺ phosphor, the optical absorbance (*A*) and internal quantum efficiency (η_{int}) was measured using the integrated sphere method. The absorbance can be calculated according to the equation:

$$A = \frac{L_0(\lambda) - L_i(\lambda)}{L_0(\lambda)}$$
(3)

where $L_0(\lambda)$ is the integrated excitation profile when the sample is diffusely illuminated by the integrated sphere's surface and $L_i(\lambda)$ is the integrated excitation profile when the sample is directly excited by the incident beam. Furthermore, the internal quantum efficiency (QE) of the phosphors can be calculated by.

$$\eta_{\rm int} = \frac{E_{\rm i}(\lambda) - (1 - A)E_0(\lambda)}{L_{\rm e}(\lambda)A} \tag{4}$$

where $E_i(\lambda)$ is the integrated luminescence of the powder upon direct excitation, and $E_0(\lambda)$ is the integrated luminescence of the powder excited by indirect illumination from the sphere. The term $L_e(\lambda)$ is the integrated excitation profile obtained from the empty integrated sphere (without the sample present). The internal quantum efficiency (QE) of the SrBi₂B₂O₇:0.04Sm³⁺ phosphor and SrBi₂B₂O₇:0.04Sm³⁺,0.06Eu³⁺ phosphor both under 403 nm excitation, SrBi₂B₂O₇:0.06Eu³⁺ phosphor excited at 393 nm are determined to be 33.2%, 42.6%, and 37.5% respectively, indicating the Sm³⁺ and Eu³⁺ codoped phosphor has better internal QE.

4. Conclusions

In conclusion, a red-emitting $SrBi_2B_2O_7:Sm^{3+},Eu^{3+}$ phosphor with improved thermal stability was synthesized through solid state reactions. The origin of the reason why thermal stability is improved is studied. The structural study results indicate that the doped Sm^{3+} and Eu^{3+} ions are inclined to occupy Bi(1) (6c) and Bi(2) (6c) sites simultaneously and the crystal structure of the $SrBi_2B_2O_7:Sm^{3+}$, Eu^{3+} was more compact at high temperature than that at room temperature. According to the firstprinciples calculation, the lowest defect formation energy -5.47 eV is obtained in the Sm^{3+} and Eu^{3+} codoped $SrBi_2B_2O_7$ phosphor, which discloses that the defect formation energy should be another intrinsically responsible for the thermal stable luminescence of red-emitting ${\rm SrBi}_2 B_2 O_7{:} {\rm Sm}^{3+}, \ {\rm Eu}^{3+}$ phosphor.

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