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Metal sulfide ion exchangers: superior sorbents for the capture of toxic and nuclear waste-related metal ions

Manolis J. Manos^a and Mercouri G. Kanatzidis^{*b}

Metal sulfide ion-exchangers (MSIEs) represent a new addition to the field of ion exchange materials. This is a growing class of materials that display exceptional selectivity and rapid sorption kinetics for soft or relatively soft metal ions as a result of their soft basic frameworks. Without requiring functionalization, they outperform the most efficient sulfur-functionalized materials. This is the first review focusing on this class of materials; it covers the most important MSIEs, focusing on their synthesis, structural features and ion-exchange chemistry. Furthermore, recent developments in the engineered and composite forms of MSIEs are described. Future research opportunities are also discussed in the hope of inspiring additional scientists to engage in this new area of research on sulfidic ion-exchange materials.

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1. Introduction

The treatment of various types of aqueous wastes, such as industrial and nuclear waste effluents, is of major concern for countries all over the world. Radionuclides (¹³⁷Cs, ⁸⁹Sr, ²³⁵U, ⁵⁹Fe, ⁵⁷Co, ⁶⁵Zn, etc.) and toxic heavy metal ions (Hg²⁺, Pb²⁺, Cd²⁺, and Tl⁺) are major pollutants in these types of waste and

pose a serious threat to humans and other species.¹ Commonly used and inexpensive methods such as precipitation of the ions from solutions are often not sufficiently effective to lower the concentration of these ions below the acceptable legal limits. For example, precipitation of Hg²⁺ ions with Na₂S cannot reduce the concentration of mercuric ions below 10 to 50 ppb.² Such levels are 20 to 100-times higher than the legally accepted limits defined by the European Union (1 ppb) and USA-EPA (2 ppb).³ The issue of the treatment of nuclear effluents is even more complex because of the harsh conditions of nuclear waste deriving from nuclear waste manufacture, such as

^aDepartment of Chemistry, University of Ioannina, 45110 Ioannina, Greece^bDepartment of Chemistry, Northwestern University, Evanston, IL 60208, USA. E-mail: m-kanatzidis@northwestern.edu

Dr Manolis J. Manos is an Assistant Professor of Inorganic Chemistry at the University of Ioannina, Greece. He completed his PhD (2003) at the University of Ioannina, under the supervision of Prof. T. Kabanos. He performed post-doctoral research in the group of Prof. M. G. Kanatzidis at Michigan State and Northwestern University (2004 to the end of 2008) and also in the group of Associate Prof. A.

Tasiopoulos at the University of Cyprus (2009 to 2012). He was appointed as a lecturer on September 2012. His research interests are directed toward materials and composites with ion exchange and luminescence sensing properties.



Mercouri Kanatzidis is a Professor of Chemistry and of Materials Science and Engineering at Northwestern University in Evanston, Illinois. He also has a joint appointment at Argonne National Laboratory. His interests include the design and synthesis of new materials, with emphasis on systems with highly unusual structural/physical characteristics or those capable of energy conversion,

energy detection, environmental remediation, and catalysis. After obtaining a BSc from Aristotle University in Greece, he received his PhD in chemistry from the University of Iowa and was a post-doctoral research fellow at the University of Michigan and Northwestern University. He holds a Charles E. and Emma H. Morrison Professor Chair at Northwestern University.



inhomogeneous samples, extreme pH and very high salt concentrations.⁴ Efficient removal of radioactive elements and minimization of long-term storage space is crucial to enable safer and low cost implementation of nuclear energy.⁴

Ion exchange is well recognized as a relatively inexpensive and highly effective method for the elimination of various types of ions from aqueous waste solutions.⁵ Clays⁶ and zeolites⁷ are common and abundant cation exchangers; however, they suffer from low selectivity and capacity for toxic heavy metal ions in the presence of high salt concentrations or under acidic conditions. In addition, these materials are unstable in extreme alkaline or acidic conditions (due to immediate dissolution of aluminum/silicon ions) of nuclear wastes.⁸ Other oxidic sorbents, such as titanates, silicates and manganese oxides, can survive under the conditions of nuclear waste; however, they show decreased selectivity for radioactive ions in the presence of high salt concentrations (e.g. Cs⁺ absorption by manganese oxides),⁹ or they are selective for radioactive ions only within a narrow pH range (e.g. Sr²⁺ absorption by sodium titanate).¹⁰

Organic resins, with functional groups suitable for absorption of specific ions, are extensively used for water purification.⁵ These purely organic materials, however, are of limited chemical, radiolytic and thermal stability.⁸ In addition, resins display an amorphous porous structure; therefore, they cannot exhibit the molecular sieve separation properties of ordered porous inorganic materials such as zeolites.⁵

Functionalized silica-based materials show remarkable selectivity and binding affinity for a variety of heavy ions. For example, thiol-functionalized mesoporous materials are famous for their exceptional capability to rapidly absorb Hg²⁺ from water solutions.¹¹ Silica-based materials, however, cannot be used for remediation of extreme alkaline or acidic waste water (e.g. nuclear waste) due to their instability under such conditions.⁸

Metal organic frameworks (MOFs) incorporating functional groups with high affinity for toxic or radioactive ions appear to be promising sorbents for various remediation processes.¹² The development of these sorbents is still in its infancy.

From the above, it is clear that “perfect” sorbents that can withstand the harsh conditions of various types of wastes, are highly selective for toxic or radioactive ions, and are affordable are still elusive. The search for new sorbent materials is therefore important.

Recently, metal sulfide ion exchangers (**MSIEs**) with labile extra-framework cations have emerged as a new class of promising sorbents.¹³ These materials exhibit a variety of structures, ranging from layered and three-dimensional crystalline frameworks¹³ to porous amorphous materials¹⁴ and aerogels.¹⁵ They are proving to be particularly effective for the decontamination of water solutions from various heavy metal ions (e.g. Hg²⁺, Pb²⁺, Cd²⁺, Ni²⁺, and Co²⁺) as well as ions relevant to nuclear waste (e.g. UO₂²⁺, Cs⁺, and Sr²⁺).¹³ The unique properties of **MSIEs** arise from their soft S²⁻ ligands, which endow these materials with innate selectivity for soft or relatively soft metal ions. **MSIEs** with a soft basic framework thus do not require the introduction of any functional groups. They exhibit exceptional absorption properties for soft metal ions, superior to those of

the best sulfur-functionalized materials.¹¹ Furthermore, hard ions such as H⁺, Na⁺, and Ca²⁺ only weakly interact with the soft S²⁻ ligands of **MSIEs**, thus affecting their ion exchange properties to a much lesser degree than those of traditional oxidic materials.^{6,7,9,10} Therefore, **MSIEs** may be effective for metal ion absorption over a broad pH range and in the presence of high salt concentration. In this review, we describe the most important **MSIEs** in terms of their synthesis, structural characteristics and metal ion absorption properties. Furthermore, we discuss the recent development of composite and engineered forms of **MSIEs**, which promise to open up paths for the practical applications of these materials. To our knowledge, this is the first review of these systems. Finally, we provide some directions and perspectives for future research on this new family of ion-exchangers.

2. Layered crystalline MSIEs

Metal sulfides with layered anionic structures and labile interlayer cations constitute the most well studied class of **MSIEs**. These materials show excellent and selective ion exchange properties due to (a) the facile diffusion of the inserted ions and their easy access to the internal surface of metal sulfide layers and (b) the formation of strong bonds between the incorporated metal ions and S²⁻ ligands. In the following, we present the main layered **MSIEs**, highlighting their synthesis, structural features and ion exchange chemistry.

2.1. Alkali-ion intercalated metal disulfides

A common route to the preparation of layered **MSIEs** involves partial reduction of the metal ions of a metal disulfide, such as SnS₂ or MoS₂, by treating it with an alkali ion (A⁺)-containing reducing agent (e.g. *n*-butyl lithium, alkali ion dithionite).¹⁶ An anionic layer is thus formed, and its negative charge is compensated by alkali cations provided by the reducing agent. The cations inserted in the interlayer space of the materials can be rapidly and topotactically exchanged by a variety of inorganic and organic cationic species.¹⁶ The synthesis of such layered materials is represented by the following equation:

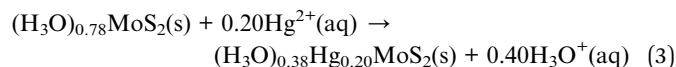
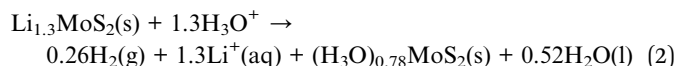


Actually, the earliest known **MSIEs**, which were reported on 1979 by R. Schöllhorn *et al.*, were alkali-ion intercalated metal disulfides, specifically the hydrated layered Sn sulfide phases A_x(H₂O)_y[SnS₂]^{x-} (A⁺ = K⁺, Rb⁺, Cs⁺).¹⁷ These materials show facile ion-exchange properties for a series of inorganic cations, such as Li⁺, Na⁺, Mg²⁺, Ca²⁺, and Ni²⁺. The insertion of the various ions in the interlayer space of the materials was probed by powder X-ray diffraction (PXRD) studies. It was observed that the higher the hydration energy of the inserted cation, the larger the interlayer spacings, indicating the incorporation of the ions as hydrated complexes in the space between the layers. These materials, however, are susceptible to oxidation, which results in SnS₂.

About twenty years after Schöllhorn, the ion-exchange properties of Li_xMoS₂ (0.25 ≤ x ≤ 1.9) were investigated by A. E.

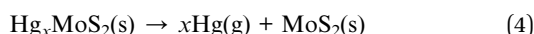


Gash *et al.*¹⁸ This material is particularly effective in binding to Hg^{2+} in acidic conditions. The authors suggested a mechanism for the Hg^{2+} absorption, which is shown in Fig. 1 and represented by the following equations:



Thus, the first step of the ion-exchange reaction involved the transformation of the Li^+ -intercalated material to a hydronium-containing material, which in turn reacts with Hg^{2+} to yield the final product. The driving force for the second reaction was the higher affinity of the soft basic MoS_2^{x-} layers for the soft acid Hg^{2+} compared to that for the hard hydronium ions. Inductively coupled plasma-atomic emission (ICP-AES) analytical data indicated that ~ 200 ppm of Hg^{2+} (pH ~ 1) can be reduced to 6.5 ppb after treatment of the Hg^{2+} solution with Li_xMoS_2 (the molar ratio of Li_xMoS_2 to Hg was 5). The Hg content of various exchanged products was found to be 0.24 to 0.32 mole per formula unit of the exchanged material, depending on the initial $\text{Li}_x\text{MoS}_2/\text{Hg}$ molar ratio.

Interestingly, Hg can be recovered by heating the Hg-exchanged product at 425 °C, which leads to the vaporization of Hg and the formation of MoS_2 (Fig. 1) according to the following equation:



The Hg vapor is then collected in a cold trap at 77 K. The MoS_2 can be retransformed to Li_xMoS_2 *via* reduction-Li intercalation with *n*-BuLi. As observed for the alkali-intercalated tin disulfide materials, Li_xMoS_2 sorbents are also air and moisture-sensitive and thus, they should be stored under anaerobic conditions to retain their Hg^{2+} sorption capacity.

Li_xMoS_2 was also tested for Zn^{2+} , Pb^{2+} and Cd^{2+} sorption.¹⁸ The results revealed only moderate Pb^{2+} removal capacity (40–75% removal of the initial Pb content), relatively low Cd^{2+} (4–40% removal capacity) and negligible Zn^{2+} sorption (1–4% removal capacity). In contrast, the removal capacities for Hg^{2+}

were 74–100%. The selectivity of the Li_xMoS_2 follows the order $\text{Hg}^{2+} > \text{Pb}^{2+} > \text{Cd}^{2+} > \text{Zn}^{2+}$, which indicates the preference of the material for softer metal ions due to their stronger interactions with the soft MoS_2^{x-} layer.

2.2. KMS materials

These materials have the general formula $\text{K}_{2x}\text{M}_x\text{Sn}_{3-x}\text{S}_6$ ($\text{M} = \text{Mn}^{2+}$, KMS-1; $\text{M} = \text{Mg}^{2+}$, KMS-2; $x = 0.5$ to 1).^{13c-h} They can be prepared on a multigram scale with high purity using solid state and hydrothermal synthetic methods. They are exceptionally stable in air and in highly acidic and basic aqueous solutions. Single crystal X-ray measurements, performed on hexagonal-shaped crystals of KMS-1 and 2 (Fig. 2A), revealed that their structure is based on edge sharing “Sn/M” S_6 octahedra (CdI_2 structure type) with Sn^{4+} and M^{2+} occupying the same crystallographic position and three-coordinated S^{2-} ligands (Fig. 2B). The interlayer space is filled by K^+ ions (Fig. 3), which compensate for the negative charge of the metal sulfide layers. There is much more room in the interlayer space than that required for all K^+ cations. As a result, these ions are highly disordered and mobile and are thus easily exchanged by a variety of other cationic species (see below). KMS compounds are actually derivatives of SnS_2 with partial substitution of Sn^{4+} by M^{2+} (Mn^{2+} or Mg^{2+}) ions. KMS-1 and 2 feature essentially the same structural characteristics; their only differences are related to the stacking of the layers.

KMS-1 and 2 materials were investigated in detail for their ion-exchange properties with cations related to nuclear waste, such as Cs^+ , Sr^{2+} , Ni^{2+} and UO_2^{2+} , and heavy metal ions (such as Hg^{2+} , Pb^{2+} , Cd^{2+}) which are common contaminants in industrial wastewater. In the following, we describe the most important ion-exchange results for KMS materials.

2.2.1. Cs^+ and Rb^+ ion exchange properties. The Cs^+ ion-exchange process is highly relevant to nuclear waste remediation, since the $^{137}\text{Cs}^+$ radionuclide represents one of the major contaminants in the fission products of nuclear waste.⁴ It is thus of particular importance to discover selective Cs^+ sorbents and expand the gamut of materials that can be used to capture this ion. For this reason, the Cs^+ ion-exchange properties of KMS-1 and 2 were investigated in detail. For comparison, Rb^+ absorption was also studied.

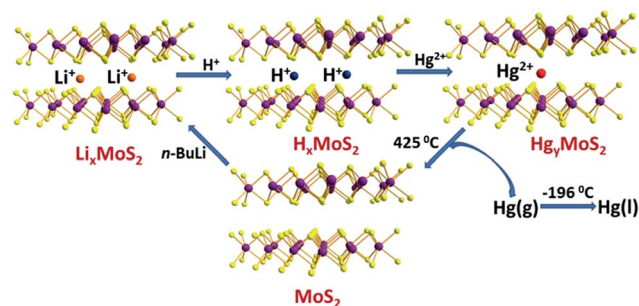


Fig. 1 Suggested mechanism of Hg^{2+} absorption/desorption for the Li_xMoS_2 material. Mo, purple; S, yellow.

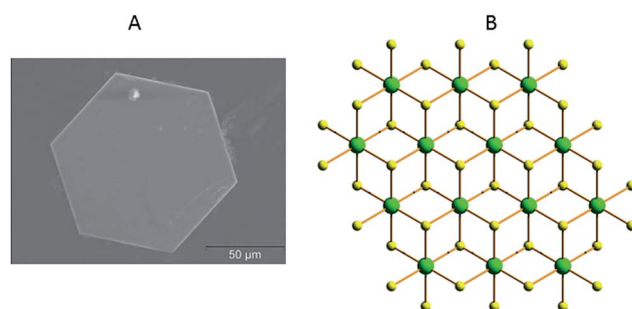


Fig. 2 (A) Scanning electron microscopy (SEM) image of a typical crystal of KMS-1. (B) Representation of part of the layered structure of KMS-1 (S, yellow; Sn/Mn, green).



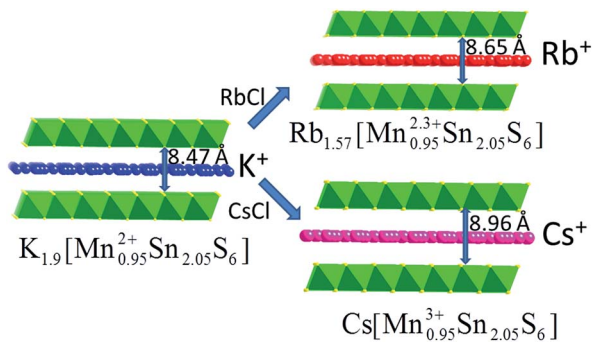


Fig. 3 Representations of the crystal structures of KMS-1 and its Rb⁺ and Cs⁺-exchanged analogues and the interlayer spacing.

K⁺ ions can be completely and topotactically replaced by Cs⁺ or Rb⁺ by treating KMS-1 with an aqueous solution of the corresponding alkali-ion chloride salt. Interestingly, Cs⁺ and Rb⁺ sorption can be achieved not only with polycrystalline samples of KMS-1, but also in a single crystal-to-single crystal (SCSC) fashion using large specimens.^{13d} When single crystals of K_{2x}Mn_xSn_{3-x}S₆ (*x* = 0.95, KMS-1) are immersed in a solution of CsCl or RbCl, single crystals of Cs⁺ or Rb⁺-exchanged material can be isolated and, thus, their structures can be accurately determined by X-ray crystallography (Fig. 3). X-ray refinement indicated the formulas Rb_{1.57}Mn_{0.95}Sn_{2.05}S₆ and CsMn_{0.95}Sn_{2.05}S₆ for the Rb⁺ and Cs⁺-exchanged materials, respectively. Based on these formulas and the charge balance requirements, Mn should be in the 2.3+ and 3+ oxidation states in the Rb⁺ and Cs⁺-containing compounds, respectively. The Mn oxidation states in these exchanged materials were also confirmed using X-ray photoelectron spectroscopic (XPS) data. The stability of the Mn³⁺ oxidation state in the Cs⁺-exchanged analogue was explained on the basis of the increased ionic character of the Cs⁺⋯S²⁻ interactions. Thus, in the presence of Cs⁺, the [Mn_xSn_{3-x}S₆]^{2x-} layer becomes more electron-rich and, as a consequence, becomes more prone to lose an electron.^{13d}

Detailed batch Cs⁺ ion exchange studies were performed for KMS-1, and the data can be described well with the Langmuir model:

$$q = q_m \frac{bC_e}{1 + bC_e} \quad (5)$$

where *q* (mg g⁻¹) is the amount of the cation absorbed at the equilibrium concentration *C_e* (ppm), *q_m* is the maximum sorption (exchange) capacity of the sorbent, and *b* (L mg⁻¹) is the Langmuir constant related to the free energy of the sorption.^{13d}

The fitting of the data indicated a maximum sorption capacity of ~1.7 mmol g⁻¹ (226 ± 2 mg g⁻¹), close to the maximum theoretical capacity (1.6 mmol g⁻¹) calculated for the exchange of two K⁺ ions by one Cs⁺ (Fig. 4A). The material can be regenerated by treating the Cs⁺-loaded compound with a large excess of KCl aqueous solution. The regenerated compound showed almost identical Cs⁺ exchange capacity to that of the pristine KMS-1 material.

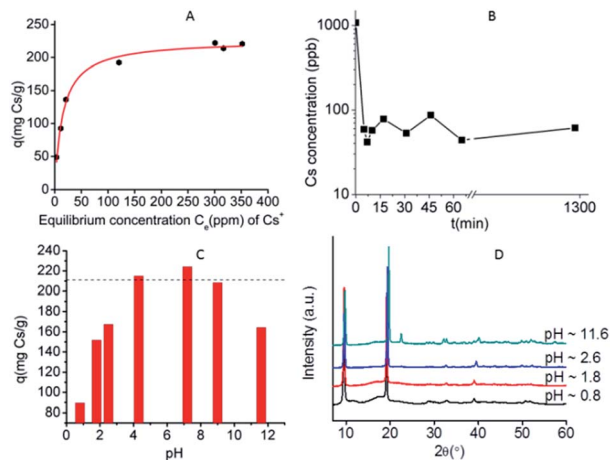


Fig. 4 (A) Cs⁺ isotherm sorption data for KMS-1 (at pH ~ 7). The solid line represents the fitting of the data with the Langmuir model. (B) Kinetic data for the sorption of Cs⁺ (initial concentration ~ 1 ppm) by KMS-1. (C) Maximum Cs⁺ sorption capacity of KMS-1 found for different pH values. The dashed line represents the maximum theoretical exchange capacity for KMS-1. (D) PXRD patterns for Cs⁺-exchanged products isolated from highly acidic and alkaline solutions.

Kinetic studies with trace Cs⁺ concentrations (~1 ppm) revealed a very fast sorption process at room temperature. Specifically, within less than 5 min of contact with the KMS-1/solution, the Cs⁺ ion exchange reached its equilibrium with ~90% removal of the initial Cs⁺ content (Fig. 4B). The material was also capable of efficient Cs⁺ ion-exchange in highly acidic (pH ~ 1) and alkaline conditions (pH ~ 12), as shown in Fig. 4C. PXRD studies indicate that the Cs⁺-exchanged products isolated from either acidic or alkaline solutions were crystalline and retained the layered structure of the parent KMS-1 compound (Fig. 4D).

Finally, ion-exchange studies have been performed with solutions simulating alkaline groundwater contaminated by radioactive elements. These solutions with pH ~ 11 contained low Cs⁺ levels (~1 ppm) and relatively high concentrations (7 to 125 ppm) of Na⁺, Mg²⁺ and Ca²⁺. Despite the presence of various competitive ions, KMS-1 showed high removal capacities (74–99%) for Cs⁺ from these complex solutions.

KMS-2 also exhibits Cs⁺ ion-exchange properties.^{13h} The maximum sorption capacity of KMS-2 is 531 ± 28 mg g⁻¹. This is 2.35 ± 0.12 times the capacity of KMS-1 and one of the highest capacities ever reported for Cs⁺ ion-exchangers.¹⁰ KMS-2 is expected to exhibit twice the Cs⁺ exchange capacity of KMS-1 because in the latter, the sorption capacity is reduced by the oxidation of Mn²⁺ to Mn³⁺ (see above). This oxidation cannot occur in KMS-2 containing Mg²⁺; thus, two equivalents of Cs⁺ can be absorbed by one mole of KMS-2. Furthermore, KMS-2 shows high Cs⁺ sorption capacity not only under neutral pH conditions, but also in acidic (pH = 3) and alkaline (pH = 10) environments.

2.2.2. Sr²⁺ ion exchange properties. Sr²⁺ ion-exchange and capture is also an important process, since radioactive ⁹⁰Sr²⁺ represents one of the major heat producers and biohazards in



nuclear waste.⁴ Thus, detailed Sr²⁺ ion-exchange property studies were performed with KMS-1 and 2.^{13c,h} The isotherm sorption data for these materials can be fitted with the Langmuir model and revealed maximum Sr²⁺ sorption capacities of 77 ± 2 and 87 ± 2 mg g⁻¹ for KMS-1 and 2, respectively. Both KMS-1 and KMS-2 perform very efficiently in a very broad pH range. The affinity of the sorbents for Sr²⁺ was expressed in terms of the distribution coefficient K_d , which is calculated by the equation:

$$K_d = \frac{V[(C_0 - C_e)/C_e]}{m} \quad (6)$$

where C_0 and C_e are the initial and equilibrium concentrations of Sr²⁺ (ppm), respectively, V is the volume (mL) of the testing solution and m is the amount of the ion exchanger (g) used in the experiment.¹³ Values of K_d equal to or above 10⁴ mL g⁻¹ are considered excellent. KMS-1 showed very high K_d values in the range of 10⁴ to 10⁵ mL g⁻¹ from pH 3 to 14.

KMS-1 performs very efficiently for Sr²⁺ sorption. Its removal capacity is ~92% ($K_d \sim 1.2 \times 10^4$ mL g⁻¹) at very high salt concentrations (~5 M Na⁺) and pH ~ 14, which are the conditions typically found in alkaline nuclear waste. KMS-1 outperforms oxidic sorbents for Sr²⁺ ion exchange under acidic conditions. The KMS-1 material contains soft basic S²⁻ ligands with very small affinity for protons. This is not the case for the conventional oxidic exchangers, where the hard H⁺ ions show great affinity for O²⁻ ligands, which interferes with the process.¹⁹⁻²¹

The comparison of KMS-1 with various Sr²⁺ sorbents, in terms of their K_d values vs. the pH of the solution, is provided in Fig. 5.

KMS-2 is also efficient in removing Sr²⁺ under both alkaline and acidic conditions. Thus, K_d values of 6.3 × 10⁴ and 1.5 × 10⁵ mL g⁻¹ were observed for the Sr²⁺ exchange of KMS-2 at pH ~ 3 and 10, respectively.

2.2.3. Ni²⁺ ion-exchange properties. During the nuclear fission process, radioactive byproducts are generated due to the corrosion of the containers by the heat and acidity produced. Among these byproducts, ⁶³Ni is regulated as a low energy beta contaminant.⁴ Thus, the removal of Ni²⁺ from aqueous solutions is relevant to the decontamination of nuclear waste from

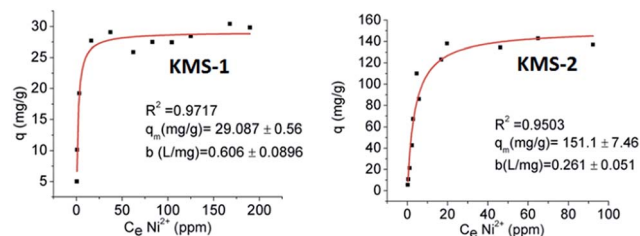


Fig. 6 Ni²⁺ isotherm sorption data for KMS-1 and 2. The solid lines represent the fitting of the data with the Langmuir model.

the corrosion products of the fission process. For this reason, the Ni²⁺ ion-exchange properties of KMS-1 and 2 were investigated (Fig. 6).^{13h}

The isotherm Ni²⁺ sorption data for KMS-1 and 2 follow the Langmuir model and indicate maximum sorption capacities of ~29 and 151 mg g⁻¹, respectively. The relatively low Ni²⁺ sorption capacity of KMS-1 is likely due to the oxidation of Mn²⁺ to Mn³⁺. In the case of KMS-2, the observed Ni²⁺ sorption capacity is ~1.4 larger than the theoretically expected value. This is attributed to the exchange not only of the interlayer K⁺ ions but also the intralayer Mg²⁺ ions. KMS materials are highly selective for Ni²⁺ in the presence of a tremendous excess of Na⁺ ions. Thus, a reasonably high K_d value of 1.8 × 10⁵ mL g⁻¹ was obtained for Ni²⁺ exchange of KMS-2 (initial Ni²⁺ concentration of ~6 ppm) in the presence of 5 M Na⁺. The hard Na⁺ ions exhibit very weak interactions with the soft metal sulfide layer, in contrast to the relatively soft Ni²⁺, which may interact strongly with the soft S²⁻ ligands. As a result, high Na⁺ concentrations have a negligible effect on the Ni²⁺ exchange of KMS materials. This impressive binding to Ni²⁺ ions also indicates that KMS materials may be effective agents in Ni recovery from industrial effluents arising from massive nickel plating operations worldwide.²²

2.2.4. Hg²⁺, Pb²⁺ and Cd²⁺ ion-exchange and capture. Because Hg²⁺, Pb²⁺ and Cd²⁺ ions present a major health hazard for drinking and industrial wastewater,¹ it is important to develop highly selective sorbents for these ions with very high loading capacities.¹¹ The layered structure of KMS-1 sorbent and the presence of soft basic sites (S²⁻ ligands) allow for very rapid kinetics for the exchange of interlayer K⁺ ions by soft Lewis acids, such as Hg²⁺, Pb²⁺ and Cd²⁺ ions (Fig. 7).^{13e}

PXRD studies indicated that significant contraction of the interlayer space occurs upon exchange of K⁺ ions by Hg²⁺ (Fig. 7), which is due to the smaller size of the Hg²⁺ ion compared to K⁺ and the formation of strong Hg²⁺-S²⁻ covalent interactions.

The PXRD pattern for the Pb²⁺ exchanged product showed the presence of two interlayer spacings because of the different hydrations of the Pb²⁺ ions ([Pb(H₂O)_x]²⁺). The Cd²⁺ ion-exchange process is particularly interesting. The analytical data for the Cd²⁺-exchanged product showed the absence not only of K⁺ ions but also of Mn²⁺. Specifically, the average formula of the Cd²⁺-loaded compound was determined as Cd_{1.8}Sn_{2.1}S₆, and the ion-exchange process is described by the following equation:

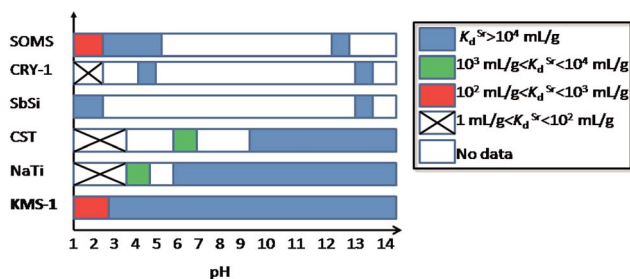


Fig. 5 Comparison diagram indicating the dependence of K_d on pH for the Sr²⁺ ion-exchange of various materials. NaTi: sodium titanate,¹⁹ CST: sodium silicotitanate,^{19b,d} CRY-1: cryptomelane-type manganese oxide,²⁰ SOMS: Sandia octahedral molecular sieves²¹ and SbSi: Sb silicate.^{19b}



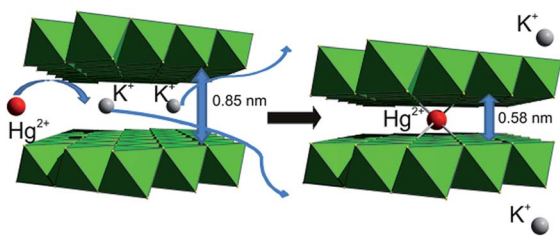
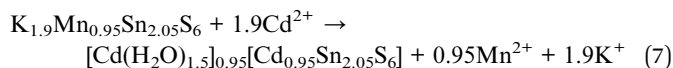


Fig. 7 Capture of Hg^{2+} by KMS-1 through exchange of its interlayer potassium cations.



The Cd^{2+} -exchanged KMS-1 has a layered structure, as indicated by the PXRD data, and the Cd^{2+} is inserted as a hydrated ion in the interlayer space and also replaces all intra-layer Mn^{2+} ions. Due to the complete exchange of Mn^{2+} by Cd^{2+} , a dramatic color change of the material from dark brown to orange-brown was observed upon Cd^{2+} exchange (Fig. 8).

Isotherm batch sorption data revealed maximum sorption capacities of 320 to 377 mg g^{-1} for the Hg^{2+} , Pb^{2+} and Cd^{2+} exchange processes. The capture of these ions by KMS-1 is not affected by the acidity or basicity of aqueous solutions. Thus, very high K_d values ($>10^4 \text{ mL g}^{-1}$) for these ions in a broad pH range (2.5 to 10) can be achieved. In addition, the presence of a very large excess of Na^+ and Ca^{2+} ions, which are commonly found in high concentrations in drinking water and industrial wastewater, has no effect on the exchange of Hg^{2+} and Pb^{2+} and only slightly interferes with the Cd^{2+} exchange process.

When Hg^{2+} , Pb^{2+} and Cd^{2+} are present simultaneously in solution, KMS-1 can capture all three ions with no apparent selectivity. The concentrations of all three ions are reduced well below the safety limits within only 2 min of KMS-1/solution contact (Fig. 9). KMS-2 also exhibits exceptional Hg^{2+} , Pb^{2+} and Cd^{2+} exchange properties.^{13e} This result is in marked contrast to thiol-functionalized materials that show selectivity for Hg^{2+} and exhibit low to moderate sorption capacity for Pb^{2+} and Cd^{2+} .¹¹

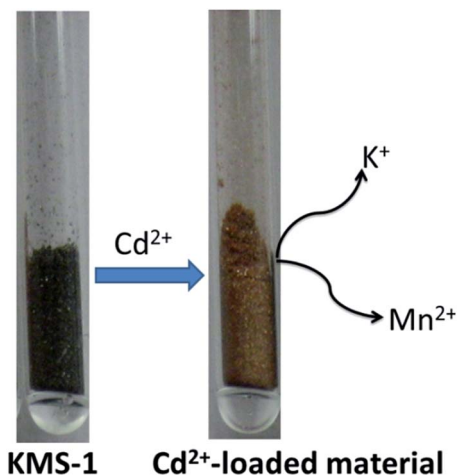


Fig. 8 Color change of KMS-1 upon the Cd^{2+} exchange process.

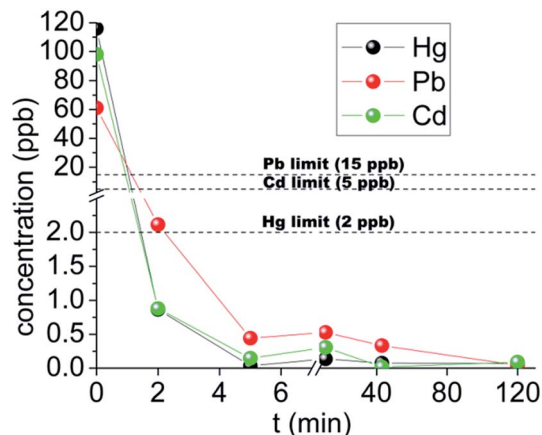


Fig. 9 The kinetics for the decontamination of potable water sample intentionally contaminated by mercury (116 ppb), lead (61 ppb) and cadmium (98 ppb) with KMS-1.

Regeneration of KMS-1/2 from the Hg^{2+} , Pb^{2+} or Cd^{2+} -loaded materials was not feasible because of the very strong binding of these ions. Because of the extremely high metal ion sorption capacity (up to 50% by weight) and relatively low cost of KMS materials, it may not be necessary to regenerate them; thus, the ion-loaded materials could be considered as a permanent waste form, suitable for safe disposal. Initial investigations indicate negligible leaching of Hg^{2+} , Pb^{2+} or Cd^{2+} from the corresponding exchange products after their hydrothermal treatment at 70 °C for 24 h.

Finally, a methylammonium analogue of KMS-1, with the formula $[\text{CH}_3\text{NH}_3]_{2x}\text{Mn}_x\text{Sn}_{3-x}\text{S}_6 \cdot 0.5\text{H}_2\text{O}$ ($x = 1.0$ to 1.1) (CMS),²³ was recently described, and its Cd^{2+} and Pb^{2+} ion-exchange properties were studied. The results of these investigations revealed rapid sorption kinetics, high sorption capacity and exceptional selectivity of CMS for Cd^{2+} and Pb^{2+} (see also the section below for a comparison between MS exchangers, and Table 1).

2.2.5. Extraction of Ag^+ and Hg^{2+} ions from their cyanide complexes. Cyanide ions are widely used for the dissolution of precious metals, such as gold and silver, from their minerals. In addition to the precious metal ions, the minerals also contain several heavy metal ions that must be removed and separated from the precious metals.²⁴ One example is the mineral $\text{Ag}_2\text{Hg}_2\text{S}_2$. The cyanidation of this mineral results in the formation of $[\text{Hg}(\text{CN})_4]^{2-}$ and $[\text{Ag}(\text{CN})_2]^-$ complexes.²⁵ Remarkably, KMS materials can extract Hg^{2+} and Ag^+ from their cyanide complexes. KMS-2 was studied for these ion-exchange processes.²⁶ A complete exchange of the K^+ ions of KMS-2 by Hg^{2+} or Ag^+ was observed after treatment of KMS-2 with aqueous solutions of $[\text{Hg}(\text{CN})_4]^{2-}$ or $[\text{Ag}(\text{CN})_2]^-$. KMS-2 was also capable of simultaneously and quantitatively capturing Hg^{2+} and Ag^+ from water solutions containing both $[\text{Hg}(\text{CN})_4]^{2-}$ and $[\text{Ag}(\text{CN})_2]^-$ complexes (removal capacities $>97\%$).

The kinetics of the sorption of Hg^{2+} and Ag^+ from mixed $[\text{Hg}(\text{CN})_4]^{2-}$ - $[\text{Ag}(\text{CN})_2]^-$ solution (pH ~ 10) show that within 3 h, the Hg^{2+} and Ag^+ exchange reached equilibrium, with

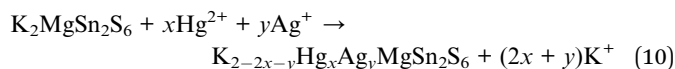
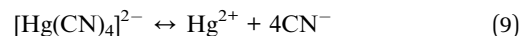
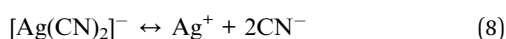


Table 1 Important ion-exchange characteristics of representative MSIEs

Material	q_m^a (mg g ⁻¹)	K_d (mL g ⁻¹) individual (pH ~ 7)	K_d (mL g ⁻¹) competitive (Na ⁺)	K_d (mL g ⁻¹) competitive (Ca ²⁺)	Active pH range	Kinetic studies-equilibrium time (min) at RT	Reference
Cs⁺							
KMS-1	226 ± 2	≥10 ⁴	≥10 ^{3 e}	≥10 ^{2 f}	0.8–12	5	13d
KMS-2	531 ± 28	≥10 ³	≥10 ^g	NA ^b	3–10	NA	13h
KTS-1	205 ± 6	≥10 ⁵	NA	NA	NA	NA	33
KTS-3	280 ± 11	≥10 ⁴	≥10 ^{3 h}	NA	2–12	5	13i
FJSM-SnS	409 ± 29 (65 °C)	≥10 ³	NA	NA	0.7–11	5 (65 °C), 30 (RT)	34
GeSbS-2	231 ± 15 (65 °C)	≥10 ³	NA	NA	2.8–11	2 (65 °C)	39
K ₆ MS	66 ± 4	≥10 ⁴	≥10 ^{4 i}	≥10 ^{3 j}	2.5–12	NA	42
Sr²⁺							
KMS-1	77 ± 2	≥10 ⁵	≥10 ^{5 k}	NA	1–14	NA	13c
KMS-2	87 ± 2	≥10 ⁴	≥10 ^l	NA	3–10	NA	13h
KTS-3	102 ± 5	≥10 ⁵	≥10 ^{2 m}	NA	2–12	5	13i
FJSM-SnS	65 ± 5	≥10 ⁴	NA	NA	0.7–11	5 (65 °C), 60 (RT)	34
Hg²⁺							
KMS-1	377 ± 15 ^c	≥10 ⁵	≥10 ^{5 n}	≥9 × 10 ^{4 n}	2.5–9.5	5	13e
LHMS-1	87 ± 6 ^c	≥10 ⁶	≥10 ^{5 n}	≥10 ^{5 n}	0–9	10	13f
K ₆ MS	NA	≥10 ⁶	≥10 ^{6 n}	≥10 ^{6 n}	3–8	60	43
Pb²⁺							
KMS-1	319 ± 4 ^c	≥10 ⁶	≥8 × 10 ^{4 n}	≥10 ^{4 n}	2.5–9.5	5	13e
CMS	1053 ^d	≥10 ⁶	≥10 ^{6 n}	≥10 ^{6 n}	1–7	30	23
Cd²⁺							
KMS-1	329 ^d	≥10 ⁷	≥6 × 10 ^{3 n}	≥7 × 10 ^{3 n}	0–9	5	13e
CMS	515 ^d	≥10 ⁵	≥10 ^{5 n}	≥10 ^{5 n}	1–7	90	23
UO₂²⁺							
KMS-1	380 ± 20	≥10 ⁵	≥10 ^{5 o}	≥10 ^{4 p}	2.5–10	120 ^q	13g
KTS-3	287 ± 15	≥10 ⁴	≥5 × 10 ^{3 o}	NA	2–12	50 ^r	13i
Ni²⁺							
KMS-1	29 ± 1	≥10 ⁵	≥10 ^{5 s}	NA	3–10	NA	13h
KMS-2	151 ± 8	≥10 ⁵	≥10 ^{5 s}	NA	3–10	NA	13h
Cu²⁺							
KMS-1	155	≥10 ⁵	≥10 ^{4 t}	≥10 ^{4 t}	2–6	20	29
Tl⁺							
K ₆ MS	508 ± 31 ^c	≥10 ⁵	NA	NA	NA	NA	43

^a Estimated from the fitting of the data with the Langmuir model. ^b Not available. ^c Estimated from the fitting of the data with the Langmuir-Freundlich model. ^d Estimated by averaging the metal uptake values corresponding to the saturation of the exchange sites of the material. ^e Na : Cs molar ratio ~655, pH ~ 7. ^f Ca : Cs molar ratio ~21. ^g Na : Cs molar ratio ~1.1 × 10⁵, pH ~ 7. ^h Na : Cs molar ratio ~1.8 × 10³. ⁱ Na : Cs molar ratio ~1.3 to 6.5 × 10⁵. ^j Ca : Cs molar ratio ~10⁵. ^k Na : Sr molar ratio ~1887. ^l Na : Sr molar ratio ~1.9 × 10⁵. ^m Na : Sr molar ratio ~329. ⁿ Competitive ion: Hg²⁺ (or Pb²⁺ or Cd²⁺) molar ratio ≥ 1000. ^o Na : U molar ratio ≥ 10⁴. ^p Ca : U molar ratio ≥ 10⁴. ^q 97% of U removal is achieved within 2 min. ^r 80% removal is achieved within 5 min. ^s Na : Ni molar ratio ~4.8 × 10⁴. ^t Na or Ca/Cu molar ratio ~8.

≥99.9% removal capacities observed (Fig. 10). The fast extraction of Hg²⁺ and Ag⁺ from their cyanide complexes is attributed to the high mobility of the K⁺ ions of KMS-2 and the high affinity of the soft Lewis acids Hg²⁺ and Ag⁺ for the soft basic sulfide framework of KMS-2. It is suggested that KMS-2 absorbs Hg²⁺ and Ag⁺ once the ions are released to the solution and reach equilibrium, according to Le Chatelier's principle (reactions 7–9):



The elemental Hg and Ag can be recovered from the Hg²⁺/Ag⁺-loaded KMS-2 *via* a two step process. First, the exchanged product is heated at 425 °C; HgS sublimes and is collected at the end of a tube which is placed outside the furnace. Then, the Hg-



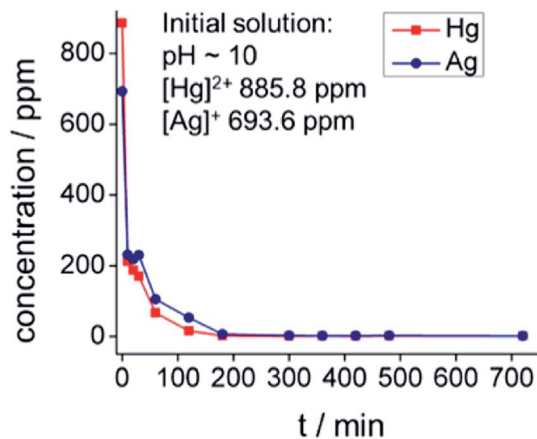


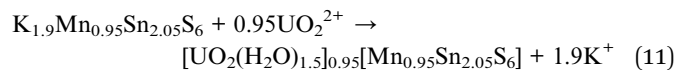
Fig. 10 Kinetic data for the sorption of Hg²⁺ and Ag⁺ from a mixture of Hg(CN)₄]²⁻–[Ag(CN)₂]⁻ complexes in solution (pH ~ 10). Reproduced with permission from ref. 26. © 2015, American Chemical Society.

free compound is dissolved in nitric acid, and elemental Ag is isolated by reducing the dissolved Ag⁺ with hydrazine.

Overall, the results from these studies suggest that MSIEs are very effective for the recovery of precious metal ions and decontamination of mine wastewater.

2.2.6. UO₂²⁺ exchange properties. Uranium, which exists primarily as the UO₂²⁺ cation, represents the major source of nuclear energy and its waste; it can be released into the environment through various industrial and mining processes.⁴ Furthermore, a legacy of uranium-contaminated sites resulted from the closure of various nuclear facilities worldwide.⁴ Selective UO₂²⁺ ion exchangers to effectively capture this species are thus particularly attractive. In addition to their environmental remediation applications, UO₂²⁺ sorbents can find use in the extraction of U from seawater, which contains 1000 times more U than terrestrial ores.

Traditionally, suitable sorbents for UO₂²⁺ are materials with hard basic functional groups,^{27a} e.g. carboxylic, phosphonate, or amidoxime groups, taking into account that U, with a 6+ oxidation state, is expected to behave as a typical hard Lewis acid. However, this may be an oversimplified assumption, since there have been reports of uranyl compounds forming reasonably strong covalent bonds with S²⁻.^{27b} KMS-1 shows selective UO₂²⁺ exchange properties. Complete exchange of the K⁺ ions of KMS-1 by UO₂²⁺ can be accomplished very fast^{13g} according to the following equation:



PXRD studies show that the main UO₂²⁺-exchanged phase contains the linear [O=U=O]²⁺ group, ordered parallel to the layer plane (Fig. 11).

Solid-state reflectance NIR/UV-Vis data indicated a significantly lower band gap for the UO₂²⁺ exchanged compound (~0.95 eV) compared to that (1.3 eV) of pristine KMS-1. This is indicative of relatively strong UO₂²⁺...S²⁻ interactions.

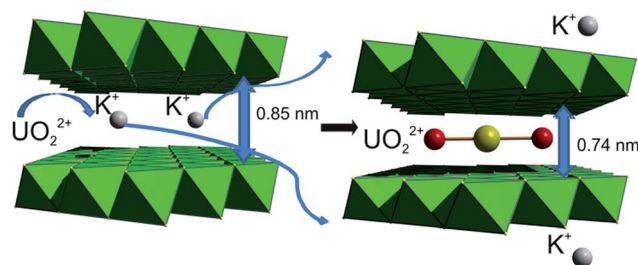


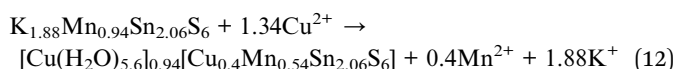
Fig. 11 Schematics for the mechanism of UO₂²⁺ capture by KMS-1.

Isotherm batch sorption data fitted to the Langmuir model reveal a maximum capacity of 380 ± 20 mg g⁻¹. The material can be regenerated by treating the UO₂²⁺-loaded product with Na₂CO₃ and can be reused several times for UO₂²⁺ ion exchange. KMS-1 performs well for UO₂²⁺ sorption in a broad pH range (2 to 10). Interestingly, very high UO₂²⁺ removal capacities (94–98%) for KMS-1 were observed even in the presence of tremendous excesses (up to 10⁴ times higher concentration) of competitive ions such as Na⁺ and Ca²⁺.

Furthermore, KMS-1 was tested for UO₂²⁺ exchange under realistic conditions. It was found to be particularly effective for the decontamination of potable and lake water samples intentionally contaminated with traces of U (400 to 1000 ppb). Thus, the treatment of the samples with KMS-1 for only 2 min results in a final U concentration of ~1 ppb, well below the acceptable limit (30 ppb, defined by USA-EPA).

KMS-1 has been tested for recovery of U from seawater samples which contain U in concentrations of 3 to 4 ppb and very high amounts of Na⁺, Ca²⁺, Mg²⁺ and K⁺ (200 to 10 000 ppm). KMS-1 efficiently absorbs (removal capacity up to 84%) even this extremely low U content in the presence of reasonably high concentrations of competitive ions. Overall, the results from the UO₂²⁺ sorption of KMS-1 revealed that this ion is much softer than previously thought, and MSIEs may provide new strategies for selective UO₂²⁺ sorbents. Additional work is required to further evaluate the potential of this material for uranium harvesting from the sea; especially, testing should be performed under more realistic conditions relevant to a scalable practical process.

2.2.7. Cu²⁺ ion-exchange properties. High concentrations of Cu²⁺ in drinking water may result in several health problems, such as liver or kidney damage or gastrointestinal distress.^{1,28} KMS-1 was recently tested as a Cu²⁺ exchanger.²⁹ The results indicated that Cu²⁺ is inserted as a hydrated cation in the interlayer space, exchanging all K⁺; at the same time, it partially replaces Mn²⁺ ions from the layer. The ion-exchange process is described as follows:



A detailed kinetic study has been performed for Cu²⁺ exchange by KMS-1. The data revealed that the absorption of Cu²⁺ is very fast, with ion-exchange equilibrium reached in 40, 20 and 10 min at 10, 25 and 40 °C, respectively (Fig. 12). In



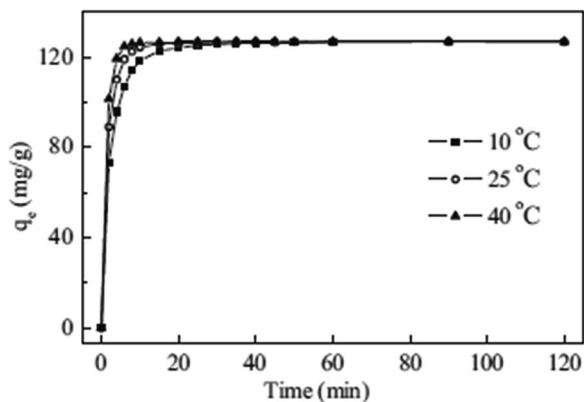


Fig. 12 Kinetic data for the sorption of Cu^{2+} by KMS-1, obtained at three different temperatures. Reproduced with permission from ref. 29; © 2014, Elsevier.

addition, fitting of the kinetic data can be readily achieved with the pseudo-second order model, which indicates that the rate limiting step is a chemical adsorption process. Further analysis of the kinetic data revealed that the rate controlling steps were external film and intraparticle diffusion processes.

2.2.8. Sorption of radionuclides. KMS-1 was also tested for the sorption of a series of radionuclides, including ^{233}U , ^{239}Pu , and ^{241}Am .³⁰ The results revealed that the material was particularly effective for rapid absorption of these radionuclides over a wide pH range (2 to 9), with $\geq 99\%$ removal capacities observed even in the presence of high Na^+ concentrations. This study indicated for the first time that **MSIEs** can be highly efficient for the decontamination of radioactive waste.

2.3. Protonated KMS:LHMS material

A rare example of a solid acid metal sulfide material is $\text{H}_{2x}\text{Mn}_x\text{Sn}_{3-x}\text{S}_6$ ($x = 0.11\text{--}0.25$), or LHMS-1 (layered hydrogen metal sulfide-1) compound.^{13f} This compound is formed from treatment of KMS-1 with highly acidic solution to exchange K^+ with H^+ , a process which also attests to the high stability of the material to strong acids. LHMS-1 can absorb Hg^{2+} from a very acidic (pH = 0) to strongly alkaline environment (pH = 9). It is remarkable that LHMS-1 achieves almost 100% Hg^{2+} removal under extremely acidic conditions, *e.g.* even in the presence of 6 M HNO_3 . Thus, this compound could be useful for removing Hg^{2+} from acidic wastewater, *e.g.* particular types of nuclear waste.^{46,31} The local structure of Hg^{2+} in the interlayer space of the Hg^{2+} -loaded LHMS material was determined by atomic pair distribution function (PDF) studies, performed for the pristine LHMS-1 material and the Hg^{2+} -exchanged product. The results are consistent with an octahedral coordination of Hg^{2+} with Hg–S distances of ~ 2.57 Å (Fig. 13).

2.4. Layered materials based on the $\text{Sn}_3\text{S}_7^{2-}$ net

Another family of interesting **MSIEs** is based on the $\text{Sn}_3\text{S}_7^{2-}$ layered framework. The first member of this series, $(\text{TMA})_2(\text{Sn}_3\text{S}_7)\cdot\text{H}_2\text{O}$ (TMA^+ = tetramethylammonium ion), was reported by Prof. J. B. Parise and coworkers.³² The compound was

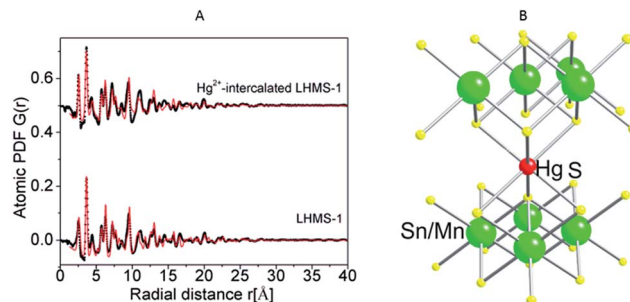


Fig. 13 (A) Experimental atomic PDFs (black) for LHMS-1 and Hg^{2+} -exchanged material. The red lines represent the computed atomic PDFs based on the SnS_2 structure type. (B) The octahedral coordination of Hg^{2+} in the exchanged material, which is suggested based on the PDF model.

isolated by the reaction of SnS_2 , TMAOH and S under hydrothermal conditions. It features a microporous layered framework consisting of edge-sharing $[\text{Sn}_3\text{S}_4]$ semi-cubes (Fig. 14A). Six $[\text{Sn}_3\text{S}_4]$ units are connected *via* S^{2-} bridges to form a ring surrounded by twelve SnS_5 trigonal bipyramids. The layers are separated by TMA^+ cations and guest water molecules (Fig. 14B). Preliminary ion-exchange experiments indicated that the TMA^+ ions are easily exchanged by alkali and alkaline earth ions and some transition metal ions; however, ion exchange with soft metal ions such as Ag^+ ions resulted in the breakdown of the layered framework structure.

Additional examples of materials with the $\text{Sn}_3\text{S}_7^{2-}$ layered structure contain a variety of interlayer organic cations, such as DABCOH⁺ (protonated 1,8-diazabicyclooctane), QUIN (quinclidinium), TBA⁺ (*tert*-butylammonium) and Et_4N^+ (tetraethylammonium).³³

More recently, a new member of the $\text{Sn}_3\text{S}_7^{2-}$ family templated by mixed MeNH_2^+ and Me_3NH^+ cations was described. The formula of this material, denoted as FJSM-SnS, was $(\text{Me}_2\text{NH}_2)_{4/3}(\text{Me}_3\text{NH})_{2/3}\text{Sn}_3\text{S}_7\cdot 1.25\text{H}_2\text{O}$.³⁴ The Cs^+ and Sr^{2+} exchange properties of this material at 65 °C indicated that the maximum sorption is achieved within only 5 min, whereas at room temperature, the ion exchange equilibrium is reached within 30 to 60 min. The maximum Cs^+ and Sr^{2+} sorption capacities were 409 ± 29 and 65 ± 5 mg g^{-1} , respectively. These values are among the highest reported for **MSIEs**. In addition,

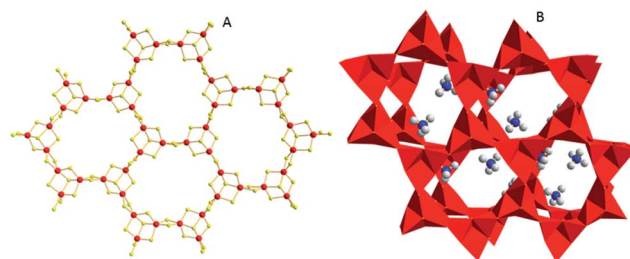


Fig. 14 (A) The layered structure of $(\text{TMA})_2(\text{Sn}_3\text{S}_7)\cdot\text{H}_2\text{O}$ (Sn, red; S, yellow). (B) The arrangement of two adjacent layers (with a polyhedral representation) and the TMA^+ cations (C, grey; N, blue) located in the interlayer space (guest water molecules were omitted for clarity).



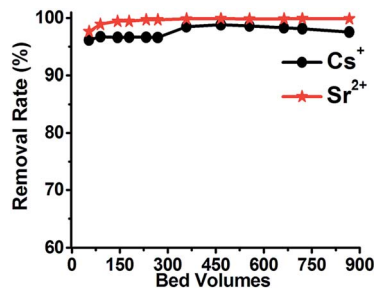


Fig. 15 % removal of Sr^{2+} and Cs^+ vs. the bed volume for a column of the FJSM-SnS material.

pH-dependent experiments revealed good Cs^+ and Sr^{2+} removal capacities in a broad pH range (0.7 to 10). Interestingly, FJSM-SnS can be used as the stationary phase in an ion-exchange column, which was found to be particularly effective in absorbing Cs^+ and Sr^{2+} from aqueous solutions containing both ions (initial concentrations: $\text{Cs}^+ = 12$ to 15 ppm; $\text{Sr}^{2+} = 6$ ppm). Thus, removal capacities of 96–100% Cs^+ and Sr^{2+} were observed after passing 900 bed volumes (total volume passed = 2.42 L, one bed volume = 2.79 mL) through the ion exchange column (Fig. 15). This represents one of the first reports of the use of **MSIEs** in columns. However, for practical ion-exchange column applications, engineered forms of the sorbents may be required (see below).

2.5. KTS materials

An additional example of a tin sulfide layered material with promising ion-exchange properties is $\text{K}_2\text{Sn}_4\text{S}_9$ (KTS-1). This compound can be isolated *via* solid state synthesis. The crystal structure of KTS-1 is related to the structures of $\text{Rb}_2\text{Sn}_4\text{S}_9$ and $\text{Cs}_2\text{Sn}_4\text{S}_9$.³⁵ The basic unit of the structure of these materials is the $\text{Sn}_4\text{S}_9^{2-}$ duster, consisting of two tetrahedrally coordinated Sn^{4+} ions and two Sn^{4+} ions adopting trigonal bipyramidal geometry. The clusters are connected through S^{2-} bridges to form a layered structure perforated with relatively large holes (Fig. 16A). The layers are corrugated, and the interlayer space is filled with highly disordered cations (Fig. 16B).

Preliminary investigations of the Cs^+ exchange properties of KTS-1 revealed a maximum sorption capacity of $205 \pm 6 \text{ mg g}^{-1}$ and very high K_d values in the range of 10^3 to 10^5 mL g^{-1} . Furthermore, the K^+ ions of KTS-1 can be fully exchanged by soft metal ions, such as Hg^{2+} , Pb^{2+} and Cd^{2+} .³⁶ Thus, KTS-1 appears

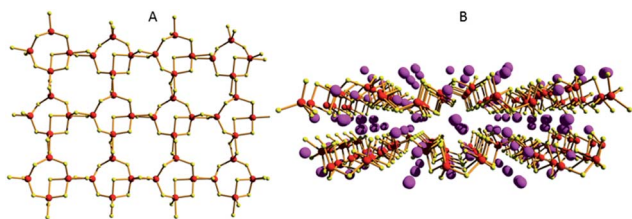


Fig. 16 (A) Part of the $\text{Sn}_4\text{S}_9^{2-}$ layer (Sn, red; S, yellow). (B) The arrangement of two adjacent layers with the cations (Cs^+ , pink) filling the interlayer space.

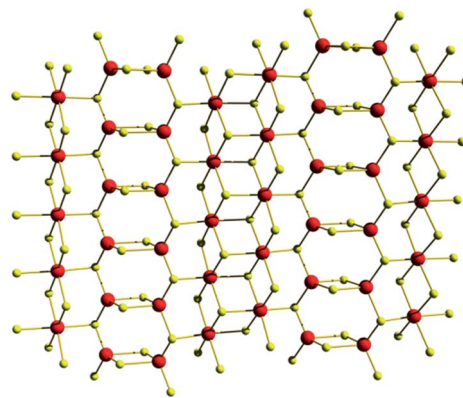


Fig. 17 Structural segment of the KTS-1 layer viewed along the b -axis. Sn, red; S, yellow.

to be a promising ion-exchanger, although further studies are required.

KTS-2, another tin sulfide ion-exchanger, is a 3-D material and is discussed below (see Section 2.3).³⁶

Very recently, a new compound, $\text{K}_{2x}\text{Sn}_{4-x}\text{S}_{8-x}$ ($x = 0.65$ to 1 , KTS-3) was reported.^{13f} This compound was prepared with a hydrothermal reaction similar to that used for KMS materials, but without adding Mn or Mg to the reaction mixture. The crystal structure of KTS-3 is shown in Fig. 17. SnS_6 octahedra form ribbons running along the c -axis and are interconnected through SnS_4 units in the form of Sn_2S_6 bridges. The interlayer space is filled by disordered K^+ ions.

KTS-3 is an excellent ion-exchanger for Cs^+ , Sr^{2+} and UO_2^{2+} . The Sr^{2+} capacity of this sorbent was found to be $102 \pm 5 \text{ mg g}^{-1}$ (by fitting of the data with the Langmuir model), the highest reported among **MSIEs**. It also shows high Cs^+ and UO_2^{2+} exchange capacities (Langmuir fitting: $280 \pm 11 \text{ mg Cs/g}$, $287 \pm 15 \text{ mg U/g}$). Interestingly, it exhibits very good selectivity for Cs^+ (K_d value of $4.4 \times 10^3 \text{ mL g}^{-1}$) in the presence of Na^+ in a molar concentration (0.1 M) 2000 times higher than the initial Cs^+ content (Fig. 18A). Even with a 10 000-fold excess of Na^+ , the K_d value for Cs^+ was $>10^3 \text{ mL g}^{-1}$. The effect of Na^+ seems to be more important in the case of ion-exchange of Sr^{2+} ; the K_d values dropped sharply when the Na^+ concentration was

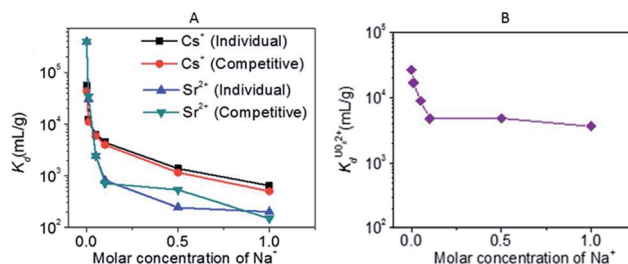


Fig. 18 (A) K_d of individual and competitive Cs^+ and Sr^{2+} ion exchange vs. molar concentration of Na^+ (initial concentrations were 7.4 and 6.9 ppm for Cs^+ and Sr^{2+} respectively, V m^{-1} ratio was 1000 mL g^{-1} , and $\text{pH} \sim 7$). (B) K_d for UO_2^{2+} ion exchange vs. molar concentration of Na^+ (initial concentration of UO_2^{2+} was 1 ppm, V m^{-1} ratio was 1000 mL g^{-1} , and $\text{pH} \sim 7$).



increased (Fig. 18B). Furthermore, competitive $\text{Cs}^+/\text{Sr}^{2+}$ ion exchange experiments revealed generally higher K_d values for Cs^+ exchange than Sr^{2+} exchange (Fig. 18A). Finally, Na^+ even in huge excess (concentration up to 5 M) has a negligible effect on UO_2^{2+} exchange because the K_d values show only slight variation when the Na^+ concentration is increased (Fig. 18B). This result further indicates that UO_2^{2+} behaves more like a typical soft ion (borderline soft) interacting strongly with the soft basic metal sulfide layer, rather than a hard ion, as UO_2^{2+} is generally classified. KTS-3 is also an effective sorbent for heavy metals such as Hg^{2+} , Pb^{2+} , Cd^{2+} , Ag^+ , and Tl^+ .

2.6. Layered sulfides with trivalent metal ions in their framework

The majority of layered MSIEs are based on tetravalent or combined tetravalent/bivalent metal ions. Generally, these metal ions mainly adopt tetrahedral or octahedral coordination; in only a few cases, trigonal bipyramidal coordination has been also observed. An alternative approach to create sulfide materials involves the combination of trivalent ions such as In^{3+} or Ga^{3+} , which prefer tetrahedral coordination, and Sb^{3+} , which tends to adopt a trigonal pyramidal coordination geometry.

2.6.1. $[(\text{CH}_3\text{CH}_2\text{CH}_2)_2\text{NH}_2]_5\text{In}_5\text{Sb}_6\text{S}_{19} \cdot 1.45\text{H}_2\text{O}$ (InSbS). A layered material isolated with this synthetic strategy is $[(\text{CH}_3\text{CH}_2\text{CH}_2)_2\text{NH}_2]_5\text{In}_5\text{Sb}_6\text{S}_{19} \cdot 1.45\text{H}_2\text{O}$ (InSbS), prepared by a hydrothermal reaction of In_2S_3 , Sb_2S_3 , S and dipropylamine.³⁷ The $[\text{In}_5\text{Sb}_6\text{S}_{19}]^{5-}$ layer is composed of corner-sharing InS_4 tetrahedra bridged by SbS_3 trigonal pyramidal units and Sb_2S_6 dimers (Fig. 19A). The layer contains large holes with dimensions $13.3 \times 3.8 \text{ \AA}^2$, which are large enough to host some of the organic counter ions, with the remaining organic cations located in the interlayer space (Fig. 19B).

Due to the disordered state of the organic guest ions and the relatively large windows of the layer, this compound displays facile ion-exchange properties with various cationic species. Interestingly, Cs^+ can completely exchange the organic cations, whereas Rb^+ exchanges only 37% of the cations. In addition, 12% of ions are replaced by Li^+ , and a negligible amount of organic guests can be exchanged by K^+ and Na^+ .

Competitive experiments with a mixture of equimolar amounts of Na^+ , K^+ , Rb^+ and Cs^+ revealed that the Cs^+ uptake of InSbS is 10 times higher than that for the other ions. This significant selectivity of the compound for Cs^+ probably results

from the size-match of this cation with the aperture of the windows in the $[\text{In}_5\text{Sb}_6\text{S}_{19}]^{5-}$ layer. Thus, the perforated layers of the compound seem to favor its facile ion-exchange properties. This hypothesis is also supported by the lack of any ion-exchange capacity for the lamellar material $[\text{CH}_2\text{NH}_2]_2\text{In}_2\text{Sb}_2\text{S}_7$, whose layers are relatively dense and have no holes.

2.6.2. $[\text{CH}_2\text{NH}_2]_2\text{Ga}_2\text{Sb}_2\text{S}_7 \cdot \text{H}_2\text{O}$ (GaSbS-1). Another example of a layered MSIE material containing trivalent metal ions is $[\text{CH}_2\text{NH}_2]_2\text{Ga}_2\text{Sb}_2\text{S}_7 \cdot \text{H}_2\text{O}$ (GaSbS-1).³⁸ The building block of the structure is made of two corner-sharing GaS_4 tetrahedra and two SbS_3 trigonal pyramidal units further bridging the GaS_4 moieties (Fig. 20A). There are relatively open windows in the layers that are defined by 16-member rings composed of four building units. Dimethylammonium cations are found in the interlayer space and interact with the layers *via* N–H \cdots S hydrogen bonding.

GaSbS-1 shows facile ion-exchange properties for alkali and alkaline earth metal ions due to its layered structure and the relatively large windows in the layers, which allow the diffusion of species in the ion-exchange reactions. Of particular interest is Cs^+ sorption by the compound GaSbS-1. This material is particularly selective for Cs^+ in the presence of a very large (100-fold) excess of Na^+ . Interestingly, the Cs^+ exchange can be achieved even *via* a SCSC transformation process. The crystal structure of the Cs^+ -exchanged product (GaSbS-2) could be thus determined.

The connectivity of the atoms in GaSbS-2 (Fig. 20B) is the same as in GaSbS-1. There is, however, a significant contraction of the layered framework. Thus, the size of the windows changed from $11.36 \times 4.28 \text{ \AA}^2$ in GaSbS-1 to $11.85 \times 3.69 \text{ \AA}^2$ (including atomic radii) in GaSbS-2 (Fig. 21). Therefore, it appears that there is a framework response when Cs^+ ions enter the structure, resulting in shrinkage of the window size in the layers. Two of the three crystallographically independent Cs^+ ions are located close to the layer, whereas the third one is found between two layers. These ions are tightly bound in the compound, as no Cs^+ can be leached out by treating the material with large excess of Na^+ ions. The opening/closing of windows observed for the layered structure of compound GaSbS-1 upon Cs^+ exchange is reminiscent of the mechanism of insect capture by the Venus flytrap plant.

2.6.3. $[\text{CH}_3\text{NH}_3]_{20}\text{Ge}_{10}\text{Sb}_{28}\text{S}_{72} \cdot 7\text{H}_2\text{O}$ (GeSbS-1). This compound was prepared solvothermally by reacting GeO_2 , Sb, S

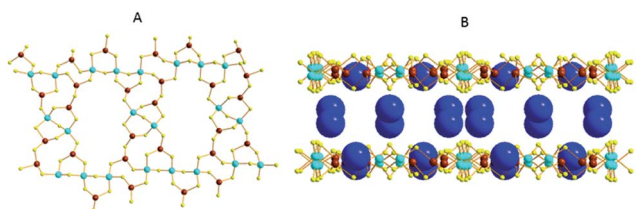


Fig. 19 (A) Part of the $[\text{In}_5\text{Sb}_6\text{S}_{19}]^{5-}$ layer viewed down the b -axis. (B) Packing of the layers with the N atoms of dipropylammonium cations showing as large balls (C and H atoms were omitted for clarity). In, cyan; Sb, brown; N, blue; S, yellow.

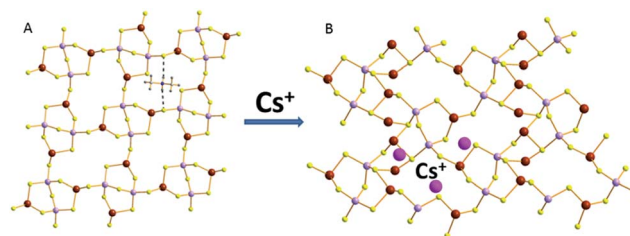


Fig. 20 (A) Part of the layer of GaSbS-1. The dashed lines represent hydrogen bonding interactions between the dimethylammonium ions and the layer. (B) Part of the layer of GaSbS-2 and some of the inter-layer Cs^+ ions. Ga, purple; Sb, brown; S, yellow; Cs, pink.



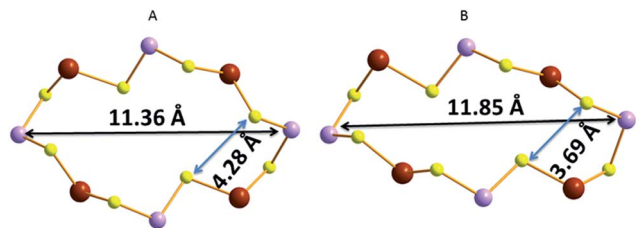


Fig. 21 (A) The 16-member ring in GaSbS-1 with indication of its dimension. (B) The 16-member ring in GaSbS-2 with indication of its dimension. Ga, purple; Sb, brown; S, yellow.

and methylammonium salt.³⁹ It features an unusual double-layered structure formed by two symmetry-related thick layers joined by Ge⁴⁺ ions (Fig. 22). Each single layer is composed of two parts, L1 and L2. L1 is a 1-D chain of interconnecting [GeSb₃S₈]³⁻ units, whereas the L2 moiety is a layer based on [GeSb₄S₁₁]⁶⁻ units. Two types of channels are observed in the structure, with dimensions of 10.17 × 9.90 Å² and 5.94 × 5.94 Å². The methylammonium cations and guest water molecules are found within these channels as well as in the interlayer space.

GeSbS-1 shows impressive Cs⁺ exchange properties. Specifically, it exhibits a Cs⁺ exchange capacity of 231 ± 15 mg g⁻¹. The kinetics of the Cs⁺ sorption is also remarkably fast, with the ion exchange reaching equilibrium within 2 min. In addition, the selectivity of the material for Cs⁺ is significant, as revealed by the relatively high *K_d* values (2 to 4 × 10³ mL g⁻¹) for Cs⁺ exchange in the presence of a large excess (20-fold) of Na⁺ or Ca²⁺.

2.7. Polysulfide and MoS₄²⁻-intercalated layered double hydroxides

Recently, a new type of metal sulfide-like sorbent, with selective sorption properties for heavy metal ions, has been developed.⁴⁰

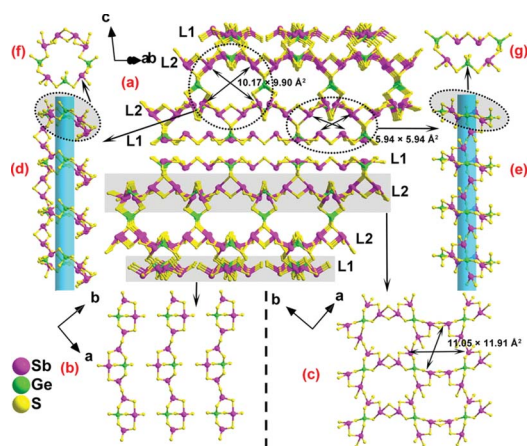


Fig. 22 (a) The double-layered network of GeSbS-1. (b) The L1 unit. (c) The L2 unit. (d and e) The two types of channels in the network. (f and g) The 18- and 14-membered rings that form the channels in the structure. Reproduced with permission from ref. 39 © 2015, American Chemical Society.

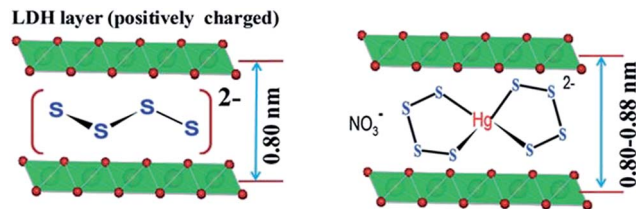


Fig. 23 Left: Arrangement of [S₄]²⁻ groups in the interlayer space of the LDH material. Right: Proposed binding of metal ions with the polysulfide unit. Metal, green; O, red.

These materials consist of layered double hydroxides (LDHs) intercalated by polysulfide [S_x]²⁻ groups (Fig. 23, left).

The mechanism of the metal ion capture by LDH(S_x) sorbents depends on the metal ion : LDH(S_x) molar ratio.

In the case of low metal ion concentration and a large excess of sorbent, the following reaction takes place:



Thus, the [S_x]²⁻ groups act as a second host for the incoming ions (Fig. 23, right).

When, however, the concentration of the metal ion is relatively large, the sorption reactions are stoichiometric; thus, two products, LDH(NO₃) and MS_x, are formed:



Sorption experiments with aqueous solutions containing a series of metal ions, such as Ni²⁺, Co²⁺, Cu²⁺, Cd²⁺, Hg²⁺, Pb²⁺, Zn²⁺ and Ag⁺, indicate higher selectivity of LDH(S_x) for the softer ions. Extremely high *K_d* values (up to 10⁷ mL g⁻¹) are found for the sorption of Ag⁺ and Hg²⁺, revealing the high potential of LDH(S_x) sorbents for the capture of heavy metal ions.^{40a}

LDH(S_x) materials were also tested for UO₂²⁺ sorption.^{40b} A series of UO₂²⁺ sorption experiments reveal the exceptional selectivity of the LDH(S_x) sorbents for UO₂²⁺ in the presence of very large excesses of Na⁺ and Ca²⁺. In addition, LDH(S_x) materials can efficiently absorb U from seawater samples. These results further confirm the potential of sulfide sorbents for selective U capture.

More recently, MoS₄²⁻ intercalated LDHs have been reported.^{40c} They show extremely high sorption capacities for Hg²⁺ (~500 mg g⁻¹) and Ag⁺ (~450 mg g⁻¹). They are also efficient to capture additional metal ions such as Cu²⁺, Pb²⁺, and Co²⁺. It is suggested that in low and medium metal (M²⁺) ion concentrations, the sorption proceeds through the formation of [M(MoS₄)₂]²⁻ species trapped in the interlayer space of the LDH materials. In high initial metal ion concentrations, neutral amorphous [M(MoS₄)] salts are produced.

3. Three-dimensional crystalline MSIEs

Although a large number of three-dimensional crystalline metal sulfide materials have been reported, relatively few examples



have been thoroughly studied for their ion-exchange properties. Below, we describe some characteristic 3-D MSIEs and their sorption properties for various cations.

3.1. $K_6Sn[Sn_4Zn_4S_{17}]$ (K_6MS)

This compound was isolated *via* solid state flux synthesis.⁴¹ Its structure is based on the so-called penta-supertetrahedral (P1) $[Zn_4Sn_4S_{17}]^{10-}$ cluster, constructed by a central $\{Zn_4S\}^{6+}$ core (anti-T1 unit) capped by four SnS_4 tetrahedral (T1) units. The clusters are interconnected *via* four-coordinated Sn^{4+} ions to form a diamond-like framework (Fig. 24).^{13a} There are 3 cavities in the structure which host K^+ ions. The K_1 cavity accommodates a tightly bound K^+ ion (K_1), whereas K_2 and K_3 cavities contain four (K_2) and one (K_3) K^+ ions, respectively, which are relatively labile. The K_3 cavity has a relatively large diameter (~ 4.1 Å) and communicates through narrow passages (with sizes of ~ 1.0 to 1.5 Å) with the smaller K_1 and K_2 pores (with a diameter of ~ 3.0 Å) (Fig. 25).

3.1.1. Cs^+ ion-exchange properties. K_6MS shows interesting Cs^+ ion-exchange properties, which may be observed with either polycrystalline samples or single crystals of the material (SCSC transformation).^{13b} Reaction of K_6MS with $CsCl$ for ~ 12 h gives $K_5CsSn_5Zn_4S_{17}$. The SCSC Cs^+ ion-exchange reaction resulted in the isolation of single crystals of the Cs^+ -exchanged product. Determination of its crystal structure revealed the presence of one Cs^+ ion in the place of K_3^+ of K_6MS (Fig. 26). For comparison, the corresponding SCSC Rb^+ ion exchange led to the isolation of a product with 5 Rb^+ replacing K_2^+ and K_3^+ ions (only K_1^+ remained intact). Competitive Rb^+/Cs^+ ion-exchange reactions using a large excess of Rb^+ ($Rb : Cs$ molar ratio = 10 : 1) yielded a material with three K^+ , two Rb^+ and one Cs^+ according to analytical data (the crystal structure was not determined). Despite the high concentration of Rb^+ related to that of Cs^+ , the material still absorbs one Cs^+ per formula unit, thus indicating its strong selectivity for this ion.

An SCSC exchange experiment was also performed in the simultaneous presence of Cs^+ , Rb^+ and NH_4^+ in equimolar concentrations. The results revealed that the exchange product

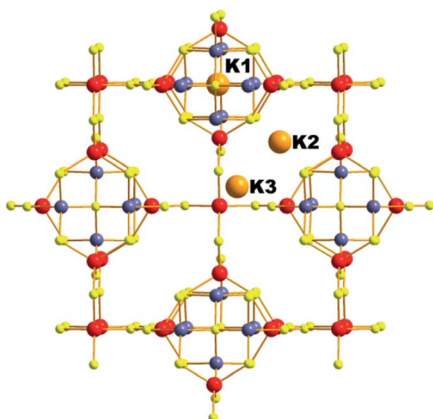


Fig. 24 The three-dimensional framework of K_6MS with labeling of the K^+ ions. Sn, red; Zn, blue-gray; S, yellow.

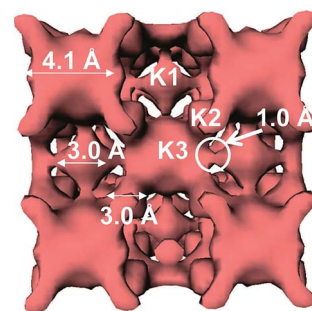


Fig. 25 Plot of the void space of K_6MS with labeling of the three different types of pores and indication of the sizes of the cavities.

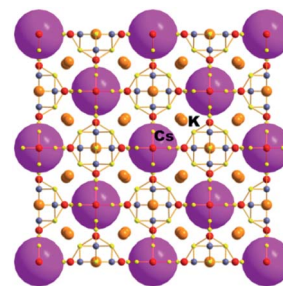


Fig. 26 Representation of the structure of $K_5CsSn[Zn_4Sn_4S_{17}]$. Sn, red; Zn, blue-gray; S, yellow.

contained only K^+ in its K_1 cavity, the K_2 cavity hosted a mixture of Rb^+/NH_4^+ and the K_3 cavity was filled exclusively with Cs^+ (Fig. 27). Therefore, the K_3 cavity seems to be suitably sized for Cs^+ , which explains the selectivity of K_6MS for this ion. Interestingly, K_6MS shows absolutely no exchange capacity for Li^+ , Na^+ and Ca^{2+} because the large hydration sphere of these ions prevents them from entering the framework. The ion-exchange reactions for K_6MS are summarized in Scheme 1.

Encouraged by the above excellent Cs^+ exchange results, more detailed batch ion-exchange studies have been performed.⁴² Ion-exchange isotherm data, which fit the Langmuir model (Fig. 28A), reveal a maximum Cs^+ ion-exchange capacity of 66 ± 4 mg g^{-1} , corresponding to 0.81 ± 0.06 mole of Cs^+ per

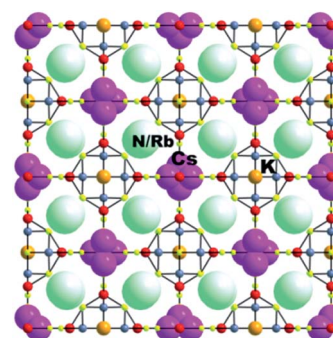


Fig. 27 Representation of the structure of $KCsRb_{1.29}(NH_4)_{2.71}Sn[Zn_4Sn_4S_{17}]$. Sn, red; Zn, blue-gray; S, yellow.



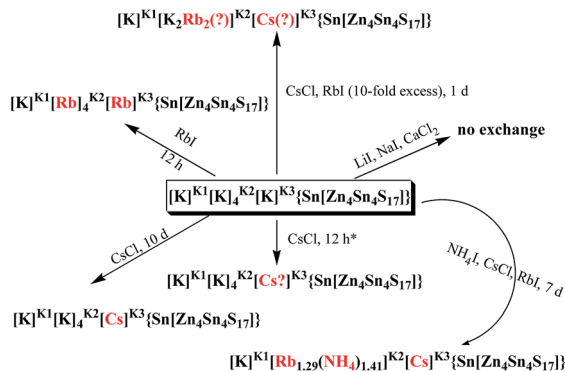
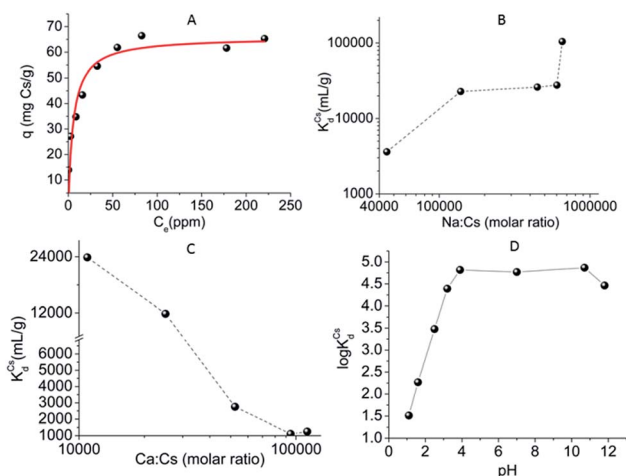
Scheme 1 Representation of the ion-exchange reactions for K_6MS .

Fig. 28 (A) Isotherm Cs^+ sorption data for K_6MS . The solid line represents the fitting of the data with the Langmuir model ($q_m = 66 \pm 4 \text{ mg g}^{-1}$; $b = 0.17 \pm 0.05 \text{ L mg}^{-1}$; $R^2 = 0.89$). (B) The distribution coefficient K_d for Cs^+ ion exchange versus the $Na^+ : Cs^+$ molar ratio. (C) The distribution coefficient K_d for Cs^+ ion exchange versus the $Ca^+ : Cs^+$ molar ratio. (D) The logarithm values of the distribution coefficient K_d for Cs^+ ion exchange versus the pH.

formula unit, *i.e.* close to the expected maximum Cs^+ capacity (1 mole per formula unit).

The sorption of low concentration ($\sim 1 \text{ ppm}$) Cs^+ in the presence of extremely high concentrations of Na^+ (0.4 to 5 M) is exceptional. Specifically, $>95\%$ Cs^+ sorption and large distribution coefficients K_d in the range of 10^4 to 10^5 mL g^{-1} were estimated, even with 1.3 to 6.5×10^5 -fold excesses of Na^+ (Fig. 28B). Surprisingly, an enhancement of the Cs^+ sorption by K_6MS was observed upon increasing the Na^+ concentration.

Very high Ca^{2+} concentrations (0.1 to 1 M) partially reduce the Cs^+ sorption capacity of K_6MS . High Cs^+ removal capacity ($\sim 68\%$) and distribution coefficients above 1000 mL g^{-1} were observed even in the presence of a 10^5 -fold excess of Ca^{2+} (Fig. 28C).

K_6MS also exhibits excellent affinity and selectivity for Cs^+ , showing K_d values $\geq 10^4 \text{ mL g}^{-1}$ within a very wide pH range (3 to 12), Fig. 28D. These data indicate that K_6MS may be effective for Cs^+ decontamination for both alkaline and acidic waste

solutions. The above results confirm the exceptional selectivity of K_6MS for Cs^+ , which results from the perfect fit of the K_3 cavity for Cs^+ (see above).

3.1.2. NH_4^+ ion-exchange properties. This material also exhibited very interesting NH_4^+ exchange properties.^{13b} Treating single crystals of compound K_6MS with NH_4I for 1 week resulted in the isolation of an exchange product with 5 NH_4^+ and only one K^+ per formula unit. Surprisingly, NH_4^+ replaced all K^+ except the highly disordered K_3^+ ion. It is remarkable that NH_4^+ can diffuse even through the very narrow passages connecting the K_1 and K_3 cavities. This highly unusual NH_4^+ exchange capability of K_6MS is attributed to the flexibility of the framework of this material. The $M-S-M'$ angles in K_6MS are relatively small ($\sim 110^\circ$), which facilitates breathing phenomena and, thus, the movement of ions through the tunnel network. This behavior of K_6MS is in marked contrast to that of zeolites, which are characterized by wide $Al-O-Si$ angles (160 to 180°) and do not favor swelling processes to the same degree.

3.1.3. Heavy metal ion sorption properties. K_6MS selectively absorbs soft metal ions.⁴³ Hg^{2+} exchange experiments with various initial Hg^{2+} concentrations indicated very high removal capacities (95–100%) and K_d values of up to $2 \times 10^6 \text{ mL g}^{-1}$ (Fig. 29A). In addition, experiments at various pH values (3 to 8) revealed no effect of the pH on the Hg^{2+} sorption, which reaches almost 100% removal capacity over the whole pH range tested (Fig. 29B). The investigation of kinetics for the Hg^{2+} ion exchange (initial Hg^{2+} concentration $\sim 441 \text{ ppm}$, $pH \sim 5$) revealed that equilibrium is reached within only one hour (Fig. 29C). Fitting of the kinetic data was performed with the Lagergren's equation describing first-order kinetics:

$$q_t = q_c[1 - \exp(-K_1 t)], \quad (15)$$

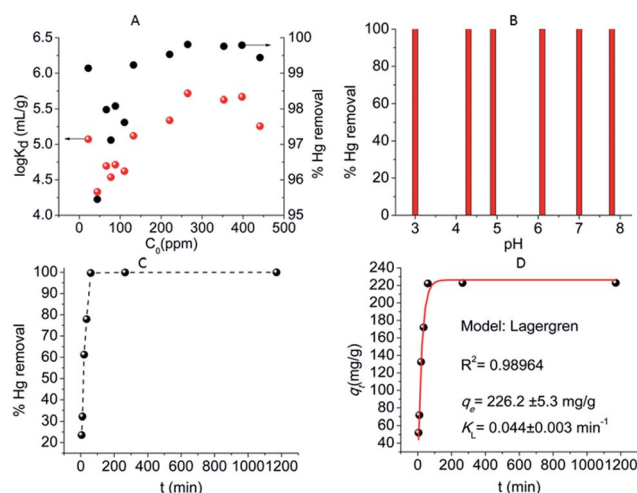


Fig. 29 (A) Representation of the % Hg removal and $\log K_d$ values versus the initial Hg^{2+} concentration for K_6MS . (B) % Hg removal vs. pH (initial Hg^{2+} concentration = 441 ppm , $V m^{-1} = 500 \text{ mL g}^{-1}$). (C) % Hg removal vs. time (min) (initial Hg^{2+} concentration = 441 ppm , $V m^{-1} = 500 \text{ mL g}^{-1}$). (D) Fitting of the kinetic data with Lagergren's equation (red solid line).



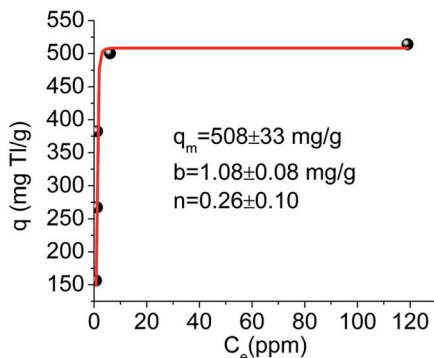


Fig. 30 Isotherm Tl^+ sorption data for K_6MS ($\text{pH} \sim 7$). The solid line represents the fitting of the data with the Langmuir Freundlich model.

where q_e = the amount (mg g^{-1}) of metal ion absorbed in equilibrium, K_L = the Lagergren or first-order rate constant (min^{-1}).^{12b} The fitting (Fig. 29D) indicated a maximum Hg^{2+} sorption capacity of $226 \pm 5 \text{ mg g}^{-1}$ (for an initial Hg^{2+} concentration of 441 ppm) and a rate constant of $0.044 \pm 0.003 \text{ min}^{-1}$.

Extremely high Na^+ and Ca^{2+} concentrations (1 to 5 M) had no influence on the Hg^{2+} sorption by K_6MS , and the K_d values obtained under these conditions were $\geq 10^6 \text{ mL g}^{-1}$.

K_6MS can efficiently remove a variety of other heavy metal ions, such as Pb^{2+} , Cd^{2+} , Ag^+ and Tl^+ . Specifically, K_6MS absorbed 98.7–99.7% each of Hg^{2+} (166 ppm), Pb^{2+} (67 ppm) and Cd^{2+} (40 ppm) from a solution containing all three ions. Furthermore, K_6MS exhibited very high K_d values (up to 10^7 mL g^{-1}) for Ag^+ exchange.

K_6MS was also highly efficient for the removal of Tl^+ . This ion presents very high toxicity, and its removal from contaminated water resources is of high priority.⁴⁴ Isotherm Tl^+ exchange data (Fig. 30) for K_6MS can be fitted with the Langmuir–Freundlich model:

$$q = q_m \frac{(bC_e)^{\frac{1}{n}}}{1 + (bC_e)^{\frac{1}{n}}} \quad (16)$$

where n and b (L mg^{-1}) are constants and q_m (mg g^{-1}) is the maximum sorption capacity at the equilibrium concentration C_e (ppm).¹³

The fitting indicated a maximum sorption capacity of $508 \pm 33 \text{ mg Tl g}^{-1}$, which is consistent with the absorption of ~ 4 moles of Tl^+ per formula unit of K_6MS . K_d values for Tl^+ exchange were found high (up to $2.2 \times 10^5 \text{ mL g}^{-1}$) revealing the high affinity of K_6MS for Tl^+ .

3.2. $[(\text{Me})_2\text{NH}_2]_2[\text{Sb}_2\text{GeS}_6]$ (GeSbS-2)

This compound was isolated *via* a solvothermal reaction of GeO_2 , Sb and S in DMF .⁴⁵ The structure is chiral and based on the interconnection of helical chains (Fig. 31A). Specifically, there are two types of chains: one chain is left-handed, formed by $[\text{Sb}_3\text{S}_{10}]$ units and GeS_4 tetrahedra (Fig. 31B). The second chain is right-handed constructed by GeS_4 units linked with the middle trigonal bipyramidal SbS_4 moieties (Fig. 31C). The

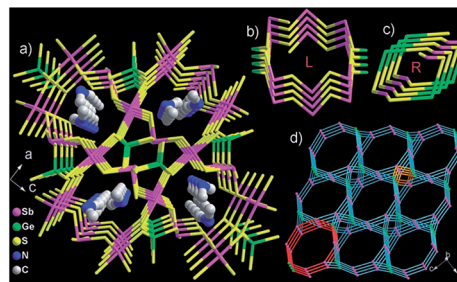


Fig. 31 (a) Structure of $[(\text{Me})_2\text{NH}_2]_2[\text{Sb}_2\text{GeS}_6]$ along the b -axis. (b) The left-handed helical chain parallel to the b -axis. (c) The right-handed helical chain parallel to the b -axis. (d) The $(3^2 \times 10^4)$ net topology of the structure. The left-handed and right-handed helical chains are highlighted with red and orange, respectively. Reproduced with permission from ref. 45; © 2008, Wiley-VCH.

Me_2NH_2^+ ions are located in the pores forming $\text{N-H}\cdots\text{S}$ hydrogen bonds with the framework (Fig. 31A). From the topological point of view, the structure can be described as a 4-connected net $[(3^2 \times 10^4)$ net topology], with both GeS_4 and SbS_4 units acting as 4-connected nodes (Fig. 31D).

The compound shows ion-exchange properties for alkali metal ions. The Cs^+ ion-exchange study indicated that $\sim 93\%$ of the organic cations can be replaced with Cs^+ . The crystal structure of the Cs^+ -exchanged compound was also determined indicating topotactic ion-exchange. The material shows high selectivity for Cs^+ , as revealed by competitive Cs^+ – Na^+ exchange studies. Thus, the ion-exchange reaction with a $\text{Na}^+ : \text{Cs}^+$ molar ratio of 10 afforded a product containing only Cs^+ .

In addition, ion-exchange with a mixture of Na^+ , K^+ , Rb^+ and Cs^+ in a ratio of 10 : 10 : 10 : 1 yielded an exchanged compound with no Na^+ and K^+ , Rb^+ , Cs^+ with a ratio of 1 : 4.6 : 6.3. Thus, despite the large excess of competitive ions, the compound shows high preference for Cs^+ . The ion-exchange selectivity of this compound is probably due to its microporous framework, which excludes ions with large hydration spheres such as Na^+ and allows the entrance of ions with limited hydration shells, such as Cs^+ . **MSIEs** containing relatively rare elements such as Ge , In , and Ga are not cost-effective; however, their study contributes to our understanding of Cs^+ and other ion capture processes.

3.3. Other crystalline three-dimensional metal sulfides

There are a number of additional **MSIEs** with 3-D structures for which some ion-exchange properties were reported. Characteristic examples are open framework compounds based on T2 (e.g. $\text{Ge}_4\text{S}_{10}^{4-}$) or T3 (e.g. $\text{In}_{10}\text{S}_{20}^{10-}$) supertetrahedral units, which can exchange their extra-framework organic cations with alkali ions.⁴⁶ Another example is $\text{K}_2\text{Sn}_2\text{S}_5$ (KTS-2), which shows exchange capacity for Cs^+ , Sr^{2+} , Pb^{2+} , Cd^{2+} and Hg^{2+} .³⁶ However, no detailed ion-exchange studies have been performed for these materials.

In this review we focused on metal sulfides rather than selenides and tellurides, because the relatively high toxicity of selenium and tellurium makes them impractical for



environmental applications. Nevertheless, it should be mentioned that metal selenides also exhibit interesting ion-exchange properties.⁴⁷ Characteristic examples are $(\text{NH}_4)_4\text{-In}_{12}\text{Se}_{20}$ ^{47a} showing selective heavy metal ion sorption properties and $(\text{Cs}_6\text{Cl})_2\text{Cs}_5[\text{Ga}_{15}\text{Ge}_9\text{Se}_{48}]$ ^{47b} displaying both cation and anion exchange capacity.

4. Chalcogels with sorption properties for heavy metal ions

Chalcogels are gels based on all chalcogenide frameworks (Fig. 32).⁴⁸ They are usually prepared *via* a metathesis reaction involving anionic metal chalcogenide units (Fig. 32) and linking metal ions.

These are highly porous materials combining various interesting properties, such as catalytic activity, photoluminescence, selective gas adsorption, and sorption of organic and inorganic pollutants.⁴⁸

Chalcogels have proven to be excellent sorbents for Hg^{2+} .^{48a} Specifically, chalcogen-1 which is composed of $[\text{Ge}_4\text{S}_{10}]^{2-}$ units linked by Pt^{2+} shows nearly 100% removal capacity for Hg^{2+} solutions. K_d values for Hg^{2+} sorption were found to be enormous (up to 10^7 mL g^{-1}), revealing the potential of chalcogels as heavy metal ion sorbents. The chalcogels show preference for the softer ions, since competitive experiments with the simultaneous presence of Hg^{2+} and Zn^{2+} indicated only Hg^{2+} absorption.^{48d} Fig. 33 provides a schematic for the capture of heavy metal ions by chalcogels.

Recently, metal polysulfide chalcogels with anionic frameworks and easily exchangeable cations have been reported. Examples of such materials are KC_6S_{21} , K-Pt-S_x and $(\text{NH}_4)_{0.2}\text{MoS}_4$.¹⁵ They show ion-exchange capacity, as demonstrated by the complete replacement of their extra-framework cations by Cs^+ . These materials, with a combination of significant porosity, soft polysulfide ligands and highly mobile cations, appear to be particularly promising as ion-exchange materials. Thus, further studies of their ion-exchange properties would be interesting.

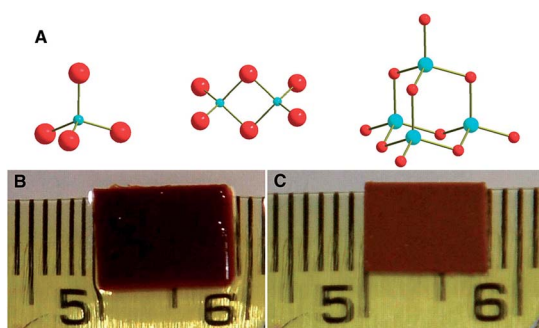


Fig. 32 (A) Different building blocks for the formation of chalcogels. (B) Monolithic gel composed of $[\text{Ge}_4\text{S}_{10}]^{2-}$ building blocks linked by Pt^{2+} ions before supercritical drying. (C) The chalcogel after supercritical drying. Reproduced with permission from ref. 48a © 2007, American Association for the Advancement of Science.

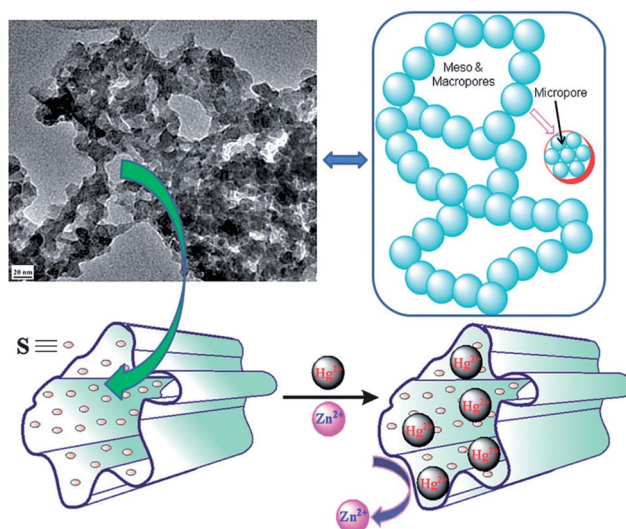


Fig. 33 Schematic for the selective capture of soft heavy metal ions by chalcogels.

5. Engineered forms-composites of MSIEs

As described above, almost all **MSIEs** have been tested for their ion exchange properties using the so-called batch (stirring) method. Many industrial and wastewater treatment processes, however, rely on the use of continuous bed flow ion-exchange columns. A material suitable for use as a stationary phase in ion-exchange columns should combine the following characteristics: (i) high sorption capacity and rapid ion-exchange kinetics for the targeted ion, (ii) proper particle size distribution to allow continuous flow through the column and achieve the smallest possible pressure drop of the water coming through the column and (iii) sufficient mechanical strength to tolerate high water pressures. Note that for column applications, the sorbent material should generally display a particle size close to 1 to 2 mm, a size resulting from a practical compromise between limiting the pressure drop and providing adequate surface area of the sorbent for sorption of the ions.⁴⁹ **MSIEs** are usually isolated as small size crystals ($\leq 300 \mu\text{m}$).¹³ Thus, these materials tend to form fine suspensions in water that may either pass through the column or result in column clogging. To overcome these limitations of **MSIEs**, new approaches are essential to produce engineered forms of these materials to satisfy the requirements of the column testing. Below, we present some results on this new research direction for **MSIEs**.

5.1. KMS-2-alginate composite

As described above, KMS-2 shows excellent batch ion-exchange properties; however, the small particle sizes ($\leq 50 \mu\text{m}$) preclude its use in ion-exchange columns. The alginate encapsulation method is a common way to produce materials with particles of specific shape and of suitable size for column applications.^{12b} This method involves (a) addition of the sorbent to a water solution of sodium alginate (SA) so that the sorbent particles are



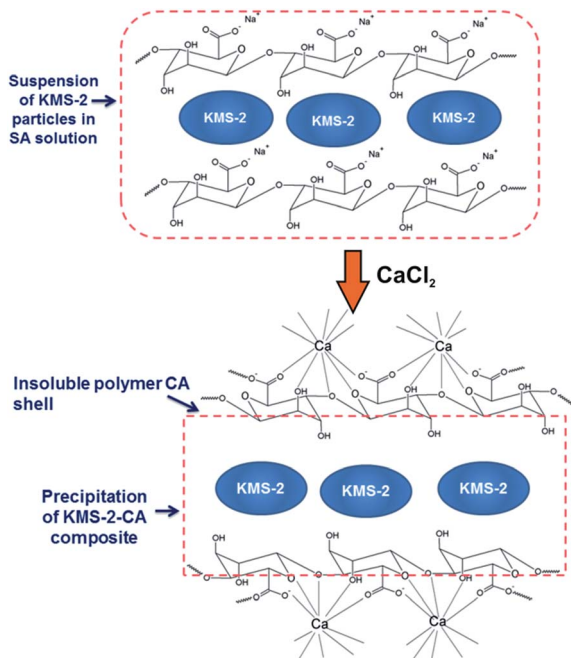


Fig. 34 Schematic process for the isolation of the KMS-2-CA composite material.

enclosed by one or more monolayers of alginate-saturated water and (b) addition of CaCl_2 to the SA-sorbent suspension, which results in the transformation of the alginate monolayer to a water-insoluble calcium alginate (CA) polymer encapsulating the sorbent particulates (Fig. 34).^{12b} Thus, *via* the above method, paper-like KMS-2-CA composite can be prepared (Fig. 35).⁵⁰ Note that only a small alginate content ($\sim 4\%$ wt) is needed to form the composite; thus, KMS-2-CA largely retains the ion-exchange properties of the pristine MSIE material, albeit with somewhat slower kinetics. In addition, the relatively large (mm-size) pieces of the KMS-2-CA composite are suitable for use in columns. To obtain, however, a more stable flow in the column and immobilize the KMS-2-CA particles, the composite was mixed with an inert material such as sand.

KMS-2-CA/sand (mass ratio 1 : 1) columns were tested for Ag^+ ion-exchange. Nearly 100% Ag^+ sorption (initial Ag concentration was 100 ppm) was observed for at least 80 bed volumes. Interestingly, the column is capable of simultaneous

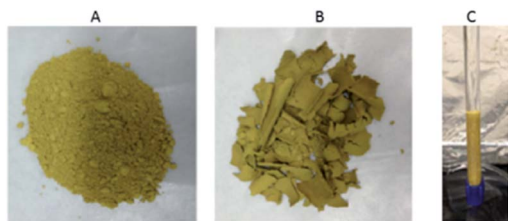


Fig. 35 (A) Pristine layered metal sulfide (KMS-2) with particle size $\leq 50 \mu\text{m}$. (B) KMS-2-CA composite (particle size $\geq 1 \text{ mm}$). (C) Column made with a mixture of KMS-2/CA composite (particle size 1 to 2 mm) and sand (50 to 70 mesh).

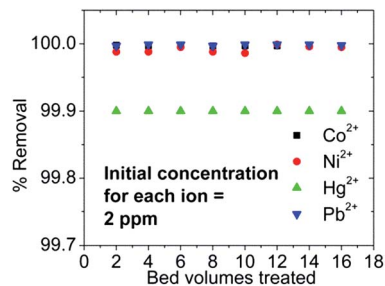


Fig. 36 % removal of Co^{2+} , Ni^{2+} , Hg^{2+} and Pb^{2+} vs. bed volume for the column ion exchange with a KMS-2-CA/sand column.

and almost 100% sorption of Co^{2+} , Ni^{2+} , Hg^{2+} and Pb^{2+} from a mixture of these ions (initial concentration $\sim 2 \text{ ppm}$ for each of the ions) (Fig. 36). The final concentrations of all ions in the effluents were found to be well below the EPA acceptable limits.

5.2. KMS-1-PAN composite

Polyacrylonitrile (PAN) is a binding polymer suitable for inorganic ion-exchangers. KMS-1-PAN beads (Fig. 37) were prepared by forming a suspension of KMS-1 and PAN in DMSO and adding this suspension to water, resulting in precipitation of the KMS-1-PAN composite.⁵¹ KMS-1-PAN composite samples with different KMS contents were prepared and tested for Cs^+ ion-exchange with the batch method.

A sample with $\sim 71\%$ wt KMS-1 showed the optimum Cs^+ absorption. The results revealed that the composite retains the properties of the pristine KMS-1 material in a significant degree, although the Cs^+ ion exchange is much slower with the composite. Nevertheless, the separation of the KMS-1-PAN beads from the water solution is easily accomplished.

5.3. Porous amorphous MSIEs

A different approach to produce an engineered form of MSIE consists of the synthesis of porous glassy materials that are melt-processable and, thus, can be made in any user defined shape and size. Porous amorphous sulfides were prepared by mixing inorganic salts with a presynthesized compound of the general formula $\text{A}_2\text{Sn}_2\text{SbS}_6$ ($\text{A} = \text{K}^+$ or Cs^+), flame-melting the mixture, rapid quenching in water and liquid extraction of the salt (Fig. 38).⁵²

The materials with the composition $\text{Na}_{2-x}\text{K}_x\text{Sn}_2\text{SbS}_6$ and $\text{Cs}_{2-x}\text{K}_x\text{Sn}_2\text{SbS}_6$ were tested for Hg^{2+} , Pb^{2+} and Cd^{2+} ion-exchange. Both materials perform excellently as ion-exchangers

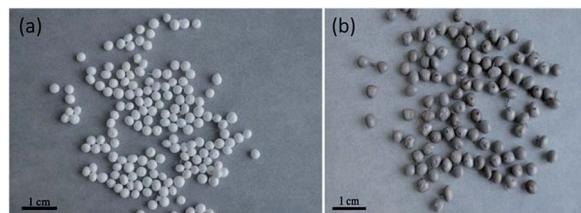


Fig. 37 Images of (a) PAN beads, (b) KMS-1-PAN composite beads.



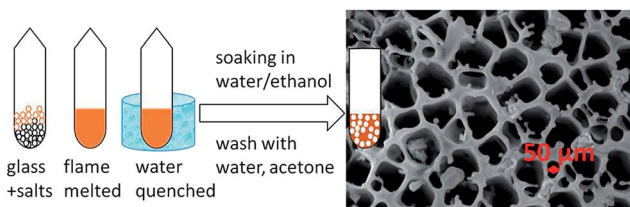


Fig. 38 Procedure for the isolation of porous amorphous MS ion exchangers. Reproduced with permission from ref. 52 © 2015, American Chemical Society.

for these soft metal ions. 99.99% Hg^{2+} removal capacities and enormous K_d values of 6.2×10^7 to 7.2×10^8 mL g^{-1} were obtained with these ion exchangers. In addition, significant removal capacities (70–90%) were observed for Pb^{2+} and Cd^{2+} . Considering that these materials are isolated as melts that can be cut in particles of specific size and shape, they may be appropriate for column testing. Column ion-exchange studies therefore would be interesting.

6. Comparison between MSIEs

Some ion-exchange characteristics of representative **MSIEs** are summarized in Table 1. It can be seen that all materials show highly efficient Cs^+ ion exchange properties, with significant sorption capacities in a relatively wide pH range, rapid sorption kinetics and moderate to excellent selectivity for Cs^+ vs. Na^+ .

The highest capacity for Cs^+ is shown by KMS-2;^{13f} however, the most selective Cs^+ **MSIE** is K_6MS , which exhibits molecular sieve properties excluding ions with large hydration spheres such as Na^+ and Ca^{2+} .^{13b} At the same time, one of its cavities is an exact fit for Cs^+ ; thus, the K_d values for Cs^+ exchange are high (10^3 to 10^4 mL g^{-1}) even with a $\geq 10^5$ -fold excess of Na^+ or Ca^{2+} .

The **MSIE** with the highest Sr^{2+} exchange capacity is KTS-3;^{13f} however, the most selective sorbent is KMS-1, showing $K_d \geq 10^5$ mL g^{-1} in the presence of a ~ 1900 -fold excess of Na^+ .^{13c} KMS-1 also showed the highest Hg^{2+} sorption capacity;^{13e} however, LHMS-1 is an exceptional sorbent for Hg^{2+} , even under extremely acidic conditions ($\text{pH} \leq 0$).^{13f} K_6MS was also studied for its Hg^{2+} ion exchange properties, and the results also indicated the exceptional capacity and selectivity of this material to absorb Hg^{2+} .⁴³ KMS-1^{13e} and its methylammonium analogue CMS²³ show excellent selectivity for Pb^{2+} and Cd^{2+} even in the presence of a tremendous excess of Na^+ or Ca^{2+} . CMS exhibits higher Pb^{2+} and Cd^{2+} sorption capacities but somewhat slower sorption kinetics than KMS-1. KMS-1 also exhibits high affinity for Cu^{2+} ion in the presence of Na^+ and Ca^{2+} .

KMS-1^{13g} and KTS-3^{13f} show similar UO_2^{2+} exchange properties. Both materials exhibit very high UO_2^{2+} removal capacities which are only slightly affected by hard ions such as H^+ , Na^+ or Ca^{2+} .

Furthermore, KMS-2 has significantly higher Ni^{2+} sorption capacity^{13h} than KMS-1; however, both materials display similar and exceptional selectivity for Ni^{2+} ($K_d \geq 10^5$ mL g^{-1}) in the presence of a $\geq 10^4$ -fold excess of Na^+ .

Finally, K_6MS is the only **MS** exchanger investigated for its Tl^+ sorption properties.⁴³ The first results of these investigations revealed the high Tl^+ sorption capacity of the material and very high K_d values for Tl^+ exchange.

7. Comparison of MSIE with other sorbents

At this point, it will be useful to compare the metal ion sorption properties of **MSIEs** with those of other sorbents. The unique characteristic of **MSIE** materials is their soft Lewis basic frameworks, which favor stronger interactions with soft, borderline Lewis acids and the heavier alkali and alkaline earth metal ions, in contrast to the interactions favored by oxidic materials. In addition, typical hard ions, such as H^+ , Na^+ , and Ca^{2+} , which strongly interact with oxides, have relatively low or negligible effect on the ion-exchange properties of **MSIEs**. Thus, **MSIE** materials are effective for ion-exchange in the pH range of 1 to 12, whereas typical oxidic sorbents are inactive for $\text{pH} \leq 3$ –4.^{9,10} Furthermore, as discussed above, **MSIEs** achieve very high metal ion removal capacities in the presence of high excesses of Na^+ or Ca^{2+} (and, presumably, other ions such as Mg^{2+} and Al^{3+}), which in relatively high concentration cause a drastic decrease of the sorption capacity of oxides.^{6,7}

Comparing the **MSIEs** with sulfur-functionalized materials, it can be seen that both types of materials are highly efficient and selective for the sorption of heavy metal ions. However, **MSIEs**, e.g. the **KMS** layered materials, are effective for simultaneous removal of various toxic metal ions, such as Hg^{2+} , Pb^{2+} , Cd^{2+} , Ni^{2+} , Co^{2+} , and UO_2^{2+} , whereas thiol-containing mesoporous silica tends to absorb mainly Hg^{2+} .¹¹ Thus, **MSIEs** may find broader applications in the field of heavy metal ion remediation. The inexpensive hydrothermal synthesis of **MSIEs** is much more attractive than the multistep preparation of sulfur-functionalized materials requiring high cost organic reagents and solvents.¹¹

Several studies also indicated that **MSIEs** are extremely stable in air and in both acidic (up to $\text{pH} \sim 1$) and alkaline (up to $\text{pH} \sim 13$ to 14) water. Their stability in water seems superior to that of silicates and aluminosilicates, which are soluble in both acidic ($\text{pH} < 3$) and alkaline ($\text{pH} > 9$) environments.⁸

A drawback of **MSIEs** is the lack of regeneration capability and reusability after being saturated with heavy metal ions. The very high capacities (up to 50% heavy metal by weight) can compensate for this non-regenerability. An exception to this rule is UO_2^{2+} -loaded and Cs^+ loaded **MSIEs**, which can be easily converted to pristine phases; the regenerated materials can be reused for Cs^+ and UO_2^{2+} sorption.^{13d,g} In some cases, **MSIEs** can often be regenerated after the Cs^+ exchange process and reused with no loss of their exchange capacity.^{13d} It is not always necessary, however, to regenerate a sorbent because this causes large amount of secondary liquid waste that needs to be stored. Solid waste occupies much less space, and if it is very stable, it can be properly buried without concern. The heavy metal ion-containing **MSIEs** can be probably considered as ultimate solid waste safe for disposal, since preliminary investigations



indicated minimum leaching of heavy metals from these materials.^{13e,f,28}

8. Conclusions and prospects

MSIEs represent a recently developed and growing class of ion-exchangers, which seems highly promising for environmental remediation applications. They combine various attractive features, such as potential for low cost synthesis, rapid sorption kinetics, high capacity and exceptional selectivity for toxic cations. At the same time, they do not require functionalization, since selectivity for soft ions is innate to these materials. Concerning the sorption of soft heavy metal ions, **MSIEs** outperform any other known material class. The sorption of heavy metal ions by **MSIEs** represents a textbook case of the Pearson's hard-soft-acid-base theory⁵³ in action: Soft Lewis acids, such as Hg^{2+} , Cd^{2+} , and Pb^{2+} , are preferentially absorbed by the soft basic (S^{2-} -containing) framework of **MSIEs**. Waste minimization is one of the most pressing environmental issues currently facing society, and **MSIEs** by virtue of their high loading capacities could play a significant role in meeting this challenge.

Despite progress in the research on **MSIEs**, this class of ion-exchange materials remains largely unexplored. There are many known phases that may be excellent candidates as ion exchangers; however, their ion-exchange properties were overlooked in the past and were never studied in detail. These include some microporous⁴⁶ and layered⁵⁴ metal sulfide materials templated by organic cations, as well as various all-inorganic compounds with labile extra-framework alkali ions.⁴¹ Of course, exploratory synthesis may be also a fruitful source of **MSIEs**. The recent development of engineered forms and composites of **MSIEs** is an important milestone, as it forecasts good potential for many real-world applications in the field of wastewater treatment.

Finally, it would be challenging to develop metal sulfide materials that can capture toxic anionic species, such as dichromate, arsenate, and cyanate anions. A possible approach towards this challenge would be the intercalation of species into layered metal sulfide cation exchangers that will have high affinity for specific anions. Of course, the development of **MSIEs** with anion-exchange properties will open an entirely new research direction in the area of ion exchange materials. This task may require the development of cationic metal sulfides. The synthesis of such materials is feasible, as revealed by the recent reports of layered cationic metal chalcogenides.⁵⁵ Moving forward, a wealth of research opportunities thus exist for **MSIEs**, and further progress in the understanding of these materials is anticipated in the next few years.

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